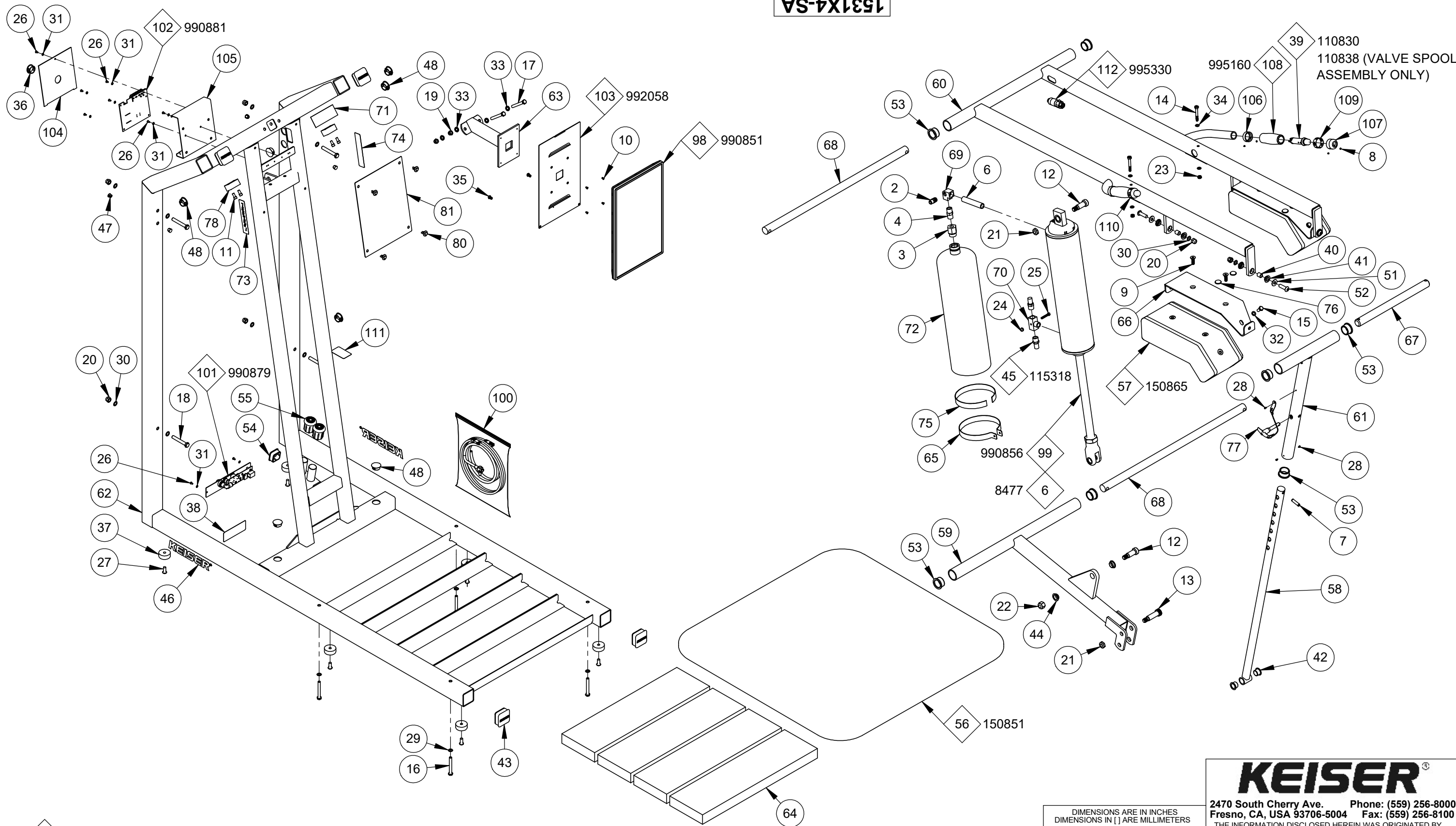


1531X4-SA



COMMONLY SERVICED COMPONENTS

NOTE:

THIS DRAWING COVERS: 1531B4 & 1531X4

A	4487	REFERENCE PRODUCTION DRAWING REV F	JC	LC	11/21/25
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

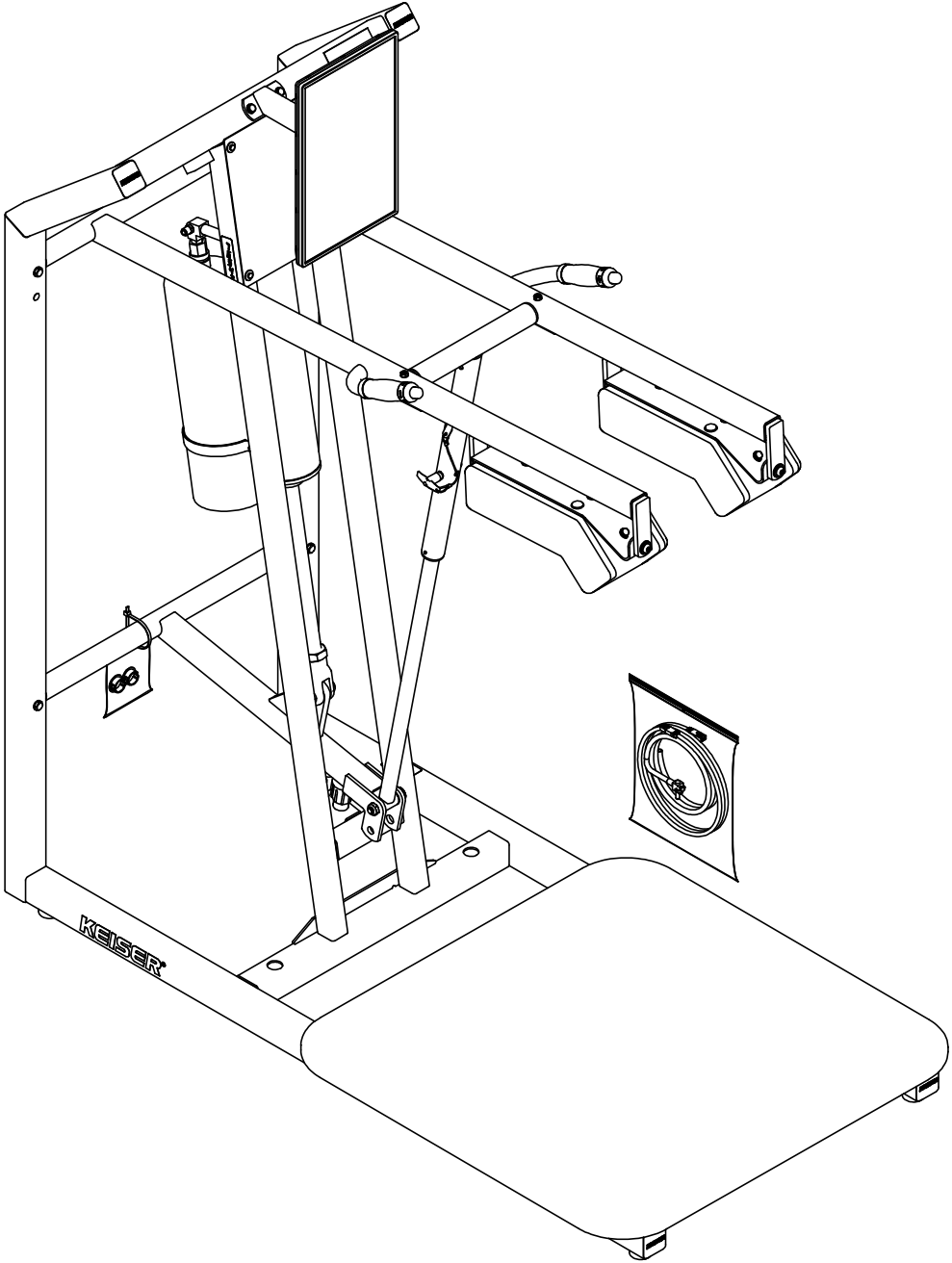
DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
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DO NOT SCALE DRAWING

DRAWN BY: JC	DATE DRAWN: 10/22/25	CHECKED BY: MP	DATE CHECKED: 11/14/25
MATERIAL:			
RAW MAT:			MASS (Kg):
TITLE: A400 SQUAT - SA			
SHEET 1 OF 2	SCALE: 1:12	DRAWING SIZE: B	PART#: 1531X4-SA

KEISER[®]
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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CORP.

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	64	4	151170	EXTRA WEIGHT 1.5X6X21
2	1	8044	CON - 8MM PTC X 1/4M NPT	65	1	152050	STRAP - TANK
3	1	8301	BUSH - SPT-7/8 X 3/8	66	2	152113	PLATE - SHOULDER PAD
4	1	8352	NIPPLE - HN-3/8	67	1	152240	SHAFT - DRAG LINK-UPPER
5	1	8385	Y CONNECTOR - 8MM PTC	68	2	152244	SHAFT - PIVOT
6	1	8477	NIPPLE - LN-3/8 X 3-1/2	69	1	154502	ELBOW - 3/8F-TAPPED-1/4 NPT
7	1	9006	PIN-SPRING 5/16 X 1-1/8 ZP	70	1	155008	TEE - MUFFLER
8	8	9014	SCREW - HSSS 8-32 X 1/8 SS	71	1	155300	DECAL - CAUTION BK INJURIES
9	4	9075	SCREW - SFCHCS 5/16-18 X 1 ZP	72	1	155369	TANK - 300 CU IN-PAINTED
10	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	73	1	155370	DECAL - POSITION-SQUAT ARM-L
11	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	74	1	155371	DECAL - POSITION-SQUAT ARM-R
12	2	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	75	1	155407	TAPE - FOAM-3/4 W
13	1	9129	SCREW - SHSS 5/8 X 1 3/4 BLK	76	4	155409	BUMPER - 13/16 DIA-CLEAR
14	2	9152	SCREW - HHCS 1/4-20 X 2 ZP	77	1	155500	LOCK PIN
15	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	78	2	165421	STOP - EA-URETHANE
16	4	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP	79	1	170891	ASSY - MUFFLER-LONG
17	2	9181	SCREW - HHCS 5/16-18 X 2-3/4 ZP	80	4	265404	PLASTIC RIVET
18	4	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	81	1	332050	PLATE - COVER
19	2	9226	NUT - HELN 5/16-18 ZP	82	1	953098	TUBING - 8MM URETHANE-BLK
20	8	9228	NUT - HELN 3/8-16 ZP	83	1	953108	TUBING - 1/4 URETHANE BLK
21	2	9230	NUT - HEJN 1/2-13 ZP	84	2	962004	CON - 2MM-2-S
22	1	9241	NUT - HELN 1/2-13 ZP	85	2	962005	CON - MOD-P-4P-4C
23	2	9242	NUT - HEJN 1/4-20 ZP	86	2	962006	CON - MOD-P-6P-4C
24	1	9246	NUT - HELN 10-24 ZP	87	2	962055	CON - 2MM-8-S
25	1	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	88	1	962070	CON - 2.5MM-6-S
26	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	89	2	962071	CON - S-20-24 AWG-CRIMP-TIN
27	6	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	90	1	962072	CON - 3MM-2-S
28	3	9284	SCREW - CRFHMS TAB 4-24 X 0250 SS	91	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
29	4	9353	WASHER - THIN-ACFT 0313 SS	92	2	962074	CON - MOD-P-8P-8C
30	12	9355	WASHER - FW-ACFT-3/8 SS	93	1	964506	FILTER - FERRITE-310 OHM
31	9	9366	WASHER - ITLW #6 ZP	94	1	966701	WIRE - CABLE-4-26 GA
32	2	9369	WASHER - THICK-ACFT 0313 SS	95	1	966712	WIRE - CABLE-2-22 GA
33	4	9389	WASHER - ITLW 5/16 ZP	96	1	966717	WIRE - CABLE-8-24 GA
34	4	9391	WASHER - FW-ACFT 1/4 SS	97	1	966748	WIRE - CABLE-4 CIRCUIT-MICROFIT-2M
35	2	9506	SCREW - SBHCS M6X1 X 10 ZP	98	1	990851	DISPLAY MODULE - A400
36	1	105058	PLUG - DIA 1-CLEAR	99	1	990856	CYL - XDCR-4000 X 12000
37	6	105423	BUMPER - MOLDED GLIDE	100	1	990862	KIT - INSTALLATION-A400
38	1	105443	DECAL - SN-STRENGTH-CE	101	1	990879	MODULE - POWER ENTRY-MDR
39	2	110830	ASSY - TB VALVE-DIG	102	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
40	4	113040	SHOULDER SLEEVE - 1/2 X 1/2	103	1	992058	PLATE - DISPLAY BACK-A400
41	8	115051	BEARING - FLANGE-0.500 ID	104	1	992059	PLATE - COVER-PROC BOX
42	2	115052	BEARING - FLANGE-0.625 ID	105	1	992064	BOX - PROCESSOR-A400
43	4	115054	PLUG - 2 IN SQ-KEISER	106	2	995000	COLLAR - GRIP
44	2	115056	BEARING - FLANGE-0.625 ID-SHORT	107	2	995001	CAP - GRIP W HOLE
45	1	115318	MUFFLER - EXHAUST-3/8	108	2	995160	GRIP - MOLDED
46	2	115372	DECAL - KEISER LOGO-1 1/4" RED	109	1	995300	DECAL - TB-PLUS
47	4	115402	PLUG - HOLE-3/8 DIA	110	1	995301	DECAL - TB-MINUS
48	7	115404	PLUG - HOLE-1 DIA	111	1	995324	DECAL - MADE IN THE USA
49	8	115423	TIE - 8 IN-PL BLK	112	1	995330	FILTER - IN LINE-8MM PTC
50	1	115429	PLASTIC TIE - 10" RED	113	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
51	4	115450	WASHER - FW .88 X .39 X .07 NP				
52	4	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP				
53	7	135050	BEARING - FLANGE-1" ID				
54	1	135056	CAP - 1.500 SQ-PL				
55	2	135422	RUBBER CRUTCH TIP - #20 BLK				
56	1	150851	ASSY - FOOT PAD				
57	2	150865	ASSY - SHOULDER CUSHION				
58	1	150903	WELDT - DRAG LINK-BOTTOM ADJ				
59	1	150904	LEVER ARM				
60	1	150905	EX ARM				
61	1	150909	WELDT - DRAG LINK-TOP ADJ				
62	1	150914	FRAME - MAIN-SQUAT-A400				
63	1	150941	DISPLAY MT - A400				

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SHEET 2 OF 2 SCALE: 1:12 DRAWING SIZE: B PART#: 1531X4-SA