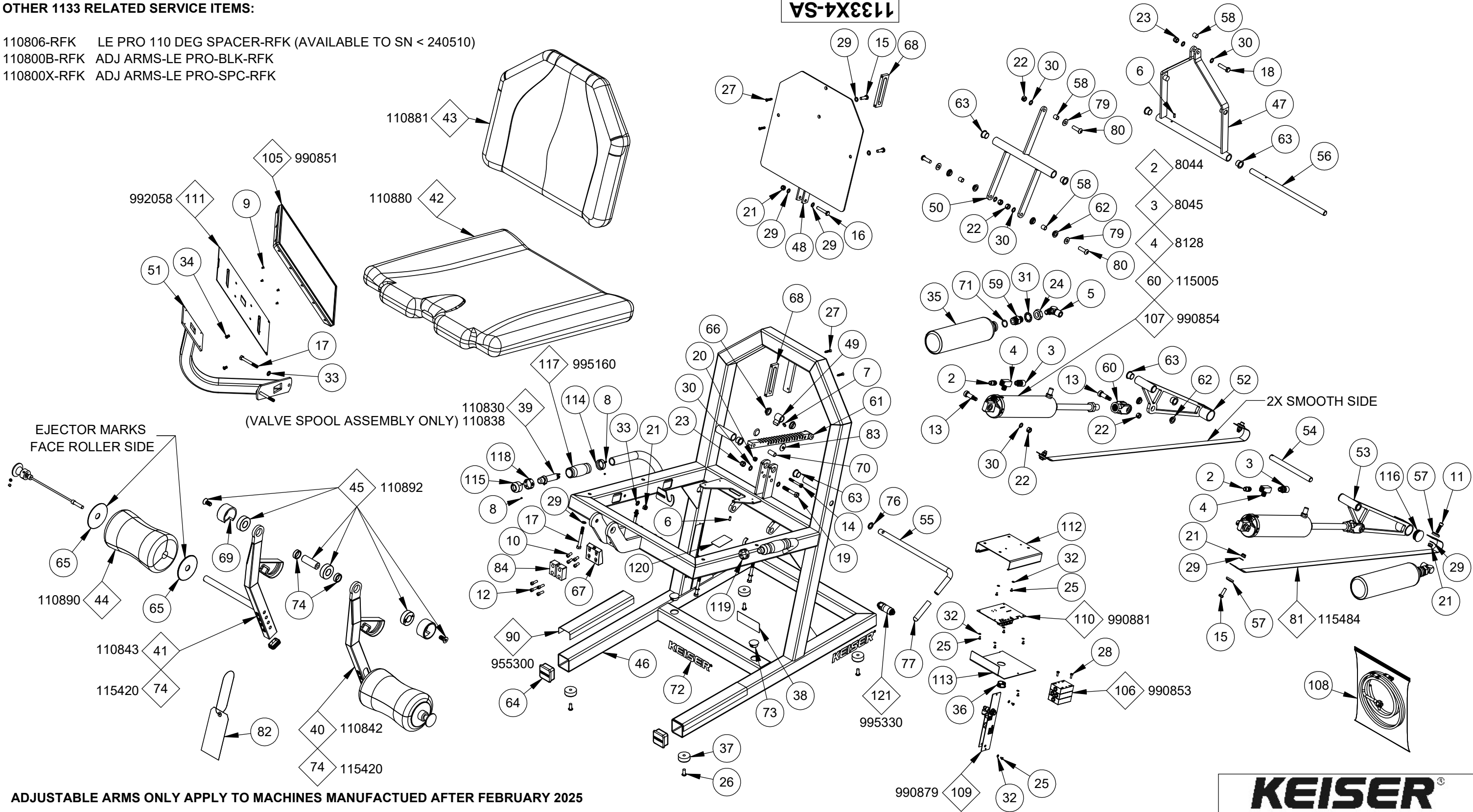


OTHER 1133 RELATED SERVICE ITEMS:

110806-RFK LE PRO 110 DEG SPACER-RFK (AVAILABLE TO SN < 240510)
110800B-RFK ADJ ARMS-LE PRO-BLK-RFK
110800X-RFK ADJ ARMS-LE PRO-SPC-RFK



ADJUSTABLE ARMS ONLY APPLY TO MACHINES MANUFACTURED AFTER FEBRUARY 2025

COMMONLY SERVICED COMPONENTS

NOTE:

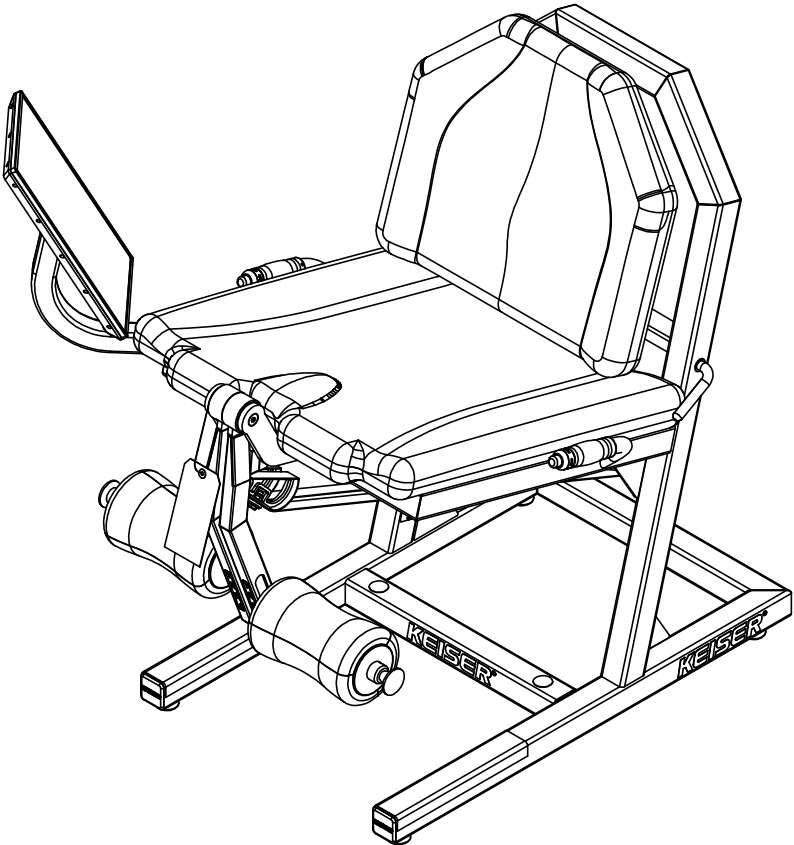
THIS DRAWING COVERS: 1133B4 & 1133X4

						MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND ITS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.							
						DRAWN BY: AL		DATE DRAWN: 5/21/25		CHECKED BY: LC		DATE CHECKED: 9/16/25			
						MATERIAL:									
						RAW MAT: MASS (Kg):									
A	4505	REFERENCE WM BOM REV F			AL	LC	9/16/25	TITLE: A400 LEG EXT PRO - SA							
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 1 OF 2		SCALE: 1:12		DRAWING SIZE: B		PART#: 1133X4-SA	

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	64	2	115054	PLUG - 2 IN SQ-KEISER
2	2	8044	CON - 8MM PTC X 1/4M NPT	65	4	115055	WASHER - UPHOLSTERY ROLLER
3	2	8045	CON - 12MM PTC X 1/4M NPT	66	2	115056	BEARING - FLANGE-0.625 ID-SHORT
4	2	8128	TEE - 1/4F X 1/4F X 1/4M NPT	67	1	115058	SPACER - 110 DEG-LE PRO
5	2	8159	ELBOW - 12MM PTC X 1/4M NPT	68	2	115072	GUIDE / BEARING
6	2	9001	PIN SPRING - 3/16 X 1/2	69	2	115080	COVER - BEARING
7	1	9003	PIN SPRING - 1/4 X 1/2	70	1	115314	TUBE - SLEEVE
8	8	9014	SCREW - HSSS 8-32 X 1/8 SS	71	2	115333	O-RING - .943 X .737 X .103
9	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	72	3	115372	DECAL - KEISER LOGO-1 1/4" RED
10	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	73	2	115404	PLUG - HOLE-1 DIA
11	2	9101	SCREW - SHCS 5/16-18 X 1 ZP	74	2	115420	NEEDLE BEARING B-146
12	4	9115	SCREW - SHCS 1/4-20 X 3/4 ZP	75	10	115423	TIE - 8 IN-PL BLK
13	4	9127	SCREW - SHSS 1/2 X 1 ZP	76	1	115424	SNAP-IN NYLINER
14	1	9152	SCREW - HHCS 1/4-20 X 2 ZP	77	1	115427	GRIP - 1/2 ID X 3 LONG
15	4	9176	SCREW - HHCS 5/16-18 X 1 ZP	78	1	115429	PLASTIC TIE - 10" RED
16	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP	79	3	115450	WASHER - FW .88 X .39 X .07 NP
17	6	9181	SCREW - HHCS 5/16-18 X 2 3/4 ZP	80	3	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP
18	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP	81	2	115484	BELT - LEG EXT PRO
19	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP	82	1	115535	INSTRUCT - T-88 BREAK-IN NOTICE
20	1	9225	NUT - HELN 1/4-20 ZP	83	2	135055	STEM BUMPER
21	7	9226	NUT - HELN 5/16-18 ZP	84	2	165421	STOP - EA-URETHANE
22	7	9227	NUT - HRLN 3/8-16 ZP	85	1	170891	ASSY - MUFFLER-LONG
23	2	9228	NUT - HELN 3/8-16 ZP	86	2	265404	PLASTIC RIVET
24	2	9231	NUT - HJN 3/4-10 ZP	87	1	953098	TUBING - 8MM URETHANE-BLK
25	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	88	1	953099	TUBING - 12MM URETHANE-BLK
26	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	89	1	953108	TUBING - 1/4 URETHANE BLK
27	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP	90	1	955300	STRIP - PROTECTOR-4 INCH
28	2	9308	SCREW - CRPHMS 8-32 X 1/2 ZP	91	2	962004	CON - 2MM-2-S
29	12	9353	WASHER - THIN-ACFT 0313 SS	92	2	962005	CON - MOD - P-4P-4C
30	9	9355	WASHER - FW-ACFT-3/8 SS	93	4	962006	CON - MOD-P-6P-4C
31	2	9364	WASHER - ITLW 3/4 ZP	94	2	962055	CON - 2MM-8-S
32	9	9366	WASHER - ITLW #6 ZP	95	1	962070	CON - 2.5MM-6-S
33	4	9389	WASHER - ITLW 5/16 ZP	96	1	962071	CON - S-20-24 AWG-CRIMP-TIN
34	2	9506	SCREW - SBHCS M6X1 X 10 ZP	97	1	962072	CON - 3MM-2-S
35	2	100903	TANK - 68 IN3	98	1	962073	CON - S-20-24 AWG-CRIMP-MOLEX
36	1	105058	PLUG - DIA 1-CLEAR	99	1	962074	CON - MOD-P-8P-8C
37	4	105423	BUMPER - MOLDED GLIDE	100	1	964506	FILTER - FERRITE-310 OHM
38	1	105443	DECAL - SN-STRENGTH-CE	101	1	966701	CABLE - FLAT-4 WIRE 26 GA
39	2	110830	ASSY - TB VALVE-DIG	102	1	966712	WIRE - CABLE-2-22 GA
40	1	110842	EX ARM - L-ADJ	103	1	966717	WIRE - CABLE-8-24 GA
41	1	110843	EX ARM - R-ADJ	104	1	966746	WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M
42	1	110880	CUSHION - SEAT-LE PRO-A400	105	1	990851	DISPLAY MODULE - A400
43	1	110881	CUSHION - BACK-LE PRO-A400	106	1	990853	VALVE BLOCK - A400
44	2	110890	CUSHION-ROLLER-A400	107	2	990854	CYL - XDCR-2500 X 7000
45	1	110892	BEARING - ARMS	108	1	990862	KIT - INSTALLATION-A400
46	1	110902	FRAME - MAIN-LEG EXT PRO-A400	109	1	990879	MODULE - POWER ENTRY-MDR
47	1	110909	SEAT BACK PIVOT	110	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
48	1	110912	SEAT BACK	111	1	992058	PLATE - DISPLAY BACK-A400
49	1	110916	PAWL	112	1	992064	BOX - PROCESSOR-A400
50	1	110919	SEAT FR PIVOT	113	1	992065	PLATE - COVER-PROC BOX-BENT
51	1	110948	DISPLAY MT - LEG EXT PRO-A400	114	2	995000	COLLAR - GRIP
52	1	110953	LEVER ARM - L	115	2	995001	CAP - GRIP W HOLE
53	1	110954	LEVER ARM - R	116	2	995060	PLUG - TUBE-1500 OD
54	1	112180	SHAFT - PUSH ARM	117	2	995160	GRIP - MOLDED
55	1	112181	PAWL HANDLE	118	1	995300	DECAL - TB-PLUS
56	1	112182	SEAT BACK PIVOT SFT				
57	4	112242	CLAMP DISC				
58	4	113040	SHOULDER SLEEVE - 1/2 X 1/2				
59	2	115000	BUSHING - TANK				
60	2	115005	CLEVIS - CYLINDER-2500				
61	1	115010	RACK - MACHINED				
62	8	115051	BEARING - FLANGE-0.500 ID				
63	10	115052	BEARING - FLANGE-0.625 ID				

1133X4-SA

ITEM NO.	QTY.	PART NO.	TITLE
119	1	995301	DECAL - TB-MINUS
120	1	995324	DECAL - MADE IN THE USA
121	1	995330	FILTER - IN LINE-8MM PTC
122	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK



DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY: AL
DATE DRAWN: 5/21/25
MATERIAL:
RAW MAT:

CHECKED BY: LC
DATE CHECKED: 9/16/25

MASS (Kg):

A400 LEG EXT PRO - SA

SHEET 2 OF 2
SCALE: 1:12
DRAWING SIZE: B
PART#: 1133X4-SA

PRINTED ON: 9/16/2025