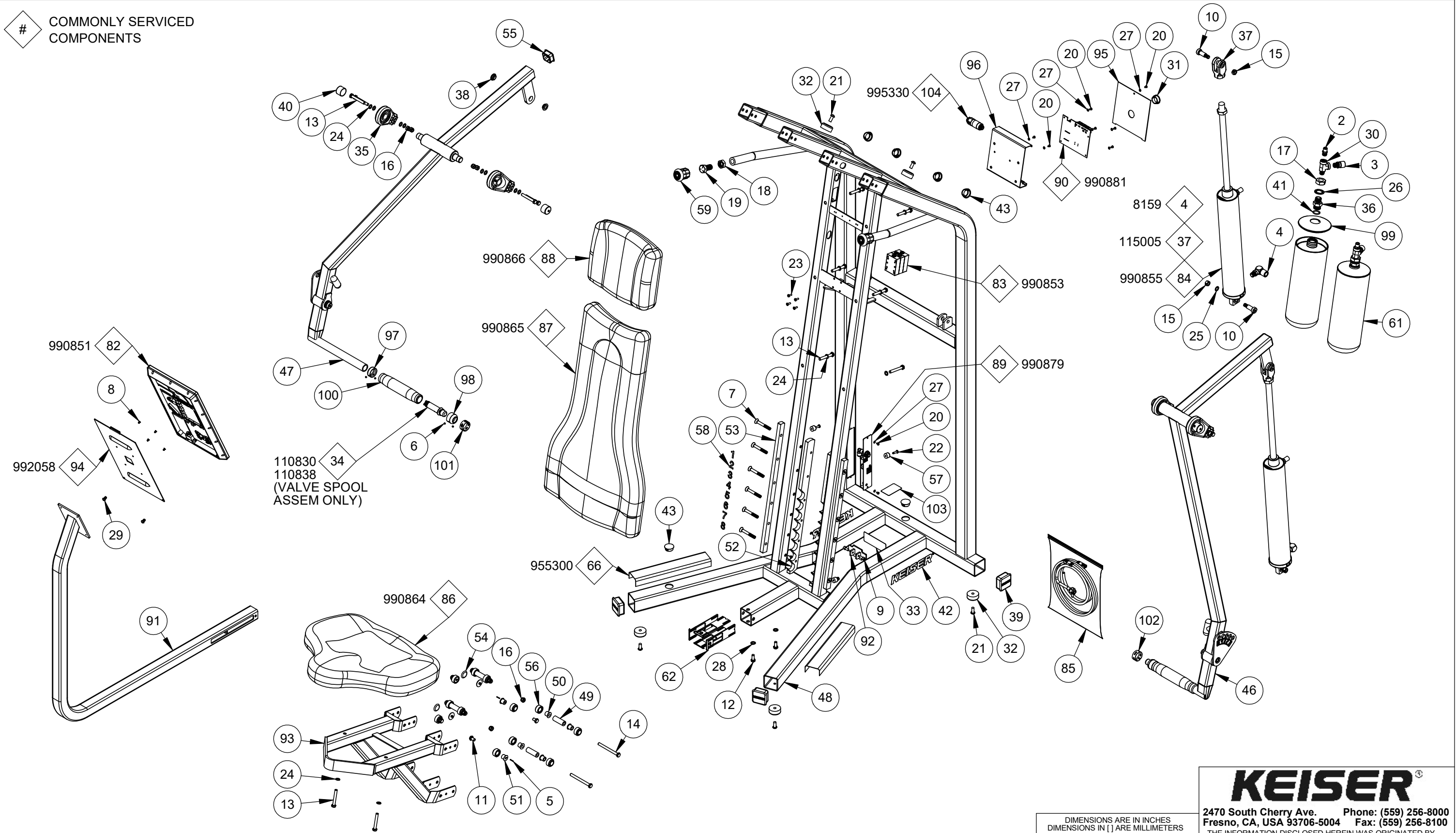


COMMONLY SERVICED COMPONENTS

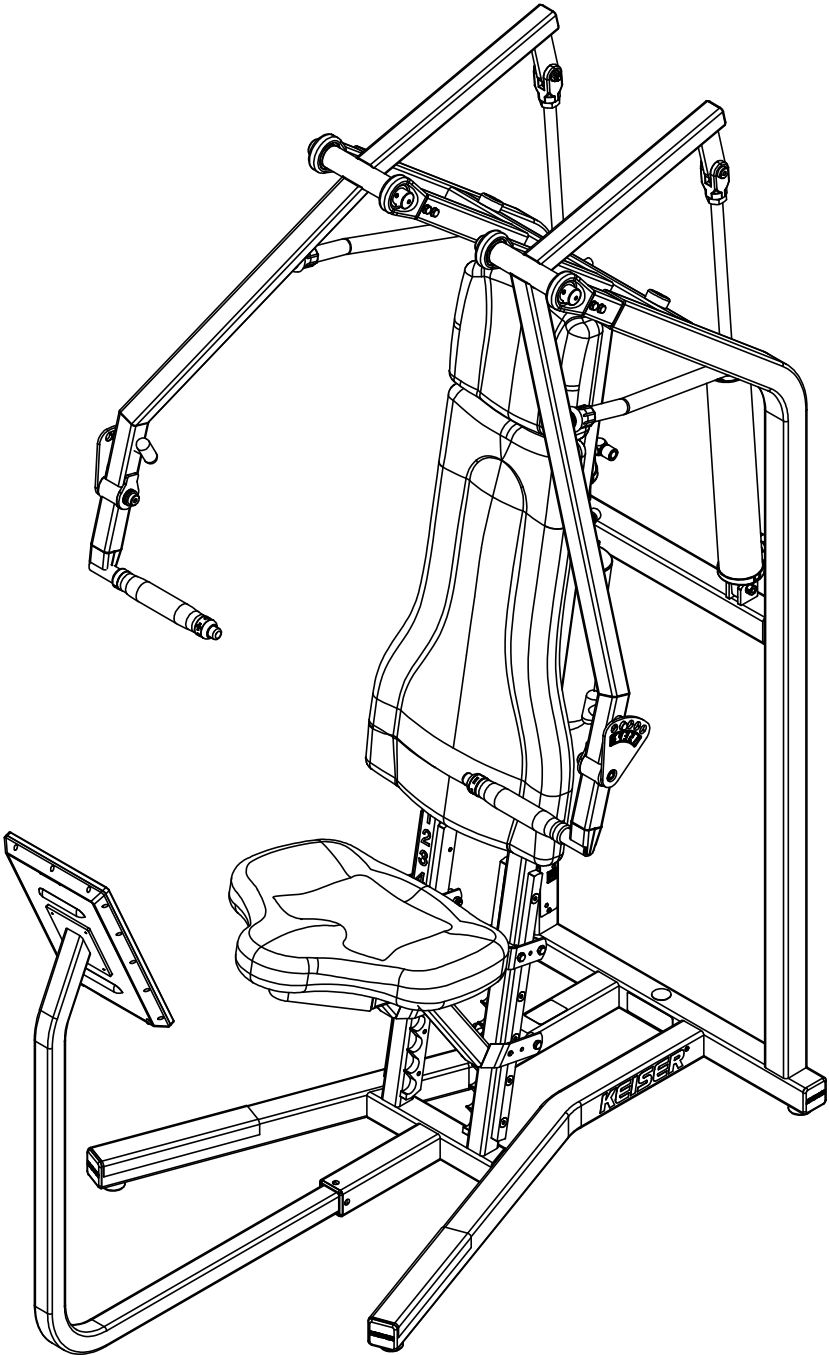


NOTE:

THIS DRAWING COVERS: 1338B4 & 1338X4

						DRAWN BY: JPR		DATE DRAWN: 9/11/25	CHECKED BY: LC	DATE CHECKED: 1/28/26		
						MATERIAL:						
						RAW MAT:						
						MASS (Kg):						
A	4508	REFERENCE PRODUCTION DRAWING REV D			JPR	LC	1/30/26				TITLE: A400 CHEST PRESS PRO - SA	
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE		SHEET 1 OF 2	SCALE: 1:12	DRAWING SIZE: B	PART#: 1338X4-SA

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	64	1	953099	TUBING - 12MM URETHANE-BLK
2	2	8044	CON - 8MM PTC X 1/4M NPT	65	1	953108	TUBING - 1/4 URETHANE BLK
3	2	8045	CON - 12MM PTC X 1/4M NPT	66	1	955300	STRIP - PROTECTOR-4 INCH
4	2	8159	ELBOW - 12MM PTC X 1/4M NPT	67	1	955307	SLEEING - 3/8 TO 5/8-BLK
5	4	9009	PIN SPRING 0063 X 0500 ZP	68	2	962004	CON - 2MM-2-S
6	8	9014	SCREW - HSSS 8-32 X 1/8 SS	69	2	962005	CON - MOD-P-4P-4C
7	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2	70	4	962006	CON - MOD-P-6P-4C
8	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	71	2	962055	CON - 2MM-8-S
9	2	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	72	1	962070	CON - 2.5MM-6-S
10	4	9127	SCREW - SHSS 1/2 X 1 ZP	73	2	962071	CON - S-20-24 AWG-CRIMP-TIN
11	4	9174	SCREW - HHCS 5/16-18 X 1/2	74	1	962072	CON - 3MM-2-S
12	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	75	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
13	16	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	76	2	962074	CON - MOD-P-8P-8C
14	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	77	1	964506	FILTER - FERRITE-310 OHM
15	4	9218	NUT - HRLN 3/8-16 SS	78	1	966701	WIRE - CABLE-4-26 GA
16	12	9226	NUT - HELN 5/16-18 ZP	79	1	966712	WIRE - CABLE-2-22 GA
17	2	9231	NUT - HJN 3/4-10 ZP	80	1	966717	WIRE - CABLE-8-24 GA
18	2	9233	NUT - HJN 5/8-18 ZP	81	1	966748	WIRE - CABLE-4 CIRCUIT-MICROFIT-2M
19	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP	82	1	990851	DISPLAY MODULE - A400
20	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	83	1	990853	VALVE BLOCK - A400
21	6	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	84	2	990855	CYL - XDCR-2500 X 12000
22	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	85	1	990862	KIT - INSTALLATION-A400
23	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP	86	1	990864	CUSHION - SEAT-A400
24	24	9353	WASHER - THIN-ACFT 0313 SS	87	1	990865	CUSHION - BACK-A400
25	2	9355	WASHER - FW-ACFT-3/8 SS	88	1	990866	CUSHION - HEAD-A400
26	2	9364	WASHER - ITLW 3/4 ZP	89	1	990879	MODULE - POWER ENTRY-MDR
27	9	9366	WASHER - ITLW #6 ZP	90	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
28	2	9389	WASHER - ITLW 5/16 ZP	91	1	990954	DISPLAY MT - CENTER-A400
29	2	9506	SCREW - SBHCS M6X1 X 10 ZP	92	1	990959	END CAP - DISPLAY TUBE
30	2	9988	STREET TEE 1/4	93	1	990962	FRAME - SEAT-A400
31	1	105058	PLUG - DIA 1-CLEAR	94	1	992058	PLATE - DISPLAY BACK-A400
32	6	105423	BUMPER - MOLDED GLIDE	95	1	992059	PLATE - COVER-PROC BOX
33	1	105443	DECAL - SN-STRENGTH-CE	96	1	992064	BOX - PROCESSOR-A400
34	2	110830	ASSY - TB VALVE-DIG	97	2	995000	COLLAR - GRIP
35	4	110894	BEARING - TUBE MT-0750 ID	98	2	995001	CAP - GRIP W HOLE
36	2	115000	BUSHING - TANK	99	2	995094	COVER - 144 CU IN TANK
37	2	115005	CLEVIS - CYLINDER-2500	100	2	995173	GRIP - MOLDED-A400
38	4	115051	BEARING - FLANGE-0.500 ID	101	1	995300	DECAL - TB-PLUS
39	4	115054	PLUG - 2 IN SQ-KEISER	102	1	995301	DECAL - TB-MINUS
40	4	115067	CAP - Ø1 X 3/4	103	1	995324	DECAL - MADE IN THE USA
41	2	115333	O-RING - .943 X .737 X .103	104	1	995330	FILTER - IN LINE-8MM PTC
42	2	115372	DECAL - KEISER LOGO-1 1/4" RED	105	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
43	6	115404	PLUG - HOLE-1 DIA				
44	6	115423	TIE - 8 IN-PL BLK				
45	1	115429	PLASTIC TIE - 10" RED				
46	1	130800	ARM - ADJ-L-A400				
47	1	130801	ARM - ADJ-R-A400				
48	1	130905	FRAME - MAIN-UNILATERAL-A400				
49	4	132181	TUBE - ROLLER				
50	8	132200	AXLE				
51	4	132201	AXLE - THREADED				
52	2	135005	SEAT - RACK				
53	2	135006	SEAT - RAIL				
54	4	135055	BUMPER - STEM				
55	2	135056	CAP - 1.500 SQ-PL				
56	12	135060	ROLLER				
57	4	135076	PLASTIC BUMPER				
58	1	135306	DECAL - SEAT-1-10				
59	2	135422	RUBBER CRUTCH TIP - #20 BLK				
60	1	170891	ASSY - MUFFLER-LONG				
61	2	255318	TANK - 144 CU IN				
62	4	505068	BUSHING - 4 PIECE				
63	1	953098	TUBING - 8MM URETHANE-BLK				



DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

KEISER®
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY
AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT,
PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND
REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER
CORP.

DRAWN BY: JPR	DATE DRAWN: 9/11/25	CHECKED BY: LC	DATE CHECKED: 1/28/26
---------------	---------------------	----------------	-----------------------

MATERIAL:	
RAW MAT:	MASS (Kg):

TITLE: A400 CHEST PRESS PRO - SA		
----------------------------------	--	--

SHEET 2 OF 2	SCALE: 1:12	DRAWING SIZE: B	PART#: 1338X4-SA
--------------	-------------	-----------------	------------------