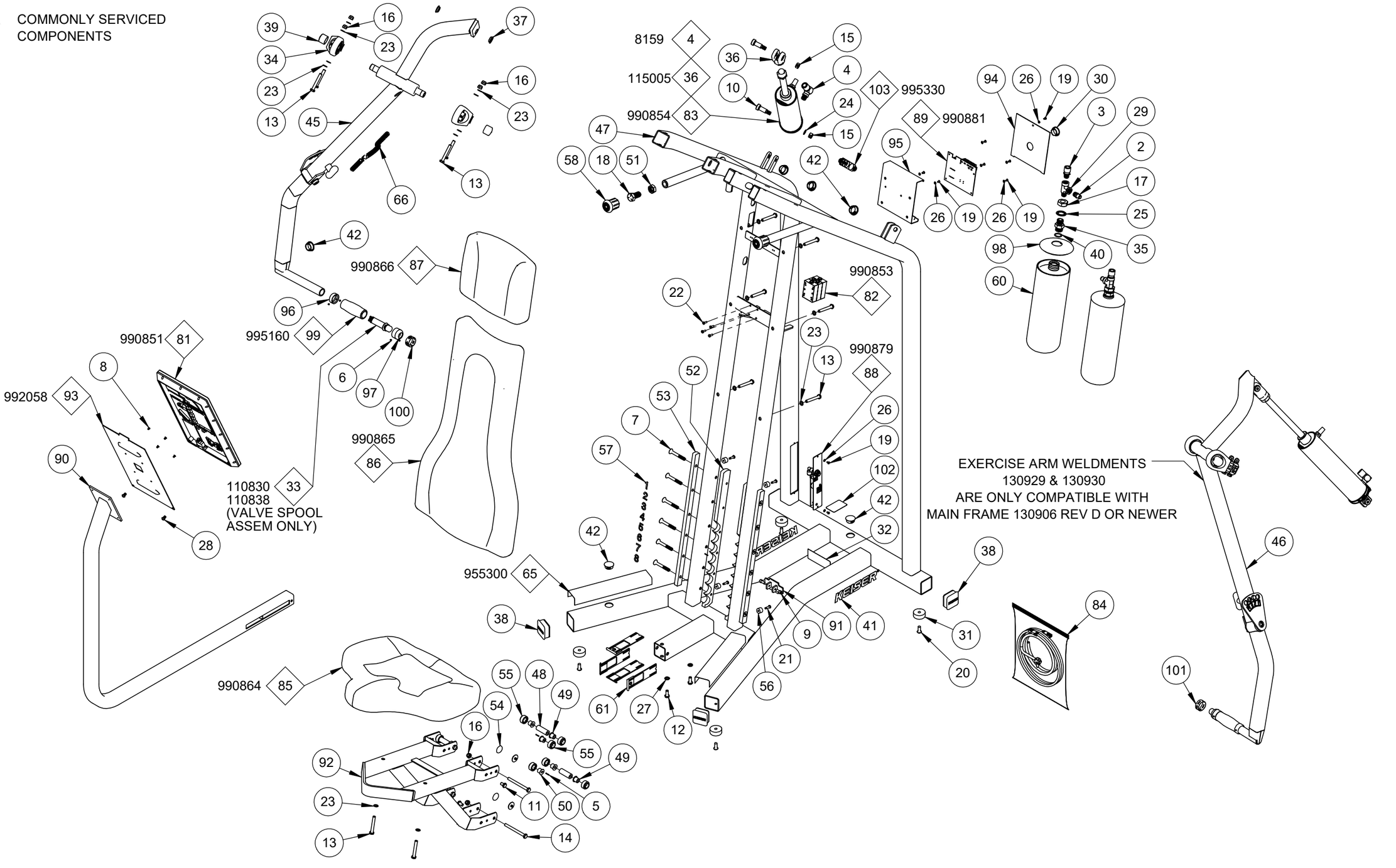
COMMONLY SERVICED COMPONENTS



NOTE:

THIS DRAWING COVERS: 1335B4 & 1335X4

REV:	
B	REFERENCE WM BOM REV F

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2470 South Cherry Ave.
Fresno, CA, USA 93706-5004
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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]

MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
JPR	RS	LC	10/29/26	4583

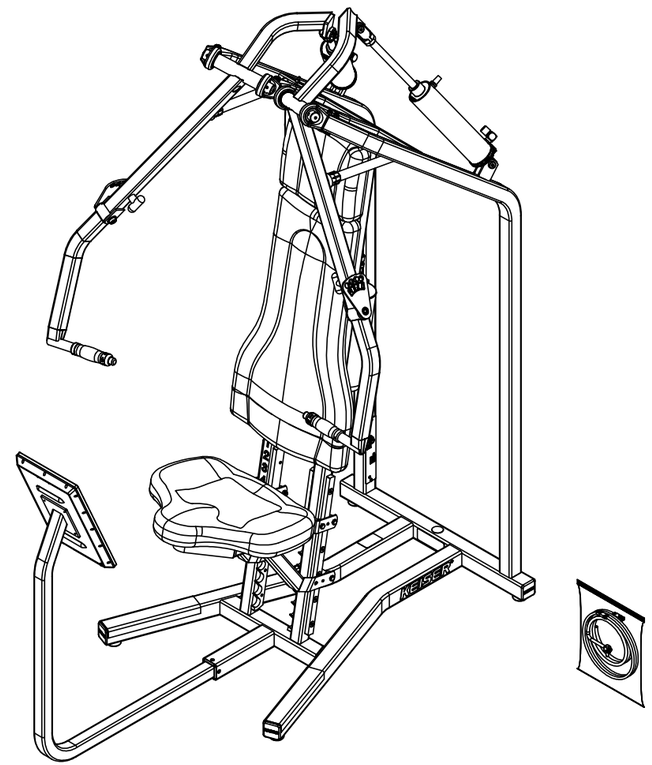
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	LMG	7/25/25

MATERIAL:	MATERIAL #:

TITLE:	PART #:	REV:
A400 BIAXIAL CHEST PRESS - SA	1335X4-SA	B

SHEET: 1 OF 2 SIZE B SCALE 1:32 (DO NOT SCALE DRAWING) LAST SAVED: 10/29/2026

ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB
2	2	8044	CON - 8MM PTC X 1/4M NPT
3	2	8045	CON - 12MM PTC X 1/4M NPT
4	2	8159	ELBOW - 12MM PTC X 1/4M NPT
5	4	9009	PIN - SPRING 1/16 X 1/2
6	8	9014	SCREW - HSSS 8-32 X 1/8 SS
7	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2
8	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS
9	2	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
10	4	9127	SCREW - SHSS 1/2 X 1 ZP
11	4	9174	SCREW - HHCS 5/16-18 X 1/2
12	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP
13	16	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
14	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP
15	4	9218	NUT - HRLN 3/8-16 SS
16	12	9226	NUT - HELN 5/16-18 ZP
17	2	9231	NUT - HJN 3/4-10 ZP
18	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP
19	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
20	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
21	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
22	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP
23	24	9353	WASHER - THIN-ACFT 0313 SS
24	2	9355	WASHER - FW-ACFT-3/8 SS
25	2	9364	WASHER - ITLW 3/4 ZP
26	9	9366	WASHER - ITLW #6 ZP
27	2	9389	WASHER - ITLW 5/16 ZP
28	2	9506	SCREW - SBHCS M6X1 X 10 ZP
29	2	9988	STREET TEE 1/4
30	1	105058	PLUG - DIA 1-CLEAR
31	4	105423	BUMPER - MOLDED GLIDE
32	1	105443	DECAL - SN-STRENGTH-CE
33	2	110830	ASSY - TB VALVE-DIG
34	4	110894	BEARING - TUBE MT-0750 ID
35	2	115000	BUSHING - TANK
36	2	115005	CLEVIS - CYLINDER-2500
37	4	115051	BEARING - FLANGE-0.500 ID
38	4	115054	PLUG - 2 IN SQ-KEISER
39	4	115067	CAP - ∅1 X 3/4
40	2	115333	O-RING - .943 X .737 X .103
41	2	115372	DECAL - KEISER LOGO-1 1/4" RED
42	7	115404	PLUG - HOLE-1 DIA
43	8	115423	TIE - 8 IN-PL BLK
44	1	115429	PLASTIC TIE - 10" RED
45	1	130803	EX ARM - RIGHT ASSY
46	1	130804	EX ARM - LEFT ASSY
47	1	130906	FRAME - MAIN-BIAXIAL-A400
48	4	132181	TUBE - ROLLER
49	8	132200	AXLE
50	4	132201	AXLE - THREADED
51	2	9233	NUT - HJN 5/8-18 ZP
52	2	135005	SEAT - RACK
53	2	135006	SEAT - RAIL
54	4	135055	BUMPER - STEM
55	12	135060	ROLLER
56	4	135076	PLASTIC BUMPER
57	1	135306	DECAL - SEAT-1-10
58	2	135422	RUBBER CRUTCH TIP - #20 BLK
59	1	170891	ASSY - MUFFLER-LONG
60	2	255318	TANK - 144 CU IN
61	4	505068	BUSHING - 4 PIECE
62	1	953098	TUBING - 8MM URETHANE-BLK
63	1	953099	TUBING - 12MM URETHANE-BLK
64	1	953108	TUBING - 1/4 URETHANE BLK
65	1	955300	STRIP - PROTECTOR-4 INCH
66	1	955307	SLEEVING - 3/8 TO 5/8-BLK
67	2	962004	CON - 2MM-2-S
68	2	962005	CON - MOD-P-4P-4C
69	4	962006	CON - MOD-P-6P-4C
70	2	962055	CON - 2MM-8-S
71	1	962070	CON - 2.5MM-6-S
72	2	962071	CON - S-20-24 AWG-CRIMP-TIN
73	1	962072	CON - 3MM-2-S
74	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
75	2	962074	CON - MOD-P-8P-8C
76	1	964506	FILTER - FERRITE-310 OHM
77	1	966701	WIRE - CABLE-4-26 GA
78	1	966712	WIRE - CABLE-2-22 GA
79	1	966717	WIRE - CABLE-8-24 GA
80	1	966748	WIRE - CABLE-4 CIRCUIT-MICROFIT-2M
81	1	990851	DISPLAY MODULE - A400
82	1	990853	VALVE BLOCK - A400
83	2	990854	CYL - XDCR-2500 X 7000
84	1	990862	KIT - INSTALLATION-A400
85	1	990864	CUSHION - SEAT-A400
86	1	990865	CUSHION - BACK-A400
87	1	990866	CUSHION - HEAD-A400
88	1	990879	MODULE - POWER ENTRY-MDR
89	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
90	1	990954	DISPLAY MT - CENTER-A400
91	1	990959	END CAP - DISPLAY TUBE
92	1	990962	FRAME - SEAT-A400
93	1	992058	PLATE - DISPLAY BACK-A400
94	1	992059	PLATE - COVER-PROC BOX
95	1	992064	BOX - PROCESSOR-A400
96	2	995000	COLLAR - GRIP
97	2	995001	CAP - GRIP W HOLE
98	2	995094	COVER - 144 CU IN TANK
99	2	995160	GRIP - MOLDED
100	1	995300	DECAL - TB-PLUS
101	1	995301	DECAL - TB-MINUS
102	1	995324	DECAL - MADE IN THE USA
103	1	995330	FILTER - IN LINE-8MM PTC
104	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK



SHEET: 2 OF 2 SIZE B SCALE 1:32 (DO NOT SCALE DRAWING) LAST SAVED: 10/29/2026

REV: B — REFERENCE WM BOM REV F

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MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
JPR	RS	LC	10/29/26	4583

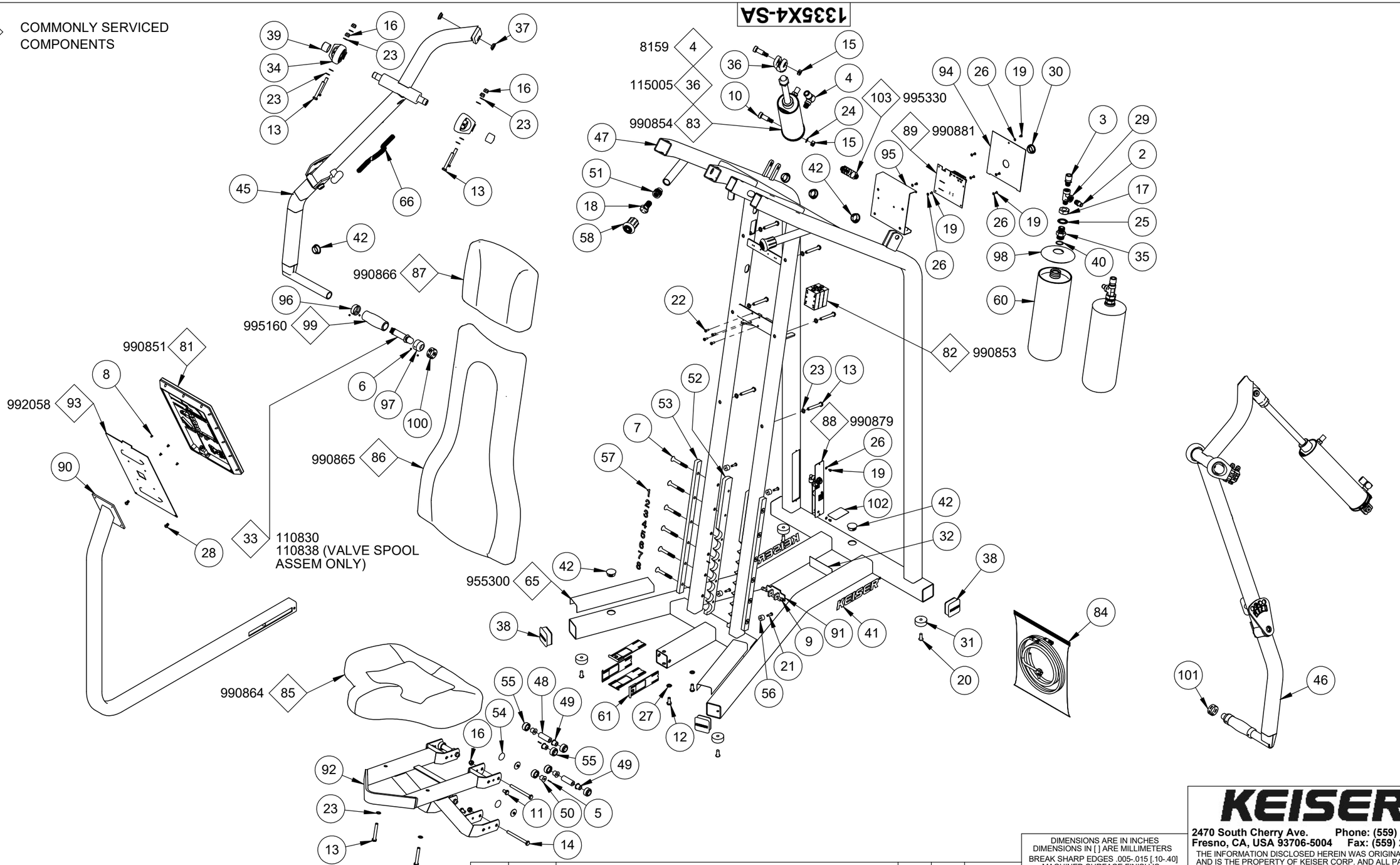
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	LMG	7/25/25

MATERIAL: — MATERIAL #:

TITLE:	PART #:	REV:
A400 BIAXIAL CHEST PRESS - SA	1335X4-SA	B

1335X4-SA

◇ # COMMONLY SERVICED COMPONENTS



NOTE:

THIS DRAWING COVERS: 1335B4 & 1335X4

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	4482	REFERENCE WM BOM REV D	LMG	LC	7/25/25

PRINTED ON: 7/25/2025

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DO NOT SCALE DRAWING

DRAWN BY:	LMG	DATE DRAWN:	7/17/25	CHECKED BY:	LC	DATE CHECKED:	7/25/25

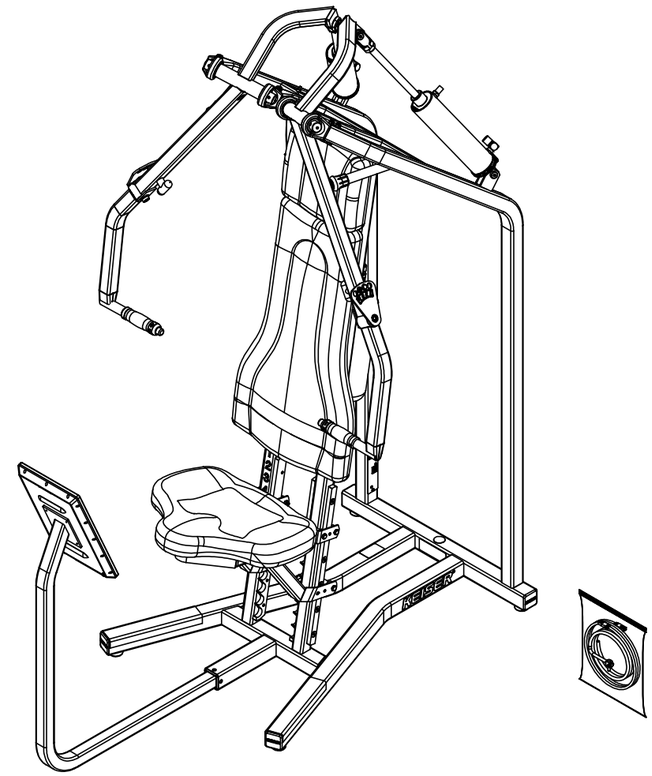
MATERIAL:
RAW MAT:
MASS (Kg):

TITLE: **A400 BIAXIAL CHEST PRESS - SA**

SHEET **1** OF **2** | SCALE: **1:32** | DRAWING SIZE: **B** | PART#: **1335X4-SA**

1335X4-SA

ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB
2	2	8044	CON - 8MM PTC X 1/4M NPT
3	2	8045	CON - 12MM PTC X 1/4M NPT
4	2	8159	ELBOW - 12MM PTC X 1/4M NPT
5	4	9009	PIN SPRING 0063 X 0500 ZP
6	8	9014	SCREW - HSSS 8-32 X 1/8 SS
7	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2
8	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS
9	2	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
10	4	9127	SCREW - SHSS 1/2 X 1 ZP
11	4	9174	SCREW - HHCS 5/16-18 X 1/2
12	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP
13	16	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
14	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP
15	4	9218	NUT - HRLN 3/8-16 SS
16	12	9226	NUT - HELN 5/16-18 ZP
17	2	9231	NUT - HJN 3/4-10 ZP
18	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP
19	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
20	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
21	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
22	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP
23	24	9353	WASHER - THIN-ACFT 0313 SS
24	2	9355	WASHER - FW-ACFT-3/8 SS
25	2	9364	WASHER - ITLW 3/4 ZP
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42	7	115404	PLUG - HOLE-1 DIA
43	8	115423	TIE - 8 IN-PL BLK
44	1	115429	PLASTIC TIE - 10" RED
45	1	130803	EX ARM - RIGHT ASSY
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47	1	130906	FRAME - MAIN-BIAXIAL-A400
48	4	132181	TUBE - ROLLER
49	8	132200	AXLE
50	4	132201	AXLE - THREADED
51	2	132250	ADJ STOP
52	2	135005	SEAT - RACK
53	2	135006	SEAT - RAIL
54	4	135055	BUMPER - STEM
55	12	135060	ROLLER
56	4	135076	PLASTIC BUMPER
57	1	135306	DECAL - SEAT-1-10
58	2	135422	RUBBER CRUTCH TIP - #20 BLK
59	1	170891	ASSY - MUFFLER-LONG
60	2	255318	TANK - 144 CU IN
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62	1	953098	TUBING - 8MM URETHANE-BLK
63	1	953099	TUBING - 12MM URETHANE-BLK
64	1	953108	TUBING - 1/4 URETHANE BLK
65	1	955300	STRIP - PROTECTOR-4 INCH
66	1	955307	SLEEVING - 3/8 TO 5/8-BLK
67	2	962004	CON - 2MM-2-S
68	2	962005	CON - MOD-P-4P-4C
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72	2	962071	CON - S-20-24 AWG-CRIMP-TIN
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76	1	964506	FILTER - FERRITE-310 OHM
77	1	966701	WIRE - CABLE-4-26 GA
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94	1	992059	PLATE - COVER-PROC BOX
95	1	992064	BOX - PROCESSOR-A400
96	2	995000	COLLAR - GRIP
97	2	995001	CAP - GRIP W HOLE
98	2	995094	COVER - 144 CU IN TANK
99	2	995160	GRIP - MOLDED
100	1	995300	DECAL - TB-PLUS
101	1	995301	DECAL - TB-MINUS
102	1	995324	DECAL - MADE IN THE USA
103	1	995330	FILTER - IN LINE-8MM PTC
104	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK



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A	4482	REFERENCE WM BOM REV D	LMG	LC	7/25/25

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DRAWN BY:	LMG	DATE DRAWN:	7/17/25	CHECKED BY:	LC	DATE CHECKED:	7/25/25

MATERIAL:
RAW MAT: MASS (Kg):

TITLE: **A400 BIAXIAL CHEST PRESS - SA**

SHEET **2** OF **2** | SCALE: **1:32** | DRAWING SIZE: **B** | PART#: **1335X4-SA**