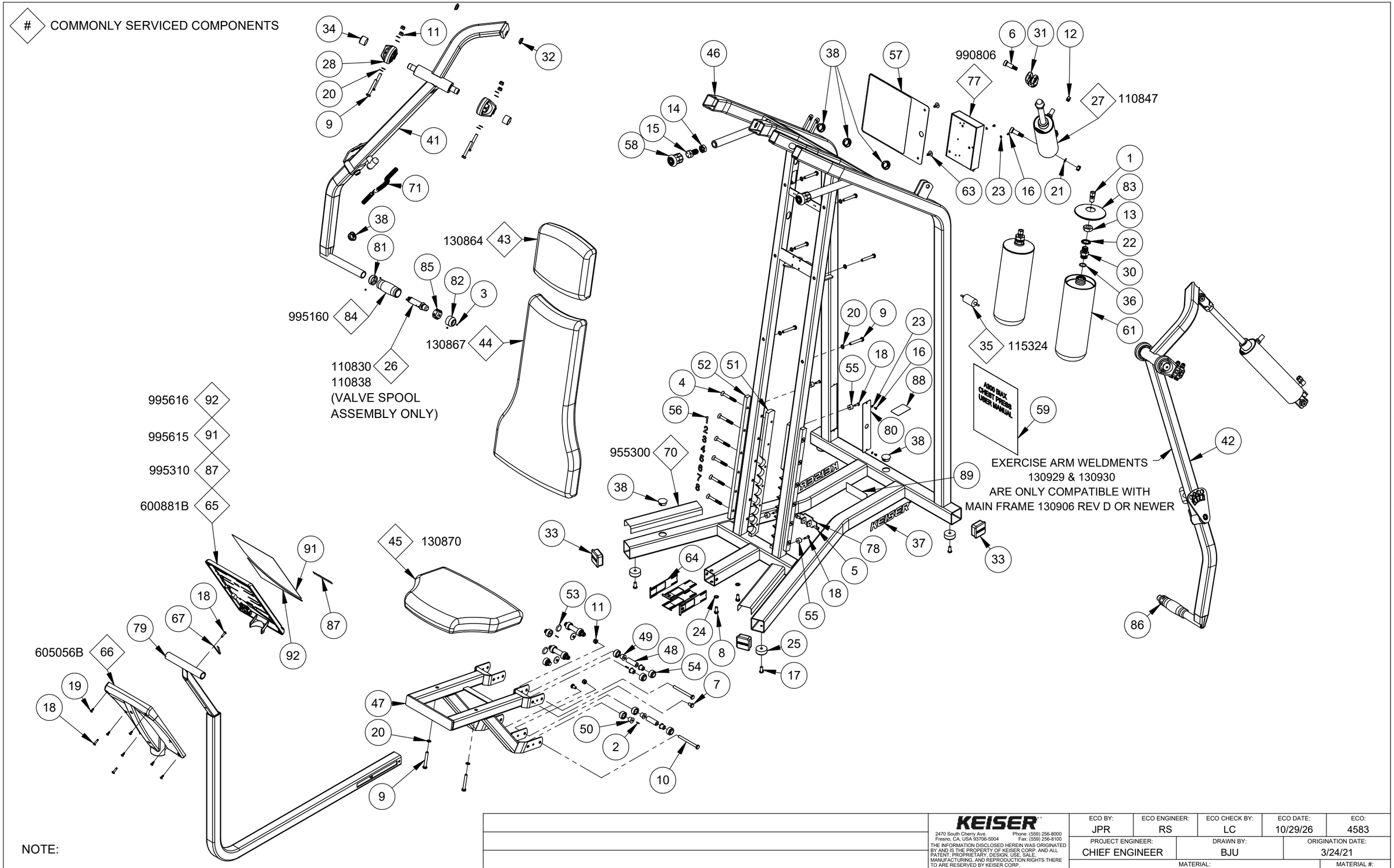
COMMONLY SERVICED COMPONENTS



NOTE:

THIS DRAWING COVERS: 1335BP & 1335XP

REV:	
C	REFERENCE PRODUCTION DRAWING REV K

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
JPR	RS	LC	10/29/26	4583

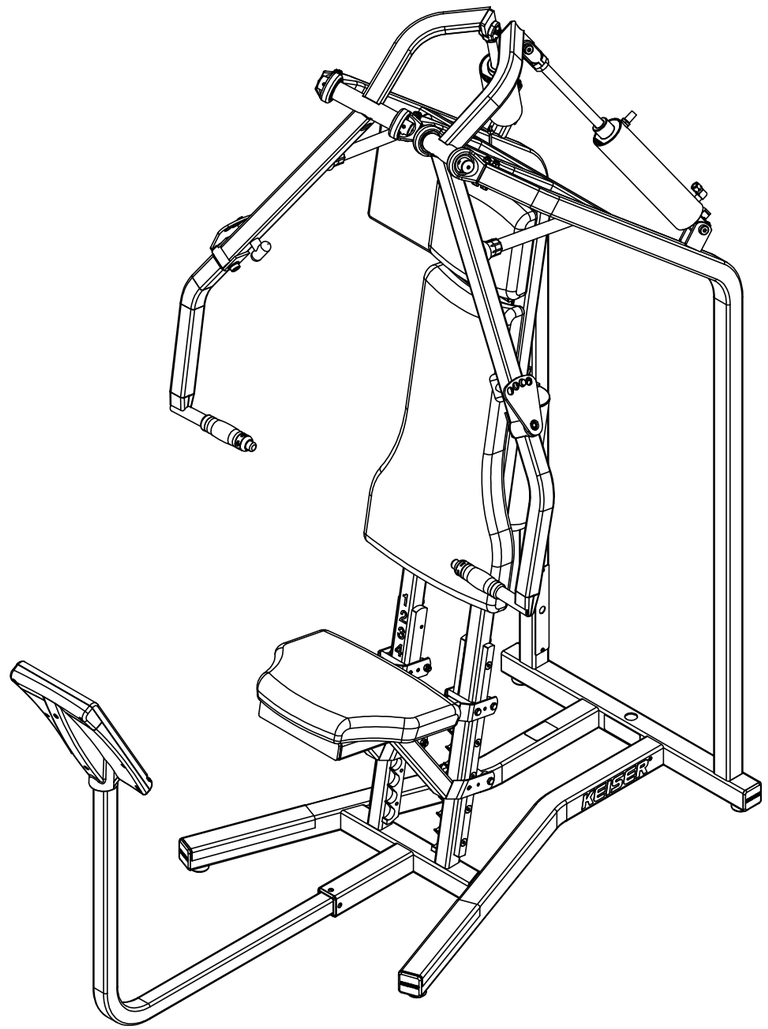
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	BJU	3/24/21

MATERIAL:	MATERIAL #:

TITLE:	PART #:	REV:
A300 BIAXIAL CHEST PRESS - SA	1335XP-SA	C

SHEET: 1 OF 2 SIZE B SCALE 1:12 (DO NOT SCALE DRAWING) LAST SAVED: 10/29/2026

ITEM NO.	QTY.	PART NO.	TITLE
1	2	8079	CON - 3/8C X 1/4M
2	4	9009	PIN - SPRING 1/16 X 1/2
3	8	9014	SCREW - HSSS 8-32 X 1/8 SS
4	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2
5	2	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
6	4	9127	SCREW - SHSS 1/2 X 1 ZP
7	4	9174	SCREW - HHCS 5/16-18 X 1/2
8	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP
9	16	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
10	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP
11	12	9226	NUT - HELN 5/16-18 ZP
12	4	9227	NUT - HRLN 3/8-16 ZP
13	2	9231	NUT - HJN 3/4-10 ZP
14	2	9233	NUT - HJN 5/8-18 ZP
15	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP
16	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
17	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
18	7	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
19	6	9291	SCREW - CRPHTS 8 X 1/2 ZP
20	24	9353	WASHER - THIN-ACFT 0313 SS
21	2	9355	WASHER - FW-ACFT-3/8 SS
22	2	9364	WASHER - ITLW 3/4 ZP
23	4	9366	WASHER - ITLW #6 ZP
24	2	9389	WASHER - ITLW 5/16 ZP
25	4	105423	BUMPER - MOLDED GLIDE
26	2	110830	ASSY - TB VALVE-DIG
27	2	110847	ASSY - EC-2.5 X 7
28	4	110894	BEARING - TUBE MT-0750 ID
29	1	110897	ASSY - QD-MALE
30	2	115000	BUSHING - TANK
31	2	115005	CLEVIS - CYLINDER-2500
32	4	115051	BEARING - FLANGE-0.500 ID
33	4	115054	PLUG - 2 IN SQ-KEISER
34	4	115067	CAP - ∅1 X 3/4
35	1	115323	FILTER - IN LINE
36	2	115333	O-RING - .943 X .737 X .103
37	2	115372	DECAL - KEISER LOGO-1 1/4" RED
38	7	115404	PLUG - HOLE-1 DIA
39	13	115423	TIE - 8 IN-PL BLK
40	1	115429	PLASTIC TIE - 10" RED
41	1	130803	EX ARM - RIGHT ASSY
42	1	130804	EX ARM - LEFT ASSY
43	1	130864	CUSHION - HEAD-CURVED
44	1	130867	CUSHION - BACK-CURVED
45	1	130870	CUSHION - SEAT-CURVED
46	1	130906	FRAME - MAIN-BIAXIAL-A400
47	1	130934	WELDT - FRM-SEAT
48	4	132181	TUBE - ROLLER
49	8	132200	AXLE
50	4	132201	AXLE - THREADED
51	2	135005	SEAT RACK
52	2	135006	SEAT RAIL
53	4	135055	STEM BUMPER
54	12	135060	ROLLER
55	4	135076	PLASTIC BUMPER
56	1	135306	DECAL - SEAT-1-10
57	1	135417	PLACARD - A350 BIAXIAL CHEST PRESS
58	2	135422	RUBBER CRUTCH TIP #20 BLK
59	1	135501	MANUAL - USER-A350 BIAX CHEST PRESS
60	1	170891	ASSY - MUFFLER-LONG
61	2	255318	TANK - 144 CU IN
62	3	265310	Y CONNECTOR - 1/8 DIA-PL
63	2	265404	PLASTIC RIVET
64	4	505068	BUSHING - 4 PIECE
65	1	600881B	DISPLAY BOX - 5 WIN
66	1	605056B	DISPLAY BOX - BACK
67	1	605428	GROUND CLAMP - DISPLAY
68	1	953101	TUBING - .375 OD X .062 W-PE BLK
69	1	953108	TUBING - 1/4 URETHANE BLK
70	1	955300	STRIP - PROTECTOR-4 INCH
71	1	955307	SLEEVING - 3/8 TO 5/8-BLK
72	2	962004	CON - 2MM-2-S
73	6	962005	CON - MOD - P-4P-4C
74	2	962017	CON-MOD-P-6P-6C
75	1	966701	WIRE - CABLE-4-26 GA
76	1	966702	WIRE - CABLE-6-26GA
77	1	990806	ASSY - PROCESSOR BOX
78	1	990959	END CAP - DISPLAY TUBE
79	1	990964	DISPLAY MT - CENTER-POWER
80	1	992074	PLATE - COVER-POWER ENTRY
81	2	995000	COLLAR - GRIP
82	2	995001	CAP - GRIP W HOLE
83	2	995094	COVER - 144 CU IN TANK
84	2	995160	GRIP - MOLDED
85	1	995300	DECAL - TB-PLUS
86	1	995301	DECAL - TB-MINUS
87	1	995310	DECAL - ENG-SEAT, ARM-POWER
88	1	995324	DECAL - MADE IN THE USA
89	1	995381	DECAL - SERIAL NUMBER - STRENGTH
90	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
91	1	995615	PLACARD - ENG-POWER-BLK
92	1	995616	PLACARD - ENG-KEY-RED



SHEET: 2 OF 2 SIZE B SCALE 1:12 (DO NOT SCALE DRAWING) LAST SAVED: 10/29/2026

REV:	
C	REFERENCE PRODUCTION DRAWING REV K

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DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
JPR	RS	LC	10/29/26	4583

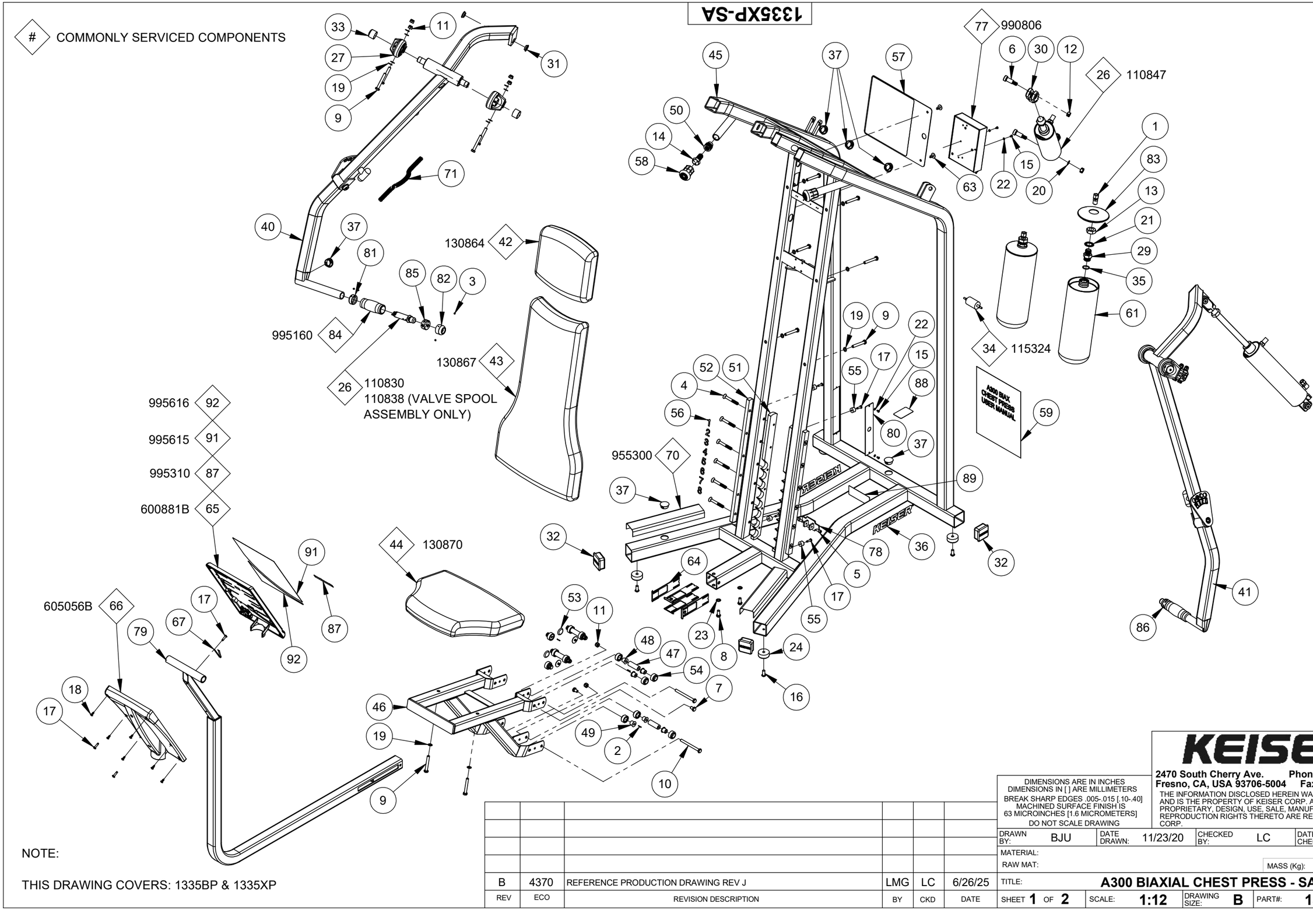
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	BJU	3/24/21

MATERIAL:	MATERIAL #:

TITLE:	PART #:	REV:
A300 BIAXIAL CHEST PRESS - SA	1335XP-SA	C

1335XP-SA

COMMONLY SERVICED COMPONENTS



NOTE:

THIS DRAWING COVERS: 1335BP & 1335XP

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	4370	REFERENCE PRODUCTION DRAWING REV J	LMG	LC	6/26/25

PRINTED ON: 6/26/2025

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MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	BJU	DATE DRAWN:	11/23/20	CHECKED BY:	LC	DATE CHECKED:	3/24/21

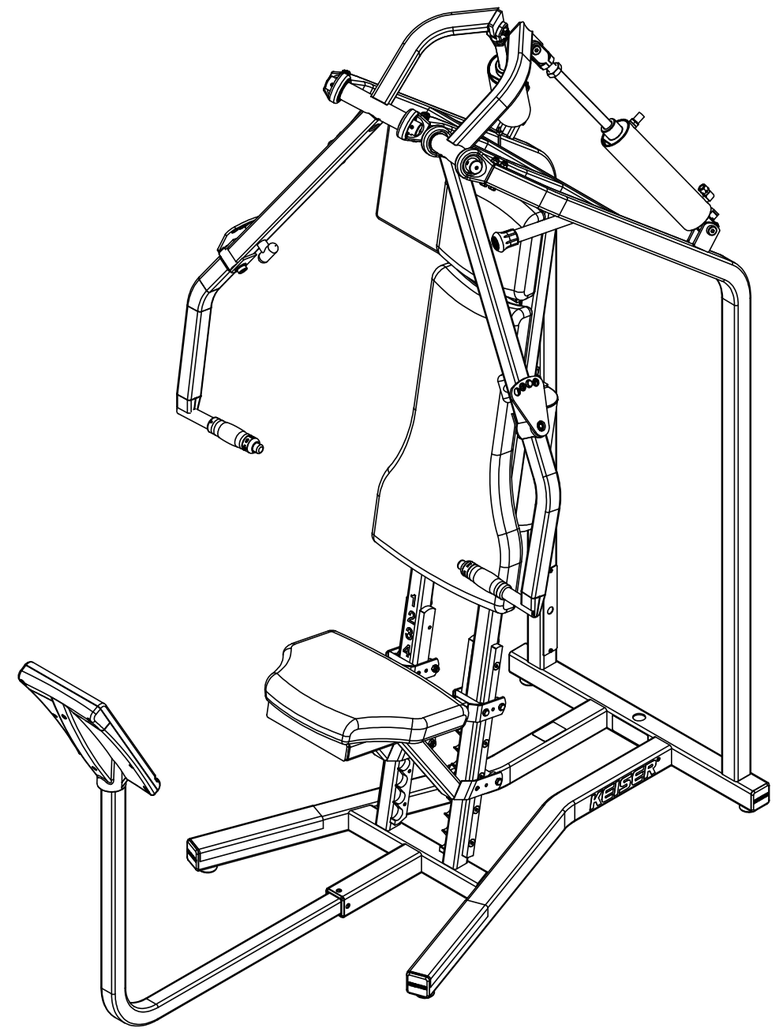
MATERIAL:
RAW MAT:
MASS (Kg):

TITLE: **A300 BIAXIAL CHEST PRESS - SA**

SHEET **1** OF **2** | SCALE: **1:12** | DRAWING SIZE: **B** | PART#: **1335XP-SA**

ITEM NO.	QTY.	PART NO.	TITLE
1	2	8079	CON - 3/8C X 1/4M
2	4	9009	PIN SPRING 0063 X 0500 ZP
3	8	9014	SCREW - HSSS 8-32 X 1/8 SS
4	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2
5	2	9098	SCREW - SHCS 1/4-20 X 1/2 ZP
6	4	9127	SCREW - SHSS 1/2 X 1 ZP
7	4	9174	SCREW - HHCS 5/16-18 X 1/2
8	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP
9	16	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
10	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP
11	12	9226	NUT - HELN 5/16-18 ZP
12	4	9227	NUT - HRLN 3/8-16 ZP
13	2	9231	NUT - HJN 3/4-10 ZP
14	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP
15	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
16	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
17	7	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
18	6	9291	SCREW - CRPHTS 8 X 1/2 ZP
19	24	9353	WASHER - THIN-ACFT 0313 SS
20	2	9355	WASHER - FW-ACFT-3/8 SS
21	2	9364	WASHER - ITLW 3/4 ZP
22	4	9366	WASHER - ITLW #6 ZP
23	2	9389	WASHER - ITLW 5/16 ZP
24	4	105423	BUMPER - MOLDED GLIDE
26	2	110830	ASSY - TB VALVE-DIG
26	2	110847	ASSY - EC-2500 X 7000
27	4	110894	BEARING ASSY
28	1	110897	ASSY - QD-MALE
29	2	115000	BUSHING - TANK
30	2	115005	CLEVIS - CYLINDER-2500
31	4	115051	BEARING - FLANGE-0.500 ID
32	4	115054	PLUG - 2 IN SQ-KEISER
33	4	115067	CAP - ∅1 X 3/4
34	1	115323	FILTER - IN LINE
35	2	115333	O-RING - .943 X .737 X .103
36	2	115372	DECAL - KEISER LOGO-1 1/4" RED
37	7	115404	PLUG - HOLE-1 DIA
38	11	115423	TIE - 8 IN-PL BLK
39	1	115429	PLASTIC TIE - 10" RED
40	1	130803	EX ARM - RIGHT ASSY
41	1	130804	EX ARM - LEFT ASSY
42	1	130864	CUSHION - HEAD-CURVED
43	1	130867	CUSHION - BACK-CURVED
44	1	130870	CUSHION - SEAT-CURVED
45	1	130906	FRAME - MAIN-BIAXIAL-A400
46	1	130934	WELDT - FRM-SEAT
47	4	132181	TUBE - ROLLER
48	8	132200	AXLE
49	4	132201	AXLE - THREADED
50	2	132250	ADJ STOP
51	2	135005	SEAT RACK
52	2	135006	SEAT RAIL
53	4	135055	STEM BUMPER
54	12	135060	ROLLER
55	4	135076	PLASTIC BUMPER
56	1	135306	DECAL - SEAT-1-10
57	1	135417	PLACARD - A350 BIAXIAL CHEST PRESS
58	2	135422	RUBBER CRUTCH TIP #20 BLK
59	1	135501	MANUAL - USER-A300 BIAX CHEST PRESS
60	1	170891	ASSY - MUFFLER-LONG
61	2	255318	TANK - 144 CU IN
62	3	265310	Y CONNECTOR - 1/8 DIA-PL
63	2	265404	PLASTIC RIVET
64	4	505068	BUSHING - 4 PIECE
65	1	600881B	DISPLAY BOX - 5 WIN
66	1	605056B	DISPLAY BOX - BACK
67	1	605428	GROUND CLAMP - DISPLAY
68	1	953101	TUBING - .375 OD X .062 W-PE BLK
69	1	953108	TUBING - 1/4 URETHANE BLK
70	1	955300	STRIP - PROTECTOR-4 INCH
71	1	955307	SLEEVING - 3/8 TO 5/8-BLK
72	2	962004	CON - 2MM-2-S
73	6	962005	CON - MOD - P-4P-4C
74	2	962017	CON-MOD-P-6P-6C
75	1	966701	WIRE - CABLE-4-26 GA
76	1	966702	WIRE - CABLE-6-26GA
77	1	990806	ASSY - PROCESSOR BOX
78	1	990959	END CAP - DISPLAY TUBE
79	1	990964	DISPLAY MT - CENTER-POWER
80	1	992074	PLATE - COVER-POWER ENTRY
81	2	995000	COLLAR - GRIP
82	2	995001	CAP - GRIP W HOLE
83	2	995094	COVER - 144 CU IN TANK
84	2	995160	GRIP - MOLDED
85	1	995300	DECAL - TB-PLUS
86	1	995301	DECAL - TB-MINUS
87	1	995310	DECAL - ENG-SEAT, ARM-POWER
88	1	995324	DECAL - MADE IN THE USA
89	1	995381	DECAL - SERIAL NUMBER - STRENGTH
90	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
91	1	995615	PLACARD - ENG-POWER-BLK
92	1	995616	PLACARD - ENG-KEY-RED

1335XP-SA



PRINTED ON: 6/26/2025

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	4370	REFERENCE PRODUCTION DRAWING REV J	LMG	LC	6/26/25

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
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DO NOT SCALE DRAWING

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DRAWN BY:	BJU	DATE DRAWN:	11/23/20	CHECKED BY:	LC	DATE CHECKED:	3/24/21

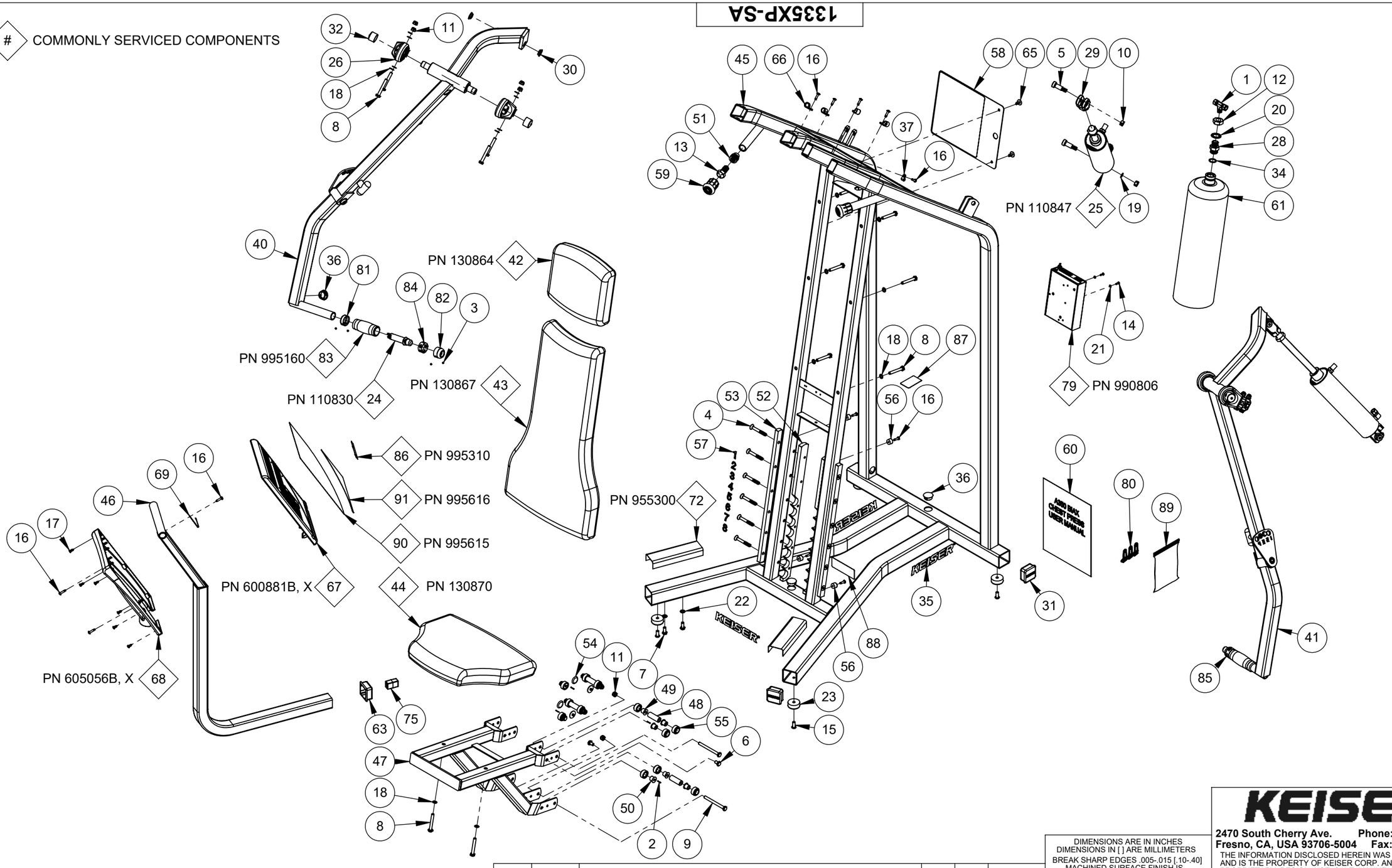
MATERIAL:
RAW MAT: MASS (Kg):

TITLE: **A300 BIAXIAL CHEST PRESS - SA**

SHEET **2** OF **2** | SCALE: **1:12** | DRAWING SIZE: **B** | PART#: **1335XP-SA**

1335XP-SA

COMMONLY SERVICED COMPONENTS



NOTE:

1335XP COVERS THE FOLLOWING MODELS: 1335BP, 1335PP AND 1335XP.

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3807	RFP	BJU	LC	3/24/21

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]
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DRAWN BY:	BJU	DATE DRAWN:	11/23/20	CHECKED BY:	LC	DATE CHECKED:	3/24/21

MATERIAL:
RAW MAT:
MASS (Kg):

TITLE: **A350 BIAXIAL CHEST PRESS - PWR-SA**

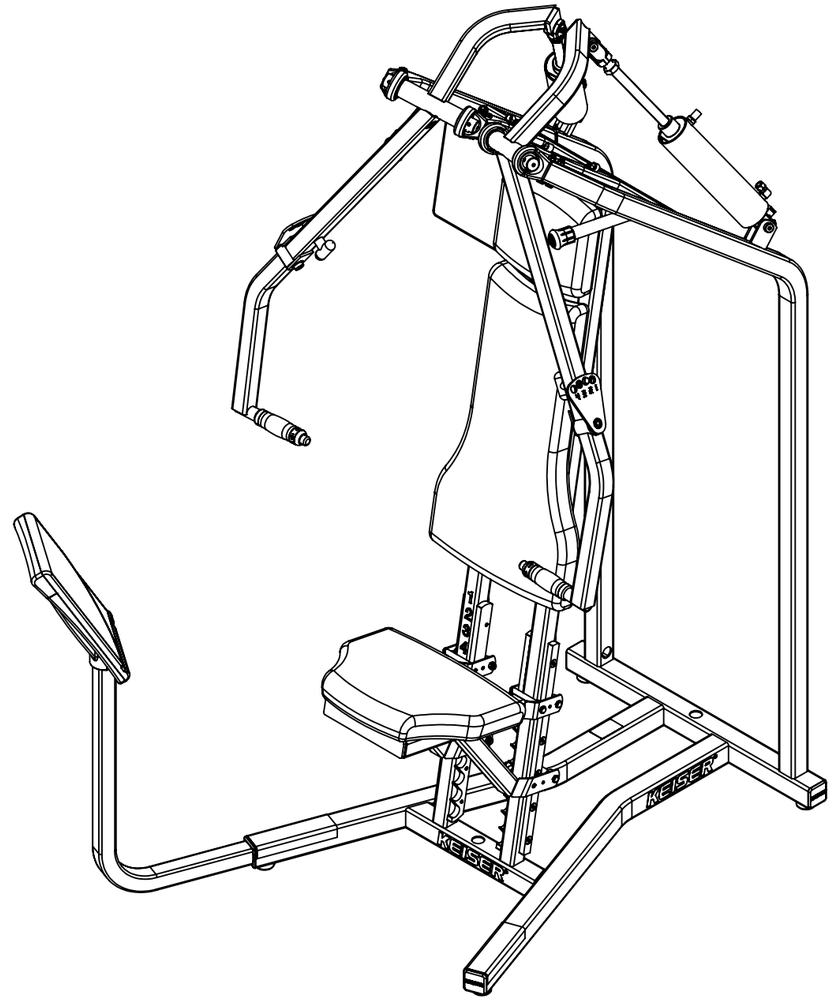
SHEET **1** OF **2** | SCALE: **1:12** | DRAWING SIZE: **B** | PART#: **1335XP-SA**

PRINTED ON: 3/25/2021 SW2006 V5.1

X:\drawings_REVISION\13_CHEST_PRESS\

ITEM NO.	QTY.	PART NO.	TITLE
1	1	8228	TEE - 0375C X 0375C X 0250M-BRANCH
2	4	9009	PIN SPRING 0063 X 0500 ZP
3	8	9014	SCREW - HSSS 8-32 X 1/8 SS
4	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2
5	4	9127	SCREW - SHSS 1/2 X 1 ZP
6	4	9174	SCREW - HHCS 5/16-18 X 1/2
7	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP
8	16	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
9	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP
10	4	9218	NUT - HRLN 3/8-16 SS
11	12	9226	NUT - HELN 5/16-18 ZP
12	1	9231	NUT - HJN 3/4-10 ZP
13	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP
14	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS
15	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
16	12	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
17	6	9291	SCREW - CRPHTS 8 X 1/2 ZP
18	24	9353	WASHER - ACFT-5/16 ZP
19	2	9355	WASHER - FW-ACFT-3/8 SS
20	1	9364	WASHER - ITLW 3/4 ZP
21	2	9366	WASHER - ITLW #6 ZP
22	2	9389	WASHER - ITLW 5/16 ZP
23	4	105423	BUMPER - MOLDED GLIDE
24	2	110830	ASSY - TB VALVE-DIG
25	2	110847	ASSY - EC-2.5 X 7
26	4	110894	BEARING ASSY
27	1	110897	ASSY - QD-MALE
28	1	115000	BUSHING - TANK
29	2	115005	CLEVIS - CYLINDER-2-1/2
30	4	115051	BEARING - FLANGE-.5 ID
31	3	115054	PLUG - 2 IN SQ-KEISER
32	4	115067	CAP - ∅1 X 3/4
33	1	115323	FILTER - IN LINE
34	1	115333	O-RING - .943 X .737 X .103
35	3	115372	DECAL - KEISER LOGO-1 1/4" RED
36	4	115404	PLUG - HOLE-1 DIA
37	1	115422	CLAMP - CABLE-∅1/4 TUBE
38	28	115423	TIE - 8 IN-PL BLK
39	1	115429	PLASTIC TIE - 10" RED
40	1	130803	EX ARM-RIGHT ASSY
41	1	130804	EX ARM-LEFT ASSY
42	1	130864	CUSHION - HEAD-CURVED
43	1	130867	CUSHION - BACK-CURVED
44	1	130870	CUSHION - SEAT-CURVED
45	1	130927	MAIN FRAME
46	1	130933	WELDT - DISPLAY MT
47	1	130934	WELDT - FRM-SEAT
48	4	132181	TUBE - ROLLER
49	8	132200	AXLE
50	4	132201	AXLE - THREADED
51	2	132250	ADJ STOP
52	2	135005	SEAT - RACK
53	2	135006	SEAT - RAIL
54	4	135055	STEM BUMPER
55	12	135060	ROLLER
56	4	135076	PLASTIC BUMPER
57	1	135306	DECAL - SEAT-1-10
58	1	135417	PLACARD - A350 BIAXIAL CHEST PRESS
59	2	135422	RUBBER CRUTCH TIP - #20 BLK
60	1	135501	MANUAL - USER-A350 BIAX CHEST PRESS
61	1	155369	TANK - 300 CU IN-PAINTED
62	1	170891	ASSY - MUFFLER-LONG
63	1	175051	2 SQ. BUSHING
64	3	265310	Y CONNECTOR - 1/8 DIA-PL
65	2	265404	PLASTIC RIVET
66	4	275422	CLAMP - CABLE-0500
67	1	600881	DISPLAY BOX 5 - WIN
68	1	605056	DISPLAY BOX - BACK
69	1	605428	GROUND CLAMP - DISPLAY
70	1	953101	TUBING - .375 OD X .062 W-PE BLK
71	1	953108	TUBING - 1/4 URETHANE BLK
72	1	955300	STRIP - PROTECTOR-4 INCH
73	2	962004	CON - 2MM-2-S
74	6	962005	CON - MOD - P-4P-4C
75	1	962016	CON - MOD-COUPLER-6-6
76	4	962017	CON-MOD-P-6P-6C
77	1	966701	WIRE - CABLE-4-26 GA
78	1	966702	WIRE - CABLE-6-26GA
79	1	990806	ASSY - PROCESSOR BOX
80	3	990812	KEY - DATA-CS
81	2	995000	COLLAR - GRIP
82	2	995001	CAP - GRIP W HOLE
83	2	995160	GRIP - MOLDED
84	1	995300	DECAL - TB-PLUS
85	1	995301	DECAL - TB-MINUS
86	1	995310	DECAL - ENG-SEAT, ARM-POWER
87	1	995324	DECAL - MADE IN THE USA
88	1	995381	DECAL - SERIAL NUMBER - STRENGTH
89	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
90	1	995615	PLACARD - ENG-POWER-BLK
91	1	995616	PLACARD - ENG-KEY-RED

1335XP-SA



PRINTED ON: 3/25/2021 SW2006 V5.1

X:\drawings_REVISION\13_CHEST_PRESS\

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3807	RFP	BJU	LC	3/24/21

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	BJU	DATE DRAWN:	11/23/20	CHECKED BY:	LC	DATE CHECKED:	3/24/21

MATERIAL:
RAW MAT: MASS (Kg):

TITLE: **A350 BIAXIAL CHEST PRESS - PWR-SA**

SHEET **2** OF **2** | SCALE: **1:12** | DRAWING SIZE: **B** | PART#: **1335XP-SA**