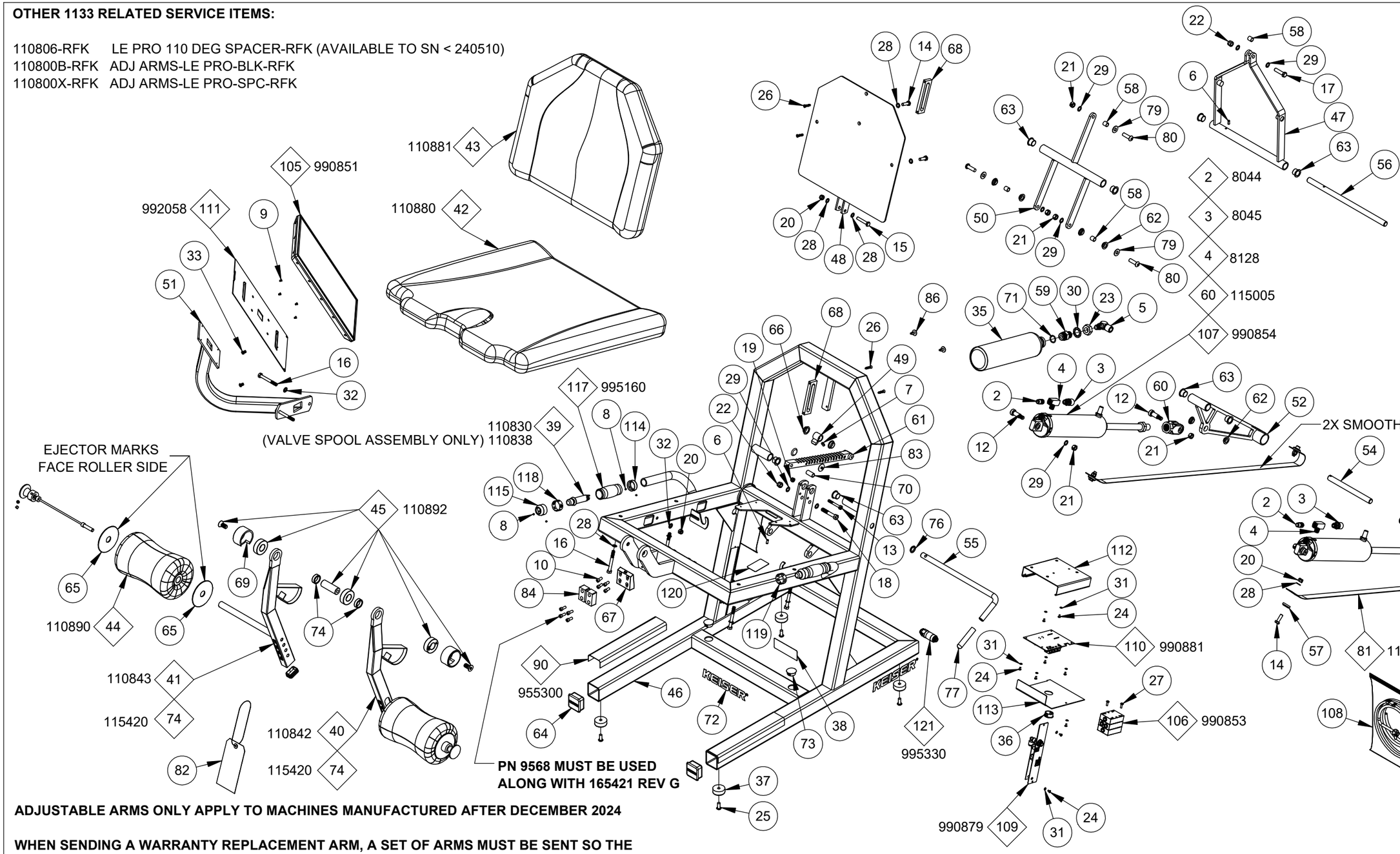
OTHER 1133 RELATED SERVICE ITEMS:

110806-RFK LE PRO 110 DEG SPACER-RFK (AVAILABLE TO SN < 240510)
110800B-RFK ADJ ARMS-LE PRO-BLK-RFK
110800X-RFK ADJ ARMS-LE PRO-SPC-RFK



ADJUSTABLE ARMS ONLY APPLY TO MACHINES MANUFACTURED AFTER DECEMBER 2024

WHEN SENDING A WARRANTY REPLACEMENT ARM, A SET OF ARMS MUST BE SENT SO THE ARMS MATCH ONE ANOTHER

◇ # COMMONLY SERVICED COMPONENTS

NOTE:

THIS DRAWING COVERS: 1133B4 & 1133X4

REV:	
C	REFERENCE WM BOM REV H

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
AL	MP	LC	10/23/26	4643

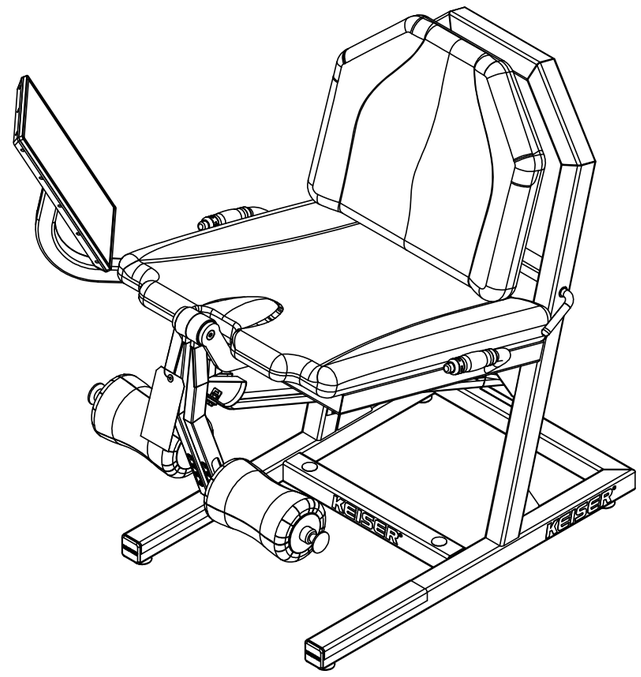
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	AL	9/16/25

MATERIAL: MATERIAL #:

TITLE:	PART #:	REV:
A400 LEG EXT PRO - SA	1133X4-SA	C

SHEET: 1 OF 2 SIZE B SCALE 1:12 (DO NOT SCALE DRAWING) LAST SAVED: 10/23/2026

ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB
2	2	8044	CON - 8MM PTC X 1/4M NPT
3	2	8045	CON - 12MM PTC X 1/4M NPT
4	2	8128	TEE - 1/4F X 1/4F X 1/4M NPT
5	2	8159	ELBOW - 12MM PTC X 1/4M NPT
6	2	9001	PIN SPRING - 3/16 X 1/2
7	1	9003	PIN SPRING - 1/4 X 1/2
8	8	9014	SCREW - HSSS 8-32 X 1/8 SS
9	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS
10	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
11	2	9101	SCREW - SHCS 5/16-18 X 1 ZP
12	4	9127	SCREW - SHSS 1/2 X 1 ZP
13	1	9152	SCREW - HHCS 1/4-20 X 2 ZP
14	4	9176	SCREW - HHCS 5/16-18 X 1 ZP
15	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP
16	6	9181	SCREW - HHCS 5/16-18 X 2 3/4 ZP
17	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP
18	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP
19	1	9225	NUT - HELN 1/4-20 ZP
20	7	9226	NUT - HELN 5/16-18 ZP
21	7	9227	NUT - HRLN 3/8-16 ZP
22	2	9228	NUT - HELN 3/8-16 ZP
23	2	9231	NUT - HJN 3/4-10 ZP
24	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
25	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
26	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP
27	2	9308	SCREW - CRPHMS 8-32 X 1/2 ZP
28	12	9353	WASHER - THIN-ACFT 0313 SS
29	9	9355	WASHER - FW-ACFT-3/8 SS
30	2	9364	WASHER - ITLW 3/4 ZP
31	9	9366	WASHER - ITLW #6 ZP
32	4	9389	WASHER - ITLW 5/16 ZP
33	2	9506	SCREW - SBHCS M6X1 X 10 ZP
34	4	9568	SCREW - SHCS 1/4-32 X 5/8 ZP
35	2	100903	TANK - 68 IN3
36	1	105058	PLUG - DIA 1-CLEAR
37	4	105423	BUMPER - MOLDED GLIDE
38	1	105443	DECAL - SN-STRENGTH-CE
39	2	110830	ASSY - TB VALVE-DIG
40	1	110842	EX ARM - L-ADJ
41	1	110843	EX ARM - R-ADJ
42	1	110880	CUSHION - SEAT-LE PRO-A400
43	1	110881	CUSHION - BACK-LE PRO-A400
44	2	110890	CUSHION - ROLLER-A400
45	1	110892	BEARING - ARMS
46	1	110902	FRAME - MAIN-LEG EXT PRO-A400
47	1	110909	SEAT BACK PIVOT
48	1	110912	SEAT BACK
49	1	110916	PAWL
50	1	110919	SEAT FR PIVOT
51	1	110948	DISPLAY MT - LEG EXT PRO-A400
52	1	110953	LEVER ARM - L
53	1	110954	LEVER ARM - R
54	1	112180	SHAFT - PUSH ARM
55	1	112181	PAWL HANDLE
56	1	112182	SEAT BACK PIVOT SFT
57	4	112242	CLAMP DISC
58	4	113040	SHOULDER SLEEVE - 1/2 X 1/2
59	2	115000	BUSHING - TANK
60	2	115005	CLEVIS - CYLINDER-2500
61	1	115010	RACK - MACHINED
62	8	115051	BEARING - FLANGE-0.500 ID
63	10	115052	BEARING - FLANGE-0.625 ID
64	2	115054	PLUG - 2 IN SQ-KEISER
65	4	115055	WASHER - UPHOLSTERY ROLLER
66	2	115056	BEARING - FLANGE-0.625 ID-SHORT
67	1	115058	SPACER - 110 DEG-LE PRO
68	2	115072	GUIDE / BEARING
69	2	115080	COVER - BEARING
70	1	115314	TUBE - SLEEVE
71	2	115333	O-RING - .943 X .737 X .103
72	3	115372	DECAL - KEISER LOGO-1 1/4" RED
73	3	115404	PLUG - HOLE-1 DIA
74	2	115420	NEEDLE BEARING B-146
75	10	115423	TIE - 8 IN-PL BLK
76	1	115424	SNAP-IN NYLINER
77	1	115427	GRIP - 1/2 ID X 3 LONG
78	1	115429	PLASTIC TIE - 10" RED
79	3	115450	WASHER - FW .88 X .39 X .07 NP
80	3	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP
81	2	115484	BELT - LEG EXT PRO
82	1	115535	INSTRUCT - T-88 BREAK-IN NOTICE
83	2	135055	STEM BUMPER
84	2	165421	STOP - EA-URETHANE
85	1	170891	ASSY - MUFFLER-LONG
86	2	265404	PLASTIC RIVET
87	1	953098	TUBING - 8MM URETHANE-BLK
88	1	953099	TUBING - 12MM URETHANE-BLK
89	1	953108	TUBING - 1/4 URETHANE BLK
90	1	955300	STRIP - PROTECTOR-4 INCH
91	2	962004	CON - 2MM-2-S
92	2	962005	CON - MOD - P-4P-4C
93	4	962006	CON - MOD-P-6P-4C
94	2	962055	CON - 2MM-8-S
95	1	962070	CON - 2.5MM-6-S
96	2	962071	CON - S-20-24 AWG-CRIMP-TIN
97	1	962072	CON - 3MM-2-S
98	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
99	2	962074	CON - MOD-P-8P-8C
100	1	964506	FILTER - FERRITE-310 OHM
101	1	966701	CABLE - FLAT-4 WIRE 26 GA
102	1	966712	WIRE - CABLE-2-22 GA
103	1	966717	WIRE - CABLE-8-24 GA
104	1	966746	WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M
105	1	990851	DISPLAY MODULE - A400
106	1	990853	VALVE BLOCK - A400
107	2	990854	CYL - XDCR-2500 X 7000
108	1	990862	KIT - INSTALLATION-A400
109	1	990879	MODULE - POWER ENTRY-MDR
110	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
111	1	992058	PLATE - DISPLAY BACK-A400
112	1	992064	BOX - PROCESSOR-A400
113	1	992065	PLATE - COVER-PROC BOX-BENT
114	2	995000	COLLAR - GRIP
115	2	995001	CAP - GRIP W HOLE
116	2	995060	PLUG - TUBE-1500 OD
117	2	995160	GRIP - MOLDED
118	1	995300	DECAL - TB-PLUS
119	1	995301	DECAL - TB-MINUS
120	1	995324	DECAL - MADE IN THE USA
121	1	995330	FILTER - IN LINE-8MM PTC
122	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK



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