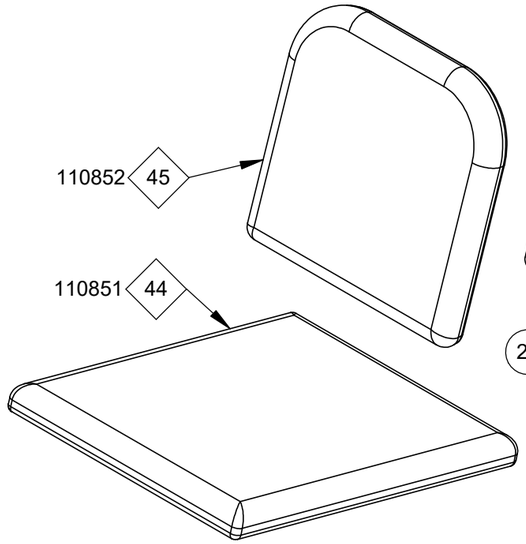
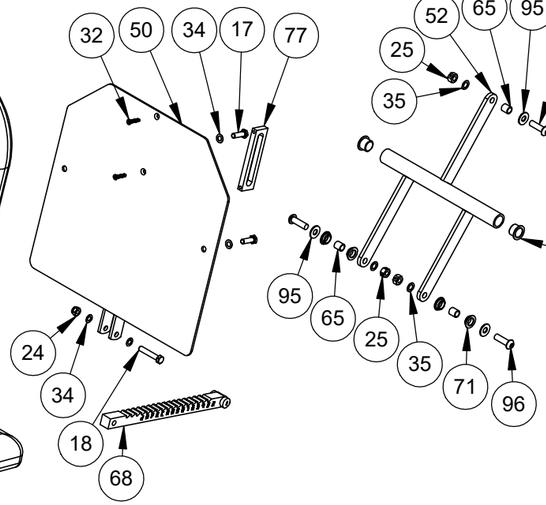
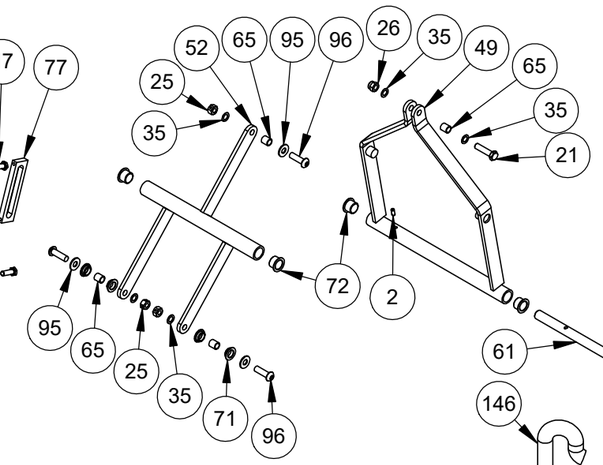
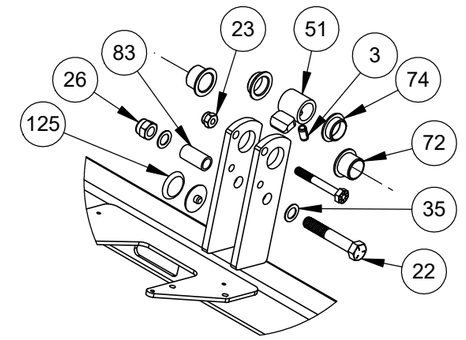
COMMONLY SERVICED COMPONENTS

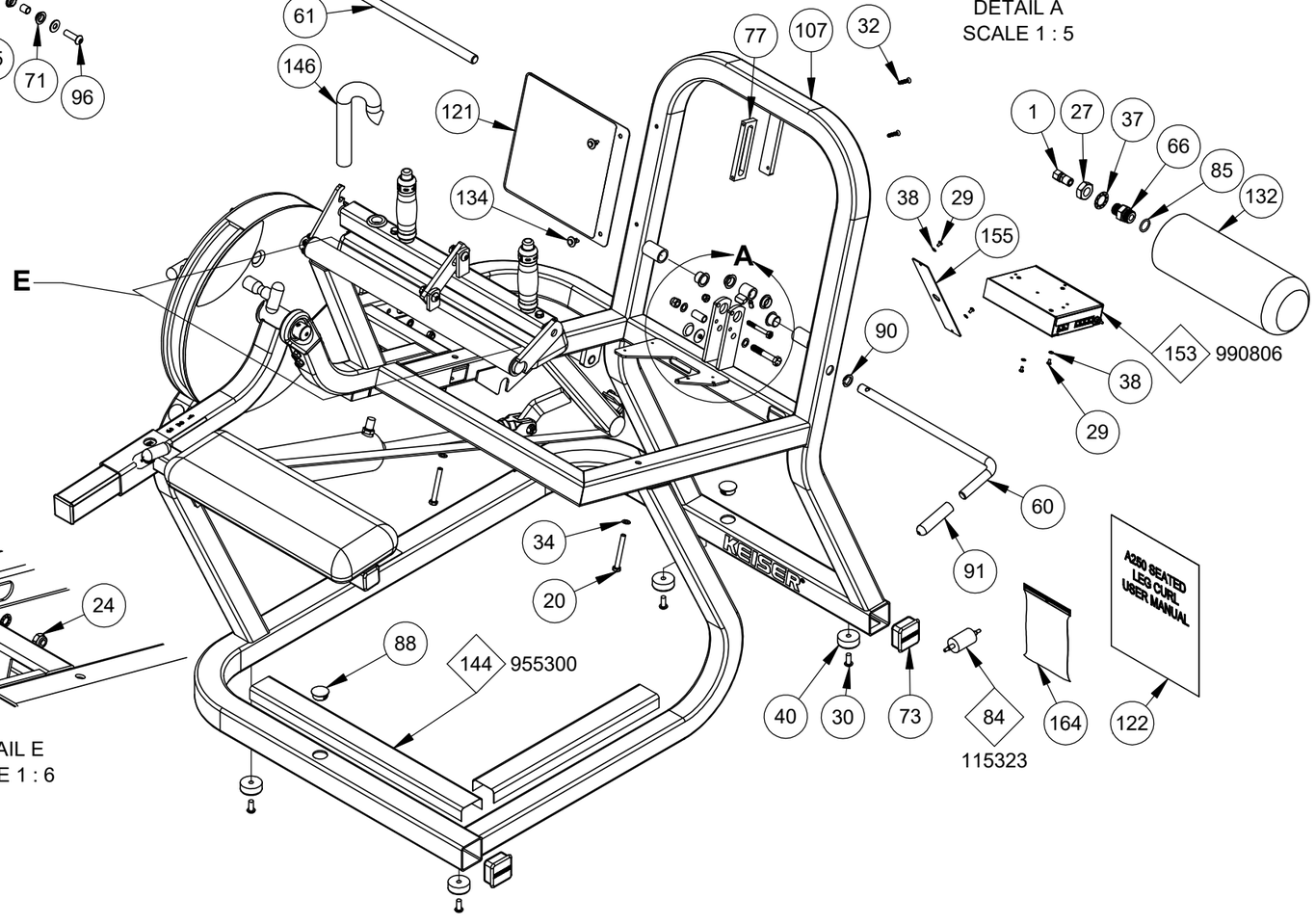


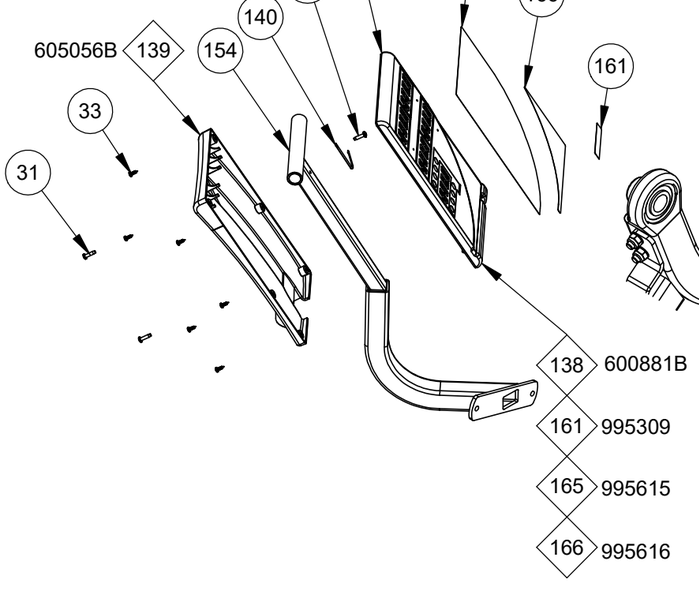


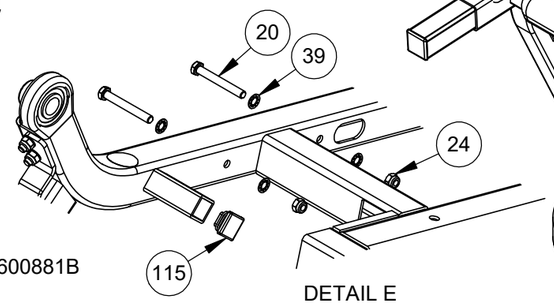




DETAIL A
SCALE 1 : 5







DETAIL E
SCALE 1 : 6

NOTE:

THIS DRAWING COVERS: 1222BP & 1222SP

REV:	
D	REFERENCE PRODUCTION DRAWING REV D

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]

MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]

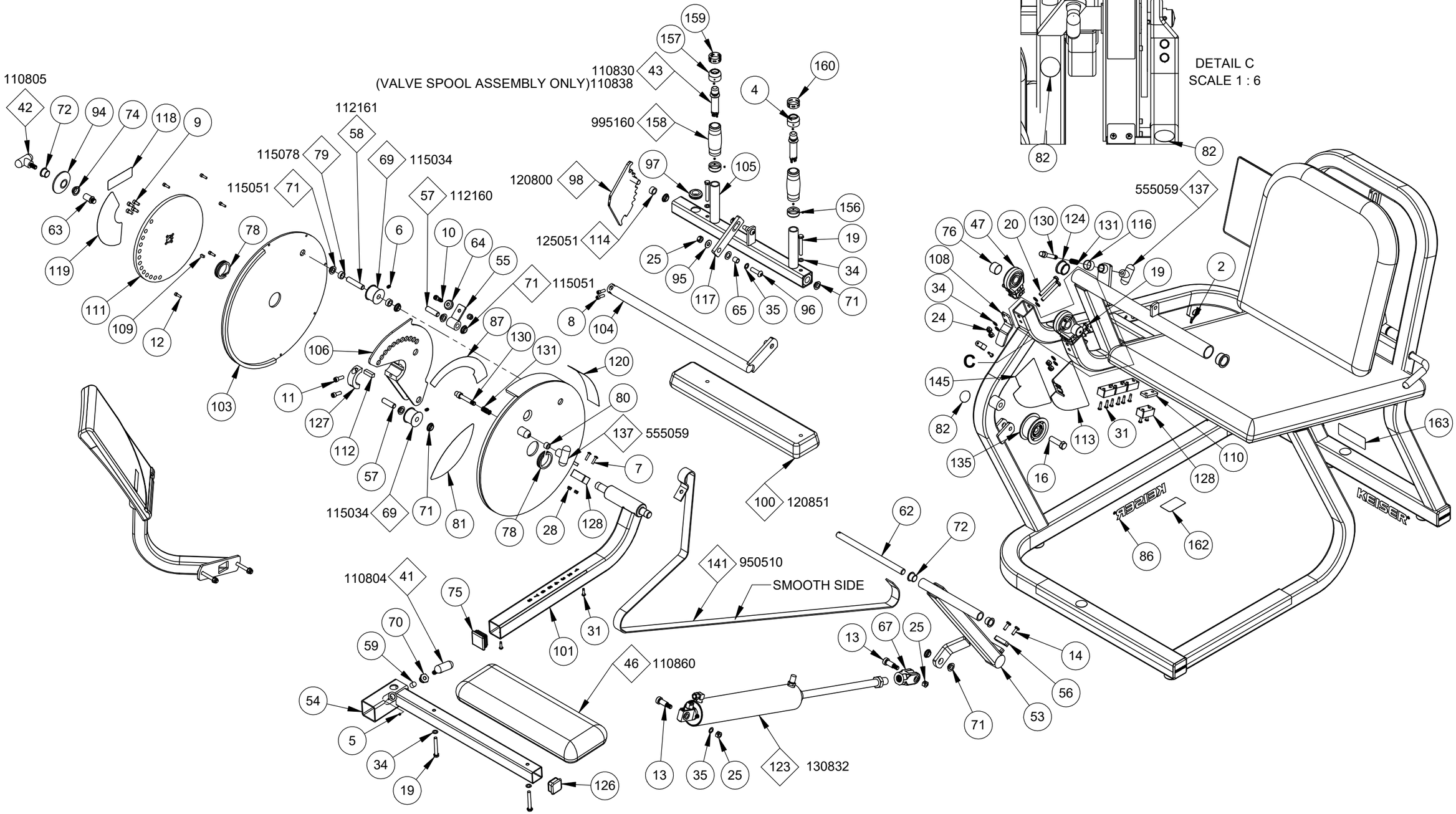
ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
AL	MP	LC	9/1/26	4566

PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	BJU	7/2/21

MATERIAL:	MATERIAL #:

TITLE:	PART #:	REV:
A250 LEG CURL W/RNGE LIMITER - SA	1222XP-SA	D

SHEET: 1 OF 3 SIZE B SCALE 1:10 (DO NOT SCALE DRAWING) LAST SAVED: 9/1/2026



		ECO BY: AL	ECO ENGINEER: MP	ECO CHECK BY: LC	ECO DATE: 9/1/26
		PROJECT ENGINEER: CHIEF ENGINEER	DRAWN BY: BJU	ORIGINATION DATE: 7/2/21	
		MATERIAL:		MATERIAL #:	
REV: D	REFERENCE PRODUCTION DRAWING REV D	TITLE: A250 LEG CURL W/RNGE LIMITER - SA		PART #: 1222XP-SA	REV: D

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

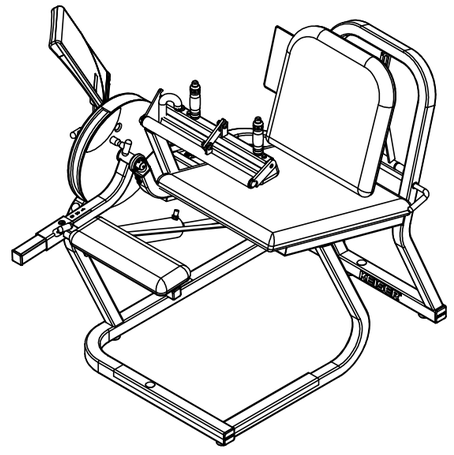
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DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]

MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]

SHEET: 2 OF 3 SIZE B SCALE 1:10 (DO NOT SCALE DRAWING) LAST SAVED: 9/1/2026

ITEM NO.	QTY.	PART NO.	TITLE
1	1	8079	CON - 3/8C X 1/4M
2	2	9001	PIN SPRING - 3/16 X 1/2
3	1	9003	PIN SPRING - 1/4 X 1/2
4	8	9014	SCREW - HSSS 8-32 X 1/8 SS
5	1	9015	SET SCREW - HSSS #8-32 X 3/16 BLK
6	3	9030	SCREW - HSSS 1/4-20 X 3/8 ZP
7	2	9086	SCREW - CRPHMS 10-24 X 0750 ZP
8	2	9095	SCREW - SHCS 0250-28 X 0750 ZP
9	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
10	1	9101	SCREW - SHCS 5/16-18 X 1 ZP
11	2	9105	SCREW - SHCS 5/16-24 X 7/8
12	5	9116	SCREW - SHCS #10-32 X 5/8 ZP
13	2	9127	SCREW - SHSS 1/2 X 1 ZP
14	2	9151	SCREW - HHCS 1/4-20 X 3/4 ZP
15	1	9152	SCREW - HHCS 1/4-20 X 2 ZP
16	1	9155	SCREW - HHCS 1/2-20 X 1 3/4 ZP
17	2	9176	SCREW - HHCS 5/16-18 X 1 ZP
18	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP
19	6	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
20	6	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP
21	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP
22	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP
23	1	9225	NUT - HELN 1/4-20 ZP
24	8	9226	NUT - HELN 5/16-18 ZP
25	7	9227	NUT - HRLN 3/8-16 ZP
26	2	9228	NUT - HELN 3/8-16 ZP
27	1	9231	NUT - HJN 3/4-10 ZP
28	2	9246	NUT - HELN 10-24 ZP
29	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
30	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
31	14	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
32	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP
33	6	9291	SCREW - CRPHTS 8 X 1/2 ZP
34	18	9353	WASHER - THIN-ACFT 0313 SS
35	10	9355	WASHER - FW-ACFT-3/8 SS
36	2	9360	WASHER - ACFT 1/2 SS
37	1	9364	WASHER - ITLW 3/4 ZP
38	6	9366	WASHER - ITLW #6 ZP
39	4	9389	WASHER - ITLW 5/16 ZP
40	4	105423	BUMPER - MOLDED GLIDE
41	1	110804	ASSY-KNOB-1.25
42	1	110805	ASSY - KNOB-0776
43	2	110830	ASSY - TB VALVE-DIG
44	1	110851	SEAT BOTTOM CUSHION A250
45	1	110852	SEAT BACK CUSHION A250
46	1	110860	LEG SUPPORT CUSHION
47	2	110894	BEARING ASSY
48	1	110897	ASSY - QD-MALE
49	1	110909	SEAT BACK PIVOT
50	1	110912	SEAT BACK
51	1	110916	PAWL
52	1	110919	SEAT FR PIVOT
53	1	110924	LEVER ARM
54	1	110925	LEG UPHOL MT
55	1	110928	BELT MT
56	1	111896	CLAMP W/HOLE
57	2	112160	SHAFT - .5 X 1.69 SS
58	1	112161	SHAFT - .5 X 2.31 SS
59	1	112162	SPACER
60	1	112181	PAWL HANDLE
61	1	112182	SEAT BACK PIVOT SFT
62	1	112183	PIVOT SHAFT SS
63	1	112206	RANGE LIMITER STOP ZP
64	1	112242	CLAMP DISC
65	6	113040	SHOULDER SLEEVE - 1/2 X 1/2
66	1	115000	BUSHING - TANK
67	1	115005	CLEVIS - CYLINDER-2-1/2
68	1	115010	RACK - MACHINED
69	2	115034	ROLLER
70	1	115036	THREADED INSERT - 5/8 X 3/8 SS
71	14	115051	BEARING - FLANGE-0.500 ID
72	9	115052	BEARING - FLANGE-.625 ID
73	2	115054	PLUG - 2 IN SQ-KEISER
74	3	115056	BEARING - FLANGE-.625 ID SHORT
75	1	115059	CAP - 1-3/4 SQ
76	2	115067	CAP - ∅1 X 3/4
77	2	115072	GUIDE / BEARING
78	2	115077	BUSHING
79	2	115078	SPACER
80	1	115082	SPACER - 00375 ID
81	1	115300	DECAL - STARTING POSITION
82	3	115301	FINGER WARNING DECAL
83	1	115314	TUBE - SLEEVE
84	1	115323	FILTER - IN LINE
85	1	115333	O-RING - .943 X .737 X .103
86	2	115372	DECAL - KEISER LOGO-1 1/4" RED
87	1	115377	DECAL - POSITION
88	2	115404	PLUG - HOLE-1 DIA
89	7	115423	TIE - 8 IN-PL BLK
90	1	115424	SNAP-IN NYLINER
91	1	115427	GRIP - 0500 X 3000
92	1	115429	PLASTIC TIE - 10" RED
93	2	115430	PLASTIC TIE - 4 INCHES-BLK
94	1	115436	TAPPERED RUBBER DONUT
95	5	115450	WASHER - FW .88 X .39 X .07 NP
96	5	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP
97	1	115463	GROMMET - 075106013
98	1	120800	ADJUST RACK
99	1	120803	FLOW RESTRICTOR
100	1	120851	THIGH PAD CUSHION
101	1	120912	EX ARM - RANGE LMTR CHRM
102	1	120913	L RANGE COVER
103	1	120917	R RANGE COVER WHT
104	1	120921	WELDED SFT
105	1	120922	KNEE PAD ARM
106	1	120923	TENSION ADJUSTER
107	1	120933	FRAME - MAIN-RANGE LIMITER-A400
108	1	121822	STOP PLATE
109	1	121827	SMALL KEY
110	1	121840	BUMPER SPACER
111	1	121898	END RANGE DISC
112	1	121899	LARGE KEY
113	1	122040	FINGER GUARD
114	1	125051	SPACER
115	1	125052	CAP - 1 SQ
116	1	125055	VINYL RING
117	1	125056	SLOTTED LINK
118	1	125300	DECAL - STOP POSITION
119	1	125309	DECAL - R.O.M. POSITION
120	1	125370	DECAL - STARTING POS CHART
121	1	125416	PLACARD - A250 SEATED LEG CURL
122	1	125501	MANUAL - USER - A250 SEATED LEG CURL
123	1	130832	ASSY - EC-2.5 X 12
124	2	135050	BEARING - FLANGE-1" ID
125	2	135055	STEM BUMPER
126	1	135056	CAP - 1.500 SQ-PL
127	1	143190	SADDLE - C-BORE
128	5	165421	STOP - EA-URETHANE
129	1	170891	ASSY - MUFFLER-LONG
130	2	172180	PLUNGER
131	2	175500	SPRING - PLUNGER
132	1	255318	TANK - 144 CU IN
133	1	265310	Y CONNECTOR - 1/8 DIA-PL
134	2	265404	PLASTIC RIVET
135	1	265419	BELT PULLEY
136	1	275422	CLAMP - CABLE-0500
137	2	555059	KNOB - T-BLACK
138	1	600881B	DISPLAY BOX - 5 WIN
139	1	605056B	DISPLAY BOX - BACK
140	1	605428	GROUND CLAMP - DISPLAY
141	1	950510	BELT - 1 IN-NEOPRENE
142	1	953101	TUBING - .375 OD X .062 W-PE BLK
143	1	953108	TUBING - 1/4 URETHANE BLK
144	2	955300	STRIP - PROTECTOR-4 INCH
145	1	955304	TAPE - .010 UHMW-4IN BLK
146	1	955308	SLEEVING - 3/4 TO 1-3/16-BLK
147	2	962004	CON - 2MM-2-S
148	4	962005	CON - MOD - P-4P-4C
149	1	962016	CON - MOD-COUPLER-6-6
150	4	962017	CON-MOD-P-6P-6C
151	1	966701	WIRE - CABLE-4-26 GA
152	1	966702	WIRE - CABLE-6-26 GA
153	1	990806	ASSY - PROCESSOR BOX
154	1	990965	DISPLAY MT - A250 LE & LC
155	1	992074	PLATE - COVER-POWER ENTRY
156	2	995000	COLLAR - GRIP
157	2	995001	CAP - GRIP W HOLE
158	2	995160	GRIP - MOLDED
159	1	995300	DECAL - TB-PLUS
160	1	995301	DECAL - TB-MINUS
161	1	995309	DECAL - SEAT, LEG, ROM, ROM-POWER
162	1	995324	DECAL - MADE IN THE USA
163	1	995381	DECAL - SERIAL NUMBER - STRENGTH
164	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
165	1	995615	PLACARD - ENG-POWER-BLK
166	1	995616	PLACARD - ENG-KEY-RED



SHEET: 3 OF 3 SIZE: B SCALE: 1:20 (DO NOT SCALE DRAWING) LAST SAVED: 9/1/2026

REV: D — REFERENCE PRODUCTION DRAWING REV D

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MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
AL	MP	LC	9/1/26	4566

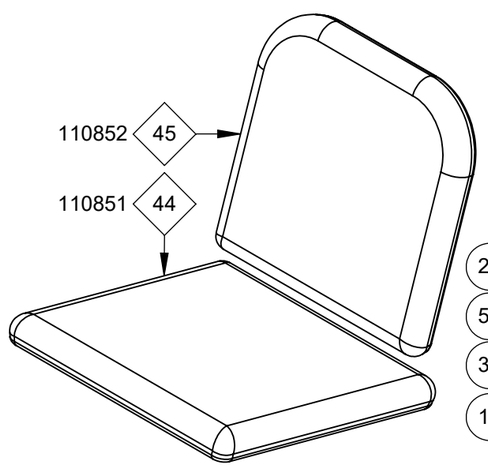
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	BJU	7/2/21

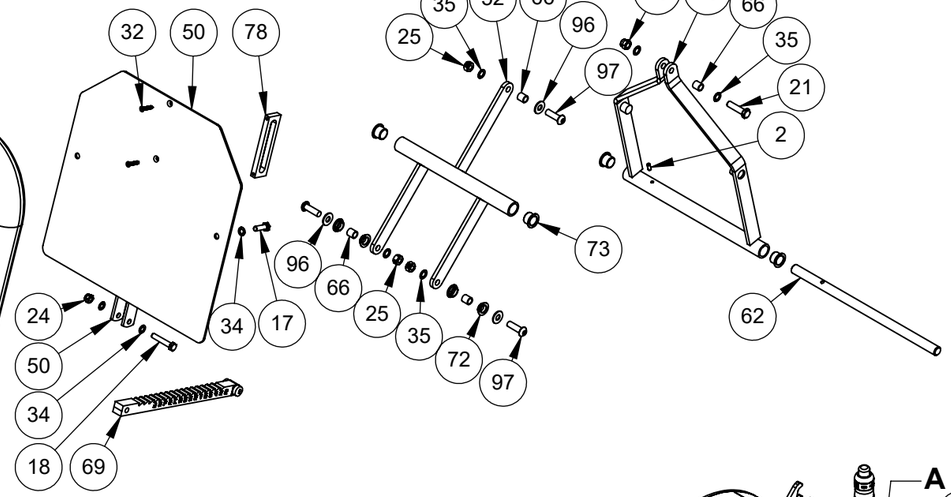
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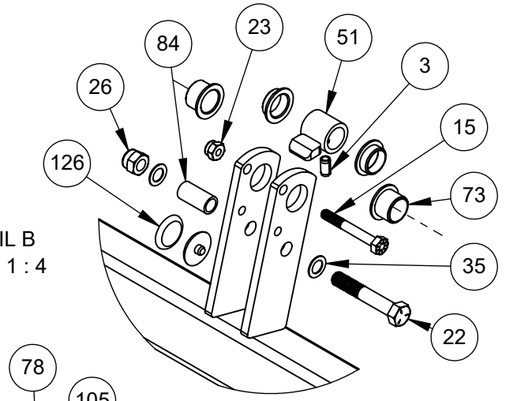
TITLE:	PART #:	REV:
A250 LEG CURL W/RNGE LIMITER - SA	1222XP-SA	D

1222XP-SA

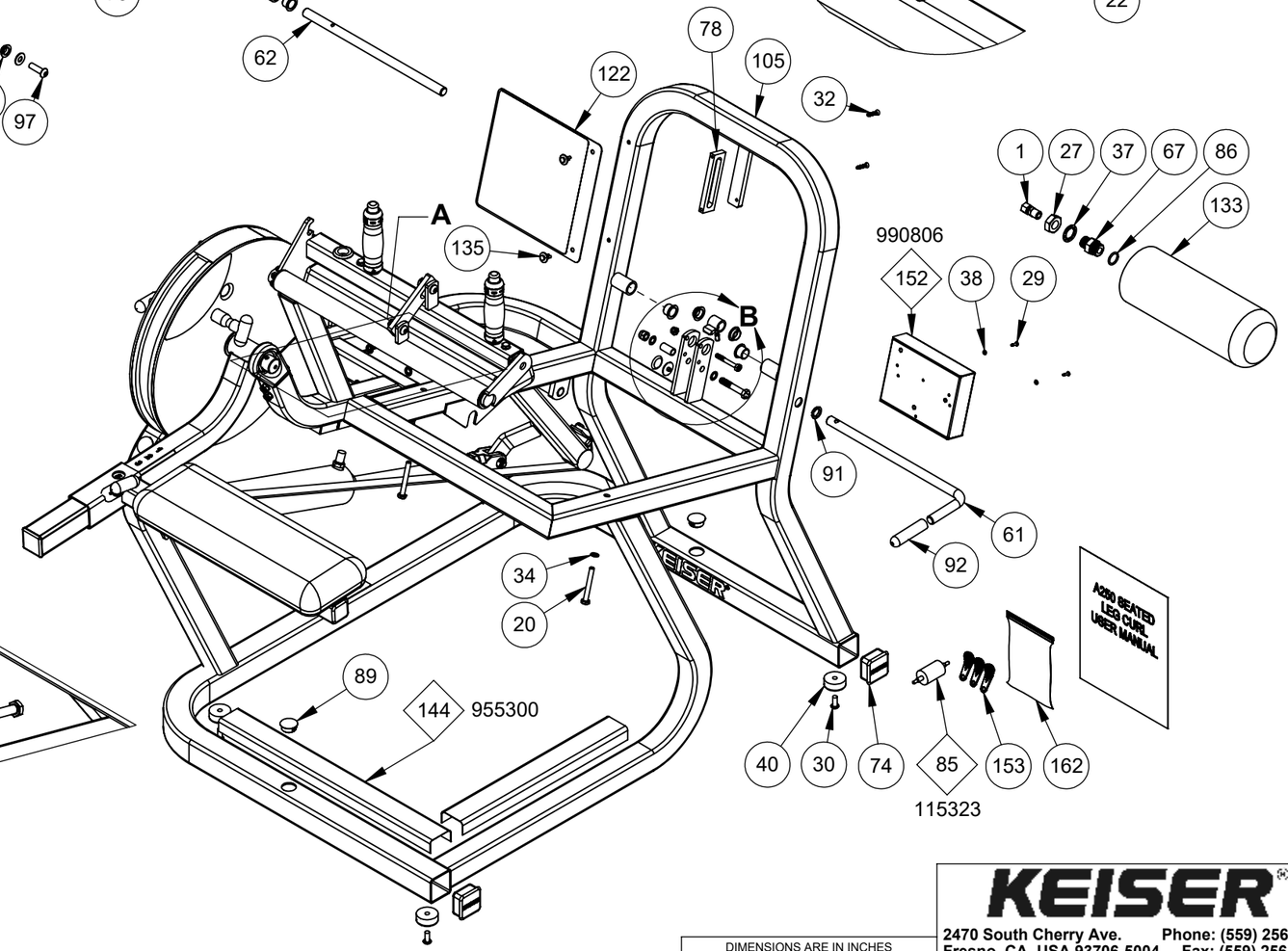
COMMONLY SERVICED COMPONENTS

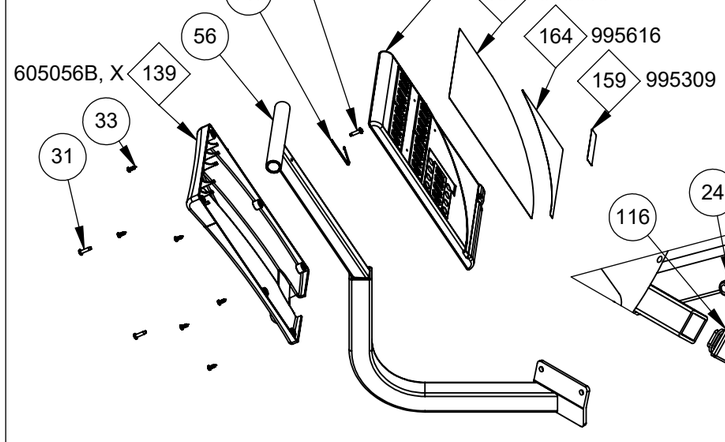


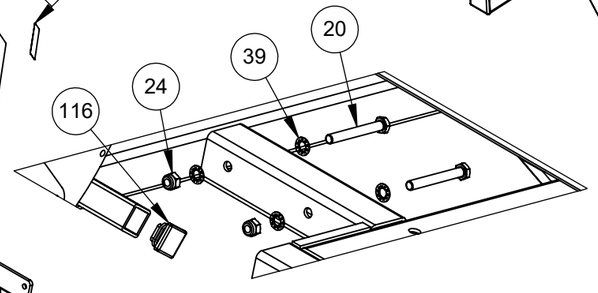




DETAIL B
SCALE 1 : 4







DETAIL A
SCALE 1 : 5

NOTE:

(1) THIS DRAWING COVERS: 1222BP, 1222PP AND 1222SP
(2) FOLLOW ALL TOP LEVEL PROCEDURES

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	4067	REFERENCE ECO MEMO FOR DETAILS	JPR	LC	2/23/23

DIMENSIONS ARE IN INCHES
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DRAWN BY:	BJU	DATE DRAWN:	4/28/21	CHECKED BY:	LC	DATE CHECKED:	7/2/21

MATERIAL:
RAW MAT:
MASS (Kg):

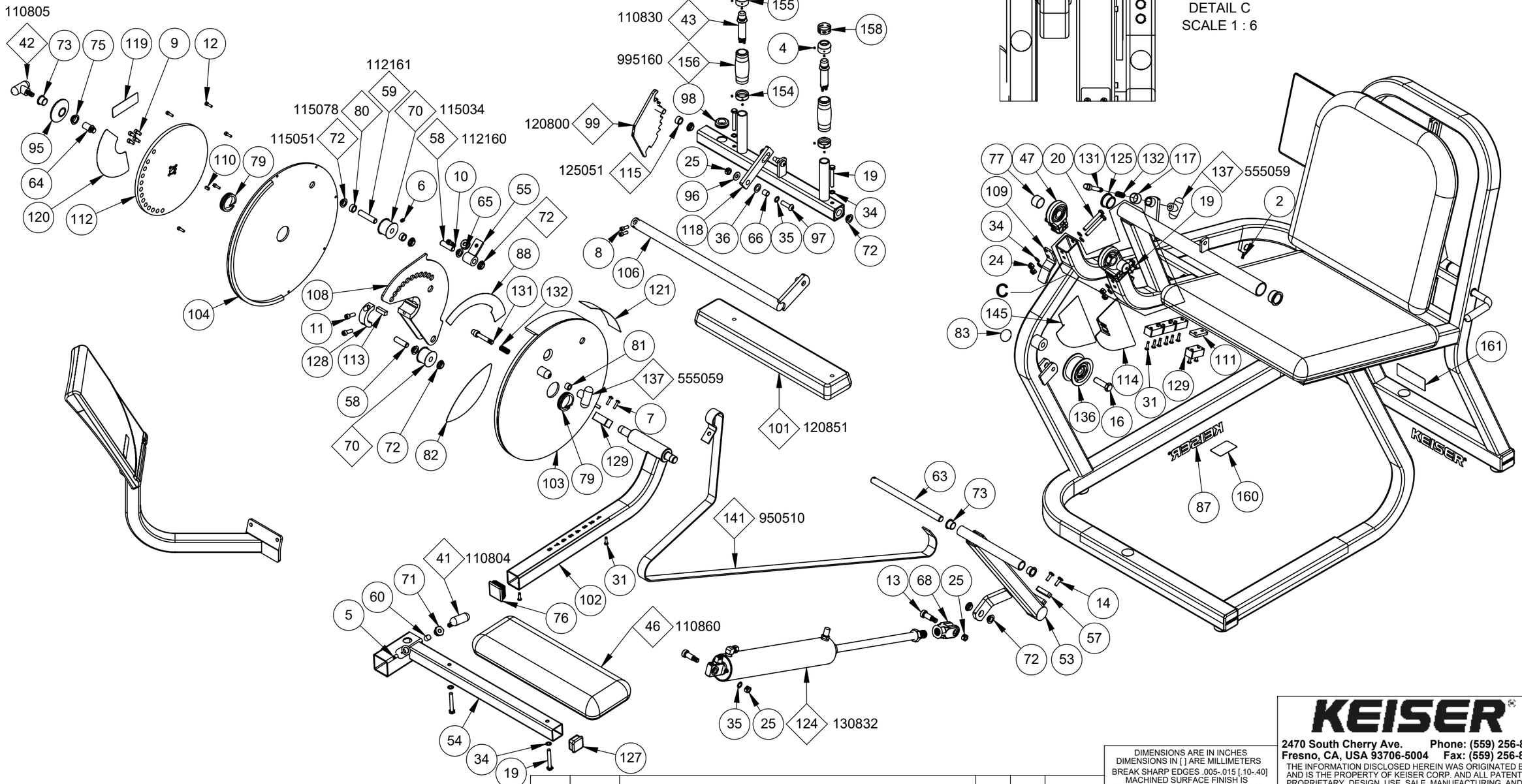
TITLE: **A250 LEG CURL W/RNGE LTR - PWR-SA**

SHEET **1** OF **3** | SCALE: **1:10** | DRAWING SIZE: **B** | PART#: **1222XP-SA**

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1222XP-SA



PRINTED ON: 2/27/2023 SW2006 V5.1

X:\drawings_REVISION\12_LEG_CURL\

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	4067	REFERENCE ECO MEMO FOR DETAILS	JPR	LC	2/23/23

DIMENSIONS ARE IN INCHES
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DRAWN BY:	BJU	DATE DRAWN:	4/28/21
CHECKED BY:	LC	DATE CHECKED:	7/2/21

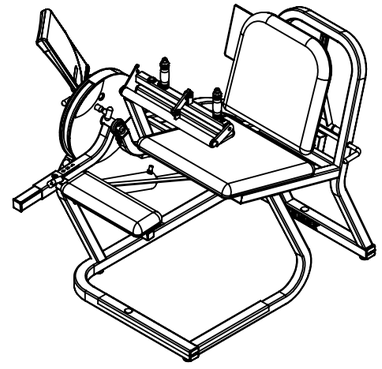
MATERIAL:
RAW MAT:
MASS (Kg):

TITLE: **A250 LEG CURL W/RNGE LTR - PWR-SA**

SHEET **2** OF **3** | SCALE: **1:10** | DRAWING SIZE: **B** | PART#: **1222XP-SA**

ITEM NO.	QTY.	PART NO.	TITLE
1	1	8079	CON - 3/8C X 1/4M
2	2	9001	PIN SPRING - 3/16 X 1/2
3	1	9003	PIN SPRING - 1/4 X 1/2
4	8	9014	SCREW - HSSS 8-32 X 1/8 SS
5	1	9015	SET SCREW - HSSS #8-32 X 3/16 BLK
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14	2	9151	SCREW - HHCS 1/4-20 X 3/4 ZP
15	1	9152	SCREW - HHCS 1/4-20 X 2 ZP
16	1	9155	SCREW - HHCS 1/2-20 X 1 3/4 ZP
17	2	9176	SCREW - HHCS 5/16-18 X 1 ZP
18	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP
19	6	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
20	6	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP
21	1	9203	SCREW - HHCS 3/8-16 X 1 1/2 ZP
22	1	9206	SCREW - HHCS 3/8-16 X 2 1/4 ZP
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24	8	9226	NUT - HELN 5/16-18 ZP
25	7	9227	NUT - HRLN 3/8-16 ZP
26	2	9228	NUT - HELN 3/8-16 ZP
27	1	9231	NUT - HJN 3/4-10 ZP
28	2	9246	NUT - HELN 10-24 ZP
29	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS
30	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
31	13	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
32	4	9288	SCREW - CRPHTS TF 10-24 X 1 ZP
33	6	9291	SCREW - CRPHTS 8 X 1/2 ZP
34	18	9353	WASHER - THIN-ACFT 0313 SS
35	10	9355	WASHER - FW-ACFT-3/8 SS
36	2	9360	WASHER - ACFT 1/2 SS
37	1	9364	WASHER - ITLW 3/4 ZP
38	2	9366	WASHER - ITLW #6 ZP
39	4	9389	WASHER - ITLW 5/16 ZP
40	4	105423	BUMPER - MOLDED GLIDE
41	1	110804	ASSY-KNOB-1.25
42	1	110805	ASSY - KNOB-0776
43	2	110830	ASSY - TB VALVE-DIG
44	1	110851	SEAT BOTTOM CUSHION A250
45	1	110852	SEAT BACK CUSHION A250
46	1	110860	LEG SUPPORT CUSHION
47	2	110894	BEARING ASSY
48	1	110897	ASSY - QD-MALE
49	1	110909	SEAT BACK PIVOT
50	1	110912	SEAT BACK
51	1	110916	PAWL
52	1	110919	SEAT FR PIVOT
53	1	110924	LEVER ARM
54	1	110925	LEG UPHOL MT
55	1	110928	BELT MT
56	1	110932	WELDT - DISPLAY MT
57	1	111896	CLAMP W HOLE
58	2	112160	SHAFT - .5 X 1.69 SS
59	1	112161	SHAFT - .5 X 2.31 SS
60	1	112162	SPACER
61	1	112181	PAWL HANDLE
62	1	112182	SEAT BACK PIVOT SFT
63	1	112183	PIVOT SHAFT SS
64	1	112206	RANGE LIMITER STOP ZP
65	1	112242	CLAMP DISC
66	6	113040	SHOULDER SLEEVE - 1/2 X 1/2
67	1	115000	BUSHING - TANK
68	1	115005	CLEVIS - CYLINDER-2-1/2
69	1	115010	RACK - MACHINED
70	2	115034	ROLLER
71	1	115036	THREADED INSERT - 5/8 X 3/8 SS
72	14	115051	BEARING - FLANGE-.5 ID
73	9	115052	BEARING - FLANGE-.625 ID
74	2	115054	PLUG - 2 IN SQ-KEISER
75	3	115056	BEARING - FLANGE-.625 ID SHORT
76	1	115059	CAP - 1-3/4 SQ
77	2	115067	CAP - ∅1 X 3/4
78	2	115072	GUIDE / BEARING
79	2	115077	BUSHING
80	2	115078	SPACER
81	1	115082	SPACER - 00375 ID
82	1	115300	DECAL - STARTING POSITION
83	3	115301	FINGER WARNING DECAL
84	1	115314	TUBE - SLEEVE
85	1	115323	FILTER - IN LINE
86	1	115333	O-RING - .943 X .737 X .103
87	2	115372	DECAL - KEISER LOGO-1 1/4" RED
88	1	115377	DECAL - POSITION
89	2	115404	PLUG - HOLE-1 DIA
90	7	115423	TIE - 8 IN-PL BLK
91	1	115424	SNAP-IN NYLINER
92	1	115427	GRIP - 0500 X 3000
93	1	115429	PLASTIC TIE - 10" RED
94	2	115430	PLASTIC TIE - 3" BLK
95	1	115436	TAPPERED RUBBER DONUT
96	5	115450	WASHER - FW .88 X .39 X .07 NP
97	5	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP
98	1	115463	GROMMET - 075106013
99	1	120800	ADJUST RACK
100	1	120803	FLOW RESTRICTOR
101	1	120851	THIGH PAD CUSHION
102	1	120912	EX ARM - RANGE LMTR CHRM
103	1	120913	L RANGE COVER
104	1	120917	R RANGE COVER WHT
105	1	120918	MAIN FRM
106	1	120921	WELDED SFT
107	1	120922	KNEE PAD ARM BLK
108	1	120923	TENSION ADJUSTER
109	1	121822	STOP PLATE
110	1	121827	SMALL KEY
111	1	121840	BUMPER SPACER
112	1	121898	END RANGE DISC
113	1	121899	LARGE KEY
114	1	122040	FINGER GUARD
115	1	125051	SPACER
116	1	125052	CAP - 1 SQ
117	1	125055	VINYL RING
118	1	125056	SLOTTED LINK
119	1	125300	DECAL - STOP POSITION
120	1	125309	DECAL - R.O.M. POSITION
121	1	125370	DECAL - STARTING POS CHART
122	1	125416	PLACARD - A250 SEATED LEG CURL
123	1	125501	MANUAL - USER - A250 SEATED LEG CURL
124	1	130832	ASSY - EC-2.5 X 12
125	2	135050	BEARING - FLANGE-1" ID
126	2	135055	STEM BUMPER
127	1	135056	CAP - 1.500 SQ-PL
128	1	143190	SADDLE - C-BORE
129	5	165421	STOP - EA-URETHANE
130	1	170891	ASSY - MUFFLER-LONG
131	2	172180	PLUNGER
132	2	175500	SPRING - PLUNGER
133	1	255318	TANK - 144 CU IN
134	1	265310	Y CONNECTOR - 1/8 DIA-PL
135	2	265404	PLASTIC RIVET
136	1	265419	BELT PULLEY
137	2	555059	KNOB - T-BLACK
138	1	600881X	DISPLAY BOX - 5 WIN
139	1	605056	DISPLAY BOX - BACK
140	1	605428	GROUND CLAMP - DISPLAY
141	1	950510	KEVLAR BELT 1
142	1	953101	TUBING - .375 OD X .062 W-PE BLK
143	1	953108	TUBING - 1/4 URETHANE BLK
144	2	955300	STRIP - PROTECTOR-4 INCH
145	1	955304	TAPE - .010 UHMW-4IN BLK
146	2	962004	CON - 2MM-2-S
147	4	962005	CON - MOD - P-4P-4C
148	1	962016	CON - MOD-COUPLER-6-6
149	4	962017	CON-MOD-P-6P-6C
150	1	966701	WIRE - CABLE-4-26GA
151	1	966702	WIRE - CABLE-6-26 GA
152	1	990806	ASSY - PROCESSOR BOX
153	3	990812	KEY - DATA-CS
154	2	995000	COLLAR - GRIP
155	2	995001	CAP - GRIP W HOLE
156	2	995160	GRIP - MOLDED
157	1	995300	DECAL - TB-PLUS
158	1	995301	DECAL - TB-MINUS
159	1	995309	DECAL - SEAT, LEG, ROM, ROM-POWER
160	1	995324	DECAL - MADE IN THE USA
161	1	995381	DECAL - SERIAL NUMBER - STRENGTH
162	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
163	1	995615	PLACARD - ENG-POWER-BLK
164	1	995616	PLACARD - ENG-KEY-RED

1222XP-SA



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X:\drawings_REVISION\12_LEG_CURL\

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	4067	REFERENCE ECO MEMO FOR DETAILS	JPR	LC	2/23/23

KEISER®

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	BJU	DATE DRAWN:	4/28/21	CHECKED BY:	LC	DATE CHECKED:	7/2/21

MATERIAL:
RAW MAT: MASS (Kg):

TITLE: **A250 LEG CURL W/RNGE LTR - PWR-SA**

SHEET 3 OF 3 | SCALE: 1:24 | DRAWING SIZE: B | PART#: 1222XP-SA