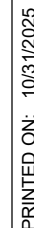
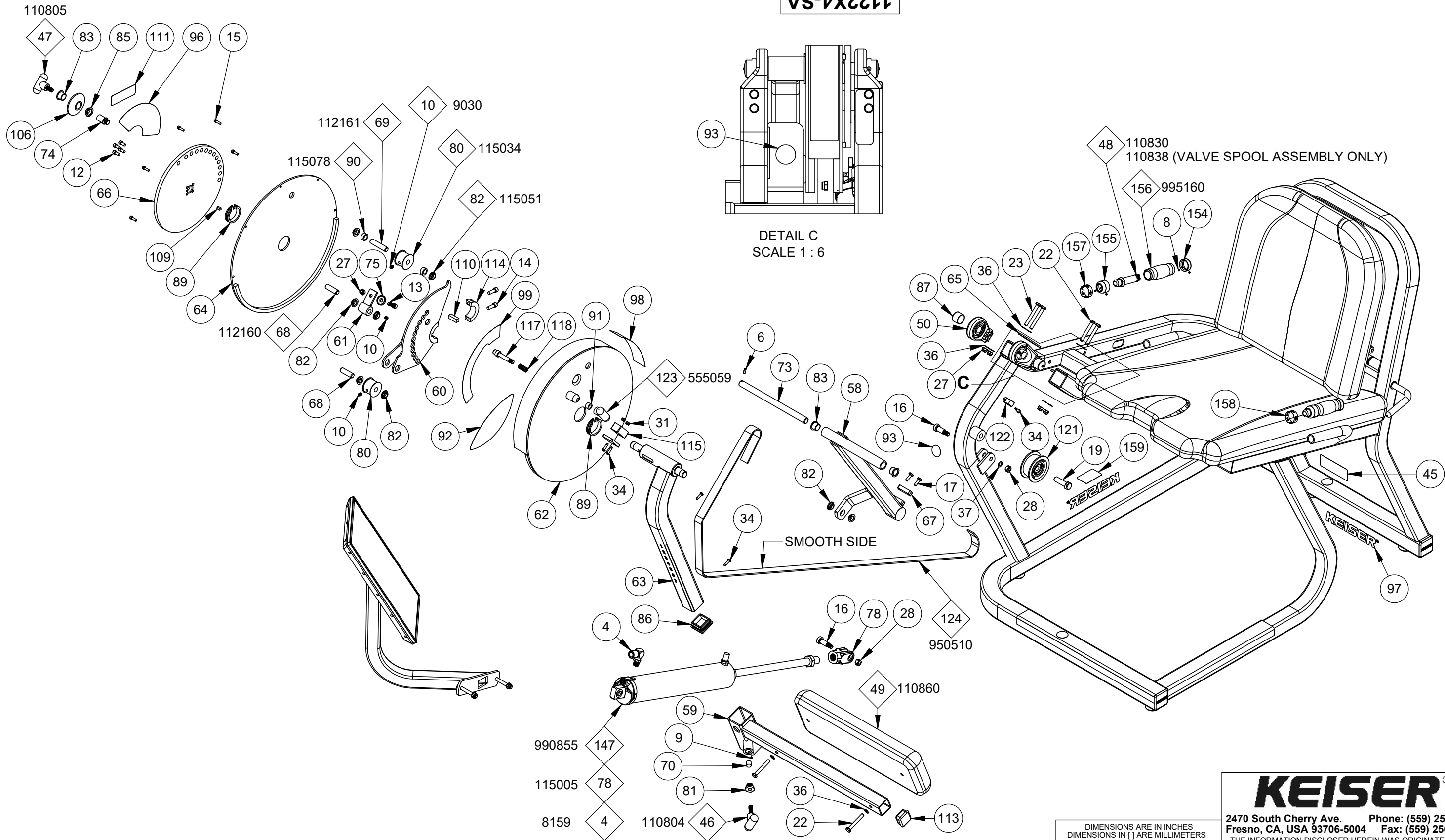


▶ COMMONLY SERVICED COMPONENTS



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1122X4-SA



PRINTED ON: 10/31/2025

KEISER

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	AL	DATE DRAWN:	5/5/25	CHECKED BY:	MP	DATE CHECKED:	5/6/25
MATERIAL:							
RAW MAT:							MASS (Kg):
TITLE:	A400 LEG EXT W/RNGE LTR - SA						
SHEET	2	OF	3	SCALE:	1:10	DRAWING SIZE:	B
PART#:	1122X4-SA						

A	4422	REFERENCE WM BOM REV D	AL	LC	10/31/25
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

ITEM NO.	QTY.	PART NO.	TITLE	1122X4-SA							
1	3	8043	CON - 3/16 BARB X 1/8 BARB	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
2	1	8044	CON - 8MM PTC X 1/4M NPT	64	1	110931	R-RANGE-COVER	117	1	172180	PLUNGER
3	1	8045	CON - 12MM PTC X 1/4M NPT	65	1	111819	STOP PLATE	118	1	175500	SPRING - PLUNGER
4	1	8159	ELBOW - 12MM PTC X 1/4M NPT	66	1	111887	END RANGE DISC	119	1	255318	TANK - 144 CU IN
5	1	8385	Y CONNECTOR - 8MM PTC	67	1	111896	CLAMP W HOLE	120	2	265404	PLASTIC RIVET
6	2	9001	PIN SPRING - 3/16 X 1/2	68	2	112160	SHAFT - .5 X 1.69 SS	121	1	265419	BELT PULLEY
7	1	9003	PIN SPRING - 1/4 X 1/2	69	1	112161	SHAFT - .5 X 2.31 SS	122	1	275422	CLAMP - CABLE-0500
8	8	9014	SCREW - HSSS 8-32 X 1/8 SS	70	1	112162	SPACER	123	1	555059	KNOB - T-BLACK
9	1	9015	SET SCREW - HSSS #8-32 X 3/16 BLK	71	1	112181	PAWL HANDLE	124	1	950510	BELT - 1 IN-NEOPRENE
10	3	9030	SCREW - HSSS 1/4-20 X 3/8 ZP	72	1	112182	SEAT BACK PIVOT SFT	125	1	953098	TUBING - 8MM URETHANE-BLK
11	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	73	1	112183	PIVOT SHAFT SS	126	1	953099	TUBING - 12MM URETHANE-BLK
12	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	74	1	112206	RANGE LIMITER STOP ZP	127	1	953108	TUBING - 1/4 URETHANE BLK
13	1	9101	SCREW - SHCS 5/16-18 X 1 ZP	75	1	112242	CLAMP DISC	128	1	955300	STRIP - PROTECTOR-4 INCH
14	2	9105	SCREW - SHCS 5/16-24 X 7/8	76	4	113040	SHOULDER SLEEVE - 1/2 X 1/2	129	2	962004	CON - 2MM-2-S
15	5	9116	SCREW - SHCS #10-32 X 5/8 ZP	77	1	115000	BUSHING - TANK	130	2	962005	CON - MOD - P-4P-4C
16	2	9127	SCREW - SHSS 1/2 X 1 ZP	78	1	115005	CLEVIS - CYLINDER-2-1/2	131	4	962006	CON - MOD-P-6P-4C
17	2	9151	SCREW - HHCS 1/4-20 X 3/4 ZP	79	1	115010	RACK - MACHINED	132	1	962016	CON - MOD-COUPLER-6-6
18	1	9152	SCREW - HHCS 1/4-20 X 2 ZP	80	2	115034	ROLLER	133	4	962017	CON-MOD-P-6P-6C
19	1	9155	SCREW - HHCS 1/2-20 X 1 3/4 ZP	81	1	115036	THREADED INSERT - 5/8 X 3/8 SS	134	2	962055	CON - 2MM-8-S
20	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	82	12	115051	BEARING - FLANGE-.5 ID	135	1	962070	CON - 2.5MM-6-S
21	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP	83	9	115052	BEARING - FLANGE-.625 ID	136	2	962071	CON - S-20-24 AWG-CRIMP-TIN
22	4	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	84	2	115054	PLUG - 2 IN SQ-KEISER	137	1	962072	CON - 3MM-2-S
23	6	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP	85	3	115056	BEARING - FLANGE-.625 ID SHORT	138	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
24	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP	86	1	115059	CAP - 1-3/4 SQ	139	2	962074	CON - MOD-P-8P-8C
25	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP	87	2	115067	CAP - Ø1 X 3/4	140	1	964506	FILTER - FERRITE-310 OHM
26	1	9225	NUT - HELN 1/4-20 ZP	88	2	115072	GUIDE / BEARING	141	1	966701	WIRE - CABLE-4-26 GA
27	8	9226	NUT - HELN 5/16-18 ZP	89	2	115077	BUSHING	142	1	966712	WIRE - CABLE-2-22 GA
28	5	9227	NUT - HRLN 3/8-16 ZP	90	2	115078	SPACER	143	1	966717	WIRE - CABLE-8-24 GA
29	2	9228	NUT - HELN 3/8-16 ZP	91	1	115082	SPACER - 3/8 ID	144	1	966747	WIRE - CABLE-4 CIRCUIT-MICROFIT-1M
30	1	9231	NUT - HJN 3/4-10 ZP	92	1	115300	DECAL - STARTING POSITION	145	1	990797	CUSHION - BACK-LE AND LC-A400
31	2	9246	NUT - HELN #10-32 ZP	93	2	115301	FINGER WARNING DECAL	146	1	990851	DISPLAY MODULE - A400
32	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	94	1	115314	TUBE - SLEEVE	147	1	990855	CYL - XDCR-2500 X 12000
33	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	95	1	115333	O-RING - .943 X .737 X .103	148	1	990862	KIT - INSTALLATION-A400
34	5	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	96	1	115370	DECAL - R.O.M. POSITION	149	1	990879	MODULE - POWER ENTRY-MDR
35	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP	97	2	115372	DECAL - KEISER LOGO-1 1/4" RED	150	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
36	16	9353	WASHER - THIN-ACFT 0313 SS	98	1	115376	DECAL - STARTING POS CHART	151	1	992058	PLATE - DISPLAY BACK-A400
37	8	9355	WASHER - FW-ACFT-3/8 SS	99	1	115377	DECAL - POSITION	152	1	992064	BOX - PROCESSOR-A400
38	1	9364	WASHER - ITLW 3/4 ZP	100	2	115404	PLUG - HOLE-1 DIA	153	1	992065	PLATE - COVER-PROC BOX-BENT
39	9	9366	WASHER - ITLW #6 ZP	101	7	115423	TIE - 8 IN-PL BLK	154	2	995000	COLLAR - GRIP
40	4	9389	WASHER - ITLW 5/16 ZP	102	1	115424	SNAP-IN NYLINER	155	2	995001	CAP - GRIP W HOLE
41	2	9506	SCREW - SBHCS M6X1 X 10 ZP	103	1	115427	GRIP - 1/2 ID X 3 LONG	156	2	995160	GRIP - MOLDED
42	1	9988	STREET TEE 1/4	104	1	115429	PLASTIC TIE - 10" RED	157	1	995300	DECAL - TB-PLUS
43	1	105058	PLUG - DIA 1-CLEAR	105	2	115430	PLASTIC TIE - 4 INCHES-BLK	158	1	995301	DECAL - TB-MINUS
44	4	105423	BUMPER - MOLDED GLIDE	106	1	115436	TAPPERED RUBBER DONUT	159	1	995324	DECAL - MADE IN THE USA
45	1	105443	DECAL - SN-STRENGTH-CE	107	3	115450	WASHER - FW .88 X .39 X .07 NP	160	1	995330	FILTER - IN LINE-8MM PTC
46	1	110804	ASSY - KNOB-1.25	108	3	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP	161	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
47	1	110805	ASSY - KNOB-0776	109	1	121827	SMALL KEY				
48	2	110830	ASSY - TB VALVE-DIG	110	1	121899	LARGE KEY				
49	1	110860	LEG SUPPORT CUSHION	111	1	125300	DECAL - STOP POSITION				
50	2	110894	BEARING - TUBE MT-0750 ID	112	2	135055	STEM BUMPER				
51	1	110895	CUSHION - SEAT-A400	113	1	135056	CAP - 1.500 SQ-PL				
52	1	110904	FRAME - MAIN-RANGE LIMITER-A400	114	1	143190	SADDLE - C-BORE				
53	1	110905	DISPLAY MT - RANGE LIMITER-A400	115	1	165421	STOP - EA-URETHANE				
54	1	110909	SEAT BACK PIVOT	116	1	170891	ASSY - MUFFLER-LONG				
55	1	110912	SEAT BACK								
56	1	110916	PAWL								
57	1	110919	SEAT FR PIVOT								
58	1	110924	LEVER ARM								
59	1	110925	LEG UPHOL MT								
60	1	110927	TENSION ADJUSTER								
61	1	110928	BELT MT								
62	1	110929	L RANGE COVER								
63	1	110930	WELDT - EX ARM-RANGE LIMITER CHRM								

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