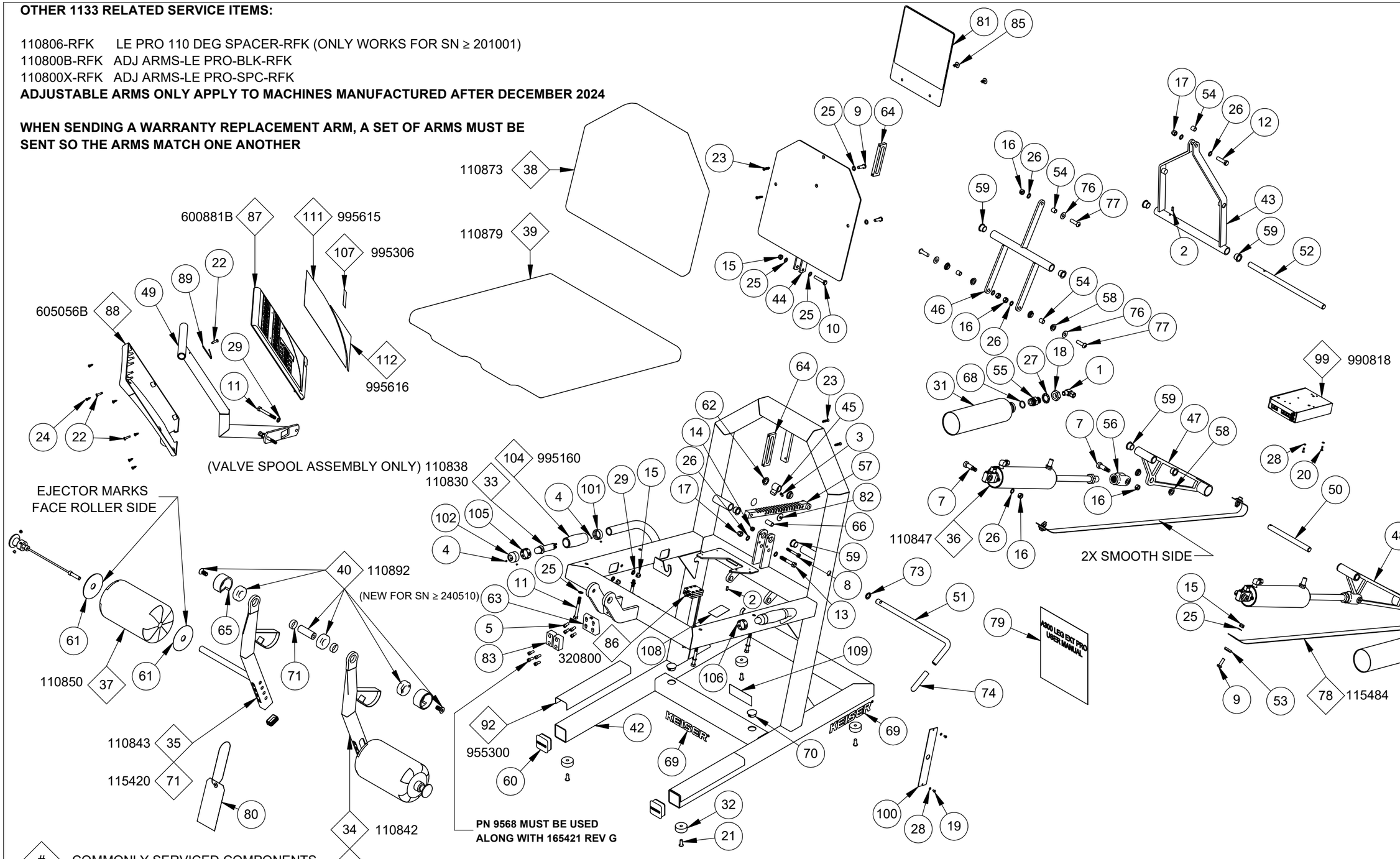
OTHER 1133 RELATED SERVICE ITEMS:

110806-RFK LE PRO 110 DEG SPACER-RFK (ONLY WORKS FOR SN ≥ 201001)
110800B-RFK ADJ ARMS-LE PRO-BLK-RFK
110800X-RFK ADJ ARMS-LE PRO-SPC-RFK

ADJUSTABLE ARMS ONLY APPLY TO MACHINES MANUFACTURED AFTER DECEMBER 2024

WHEN SENDING A WARRANTY REPLACEMENT ARM, A SET OF ARMS MUST BE SENT SO THE ARMS MATCH ONE ANOTHER



COMMONLY SERVICED COMPONENTS

NOTE:

(1) THIS DRAWING COVERS: 1133BP & 1133XP
(2) FOLLOW ALL TOP LEVEL PROCEDURES

REV:	
G	REFERENCE PRODUCTION DRAWING REV K

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
LC	MP	LC	10/23/26	4643

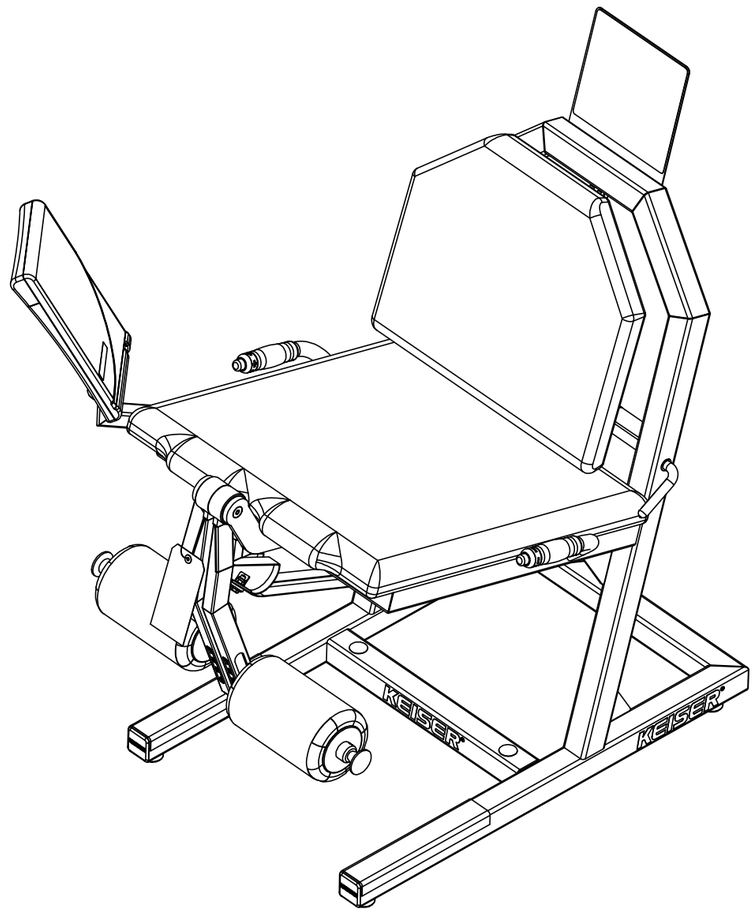
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	BJU	1/13/21

MATERIAL: MATERIAL #:

TITLE:	PART #:	REV:
A300 LEG EXT PRO - PWR-SA	1133XP-SA	G

SHEET: 1 OF 2 SIZE: B SCALE 1:12 (DO NOT SCALE DRAWING) LAST SAVED: 10/23/2026

ITEM NO.	QTY.	PART NO.	TITLE
1	2	8153	CAF - ME-3/8C X 1/4M
2	2	9001	PIN SPRING - 3/16 X 1/2
3	1	9003	PIN SPRING - 1/4 X 1/2
4	8	9014	SCREW - HSSS 8-32 X 1/8 SS
5	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
6	2	9101	SCREW - SHCS 5/16-18 X 1 ZP
7	4	9127	SCREW - SHSS 1/2 X 1 ZP
8	1	9152	SCREW - HHCS 1/4-20 X 2 ZP
9	4	9176	SCREW - HHCS 5/16-18 X 1 ZP
10	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP
11	6	9181	SCREW - HHCS 5/16-18 X 2 3/4 ZP
12	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP
13	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP
14	1	9225	NUT - HELN 1/4-20 ZP
15	7	9226	NUT - HELN 5/16-18 ZP
16	7	9227	NUT - HRLN 3/8-16 ZP
17	2	9228	NUT - HELN 3/8-16 ZP
18	2	9231	NUT - HJN 3/4-10 ZP
19	2	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
20	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS
21	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
22	3	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
23	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP
24	6	9291	SCREW - CRPHTS 8 X 1/2 ZP
25	12	9353	WASHER - THIN-ACFT 0313 SS
26	9	9355	WASHER - FW-ACFT-3/8 SS
27	2	9364	WASHER - ITLW 3/4 ZP
28	4	9366	WASHER - ITLW #6 ZP
29	4	9389	WASHER - ITLW 5/16 ZP
30	4	9568	SCREW - SHCS 1/4-32 X 5/8 ZP
31	2	100903	TANK - 68 IN3
32	4	105423	BUMPER - MOLDED GLIDE
33	2	110830	ASSY - TB VALVE-DIG
34	1	110842	EX ARM - L-ADJ
35	1	110843	EX ARM - R-ADJ
36	2	110847	ASSY - EC-2.5 X 7
37	2	110850	ROLLER CUSHION
38	1	110873	CUSHION - BACK-CURVED
39	1	110879	CUSHION - SEAT-LONG
40	1	110892	BEARING - ARMS
41	1	110897	ASSY - QD-MALE
42	1	110902	FRAME - MAIN-LEG EXT PRO-A400
43	1	110909	SEAT BACK PIVOT
44	1	110912	SEAT BACK
45	1	110916	PAWL
46	1	110919	SEAT FR PIVOT
47	1	110953	LEVER ARM - L
48	1	110954	LEVER ARM - R
49	1	110956	WELDT - DISPLAY MT
50	1	112180	SHAFT - PUSH ARM
51	1	112181	PAWL HANDLE
52	1	112182	SEAT BACK PIVOT SFT
53	4	112242	CLAMP DISC
54	4	113040	SHOULDER SLEEVE - 1/2 X 1/2
55	2	115000	BUSHING - TANK
56	2	115005	CLEVIS - CYLINDER-2500
57	1	115010	RACK - MACHINED
58	8	115051	BEARING - FLANGE-0.500 ID
59	10	115052	BEARING - FLANGE-0.625 ID
60	2	115054	PLUG - 2 IN SQ-KEISER
61	4	115055	WASHER - UPHOLSTERY ROLLER
62	2	115056	BEARING - FLANGE-0.625 ID-SHORT
63	1	115058	SPACER - 110 DEG-LE PRO
64	2	115072	GUIDE / BEARING
65	2	115080	COVER - BEARING
66	1	115314	TUBE - SLEEVE
67	1	115323	FILTER - IN LINE
68	2	115333	O-RING - .943 X .737 X .103
69	3	115372	DECAL - KEISER LOGO-1 1/4" RED
70	2	115404	PLUG - HOLE-1 DIA
71	2	115420	NEEDLE BEARING B-146
72	18	115423	TIE - 8 IN-PL BLK
73	1	115424	SNAP-IN NYLINER
74	1	115427	GRIP - 1/2 ID X 3 LONG
75	1	115429	PLASTIC TIE - 10" RED
76	3	115450	WASHER - FW .88 X .39 X .07 NP
77	3	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP
78	2	115484	BELT - LEG EXT PRO
79	1	115506	MANUAL - USER-A300 LEG EXT PRO
80	1	115535	INSTRUCT - T-88 BREAK-IN NOTICE
81	1	115602	PLACARD - A300 LEG EXT PRO-ADJ
82	2	135055	STEM BUMPER
83	2	165421	STOP - EA-URETHANE
84	1	170891	ASSY - MUFFLER-LONG
85	2	265404	PLASTIC RIVET
86	1	320800	VALVE BLOCK
87	1	600881B	DISPLAY BOX - 5 WIN
88	1	605056B	DISPLAY BOX - BACK
89	1	605428	GROUND CLAMP - DISPLAY
90	1	953101	TUBING - .375 OD X .062 W-PE BLK
91	1	953108	TUBING - 1/4 URETHANE BLK
92	1	955300	STRIP - PROTECTOR-4 INCH
93	2	962004	CON - 2MM-2-S
94	6	962005	CON - MOD - P-4P-4C
95	1	962016	CON - MOD-COUPLER-6-6
96	4	962017	CON-MOD-P-6P-6C
97	1	966701	WIRE - CABLE-4-26 GA
98	1	966702	WIRE - CABLE-6-26GA
99	1	990818	PROCESSOR BOX - A250-DBL
100	1	992074	PLATE - COVER-POWER ENTRY
101	2	995000	COLLAR - GRIP
102	2	995001	CAP - GRIP W HOLE
103	2	995060	PLUG - TUBE-1500 OD
104	2	995160	GRIP - MOLDED
105	1	995300	DECAL - TB-PLUS
106	1	995301	DECAL - TB-MINUS
107	1	995306	DECAL - SEAT, LEG-POWER
108	1	995324	DECAL - MADE IN THE USA
109	1	995381	DECAL - SERIAL NUMBER - STRENGTH
110	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
111	1	995615	PLACARD - ENG-POWER-BLK
112	1	995616	PLACARD - ENG-KEY-RED



SHEET: 2 OF 2 SIZE: B SCALE: 1:10 (DO NOT SCALE DRAWING) LAST SAVED: 10/23/2026

REV:	
G	REFERENCE PRODUCTION DRAWING REV K

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
LC	MP	LC	10/23/26	4643

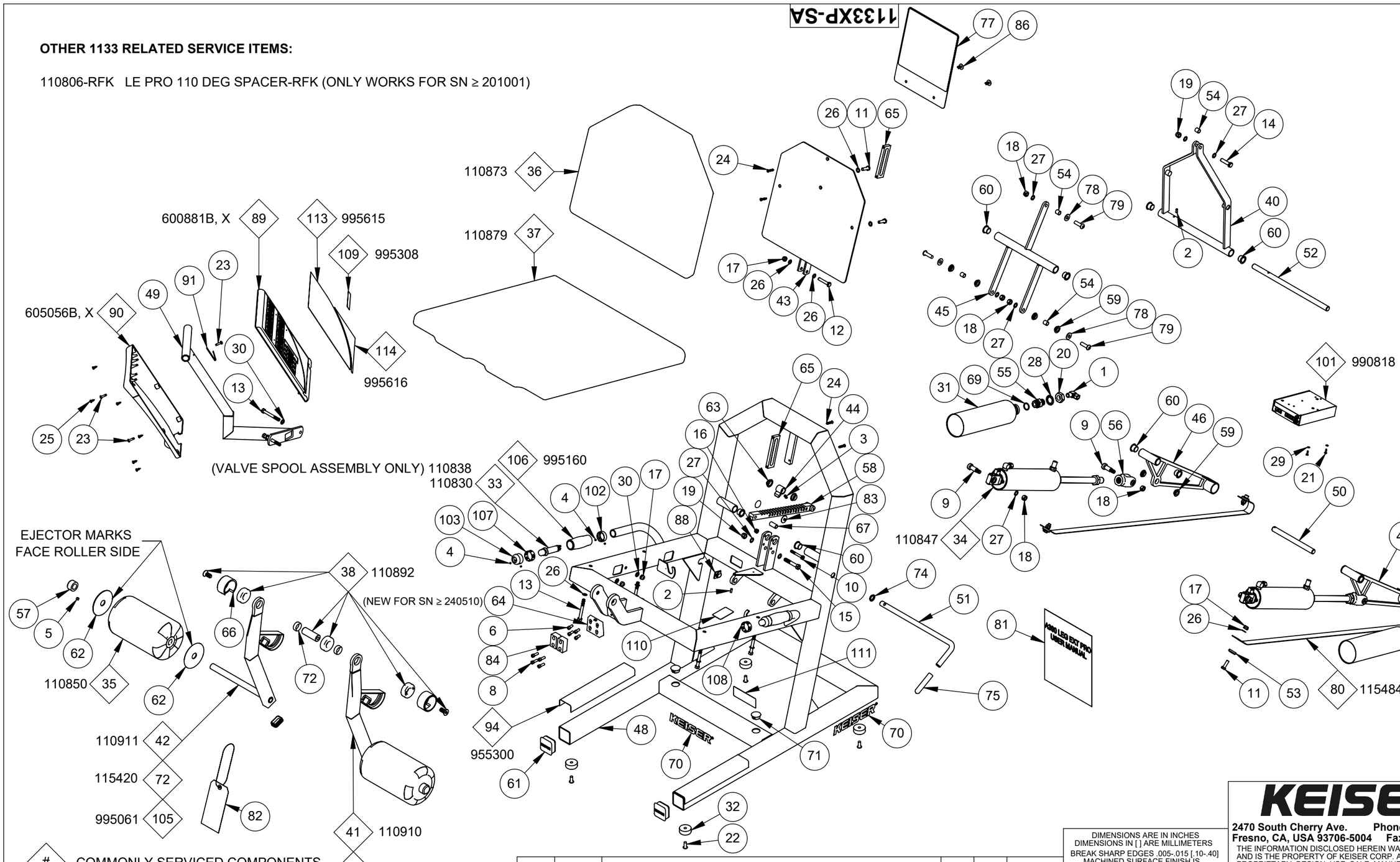
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	BJU	1/13/21

MATERIAL:	MATERIAL #:

TITLE:	PART #:	REV:
A300 LEG EXT PRO - PWR-SA	1133XP-SA	G

OTHER 1133 RELATED SERVICE ITEMS:

110806-RFK LE PRO 110 DEG SPACER-RFK (ONLY WORKS FOR SN ≥ 201001)



COMMONLY SERVICED COMPONENTS

NOTE:

(1) THIS DRAWING COVERS: 1133BP AND 1133XP
(2) FOLLOW ALL TOP LEVEL PROCEDURES

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
D	4271	REFERENCE ECO MEMO FOR DETAILS	AL	LC	7/24/24

PRINTED ON: 7/26/2024

KEISER®

2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	BJU	DATE DRAWN:	11/24/20	CHECKED BY:	LC	DATE CHECKED:	1/13/21

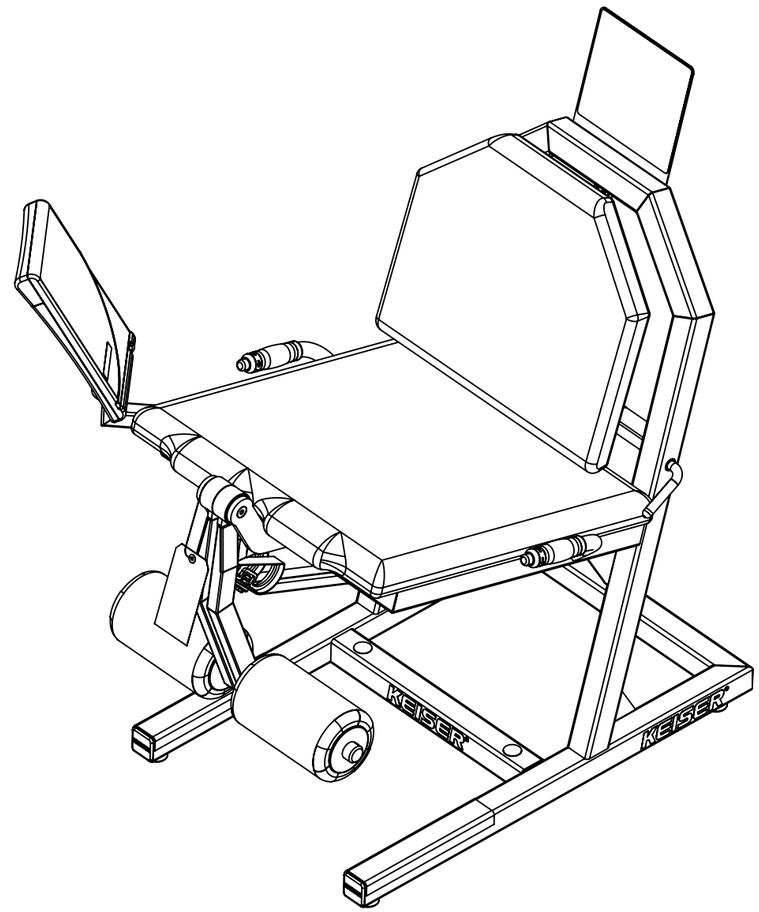
MATERIAL:
RAW MAT:
MASS (Kg):

TITLE: **A300 LEG EXT PRO - PWR-SA**

SHEET	SCALE	DRAWING SIZE	PART#
1 OF 2	1:12	B	1133XP-SA

ITEM NO.	QTY.	PART NO.	TITLE
1	2	8153	CAF - ME-3/8 C X 1/4 M
2	2	9001	PIN SPRING - 3/16 X 1/2
3	1	9003	PIN SPRING - 1/4 X 1/2
4	8	9014	SCREW - HSSS 8-32 X 1/8 SS
5	2	9026	SCREW - HSSS 5/16-18 X 1/4 ZP
6	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
7	2	9101	SCREW - SHCS 5/16-18 X 1 ZP
8	4	9115	SCREW - SHCS 1/4-20 X 3/4 ZP
9	4	9127	SCREW - SHSS 1/2 X 1 ZP
10	1	9152	SCREW - HHCS 1/4-20 X 2 ZP
11	4	9176	SCREW - HHCS 5/16-18 X 1 ZP
12	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP
13	6	9181	SCREW - HHCS 5/16-18 X 2 3/4 ZP
14	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP
15	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP
16	1	9225	NUT - HELN 1/4-20 ZP
17	7	9226	NUT - HELN 5/16-18 ZP
18	7	9227	NUT - HRLN 3/8-16 ZP
19	2	9228	NUT - HELN 3/8-16 ZP
20	2	9231	NUT - HJN 3/4-10 ZP
21	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS
22	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
23	3	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
24	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP
25	6	9291	SCREW - CRPHTS 8 X 1/2 ZP
26	12	9353	WASHER - THIN-ACFT 0313 SS
27	9	9355	WASHER - FW-ACFT-3/8 SS
28	2	9364	WASHER - ITLW 3/4 ZP
29	2	9366	WASHER - ITLW #6 ZP
30	4	9389	WASHER - ITLW 5/16 ZP
31	2	100903	TANK - 68 IN3
32	4	105423	BUMPER - MOLDED GLIDE
33	2	110830	ASSY - TB VALVE-DIG
34	2	110847	ASSY - EC-2.5 X 7
35	2	110850	ROLLER CUSHION
36	1	110873	CUSHION - BACK-CURVED
37	1	110879	CUSHION - SEAT-LONG
38	1	110892	BEARING - ARMS
39	1	110897	ASSY - QD-MALE
40	1	110909	SEAT BACK PIVOT
41	1	110910	EX ARM - L
42	1	110911	EX ARM - R
43	1	110912	SEAT BACK
44	1	110916	PAWL
45	1	110919	SEAT FR PIVOT
46	1	110953	LEVER ARM - L
47	1	110954	LEVER ARM - R
48	1	110955	FRAME - MAIN-LEG EXT PRO
49	1	110956	WELDT - DISPLAY MT
50	1	112180	SHAFT - PUSH ARM
51	1	112181	PAWL HANDLE
52	1	112182	SEAT BACK PIVOT SFT
53	4	112242	CLAMP DISC
54	4	113040	SHOULDER SLEEVE - 1/2 X 1/2
55	2	115000	BUSHING - TANK
56	2	115005	CLEVIS - CYLINDER-2-1/2
57	2	115006	3/4 END CAP
58	1	115010	RACK - MACHINED
59	8	115051	BEARING - FLANGE-0.500 ID
60	10	115052	BEARING - FLANGE-0.625 ID
61	2	115054	PLUG - 2 IN SQ-KEISER
62	4	115055	WASHER - UPHOLSTERY ROLLER
63	2	115056	BEARING - FLANGE-0.625 ID-SHORT
64	1	115058	SPACER - 110 DEG-LE PRO
65	2	115072	GUIDE / BEARING
66	2	115080	COVER - BEARING
67	1	115314	TUBE - SLEEVE
68	1	115323	FILTER - IN LINE
69	2	115333	O-RING - .943 X .737 X .103
70	3	115372	DECAL - KEISER LOGO-1 1/4" RED
71	2	115404	PLUG - HOLE-1 DIA
72	2	115420	NEEDLE BEARING B-146
73	18	115423	TIE - 8 IN-PL BLK
74	1	115424	SNAP-IN NYLINER
75	1	115427	GRIP - 1/2 ID X 3 LONG
76	1	115429	PLASTIC TIE - 10" RED
77	1	115448	PLACARD - A300 LEG EXT PRO
78	3	115450	WASHER - FW .88 X .39 X .07 NP
79	3	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP
80	2	115484	BELT - LEG EXT PRO
81	1	115506	MANUAL - USER - A300 LEG EXT PRO
82	1	115535	INSTRUCT - T-88 BREAK-IN NOTICE
83	2	135055	STEM BUMPER
84	2	165421	STOP - EA-URETHANE
85	1	170891	ASSY - MUFFLER-LONG
86	2	265404	PLASTIC RIVET
87	1	320800	VALVE BLOCK
88	1	545055	ANCHOR - CABLE PL
89	1	600881X	DISPLAY BOX - 5 WIN
90	1	605056	DISPLAY BOX - BACK
91	1	605428	GROUND CLAMP - DISPLAY
92	1	953101	TUBING - .375 OD X .062 W-PE BLK
93	1	953108	TUBING - 1/4 URETHANE BLK
94	1	955300	STRIP - PROTECTOR-4 INCH
95	2	962004	CON - 2MM-2-S
96	6	962005	CON - MOD - P-4P-4C
97	1	962016	CON - MOD-COUPLER-6-6
98	4	962017	CON-MOD-P-6P-6C
99	1	966701	WIRE - CABLE-4-26 GA
100	1	966702	WIRE - CABLE-6-26GA
101	1	990818	PROCESSOR BOX - A250-DBL
102	2	995000	COLLAR - GRIP
103	2	995001	CAP - GRIP W HOLE
104	2	995060	PLUG - TUBE-1500 OD
105	2	995061	PLUG - TUBE-1000 X 1500
106	2	995160	GRIP - MOLDED
107	1	995300	DECAL - TB-PLUS
108	1	995301	DECAL - TB-MINUS
109	1	995308	DECAL - SEAT-POWER
110	1	995324	DECAL - MADE IN THE USA
111	1	995381	DECAL - SERIAL NUMBER - STRENGTH
112	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
113	1	995615	PLACARD - ENG-POWER-BLK
114	1	995616	PLACARD - ENG-KEY-RED

1133XP-SA



PRINTED ON: 7/26/2024

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
D	4271	REFERENCE ECO MEMO FOR DETAILS	AL	LC	7/24/24

KEISER®
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	BJU	DATE DRAWN:	11/24/20	CHECKED BY:	LC	DATE CHECKED:	1/13/21

MATERIAL:
RAW MAT:
MASS (Kg):

TITLE: **A300 LEG EXT PRO - PWR-SA**

SHEET **2** OF **2** | SCALE: **1:10** | DRAWING SIZE: **B** | PART#: **1133XP-SA**