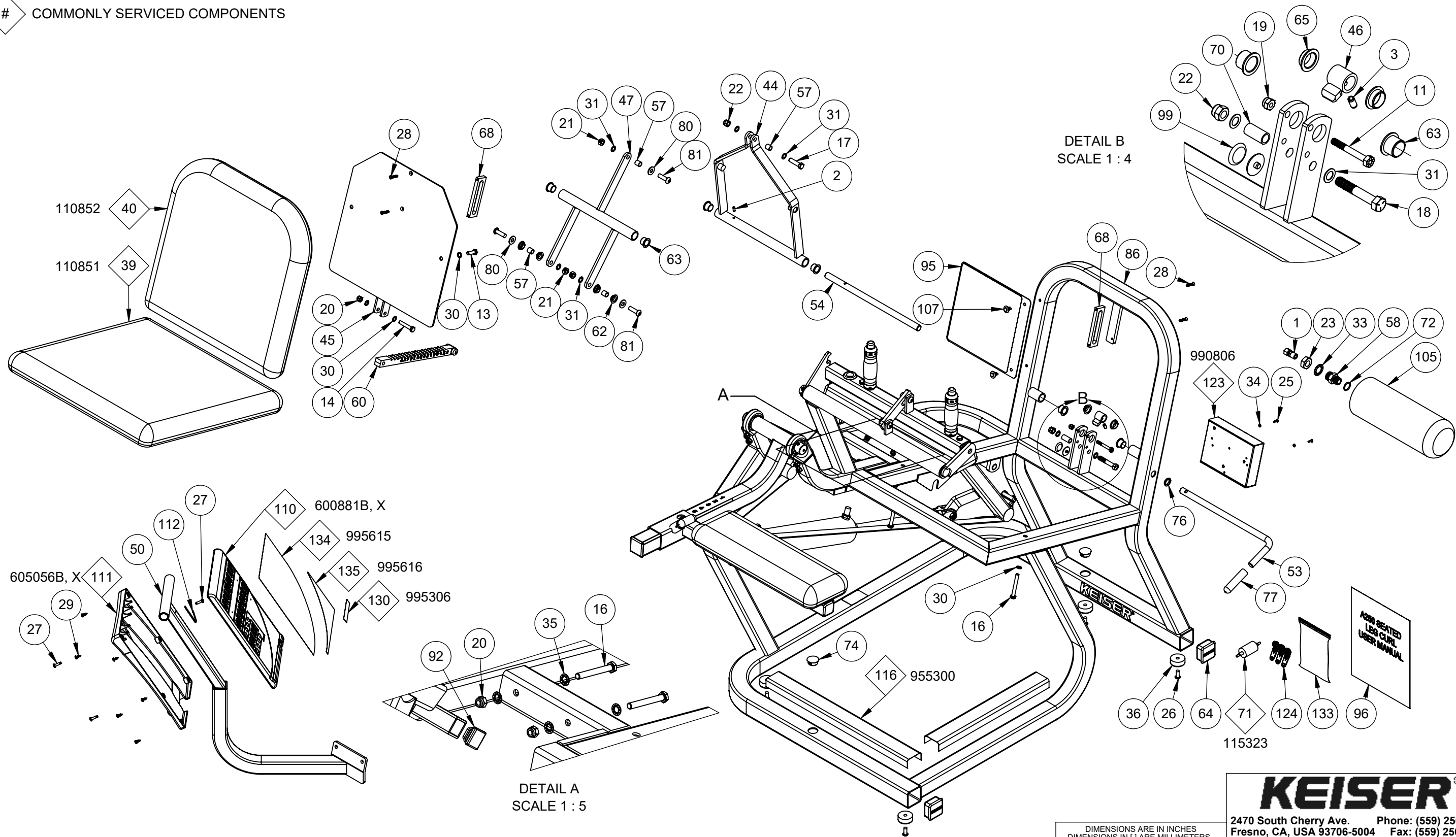


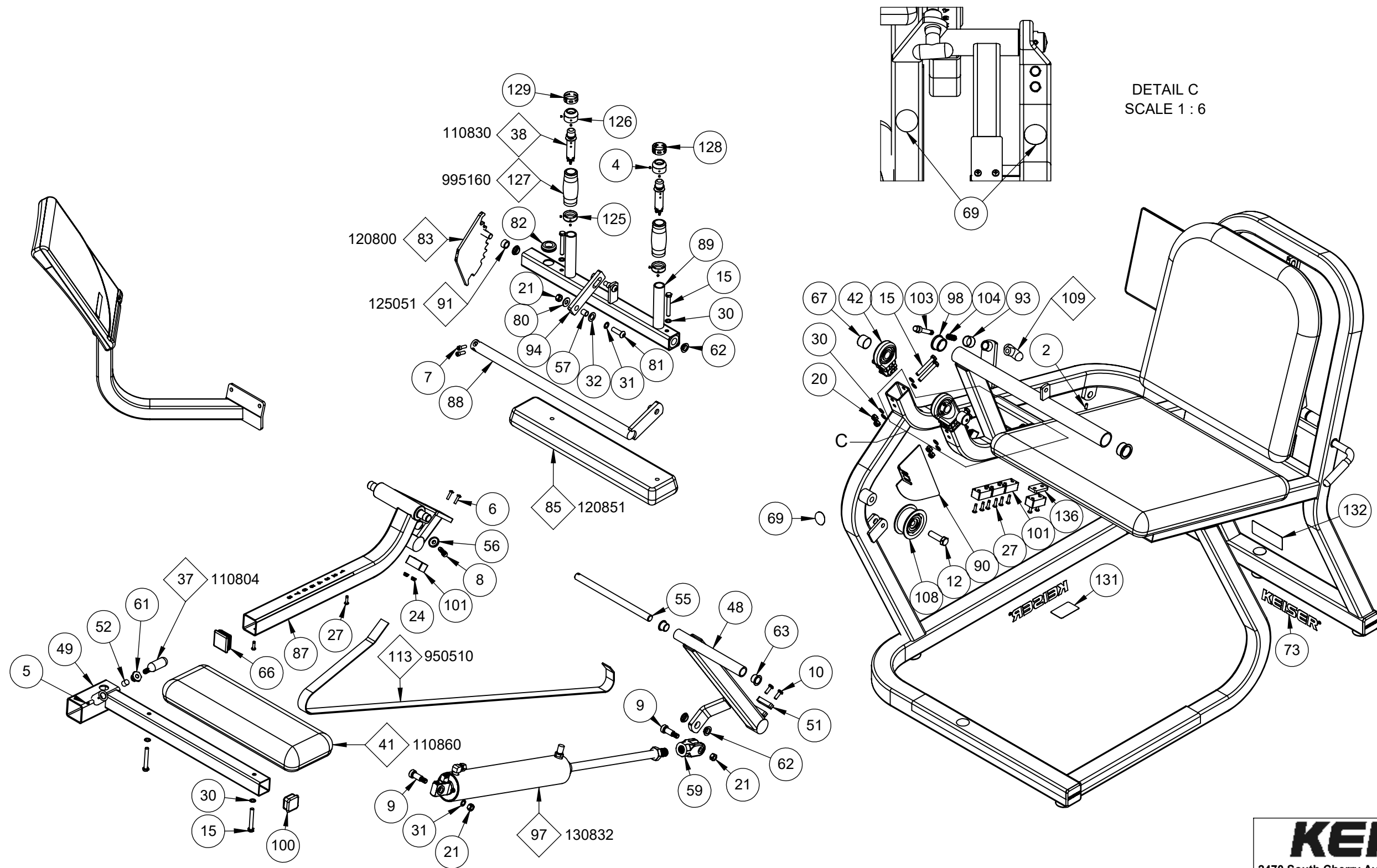
COMMONLY SERVICED COMPONENTS



NOTE:

- (1) THIS DRAWING COVERS: 1221BP, 1221PP AND 1221SP
- (2) FOLLOW ALL TOP LEVEL PROCEDURES

						DRAWN BY: BJU		DATE DRAWN: 4/13/21	CHECKED BY: LC	DATE CHECKED: 7/2/21	
						MATERIAL:					
						RAW MAT:					
						MASS (Kg):					
B	4067	REFERENCE ECO MEMO FOR DETAILS			JPR	LC	2/21/23	TITLE: A250 LEG CURL - PWR-SA			
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 1 OF 3	SCALE: 1:10	DRAWING SIZE: B	PART#: 1221XP-SA



DETAIL C
SCALE 1 : 6

KEISER
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Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 2 OF 3	SCALE: 1:10	DRAWING SIZE: B	PART#: 1221XP-SA

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	1221XP-SA			
1	1	8079	CON - 3/8C X 1/4M	64	2	115054	PLUG - 2 IN SQ-KEISER				
2	2	9001	PIN SPRING - 3/16 X 1/2	65	2	115056	BEARING - FLANGE-.625 ID SHORT	ITEM NO.	QTY.	PART NO.	TITLE
3	1	9003	PIN SPRING - 1/4 X 1/2	66	1	115059	CAP - 1-3/4 SQ	119	1	962016	CON - MOD-COUPLER-6-6
4	8	9014	SCREW - HSSS 8-32 X 1/8 SS	67	2	115067	CAP - Ø1 X 3/4	120	4	962017	CON-MOD-P-6P-6C
5	1	9015	SET SCREW - HSSS #8-32 X 3/16 BLK	68	2	115072	GUIDE / BEARING	121	1	966701	WIRE - CABLE-4-26GA
6	2	9086	SCREW - CRPHMS 10-24 X 0750 ZP	69	3	115301	FINGER WARNING DECAL	122	1	966702	WIRE - CABLE-6-26 GA
7	2	9095	SCREW - SHCS 0250-28 X 0750 ZP	70	1	115314	TUBE - SLEEVE	123	1	990806	ASSY - PROCESSOR BOX
8	1	9101	SCREW - SHCS 5/16-18 X 1 ZP	71	1	115323	FILTER - IN LINE	124	3	990812	KEY - DATA-CS
9	2	9127	SCREW - SHSS 1/2 X 1 ZP	72	1	115333	O-RING - .943 X .737 X .103	125	2	995000	COLLAR - GRIP
10	2	9151	SCREW - HHCS 1/4-20 X 3/4 ZP	73	2	115372	DECAL - KEISER LOGO-1 1/4" RED	126	2	995001	CAP - GRIP W HOLE
11	1	9152	SCREW - HHCS 1/4-20 X 2 ZP	74	2	115404	PLUG - HOLE-1 DIA	127	2	995160	GRIP - MOLDED
12	1	9155	SCREW - HHCS 1/2-20 X 1 3/4 ZP	75	7	115423	TIE - 8 IN-PL BLK	128	1	995300	DECAL - TB-PLUS
13	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	76	1	115424	SNAP-IN NYLINER	129	1	995301	DECAL - TB-MINUS
14	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP	77	1	115427	GRIP - 0500 X 3000	130	1	995306	DECAL - SEAT, LEG-POWER
15	8	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	78	1	115429	PLASTIC TIE - 10" RED	131	1	995324	DECAL - MADE IN THE USA
16	4	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP	79	1	115430	PLASTIC TIE - 3" BLK	132	1	995381	DECAL - SERIAL NUMBER - STRENGTH
17	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP	80	5	115450	WASHER - FW .88 X .39 X .07 NP	133	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
18	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP	81	5	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP	134	1	995615	PLACARD - ENG-POWER-BLK
19	1	9225	NUT - HELN 1/4-20 ZP	82	1	115463	GROMMET - 075106013	135	1	995616	PLACARD - ENG-KEY-RED
20	7	9226	NUT - HELN 5/16-18 ZP	83	1	120800	ADJUST RACK	136	1	121840	BUMPER SPACER
21	7	9227	NUT - HRLN 3/8-16 ZP	84	1	120803	FLOW RESTRICTOR				
22	2	9228	NUT - HELN 3/8-16 ZP	85	1	120851	THIGH PAD CUSHION				
23	1	9231	NUT - HJN 3/4-10 ZP	86	1	120918	MAIN FRM				
24	2	9246	NUT - HELN #10-32 ZP	87	1	120919	Exercise Arm				
25	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	88	1	120921	WELDED SFT				
26	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	89	1	120922	KNEE PAD ARM BLK				
27	13	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	90	1	122040	FINGER GUARD				
28	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP	91	1	125051	SPACER				
29	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	92	1	125052	CAP - 1 SQ				
30	18	9353	WASHER - THIN-ACFT 0313 SS	93	1	125055	VINYL RING				
31	10	9355	WASHER - FW-ACFT-3/8 SS	94	1	125056	SLOTTED LINK				
32	2	9360	WASHER - ACFT 1/2 SS	95	1	125416	PLACARD - A250 SEATED LEG CURL				
33	1	9364	WASHER - ITLW 3/4 ZP	96	1	125501	MANUAL - USER - A250 SEATED LEG CURL				
34	2	9366	WASHER - ITLW #6 ZP	97	1	130832	ASSY - EC-2.5 X 12				
35	4	9389	WASHER - ITLW 5/16 ZP	98	2	135050	BEARING - FLANGE-1" ID				
36	4	105423	BUMPER - MOLDED GLIDE	99	2	135055	STEM BUMPER				
37	1	110804	ASSY - KNOB-1.25	100	1	135056	CAP - 1.500 SQ-PL				
38	2	110830	ASSY - TB VALVE-DIG	101	5	165421	STOP - EA-URETHANE				
39	1	110851	SEAT BOTTOM CUSHION A250	102	1	170891	ASSY - MUFFLER-LONG				
40	1	110852	SEAT BACK CUSHION A250	103	1	172180	PLUNGER				
41	1	110860	LEG SUPPORT CUSHION	104	1	175500	SPRING - PLUNGER				
42	2	110894	BEARING ASSY	105	1	255318	TANK - 144 CU IN				
43	1	110897	ASSY - QD-MALE	106	1	265310	Y CONNECTOR - 1/8 DIA-PL				
44	1	110909	SEAT BACK PIVOT	107	2	265404	PLASTIC RIVET				
45	1	110912	SEAT BACK	108	1	265419	BELT PULLEY				
46	1	110916	PAWL	109	1	555059	KNOB - T-BLACK				
47	1	110919	SEAT FR PIVOT	110	1	600881X	DISPLAY BOX - 5 WIN				
48	1	110924	LEVER ARM	111	1	605056	DISPLAY BOX - BACK				
49	1	110925	LEG UPHOL MT	112	1	605428	GROUND CLAMP - DISPLAY				
50	1	110932	WELDT - DISPLAY MT	113	1	950510	KEVLAR BELT 1				
51	1	111896	CLAMP W HOLE	114	1	953101	TUBING - .375 OD X .062 W-PE BLK				
52	1	112162	SPACER	115	1	953108	TUBING - 1/4 URETHANE BLK				
53	1	112181	PAWL HANDLE	116	1	955300	STRIP - PROTECTOR-4 INCH				
54	1	112182	SEAT BACK PIVOT SFT	117	2	962004	CON - 2MM-2-S				
55	1	112183	PIVOT SHAFT SS	118	4	962005	CON - MOD - P-4P-4C				
56	1	112242	CLAMP DISC								
57	6	113040	SHOULDER SLEEVE - 1/2 X 1/2								
58	1	115000	BUSHING - TANK								
59	1	115005	CLEVIS - CYLINDER-2-1/2								
60	1	115010	RACK - MACHINED								
61	1	115036	THREADED INSERT - 5/8 X 3/8 SS								
62	8	115051	BEARING - FLANGE-.5 ID								
63	8	115052	BEARING - FLANGE-.625 ID								

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REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

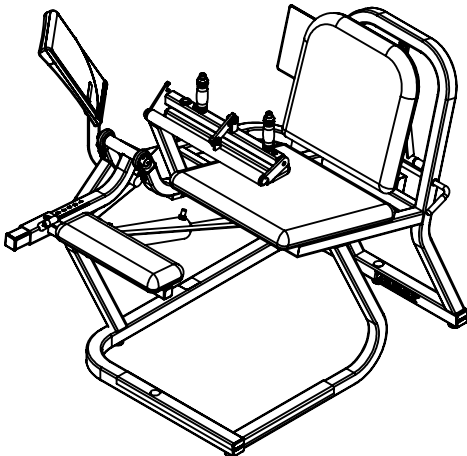
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MASS (Kg):

TITLE: A250 LEG CURL - PWR-SA

SHEET 3 OF 3
SCALE: 1:24
DRAWING SIZE: B
PART#: 1221XP-SA



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