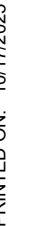


## # COMMONLY SERVICED COMPONENTS

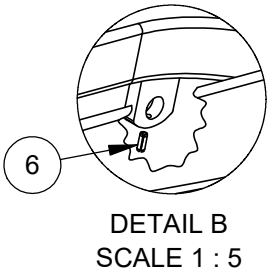
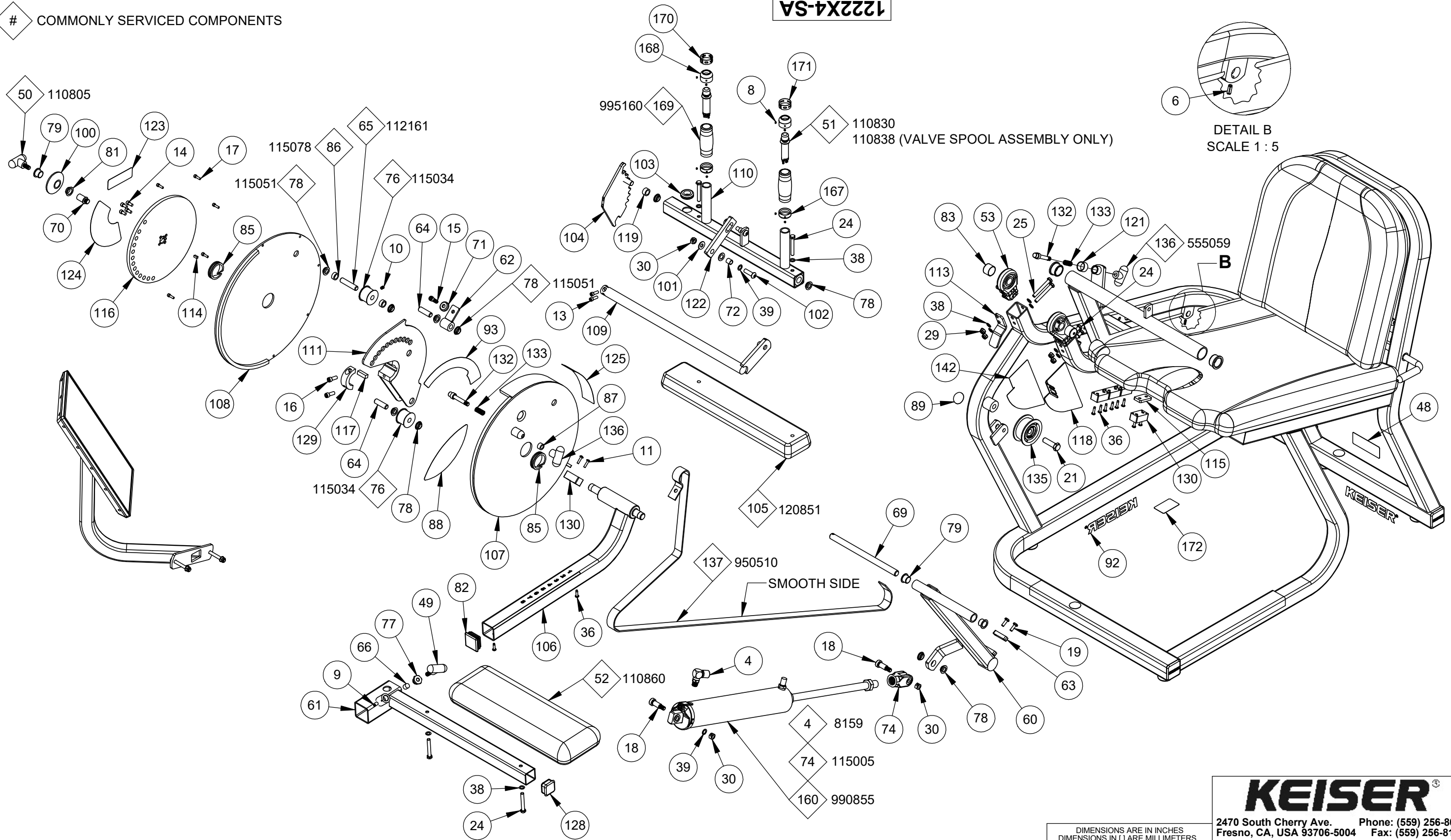


THIS DRAWING COVERS: 1222B4 & 1222X4

|     |      |                        |  |  |    |                                                                                                                                 |          |                                                                                                                                                                          |  |                |  |                        |            |                  |  |
|-----|------|------------------------|--|--|----|---------------------------------------------------------------------------------------------------------------------------------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------|--|------------------------|------------|------------------|--|
|     |      |                        |  |  |    | BREAK SHARP EDGES .005-.015 [.10-.40]<br>MACHINED SURFACE FINISH IS<br>63 MICROINCHES [1.6 MICROMETERS]<br>DO NOT SCALE DRAWING |          | AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT,<br>PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND<br>REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER<br>CORP. |  |                |  |                        |            |                  |  |
|     |      |                        |  |  |    | DRAWN BY: AL                                                                                                                    |          | DATE DRAWN: 6/4/25                                                                                                                                                       |  | CHECKED BY: MP |  | DATE CHECKED: 10/17/25 |            |                  |  |
|     |      |                        |  |  |    | MATERIAL:                                                                                                                       |          |                                                                                                                                                                          |  |                |  |                        |            |                  |  |
|     |      |                        |  |  |    | RAW MAT:                                                                                                                        |          |                                                                                                                                                                          |  |                |  |                        | MASS (Kg): |                  |  |
| A   | 4469 | REFERENCE WM BOM REV D |  |  | AL | LC                                                                                                                              | 10/17/25 | TITLE: A400 LEG CURL W/RNGE LTR - SA                                                                                                                                     |  |                |  |                        |            |                  |  |
| REV | ECO  | REVISION DESCRIPTION   |  |  | BY | CKD                                                                                                                             | DATE     | SHEET 1 OF 3                                                                                                                                                             |  | SCALE: 1:10    |  | DRAWING SIZE: B        |            | PART#: 1222X4-SA |  |

# COMMONLY SERVICED COMPONENTS

1222X4-SA



PRINTED ON: 10/17/2025

**KEISER**

2470 South Cherry Ave. Phone: (559) 256-8000  
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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DIMENSIONS ARE IN INCHES  
DIMENSIONS IN [ ] ARE MILLIMETERS  
BREAK SHARP EDGES .005-.015 [ .10-.40 ]  
MACHINED SURFACE FINISH IS  
63 MICROINCHES [ 1.6 MICROMETERS ]  
DO NOT SCALE DRAWING

DRAWN BY: AL DATE DRAWN: 6/4/25 CHECKED BY: MP DATE CHECKED: 10/17/25

MATERIAL:  
RAW MAT: MASS (Kg):

TITLE: A400 LEG CURL W/RNGE LTR - SA

SHEET 2 OF 3 SCALE: 1:10 DRAWING SIZE: B PART#: 1222X4-SA

|     |      |                        |    |     |          |
|-----|------|------------------------|----|-----|----------|
|     |      |                        |    |     |          |
|     |      |                        |    |     |          |
|     |      |                        |    |     |          |
| A   | 4469 | REFERENCE WM BOM REV D | AL | LC  | 10/17/25 |
| REV | ECO  | REVISION DESCRIPTION   | BY | CKD | DATE     |

| ITEM NO. | QTY. | PART NO. | TITLE                             | ITEM NO. | QTY. | PART NO. | TITLE                           | 1222X4-SA |      |          |                                      |          |      |          |                          |
|----------|------|----------|-----------------------------------|----------|------|----------|---------------------------------|-----------|------|----------|--------------------------------------|----------|------|----------|--------------------------|
| 1        | 3    | 8043     | CON - 3/16 BARB X 1/8 BARB        | 64       | 2    | 112160   | SHAFT - .5 X 1.69 SS            | ITEM NO.  | QTY. | PART NO. | TITLE                                | ITEM NO. | QTY. | PART NO. | TITLE                    |
| 2        | 1    | 8044     | CON - 8MM PTC X 1/4M NPT          | 65       | 1    | 112161   | SHAFT - .5 X 2.31 SS            | 117       | 1    | 121899   | LARGE KEY                            | 168      | 2    | 995001   | CAP - GRIP W HOLE        |
| 3        | 1    | 8045     | CON - 12MM PTC X 1/4M NPT         | 66       | 1    | 112162   | SPACER                          | 118       | 1    | 122040   | FINGER GUARD                         | 169      | 2    | 995160   | GRIP - MOLDED            |
| 4        | 1    | 8159     | ELBOW - 12MM PTC X 1/4M NPT       | 67       | 1    | 112181   | PAWL HANDLE                     | 119       | 1    | 125051   | SPACER                               | 170      | 1    | 995300   | DECAL - TB-PLUS          |
| 5        | 1    | 8385     | Y CONNECTOR - 8MM PTC             | 68       | 1    | 112182   | SEAT BACK PIVOT SFT             | 120       | 1    | 125052   | CAP - 1 SQ                           | 171      | 1    | 995301   | DECAL - TB-MINUS         |
| 6        | 2    | 9001     | PIN SPRING - 3/16 X 1/2           | 69       | 1    | 112183   | PIVOT SHAFT SS                  | 121       | 1    | 125055   | VINYL RING                           | 172      | 1    | 995324   | DECAL - MADE IN THE USA  |
| 7        | 1    | 9003     | PIN SPRING - 1/4 X 1/2            | 70       | 1    | 112206   | RANGE LIMITER STOP ZP           | 122       | 1    | 125056   | SLOTTED LINK                         | 173      | 1    | 995330   | FILTER - IN LINE-8MM PTC |
| 8        | 8    | 9014     | SCREW - HSSS 8-32 X 1/8 SS        | 71       | 1    | 112242   | CLAMP DISC                      | 123       | 1    | 125300   | DECAL - STOP POSITION                |          |      |          |                          |
| 9        | 1    | 9015     | SET SCREW - HSSS #8-32 X 3/16 BLK | 72       | 6    | 113040   | SHOULDER SLEEVE - 1/2 X 1/2     | 124       | 1    | 125309   | DECAL - R.O.M. POSITION              |          |      |          |                          |
| 10       | 3    | 9030     | SCREW - HSSS 1/4-20 X 3/8 ZP      | 73       | 1    | 115000   | BUSHING - TANK                  | 125       | 1    | 125370   | DECAL - STARTING POS CHART           |          |      |          |                          |
| 11       | 2    | 9086     | SCREW - CRPHMS 10-24 X 0750 ZP    | 74       | 1    | 115005   | CLEVIS - CYLINDER-2500          | 126       | 2    | 135050   | BEARING - FLANGE-1" ID               |          |      |          |                          |
| 12       | 4    | 9087     | SCREW - CRFCHMS 6-32 X 1/4 SS     | 75       | 1    | 115010   | RACK - MACHINED                 | 127       | 2    | 135055   | STEM BUMPER                          |          |      |          |                          |
| 13       | 2    | 9095     | SCREW - SHCS 0250-28 X 0750 ZP    | 76       | 2    | 115034   | ROLLER                          | 128       | 1    | 135056   | CAP - 1.500 SQ-PL                    |          |      |          |                          |
| 14       | 4    | 9098     | SCREW - SHCS 1/4-20 X 1/2 ZP      | 77       | 1    | 115036   | THREADED INSERT - 5/8 X 3/8 SS  | 129       | 1    | 143190   | SADDLE - C-BORE                      |          |      |          |                          |
| 15       | 1    | 9101     | SCREW - SHCS 5/16-18 X 1 ZP       | 78       | 14   | 115051   | BEARING - FLANGE-0.500 ID       | 130       | 5    | 165421   | STOP - EA-URETHANE                   |          |      |          |                          |
| 16       | 2    | 9105     | SCREW - SHCS 5/16-24 X 7/8        | 79       | 9    | 115052   | BEARING - FLANGE-0.625 ID       | 131       | 1    | 170891   | ASSY - MUFFLER-LONG                  |          |      |          |                          |
| 17       | 5    | 9116     | SCREW - SHCS #10-32 X 5/8 ZP      | 80       | 2    | 115054   | PLUG - 2 IN SQ-KEISER           | 132       | 2    | 172180   | PLUNGER                              |          |      |          |                          |
| 18       | 2    | 9127     | SCREW - SHSS 1/2 X 1 ZP           | 81       | 3    | 115056   | BEARING - FLANGE-0.625 ID-SHORT | 133       | 2    | 175500   | SPRING - PLUNGER                     |          |      |          |                          |
| 19       | 2    | 9151     | SCREW - HHCS 1/4-20 X 3/4 ZP      | 82       | 1    | 115059   | CAP - 1-3/4 SQ                  | 134       | 1    | 255318   | TANK - 144 CU IN                     |          |      |          |                          |
| 20       | 1    | 9152     | SCREW - HHCS 1/4-20 X 2 ZP        | 83       | 2    | 115067   | CAP - Ø1 X 3/4                  | 135       | 1    | 265419   | BELT PULLEY                          |          |      |          |                          |
| 21       | 1    | 9155     | SCREW - HHCS 1/2-20 X 1 3/4 ZP    | 84       | 2    | 115072   | GUIDE / BEARING                 | 136       | 2    | 555059   | KNOB - T-BLACK                       |          |      |          |                          |
| 22       | 2    | 9176     | SCREW - HHCS 5/16-18 X 1 ZP       | 85       | 2    | 115077   | BUSHING                         | 137       | 1    | 950510   | BELT - 1 IN-NEOPRENE                 |          |      |          |                          |
| 23       | 1    | 9177     | SCREW - HHCS 5/16-18 X 1-3/4 ZP   | 86       | 2    | 115078   | SPACER                          | 138       | 1    | 953098   | TUBING - 8MM URETHANE-BLK            |          |      |          |                          |
| 24       | 6    | 9179     | SCREW - HHCS 5/16-18 X 2-1/4 ZP   | 87       | 1    | 115082   | SPACER - 00375 ID               | 139       | 1    | 953099   | TUBING - 12MM URETHANE-BLK           |          |      |          |                          |
| 25       | 6    | 9180     | SCREW - HHCS 5/16-18 X 2-1/2 ZP   | 88       | 1    | 115300   | DECAL - STARTING POSITION       | 140       | 1    | 953108   | TUBING - 1/4 URETHANE BLK            |          |      |          |                          |
| 26       | 1    | 9203     | SCREW - HHCS 3/8-16 X 1 1/2 ZP    | 89       | 3    | 115301   | FINGER WARNING DECAL            | 141       | 2    | 955300   | STRIP - PROTECTOR-4 INCH             |          |      |          |                          |
| 27       | 1    | 9206     | SCREW - HHCS 3/8-16 X 2 1/4 ZP    | 90       | 1    | 115314   | TUBE - SLEEVE                   | 142       | 1    | 955304   | TAPE - .010 UHMW-4IN BLK             |          |      |          |                          |
| 28       | 1    | 9225     | NUT - HELN 1/4-20 ZP              | 91       | 1    | 115333   | O-RING - .943 X .737 X .103     | 143       | 1    | 955308   | SLEEVEING - 3/4 TO 1-3/16-BLK        |          |      |          |                          |
| 29       | 8    | 9226     | NUT - HELN 5/16-18 ZP             | 92       | 2    | 115372   | DECAL - KEISER LOGO-1 1/4" RED  | 144       | 2    | 962004   | CON - 2MM-2-S                        |          |      |          |                          |
| 30       | 7    | 9227     | NUT - HRLN 3/8-16 ZP              | 93       | 1    | 115377   | DECAL - POSITION                | 145       | 2    | 962005   | CON - MOD - P-4P-4C                  |          |      |          |                          |
| 31       | 2    | 9228     | NUT - HELN 3/8-16 ZP              | 94       | 2    | 115404   | PLUG - HOLE-1 DIA               | 146       | 2    | 962006   | CON - MOD-P-6P-4C                    |          |      |          |                          |
| 32       | 1    | 9231     | NUT - HJN 3/4-10 ZP               | 95       | 7    | 115423   | TIE - 8 IN-PL BLK               | 147       | 2    | 962055   | CON - 2MM-8-S                        |          |      |          |                          |
| 33       | 2    | 9246     | NUT - HELN 10-24 ZP               | 96       | 1    | 115424   | SNAP-IN NYLINER                 | 148       | 1    | 962070   | CON - 2.5MM-6-S                      |          |      |          |                          |
| 34       | 9    | 9255     | SCREW - CRPHMS 6-32 X 1/4 ZP      | 97       | 1    | 115427   | GRIP - 0500 X 3000              | 149       | 2    | 962071   | CON - S-20-24 AWG-CRIMP-TIN          |          |      |          |                          |
| 35       | 4    | 9279     | SCREW - SBHTS-TF 5/16-18 X 3/4 ZP | 98       | 1    | 115429   | PLASTIC TIE - 10" RED           | 150       | 1    | 962072   | CON - 3MM-2-S                        |          |      |          |                          |
| 36       | 10   | 9285     | SCREW - CRPHTS 10-24 X 3/4 ZP     | 99       | 2    | 115430   | PLASTIC TIE - 4 INCHES-BLK      | 151       | 2    | 962073   | CON - S-20-24 AWG-CRIMP-MOLEX        |          |      |          |                          |
| 37       | 4    | 9288     | SCREW - CRPHTS TF 10-24 X 1 ZP    | 100      | 1    | 115436   | TAPPERED RUBBER DONUT           | 152       | 2    | 962074   | CON - MOD-P-8P-8C                    |          |      |          |                          |
| 38       | 18   | 9353     | WASHER - THIN-ACFT 0313 SS        | 101      | 5    | 115450   | WASHER - FW .88 X .39 X .07 NP  | 153       | 1    | 964506   | FILTER - FERRITE-310 OHM             |          |      |          |                          |
| 39       | 10   | 9355     | WASHER - FW-ACFT-3/8 SS           | 102      | 5    | 115451   | SCREW - SBHCS 3/8-16 X 1-1/4 NP | 154       | 1    | 966701   | WIRE - CABLE-4-26GA                  |          |      |          |                          |
| 40       | 2    | 9360     | WASHER - ACFT 1/2 SS              | 103      | 1    | 115463   | GROMMET - 075106013             | 155       | 1    | 966712   | WIRE - CABLE-2-22 GA                 |          |      |          |                          |
| 41       | 1    | 9364     | WASHER - ITLW 3/4 ZP              | 104      | 1    | 120800   | ADJUST RACK                     | 156       | 1    | 966717   | WIRE - CABLE-8-24 GA                 |          |      |          |                          |
| 42       | 9    | 9366     | WASHER - ITLW #6 ZP               | 105      | 1    | 120851   | THIGH PAD CUSHION               | 157       | 1    | 966746   | WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M |          |      |          |                          |
| 43       | 4    | 9389     | WASHER - ITLW 5/16 ZP             | 106      | 1    | 120912   | EX ARM - RANGE LMTR CHRM        | 158       | 1    | 990797   | CUSHION - BACK-LE AND LC-A400        |          |      |          |                          |
| 44       | 2    | 9506     | SCREW - SBHCS M6X1 X 10 ZP        | 107      | 1    | 120913   | L RANGE COVER                   | 159       | 1    | 990851   | DISPLAY MODULE - A400                |          |      |          |                          |
| 45       | 1    | 9988     | STREET TEE 1/4                    | 108      | 1    | 120917   | R RANGE COVER WHT               | 160       | 1    | 990855   | CYL - XDCR-2500 X 12000              |          |      |          |                          |
| 46       | 1    | 105058   | PLUG - DIA 1-CLEAR                | 109      | 1    | 120921   | WELDED SFT                      | 161       | 1    | 990862   | KIT - INSTALLATION-A400              |          |      |          |                          |
| 47       | 4    | 105423   | BUMPER - MOLDED GLIDE             | 110      | 1    | 120922   | KNEE PAD ARM BLK                | 162       | 1    | 990879   | MODULE - POWER ENTRY-MDR             |          |      |          |                          |
| 48       | 1    | 105443   | DECAL - SN-STRENGTH-CE            | 111      | 1    | 120923   | TENSION ADJUSTER                | 163       | 1    | 990881   | CKT BRD - PROCESSOR-A400-W SOFTWARE  |          |      |          |                          |
| 49       | 1    | 110804   | ASSY-KNOB-1.25                    | 112      | 1    | 120933   | FRAME - MAIN-RANGE LIMITER-A400 | 164       | 1    | 992058   | PLATE - DISPLAY BACK-A400            |          |      |          |                          |
| 50       | 1    | 110805   | ASSY - KNOB-0776                  | 113      | 1    | 121822   | STOP PLATE                      | 165       | 1    | 992064   | BOX - PROCESSOR-A400                 |          |      |          |                          |
| 51       | 2    | 110830   | ASSY - TB VALVE-DIG               | 114      | 1    | 121827   | SMALL KEY                       | 166       | 1    | 992065   | PLATE - COVER-PROC BOX-BENT          |          |      |          |                          |
| 52       | 1    | 110860   | LEG SUPPORT CUSHION               | 115      | 1    | 121840   | BUMPER SPACER                   | 167       | 2    | 995000   | COLLAR - GRIP                        |          |      |          |                          |
| 53       | 2    | 110894   | BEARING ASSY                      | 116      | 1    | 121898   | END RANGE DISC                  |           |      |          |                                      |          |      |          |                          |
| 54       | 1    | 110895   | CUSHION - SEAT-A400               |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 55       | 1    | 110905   | DISPLAY MT - RANGE LIMITER-A400   |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 56       | 1    | 110909   | SEAT BACK PIVOT                   |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 57       | 1    | 110912   | SEAT BACK                         |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 58       | 1    | 110916   | PAWL                              |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 59       | 1    | 110919   | SEAT FR PIVOT                     |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 60       | 1    | 110924   | LEVER ARM                         |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 61       | 1    | 110925   | LEG UPHOL MT                      |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 62       | 1    | 110928   | BELT MT                           |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |
| 63       | 1    | 111896   | CLAMP W HOLE                      |          |      |          |                                 |           |      |          |                                      |          |      |          |                          |

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