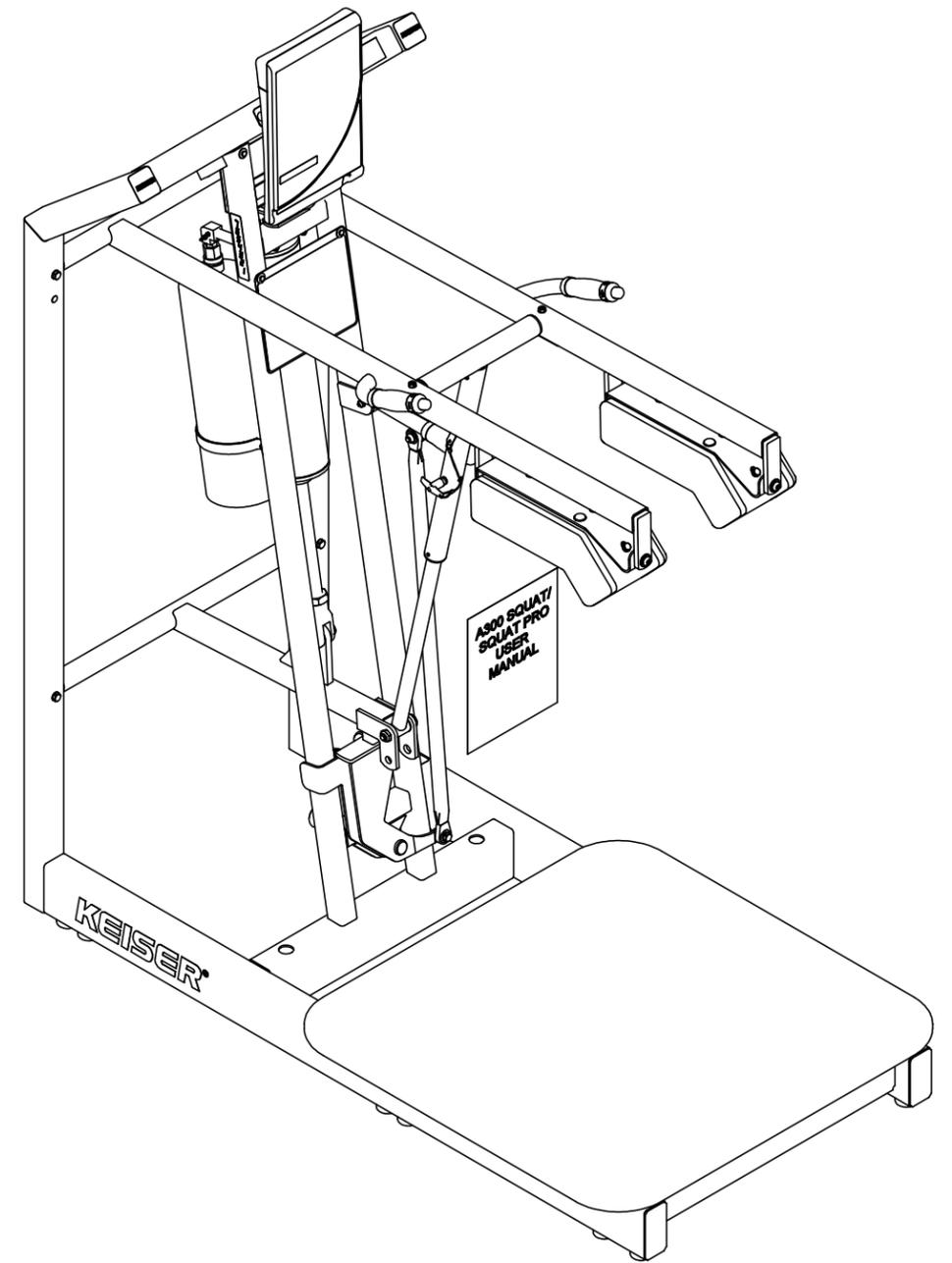


ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8301	BUSH - SPT-7/8 X 3/8	64	1	150904	LEVER ARM
2	1	8352	NIPPLE - HN-3/8	65	1	150905	EX ARM
3	1	8477	NIPPLE - LN-3/8 X 3-1/2	66	1	150909	WELDT - DRAG LINK-TOP ADJ
4	1	9006	PIN-SPRING 5/16 X 1-1/8 ZP	67	1	150915	WELDT - DISPLAY MT
5	8	9014	SCREW - HSSS 8-32 X 1/8 SS	68	1	150940	FRAME - MAIN-SQUAT PRO-A400
6	1	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	69	8	151170	EXTRA WEIGHT 1.5X6X21
7	4	9075	SCREW - SFCHCS 5/16-18 X 1 ZP	70	1	152050	STRAP - TANK
8	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	71	1	152051	PLATE - COVER-A400 DISPLAY MT
9	2	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	72	2	152113	PLATE - SHOULDER PAD
10	1	9129	SCREW - SHSS 5/8 X 1 3/4 BLK	73	1	152240	SHAFT - DRAG LINK-UPPER
11	2	9152	SCREW - HHCS 1/4-20 X 2 ZP	74	2	152244	SHAFT - PIVOT
12	1	9153	SCREW - HHCS 1/4-20 X 2-1/4 ZP	75	1	155003	ELBOW - 3/8 F-TAPPED
13	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	76	1	155008	TEE - MUFFLER
14	4	9176	SCREW - HHCS 5/16-18 X 1 ZP	77	2	155052	PLUG - HOLE-8.7MM DIA
15	2	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	78	1	155300	DECAL - CAUTION BK INJURIES
16	4	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	79	1	155369	TANK - 300 CU IN-PAINTED
17	2	9226	NUT - HELN 5/16-18 ZP	80	1	155370	DECAL - POSITION-SQUAT ARM-L
18	8	9228	NUT - HELN 3/8-16 ZP	81	1	155371	DECAL - POSITION-SQUAT ARM-R
19	2	9230	NUT - HEJN 1/2-13 ZP	82	1	155407	TAPE - FOAM-3/4 W
20	1	9241	NUT - HELN 1/2-13 ZP	83	4	155409	BUMPER - 13/16 DIA-CLEAR
21	3	9242	NUT - HEJN 1/4-20 ZP	84	1	155449	PLACARD - A300 SQUAT PRO
22	1	9246	NUT - HELN 10-24 ZP	85	1	155500	LOCK PIN
23	1	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	86	1	155504	MANUAL - USER-A300 SQUAT-SQUAT PRO
24	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	87	2	165421	STOP - EA-URETHANE
25	2	9267	SCREW - CRPHMS 1/4-20 X 3/8 ZP	88	1	170891	ASSY - MUFFLER-LONG
26	12	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	89	1	265310	Y CONNECTOR - 1/8 DIA-PL
27	3	9284	SCREW - CRFHMS TAB 4-24 X 0250 SS	90	4	265404	PLASTIC RIVET
28	4	9285	SCREW - CRPHMS 10-24 X 3/4 ZP	91	1	545055	ANCHOR - CABLE PL
29	6	9291	SCREW - CRPHMS 8 X 1/2 ZP	92	1	600881B	DISPLAY BOX - 5 WIN
30	4	9353	WASHER - THIN-ACFT 0313 SS	93	1	605056B	DISPLAY BOX - BACK
31	12	9355	WASHER - FW-ACFT-3/8 SS	94	1	605428	GROUND CLAMP - DISPLAY
32	2	9357	WASHER - ITLW 1/4 ZP	95	1	953108	TUBING - 1/4 URETHANE BLK
33	4	9366	WASHER - ITLW #6 ZP	96	2	962004	CON - 2MM-2-S
34	2	9369	WASHER - THICK-ACFT 0313 SS	97	4	962005	CON - MOD-P-4P-4C
35	4	9389	WASHER - ITLW 5/16 ZP	98	4	962017	CON - MOD-P-6P-6C
36	6	9391	WASHER - FW-ACFT 1/4 SS	99	1	966701	WIRE - CABLE-4-26GA
37	12	105423	BUMPER - MOLDED GLIDE	100	1	966702	WIRE - CABLE-6-26GA
38	2	110830	ASSY - TB VALVE-DIG	101	1	990806	ASSY - PROCESSOR BOX
39	1	110897	ASSY - QD-MALE	102	1	991724	PLATE - MT-PROCESSOR BOX
40	4	113040	SHOULDER SLEEVE - 1/2 X 1/2	103	1	992074	PLATE - COVER-POWER ENTRY
41	2	115019	BARBED CONN - 1/4 X 10-32	104	2	995000	COLLAR - GRIP
42	8	115051	BEARING - FLANGE-0.500 ID	105	2	995001	CAP - GRIP W HOLE
43	2	115052	BEARING - FLANGE-0.625 ID	106	2	995160	GRIP - MOLDED
44	2	115054	PLUG - 2 IN SQ-KEISER	107	1	995300	DECAL - TB-PLUS
45	2	115056	BEARING - FLANGE-0.625 ID-SHORT	108	1	995301	DECAL - TB-MINUS
45	1	115318	MUFFLER - EXHAUST-3/8	109	1	995321	DECAL - SHOULDER PAD-POWER
47	1	115323	FILTER - IN LINE	110	1	995324	DECAL - MADE IN THE USA
48	4	115402	PLUG - HOLE-3/8 DIA	111	1	995385	DECAL - SN-STRENGTH-CE-UKCA-MDR
49	7	115404	PLUG - HOLE-1 DIA	112	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
50	11	115423	TIE - 8 IN-PL BLK	113	2	995602	DECAL - KEISER LOGO-2" RED
51	1	115429	PLASTIC TIE - 10" RED	114	1	995615	PLACARD - ENG-POWER-BLK
52	4	115450	WASHER - FW .88 X .39 X .07 NP	115	1	995616	PLACARD - ENG-KEY-RED
53	4	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP				
54	1	135049	CAP - Ø1 ID				
55	9	135050	BEARING - FLANGE-1" ID				
56	1	135056	CAP - 1.500 SQ-PL				
57	2	135422	RUBBER CRUTCH TIP - #20 BLK				
58	1	135426	FILTER CLIP				
59	1	150805	ASSY - EC-4000 X 12000				
60	1	150809X	ARM REST - SQUAT PRO				
61	1	150851	FOOT PAD				
62	2	150865	ASSY - SHOULDER CUSHION				
63	1	150903	WELDT - DRAG LINK-BOTTOM ADJ				

1534XP-SA



PRINTED ON: 3/10/2026

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 63 MICROINCHES [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

DRAWN BY: BJU DATE DRAWN: 10/23/20 CHECKED BY: LC DATE CHECKED: 10/26/20

MATERIAL: RAW MAT: MASS (Kg):

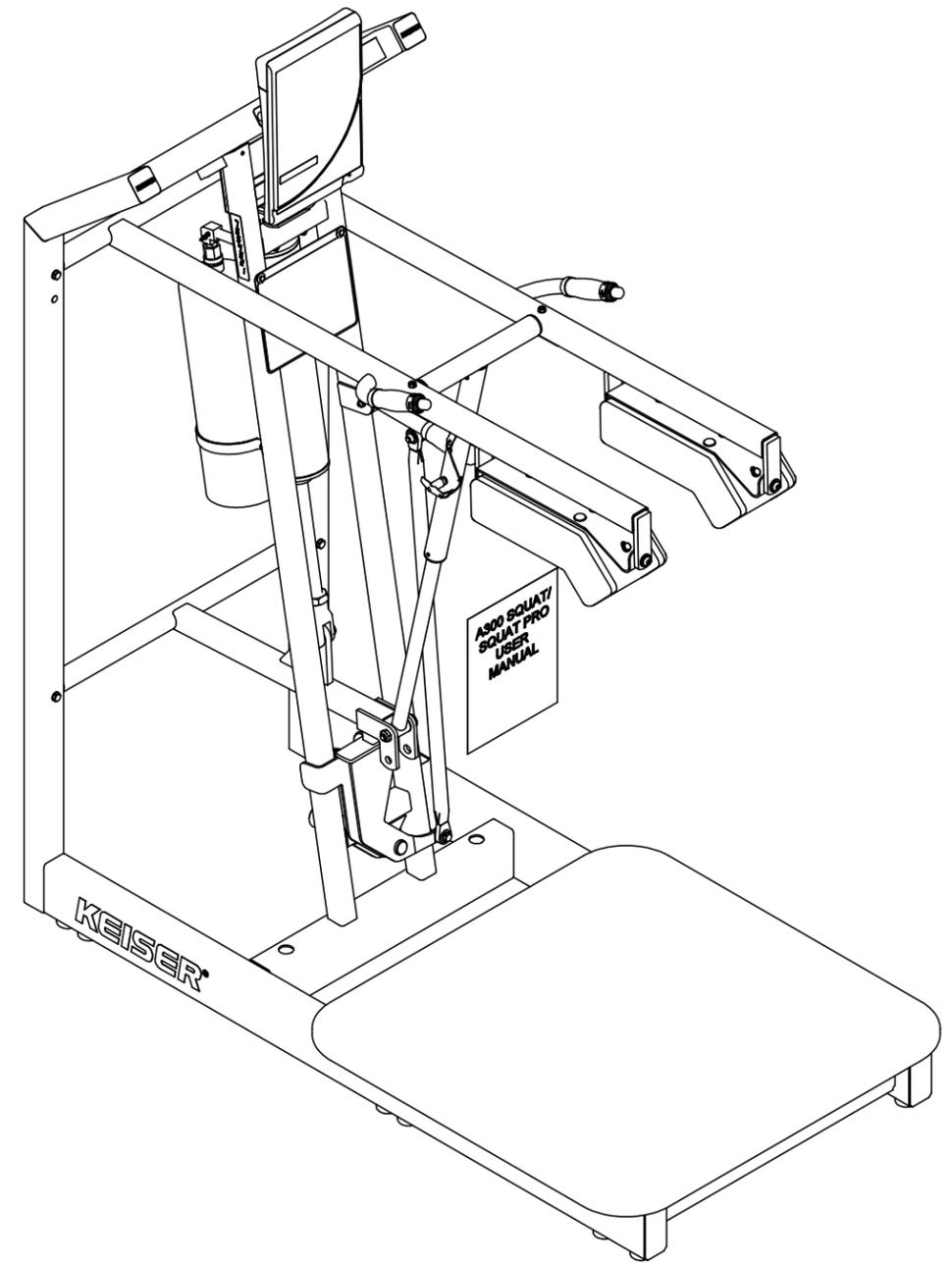
TITLE: A300 SQUAT PRO - SA

SHEET 2 OF 2 SCALE: 1:12 DRAWING SIZE: B PART#: 1534XP-SA

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
D	4560	REFERENCE PRODUCTION DRAWING REV J	AL	LC	3/10/26

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8301	BUSH - SPT-7/8 X 3/8	64	1	150905	EX ARM
2	1	8352	NIPPLE - HN-3/8	65	1	150909	WELDT - DRAG LINK-TOP ADJ
3	1	8477	NIPPLE - LN-3/8 X 3-1/2	66	1	150915	WELDT - DISPLAY MT
4	1	9006	PIN-SPRING 5/16 X 1-1/8 ZP	67	1	150940	FRAME - MAIN-SQUAT PRO-A400
5	8	9014	SCREW - HSSS 8-32 X 1/8 SS	68	8	151170	EXTRA WEIGHT 1.5X6X21
6	1	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	69	1	152050	STRAP - TANK
7	4	9075	SCREW - SFCCHCS 5/16-18 X 1 ZP	70	1	152051	PLATE - COVER-A400 DISPLAY MT
8	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	71	2	152113	PLATE - SHOULDER PAD
9	2	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	72	1	152240	SHAFT - DRAG LINK-UPPER
10	1	9129	SCREW - SHSS 5/8 X 1 3/4 BLK	73	2	152244	SHAFT - PIVOT
11	2	9152	SCREW - HHCS 1/4-20 X 2 ZP	74	1	155003	ELBOW - 3/8 F-TAPPED
12	1	9153	SCREW - HHCS 1/4-20 X 2-1/4 ZP	75	1	155008	TEE - MUFFLER
13	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	76	2	155052	PLUG - HOLE-8.7MM DIA
14	2	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	77	1	155300	DECAL - CAUTION BK INJURIES
15	4	9186	SCREW - HHCS-5/16-18 X 4-1/2 ZP	78	1	155369	TANK - 300 CU IN-PAINTED
16	4	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	79	1	155370	DECAL - POSITION-SQUAT ARM-L
17	2	9226	NUT - HELN 5/16-18 ZP	80	1	155371	DECAL - POSITION-SQUAT ARM-R
18	8	9228	NUT - HELN 3/8-16 ZP	81	1	155407	TAPE - FOAM-3/4 W
19	3	9230	NUT - HELN 1/2-13 ZP	82	4	155409	BUMPER - 13/16 DIA-CLEAR
20	3	9242	NUT - HEJN 1/4-20 ZP	83	1	155449	PLACARD - A300 SQUAT PRO
21	1	9246	NUT - HELN 10-24 ZP	84	1	155500	LOCK PIN
22	1	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	85	1	155504	MANUAL - USER-A300 SQUAT-SQUAT PRO
23	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	86	2	165421	STOP - EA-URETHANE
24	2	9267	SCREW - CRPHMS 1/4-20 X 3/8 ZP	87	1	170891	ASSY - MUFFLER-LONG
25	12	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	88	1	265310	Y CONNECTOR - 1/8 DIA-PL
26	3	9284	SCREW - CRFHMS TAB 4-24 X 0250 SS	89	2	265404	PLASTIC RIVET
27	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	90	1	545055	ANCHOR - CABLE PL
28	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	91	1	600881B	DISPLAY BOX - 5 WIN
29	4	9353	WASHER - THIN-ACFT 0313 SS	92	1	605056B	DISPLAY BOX - BACK
30	12	9355	WASHER - FW-ACFT-3/8 SS	93	1	605428	GROUND CLAMP - DISPLAY
31	2	9357	WASHER - ITLW 1/4 ZP	94	1	953108	TUBING - 1/4 URETHANE BLK
32	4	9366	WASHER - ITLW #6 ZP	95	2	962004	CON - 2MM-2-S
33	2	9369	WASHER - THICK-ACFT 0313 SS	96	4	962005	CON - MOD-P-4P-4C
34	4	9389	WASHER - ITLW 5/16 ZP	97	4	962017	CON - MOD-P-6P-6C
35	6	9391	WASHER - FW-ACFT 1/4 SS	98	1	966701	WIRE - CABLE-4-26GA
36	12	105423	BUMPER - MOLDED GLIDE	99	1	966702	WIRE - CABLE-6-26GA
37	2	110830	ASSY - TB VALVE-DIG	100	1	990806	ASSY - PROCESSOR BOX
38	1	110897	ASSY - QD-MALE	101	1	991724	PLATE - MT-PROCESSOR BOX
39	4	113040	SHOULDER SLEEVE - 1/2 X 1/2	102	1	992074	PLATE - COVER-POWER ENTRY
40	2	115019	BARBED CONN - 1/4 X 10-32	103	2	995000	COLLAR - GRIP
41	8	115051	BEARING - FLANGE-0.500 ID	104	2	995001	CAP - GRIP W HOLE
42	2	115052	BEARING - FLANGE-0.625 ID	105	2	995160	GRIP - MOLDED
43	2	115054	PLUG - 2 IN SQ-KEISER	106	1	995300	DECAL - TB-PLUS
44	2	115056	BEARING - FLANGE-0.625 ID-SHORT	107	1	995301	DECAL - TB-MINUS
45	1	115318	MUFFLER - EXHAUST-3/8	108	1	995321	DECAL - SHOULDER PAD-POWER
46	1	115323	FILTER - IN LINE	109	1	995324	DECAL - MADE IN THE USA
47	5	115402	PLUG - HOLE-3/8 DIA	110	1	995385	DECAL - SN-STRENGTH-CE-UKCA-MDR
48	7	115404	PLUG - HOLE-1 DIA	111	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
49	11	115423	TIE - 8 IN-PL BLK	112	2	995602	DECAL - KEISER LOGO-2" RED
50	1	115429	PLASTIC TIE - 10" RED	113	1	995615	PLACARD - ENG-POWER-BLK
51	4	115450	WASHER - FW .88 X .39 X .07 NP	114	1	995616	PLACARD - ENG-KEY-RED
52	4	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP				
53	1	135049	CAP - Ø1 ID				
54	9	135050	BEARING - FLANGE-1" ID				
55	1	135056	CAP - 1.500 SQ-PL				
56	2	135422	RUBBER CRUTCH TIP - #20 BLK				
57	1	135426	FILTER CLIP				
58	1	150805	ASSY - EC-4000 X 12000				
59	1	150809X	ARM REST - SQUAT PRO				
60	1	150851	ASSY - FOOT PAD				
61	2	150865	ASSY - SHOULDER CUSHION				
62	1	150903	WELDT - DRAG LINK-BOTTOM ADJ				
63	1	150904	LEVER ARM				

1534XP-SA



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DRAWN BY: BJU DATE DRAWN: 10/23/20 CHECKED BY: LC DATE CHECKED: 10/26/20

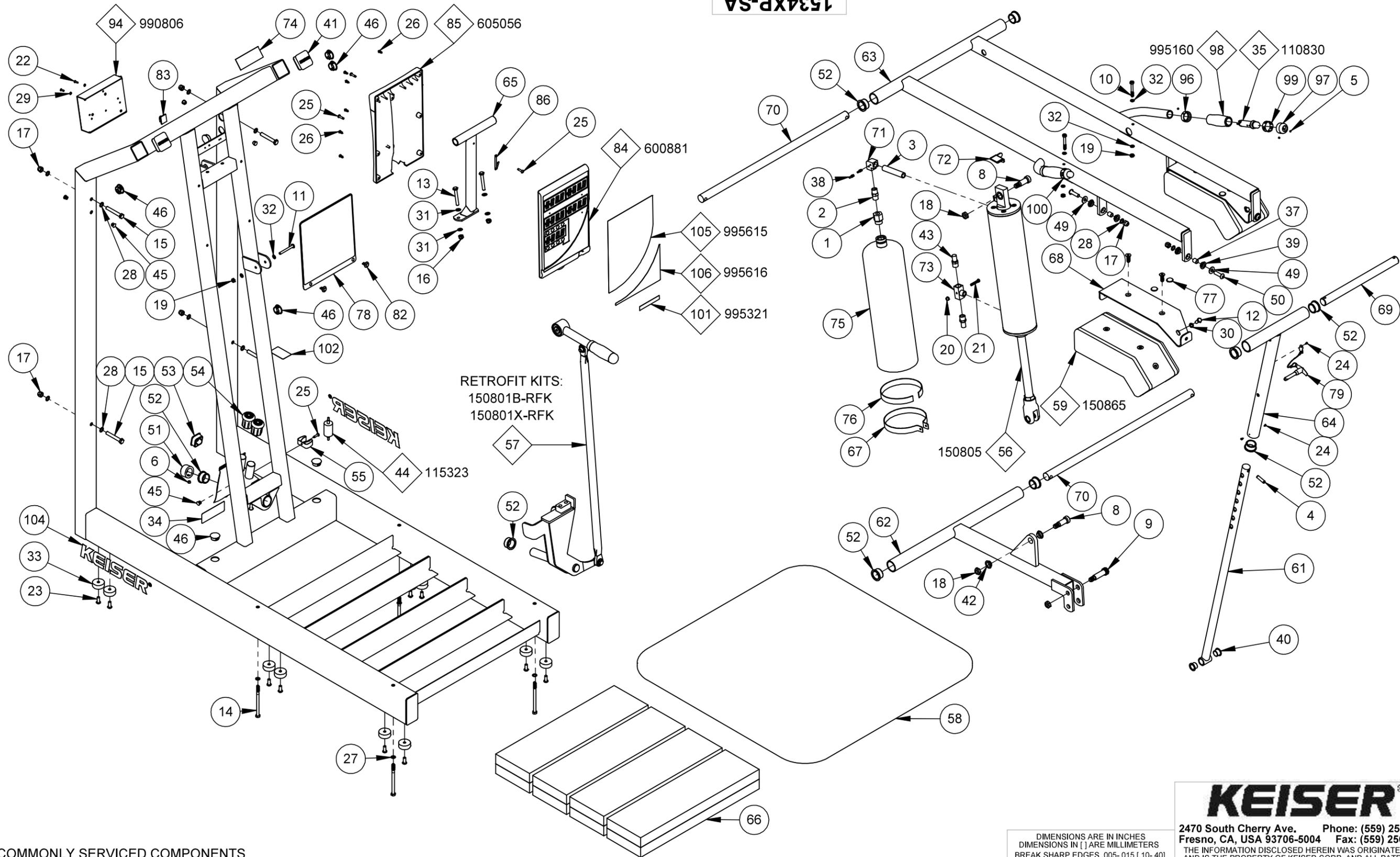
MATERIAL: RAW MAT: MASS (Kg):

TITLE: A300 SQUAT PRO - SA

SHEET 2 OF 2 SCALE: 1:12 DRAWING SIZE: B PART#: 1534XP-SA

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
C	4462	REFERENCE PRODUCTION DRAWING H	JC	LC	5/23/25

1534XP-SA



COMMONLY SERVICED COMPONENTS

NOTE:

- (1) THIS DRAWING COVERS: 1534BP AND 1534XP
- (2) FOLLOW ALL TOP LEVEL PROCEDURES

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	3906	REFERENCE PRODUCTION DRAWING REV D	BJU	LC	6/17/21

DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE MILLIMETERS
 BREAK SHARP EDGES .005-.015 [.10-.40]
 MACHINED SURFACE FINISH IS
 63 MICROINCHES [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

DRAWN BY: **BJU** DATE DRAWN: **10/23/20** CHECKED BY: **LC** DATE CHECKED: **10/26/20**

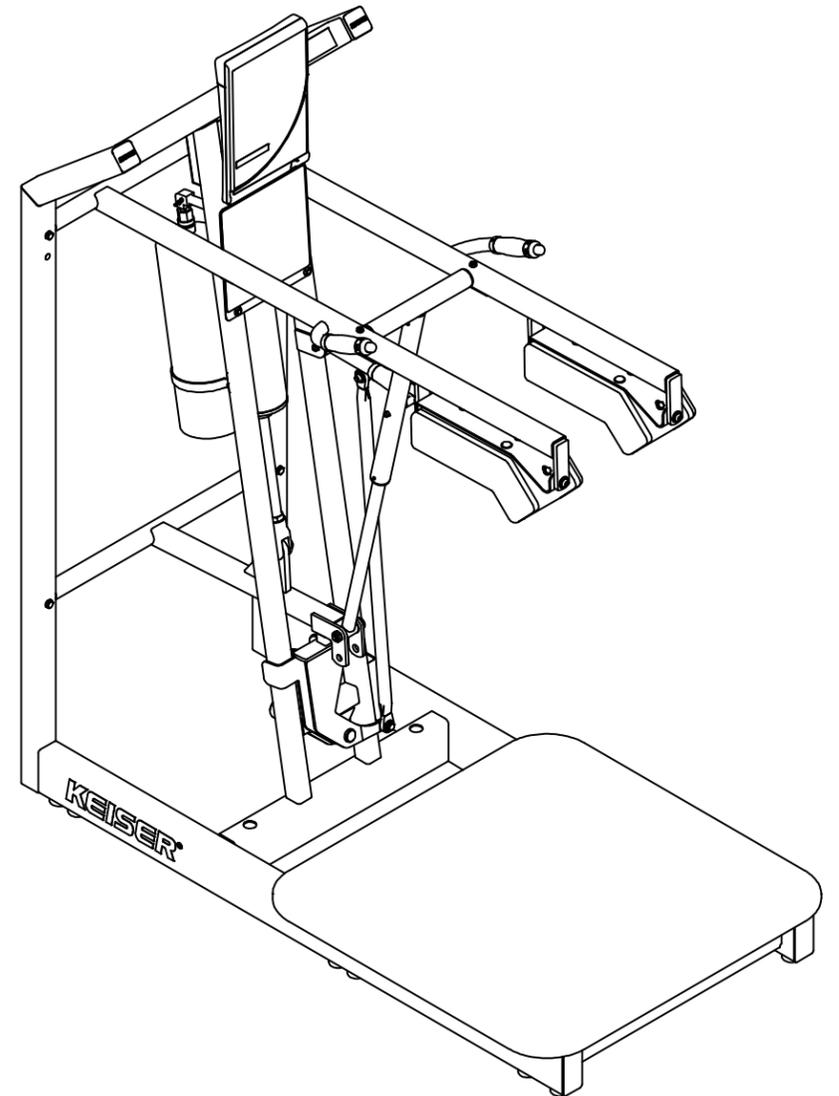
MATERIAL: RAW MAT:

TITLE: **SQUAT PRO - PWR - SA**
 SHEET **1** OF **2** SCALE: **1:12** DRAWING SIZE: **B** PART#: **1534XP-SA**

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ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8301	BUSH - SPT-7/8 X 3/8	64	1	150909	WELDT - DRAG LINK-TOP ADJ
2	1	8352	NIPPLE - HN-3/8	65	1	150915	WELDT - DISPLAY MT
3	1	8477	NIPPLE - LN-3/8 X 3-1/2	66	8	151170	EXTRA WEIGHT 1.5X6X21
4	1	9006	PIN-SPRING 5/16 X 1-1/8 ZP	67	1	152050	STRAP - TANK
5	8	9014	SCREW - HSSS 8-32 X 1/8 SS	68	2	152113	PLATE - SHOULDER PAD
6	1	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	69	1	152240	SHAFT - DRAG LINK-UPPER
7	4	9075	SCREW - SFCCHCS 5/16-18 X 1 ZP	70	2	152244	SHAFT - PIVOT
8	2	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	71	1	155003	ELBOW - 3/8 F-TAPPED
9	1	9129	SCREW - SHSS 5/8 X 1 3/4 BLK	72	1	155004	INDICATOR - ARROW
10	2	9152	SCREW - HHCS 1/4-20 X 2 ZP	73	1	155008	TEE - MUFFLER
11	1	9153	SCREW - HHCS 1/4-20 X 2-1/4 ZP	74	1	155300	DECAL - CAUTION BK INJURIES
12	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	75	1	155369	TANK - 300 CU IN-PAINTED
13	2	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	76	1	155407	TAPE - FOAM-3/4 W
14	4	9186	SCREW - HHCS-5/16-18 X 4-1/2 ZP	77	4	155409	BUMPER - 13/16 DIA-CLEAR
15	4	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	78	1	155449	PLACARD - SQUAT PRO-PRINTD
16	2	9226	NUT - HELN 5/16-18 ZP	79	1	155500	LOCK PIN
17	8	9228	NUT - HELN 3/8-16 ZP	80	1	170891	ASSY - MUFFLER-LONG
18	3	9230	NUT - HELN 1/2-13 ZP	81	1	265310	Y CONNECTOR - 1/8 DIA-PL
19	3	9242	NUT - HEJN 1/4-20 ZP	82	2	265404	PLASTIC RIVET
20	1	9246	NUT - HELN 10-24 ZP	83	1	545055	ANCHOR - CABLE PL
21	1	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	84	1	600881	DISPLAY BOX 5 - WIN
22	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	85	1	605056	DISPLAY BOX - BACK
23	12	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	86	1	605428	GROUND CLAMP - DISPLAY
24	3	9284	SCREW - CRFHMS TAB 4-24 X 0250 SS	87	1	953108	TUBING - 1/4 URETHANE BLK
25	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	88	2	962004	CON - 2MM-2-S
26	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	89	4	962005	CON - MOD-P-4P-4C
27	4	9353	WASHER - ACFT-5/16 ZP	90	1	962016	CON - MOD-COUPLER-6-6
28	12	9355	WASHER - FW-ACFT-3/8 SS	91	4	962017	CON - MOD-P-6P-6C
29	2	9366	WASHER - ITLW #6 ZP	92	1	966701	WIRE - CABLE-4-26 GA
30	2	9369	WASHER - ACFT 5/16 SS	93	1	966702	WIRE - CABLE-6-26GA
31	4	9389	WASHER - ITLW 5/16 ZP	94	1	990806	ASSY - PROCESSOR BOX
32	6	9391	WASHER - FW-ACFT 1/4 SS	95	3	990812	KEY - DATA-CS
33	12	105423	BUMPER - MOLDED GLIDE	96	2	995000	COLLAR - GRIP
34	1	105443	DECAL - SERIAL NUMBER	97	2	995001	CAP - GRIP W HOLE
35	2	110830	ASSY - TB VALVE-DIG	98	2	995160	GRIP - MOLDED
36	1	110897	ASSY - QD-MALE	99	1	995300	DECAL - TB-PLUS
37	4	113040	SHOULDER SLEEVE - 1/2 X 1/2	100	1	995301	DECAL - TB-MINUS
38	2	115019	BARBED CONN - 1/4 X 10-32	101	1	995321	DECAL - SHOULDER PAD-POWER
39	8	115051	BEARING - FLANGE-.5 ID	102	1	995324	DECAL - MADE IN THE USA
40	2	115052	BEARING - FLANGE-.625 ID	103	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
41	2	115054	PLUG - 2 IN SQ-KEISER	104	2	995602	DECAL - KEISER LOGO-2" RED
42	2	115056	BEARING - FLANGE-.625 ID SHORT	105	1	995615	PLACARD - ENG-POWER-BLK
43	1	115318	MUFFLER - EXHAUST-3/8	106	1	995616	PLACARD - ENG-KEY-RED
44	1	115323	FILTER - IN LINE				
45	5	115402	PLUG - HOLE-3/8 DIA				
46	7	115404	PLUG - HOLE-1 DIA				
47	11	115423	TIE - 8 IN-PL BLK				
48	1	115429	PLASTIC TIE - 10" RED				
49	4	115450	WASHER - FW .88 X .39 X .07 NP				
50	4	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP				
51	1	135049	CAP - Ø 1 ID				
52	9	135050	BEARING - FLANGE-1" ID				
53	1	135056	CAP - 1.500 SQ-PL				
54	2	135422	RUBBER CRUTCH TIP - #20 BLK				
55	1	135426	FILTER CLIP				
56	1	150805	ASSY - EC-4000 X 12000				
57	1	150809X	ARM REST - SQUAT PRO				
58	1	150851	ASSY - FOOT PAD				
59	2	150865	ASSY - SHOULDER CUSHION				
60	1	150901	FRAME - MAIN-SQUAT PRO				
61	1	150903	WELDT - DRAG LINK-BOTTOM ADJ				
62	1	150904	LEVER ARM				
63	1	150905	WELDT - EX ARM				

1534XP-SA



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DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE MILLIMETERS
 BREAK SHARP EDGES .005-.015 [.10-.40]
 MACHINED SURFACE FINISH IS
 63 MICROINCHES [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

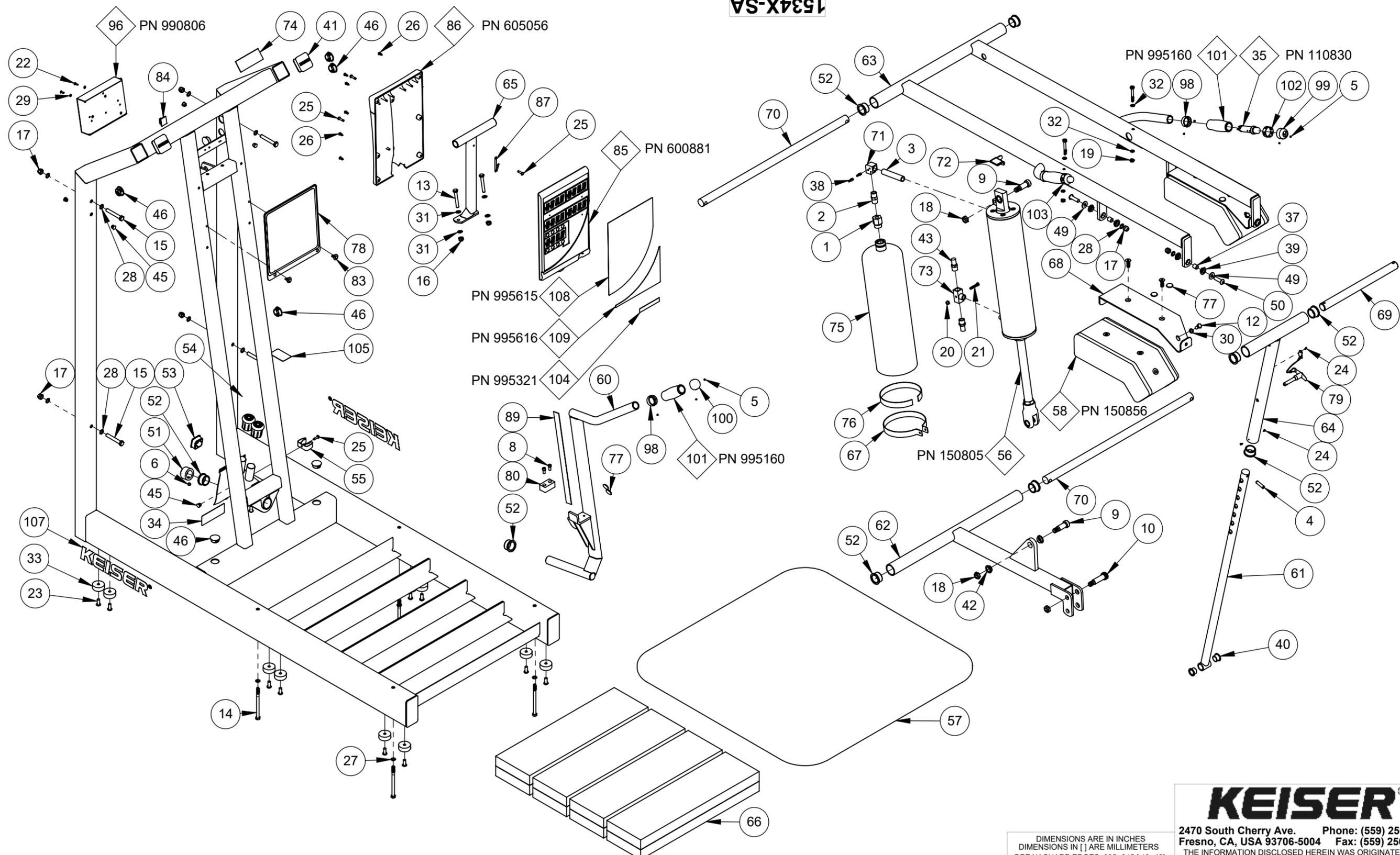
DRAWN BY: BJU	DATE DRAWN: 10/23/20	CHECKED BY: LC	DATE CHECKED: 10/26/20
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MATERIAL:
 RAW MAT:

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	3906	REFERENCE PRODUCTION DRAWING REV D	BJU	LC	6/17/21

TITLE: **SQUAT PRO - PWR - SA**
 SHEET **2** OF **2** SCALE: **1:14** DRAWING SIZE: **B** PART#: **1534XP-SA**

1534X-SA



COMMONLY SERVICED COMPONENTS

NOTE:

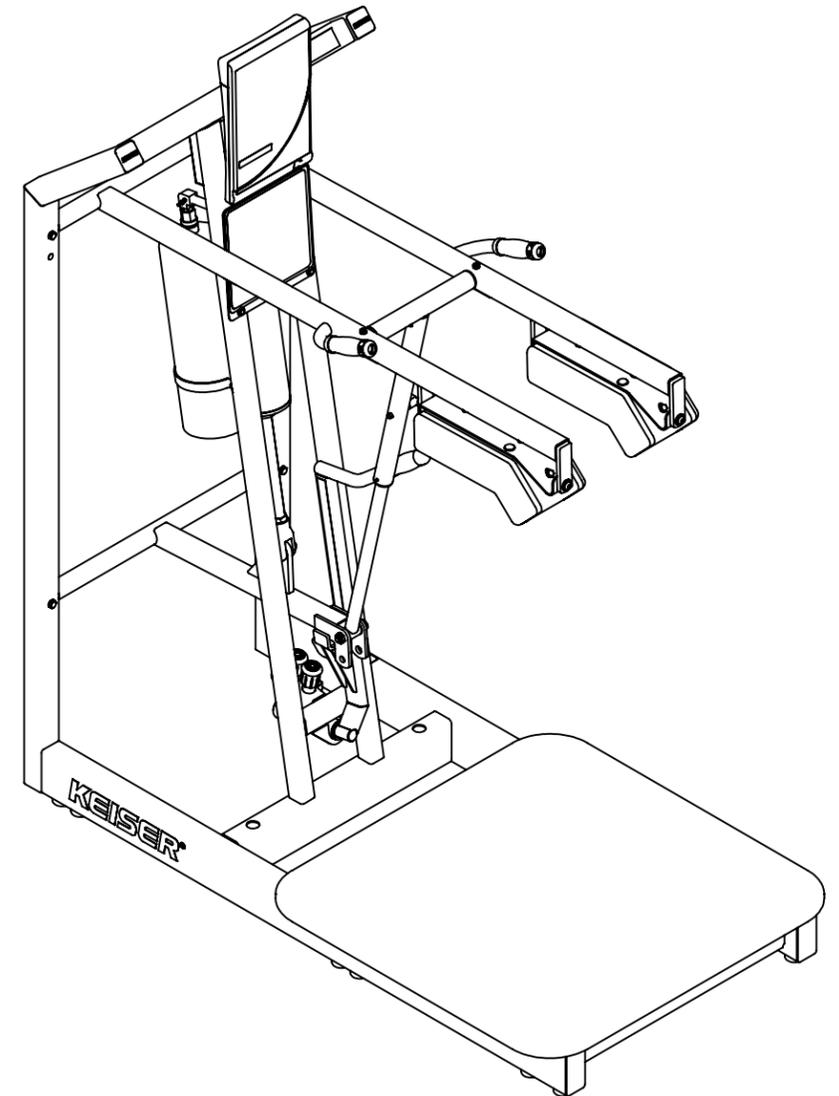
1534XP-SA COVERS THE FOLLOWING MODELS: 1534BP AND 1534XP

									DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING			KEISER® 2470 South Cherry Ave. Phone: (559) 256-8000 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.					
						DRAWN BY: BJU			DATE DRAWN: 10/23/20			CHECKED BY: LC			DATE CHECKED: 10/26/20		
						MATERIAL:											
						RAW MAT:											
A			3809 RFP			BJU			LC			10/26/20			TITLE: SQUAT PRO - PWR-SA		
REV			ECO			BY			CKD			DATE			SHEET 1 OF 2		
			REVISION DESCRIPTION									SCALE: 1:12			DRAWING SIZE: B		
															PART#: 1534X-SA		

X:\drawings\REVISION\15_SQUAT_1534X-SA.DWG PRINTED ON: 10/26/2020SW2006 V5.1

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8301	BUSH - SPT-7/8 X 3/8	64	1	150909	WELDT - DRAG LINK-TOP ADJ
2	1	8352	NIPPLE - HN-3/8	65	1	150915	WELDT - DISPLAY MT
3	1	8477	NIPPLE - LN-3/8 X 3-1/2	66	8	151170	EXTRA WEIGHT 1.5X6X21
4	1	9006	PIN-SPRING 5/16 X 1-1/8 ZP	67	1	152050	STRAP - TANK
5	12	9014	SCREW - HSSS 8-32 X 1/8 SS	68	2	152113	PLATE - SHOULDER PAD
6	1	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	69	1	152240	SHAFT - DRAG LINK-UPPER
7	4	9075	SCREW - SFCHCS 5/16-18 X 1 ZP	70	2	152244	SHAFT - PIVOT
8	2	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	71	1	155003	ELBOW - 3/8 F-TAPPED
9	2	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	72	1	155004	INDICATOR - ARROW
10	1	9129	SCREW - SHSS 5/8 X 1 3/4 BLK	73	1	155008	TEE - MUFFLER
11	2	9152	SCREW - HHCS 1/4-20 X 2 ZP	74	1	155300	DECAL - CAUTION BK INJURIES
12	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	75	1	155369	TANK - 300 CU IN-PAINTED
13	2	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	76	1	155407	TAPE - FOAM-3/4 W
14	4	9186	SCREW - HHCS-5/16-18 X 4-1/2 ZP	77	6	155409	BUMPER - 13/16 DIA-CLEAR
15	4	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	78	1	155449	PLACARD - SQUAT PRO-PRINTD
16	2	9226	NUT - HELN 5/16-18 ZP	79	1	155500	LOCK PIN
17	8	9228	NUT - HELN 3/8-16 ZP	80	1	165421	STOP - EA-URETHANE
18	3	9230	NUT - HELN 1/2-13 ZP	81	1	170891	ASSY - MUFFLER-LONG
19	2	9242	NUT - HEJN 1/4-20 ZP	82	1	265310	Y CONNECTOR - 1/8 DIA-PL
20	1	9246	NUT - HELN 10-24 ZP	83	2	265404	PLASTIC RIVET
21	1	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	84	1	545055	ANCHOR - CABLE PL
22	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	85	1	600881	DISPLAY BOX 5 - WIN
23	12	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	86	1	605056	DISPLAY BOX - BACK
24	3	9284	SCREW - CRFHMS TAB 4-24 X 0250 SS	87	1	605428	GROUND CLAMP - DISPLAY
25	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	88	1	953108	TUBING - 1/4 URETHANE BLK
26	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	89	1	955402	TAPE - 0.900W X 0.040T-UHMW-BLK
27	4	9353	WASHER - ACFT-5/16 ZP	90	2	962004	CON - 2MM-2-S
28	12	9355	WASHER - FW-ACFT-3/8 SS	91	4	962005	CON - MOD-P-4P-4C
29	2	9366	WASHER - ITLW #6 ZP	92	1	962016	CON - MOD-COUPLER-6-6
30	2	9369	WASHER - ACFT 5/16 SS	93	4	962017	CON - MOD-P-6P-6C
31	4	9389	WASHER - ITLW 5/16 ZP	94	1	966701	WIRE - CABLE-4-26 GA
32	4	9391	WASHER - FW-ACFT 1/4 SS	95	1	966702	WIRE - CABLE-6-26GA
33	12	105423	BUMPER - MOLDED GLIDE	96	1	990806	ASSY - PROCESSOR BOX
34	1	105443	DECAL - SERIAL NUMBER	97	3	990812	KEY - DATA-CS
35	2	110830	ASSY - TB VALVE-DIG	98	3	995000	COLLAR - GRIP
36	1	110897	ASSY - QD-MALE	99	2	995001	CAP - GRIP W HOLE
37	4	113040	SHOULDER SLEEVE - 1/2 X 1/2	100	1	995006	CAP - GRIP-WO HOLE
38	2	115019	BARBED CONN - 1/4 X 10-32	101	3	995160	GRIP - MOLDED
39	8	115051	BEARING - FLANGE-.5 ID	102	1	995300	DECAL - TB-PLUS
40	2	115052	BEARING - FLANGE-.625 ID	103	1	995301	DECAL - TB-MINUS
41	2	115054	PLUG - 2 IN SQ-KEISER	104	1	995321	DECAL - SHOULDER PAD-POWER
42	2	115056	BEARING - FLANGE-.625 ID SHORT	105	1	995324	DECAL - MADE IN THE USA
43	1	115318	MUFFLER - EXHAUST-3/8	106	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
44	1	115323	FILTER - IN LINE	107	2	995602	DECAL - KEISER LOGO-2" RED
45	5	115402	PLUG - HOLE-3/8 DIA	108	1	995615	PLACARD - ENG-POWER-BLK
46	7	115404	PLUG - HOLE-1 DIA	109	1	995616	PLACARD - ENG-KEY-RED
47	11	115423	TIE - 8 IN-PL BLK				
48	1	115429	PLASTIC TIE - 10" RED				
49	4	115450	WASHER - FW .88 X .39 X .07 NP				
50	4	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP				
51	1	135049	CAP - Ø 1 ID				
52	9	135050	BEARING - FLANGE-1" ID				
53	1	135056	CAP - 1.500 SQ-PL				
54	2	135422	RUBBER CRUTCH TIP - #20 BLK				
55	1	135426	FILTER CLIP				
56	1	150805	ASSY - EC-4 X12				
57	1	150851	ASSY - FOOT PAD				
58	2	150865	ASSY - SHOULDER CUSHION				
59	1	150901	FRAME - MAIN-SQUAT PRO				
60	1	150902	ARM REST - SQUAT PRO				
61	1	150903	WELDT - DRAG LINK-BOTTOM ADJ				
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MATERIAL: RAW MAT:

TITLE: SQUAT PRO - PWR-SA

SHEET 2 OF 2 SCALE: 1:14 DRAWING SIZE: B PART#: 1534X-SA

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3809	RFP	BJU	LC	10/26/20