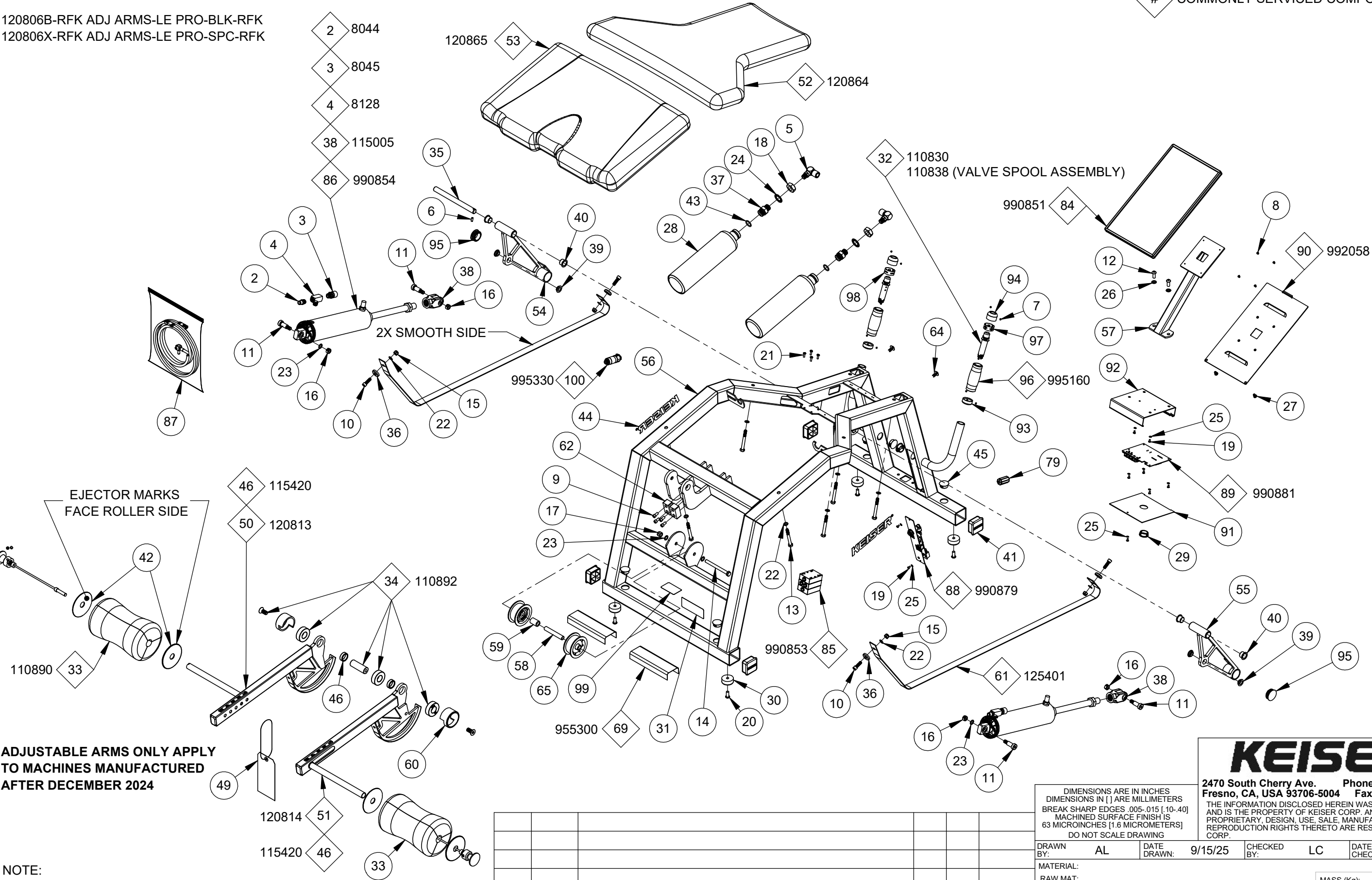


OTHER 1232 RELATED SERVICE ITEMS:

120806B-RFK ADJ ARMS-LE PRO-BLK-RFK
120806X-RFK ADJ ARMS-LE PRO-SPC-RFK

1232X4-SA

COMMONLY SERVICED COMPONENTS



ADJUSTABLE ARMS ONLY APPLY
TO MACHINES MANUFACTURED
AFTER DECEMBER 2024

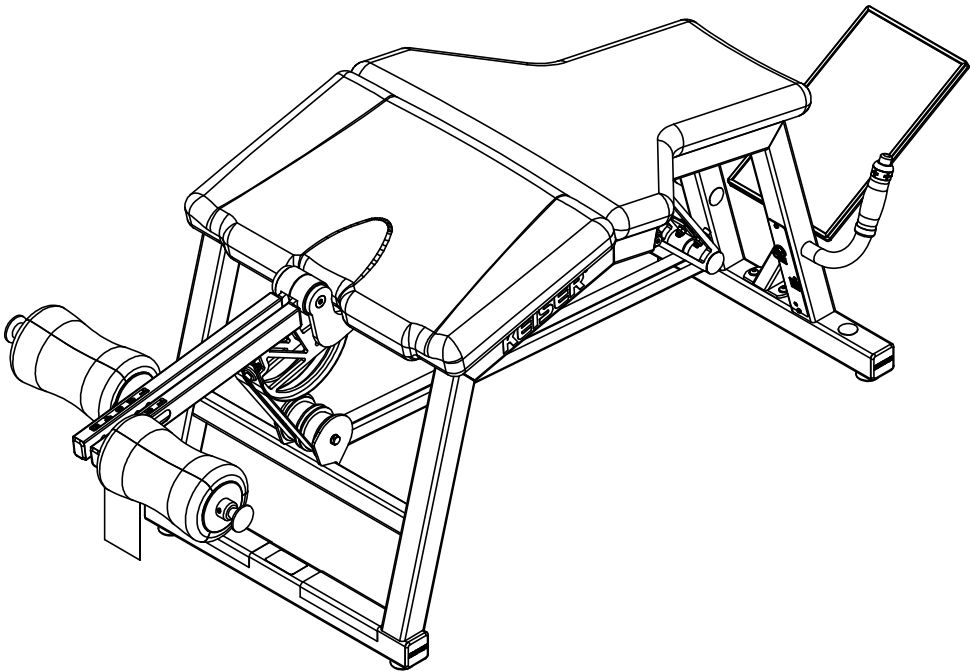
NOTE:

THIS DRAWING COVERS: 1232B4 & 1232X4

						MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.							
						DRAWN BY: AL		DATE DRAWN: 9/15/25		CHECKED BY: LC		DATE CHECKED: 10/10/25			
						MATERIAL:									
						RAW MAT: MASS (Kg):									
A	4511	REFERENCE WM BOM REV F			AL	LC	10/10/25	TITLE: A400 LEG CURL PRO - SA							
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 1 OF 2		SCALE: 1:12		DRAWING SIZE: B		PART#: 1232X4-SA	

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	64	2	265404	PLASTIC RIVET
2	2	8044	CON - 8MM PTC X 1/4M NPT	65	2	265419	BELT PULLEY
3	2	8045	CON - 12MM PTC X 1/4M NPT	66	2	953098	TUBING - 8MM URETHANE-BLK
4	2	8128	TEE - 1/4F X 1/4F X 1/4M NPT	67	2	953099	TUBING - 12MM URETHANE-BLK
5	2	8159	ELBOW - 12MM PTC X 1/4M NPT	68	1	953108	TUBING - 1/4 URETHANE BLK
6	1	9001	PIN SPRING - 3/16 X 1/2	69	1	955300	STRIP - PROTECTOR-4 INCH
7	8	9014	SCREW - HSSS 8-32 X 1/8 SS	70	2	962004	CON - 2MM-2-S
8	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	71	6	962005	CON - MOD-P-4P-4C
9	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	72	1	962006	CON - MOD-P-6P-4C
10	4	9101	SCREW - SHCS 5/16-18 X 1 ZP	73	1	962055	CON - 2MM-8-S
11	4	9127	SCREW - SHSS 1/2 X 1 ZP	74	1	962070	CON - 2.5MM-6-S
12	2	9135	SCREW - SBHCS 5/16-18 X 3/4 ZP	75	1	962071	CON - S-20-24 AWG-CRIMP-TIN
13	6	9181	SCREW - HHCS 5/16-18 X 2 3/4 ZP	76	1	962072	CON - 3MM-2-S
14	1	9211	SCREW - HHCS 3/8-16 X 4 ZP	77	1	962073	CON - S-20-24 AWG-CRIMP-MOLEX
15	4	9226	NUT - HELN 5/16-18 ZP	78	1	962074	CON - MOD-P-8P-8C
16	4	9227	NUT - HRLN 3/8-16 ZP	79	1	964506	FILTER - FERRITE-310 OHM
17	1	9228	NUT - HELN 3/8-16 ZP	80	1	966701	WIRE - CABLE-4-26 GA
18	2	9231	NUT - HJN 3/4-10 ZP	81	1	966712	WIRE - CABLE-2-22 GA
19	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	82	1	966717	WIRE - CABLE-8-24 GA
20	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	83	1	966746	WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M
21	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP	84	1	990851	DISPLAY MODULE - A400
22	10	9353	WASHER - THIN-ACFT 0313 SS	85	1	990853	VALVE BLOCK - A400
23	4	9355	WASHER - FW-ACFT-3/8 SS	86	2	990854	CYL - XDCR-2500 X 7000
24	2	9364	WASHER - ITLW 3/4 ZP	87	1	990862	KIT - INSTALLATION-A400
25	9	9366	WASHER - ITLW #6 ZP	88	1	990879	MODULE - POWER ENTRY-MDR
26	2	9389	WASHER - ITLW 5/16 ZP	89	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
27	2	9506	SCREW - SBHCS M6X1 X 10 ZP	90	1	992058	PLATE - DISPLAY BACK-A400
28	2	100903	TANK - 68 IN3	91	1	992059	PLATE - COVER-PROC BOX
29	1	105058	PLUG - DIA 1-CLEAR	92	1	992064	BOX - PROCESSOR-A400
30	4	105423	BUMPER - MOLDED GLIDE	93	2	995000	COLLAR - GRIP
31	1	105443	DECAL - SN-STRENGTH-CE	94	2	995001	CAP - GRIP W HOLE
32	2	110830	ASSY - TB VALVE-DIG	95	2	995060	PLUG - TUBE-1500 OD
33	2	110890	CUSHION-ROLLER-A400	96	2	995160	GRIP - MOLDED
34	1	110892	BEARING - ARMS	97	1	995300	DECAL - TB-PLUS
35	1	112180	SHAFT - PUSH ARM	98	1	995301	DECAL - TB-MINUS
36	4	112242	CLAMP DISC	99	1	995324	DECAL - MADE IN THE USA
37	2	115000	BUSHING - TANK	100	1	995330	FILTER - IN LINE-8MM PTC
38	2	115005	CLEVIS - CYLINDER-2500	101	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
39	4	115051	BEARING - FLANGE-0.500 ID				
40	4	115052	BEARING - FLANGE-0.625 ID				
41	4	115054	PLUG - 2 IN SQ-KEISER				
42	4	115055	WASHER - UPHOLSTERY ROLLER				
43	2	115333	O-RING - .943 X .737 X .103				
44	2	115372	DECAL - KEISER LOGO-1 1/4" RED				
45	6	115404	PLUG - HOLE-1 DIA				
46	2	115420	NEEDLE BEARING B-146				
47	14	115423	TIE - 8 IN-PL BLK				
48	1	115429	PLASTIC TIE - 10" RED				
49	1	115535	INSTRUCT - T-88 BREAK-IN NOTICE				
50	1	120813	EX ARM - L-ADJ				
51	1	120814	EX ARM - R-ADJ				
52	1	120864	CUSHION - FRONT-LC PRO -A400				
53	1	120865	CUSHION - BACK-LC PRO-A400				
54	1	120927	LEVER ARM - L				
55	1	120928	LEVER ARM - R				
56	1	120931	MAIN FRAME - LC PRO-A400				
57	1	120932	DISPLAY MT - LC PRO-A400				
58	1	123040	TUBE - BELT PULLEY				
59	1	123070	TUBE - PULLEY SPACER				
60	2	125060	COVER - BEARING-WIDE				
61	2	125401	BELT - LC PRO				
62	2	165421	STOP - EA-URETHANE				
63	1	170891	ASSY - MUFFLER-LONG				

1232X4-SA



DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY: AL	DATE DRAWN: 9/15/25	CHECKED BY: LC	DATE CHECKED: 10/10/25
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MATERIAL:	
RAW MAT:	MASS (Kg):

A	4511	REFERENCE WM BOM REV F	AL	LC	10/10/25	TITLE: A400 LEG CURL PRO - SA
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE	SHEET 2 OF 2 SCALE: 1:12 DRAWING SIZE: B PART#: 1232X4-SA