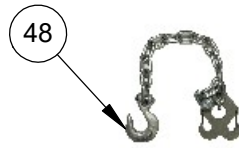
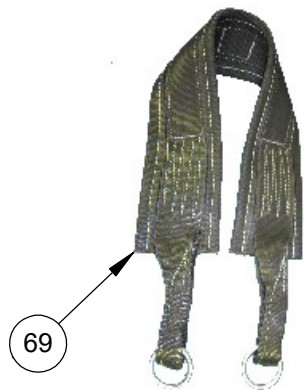
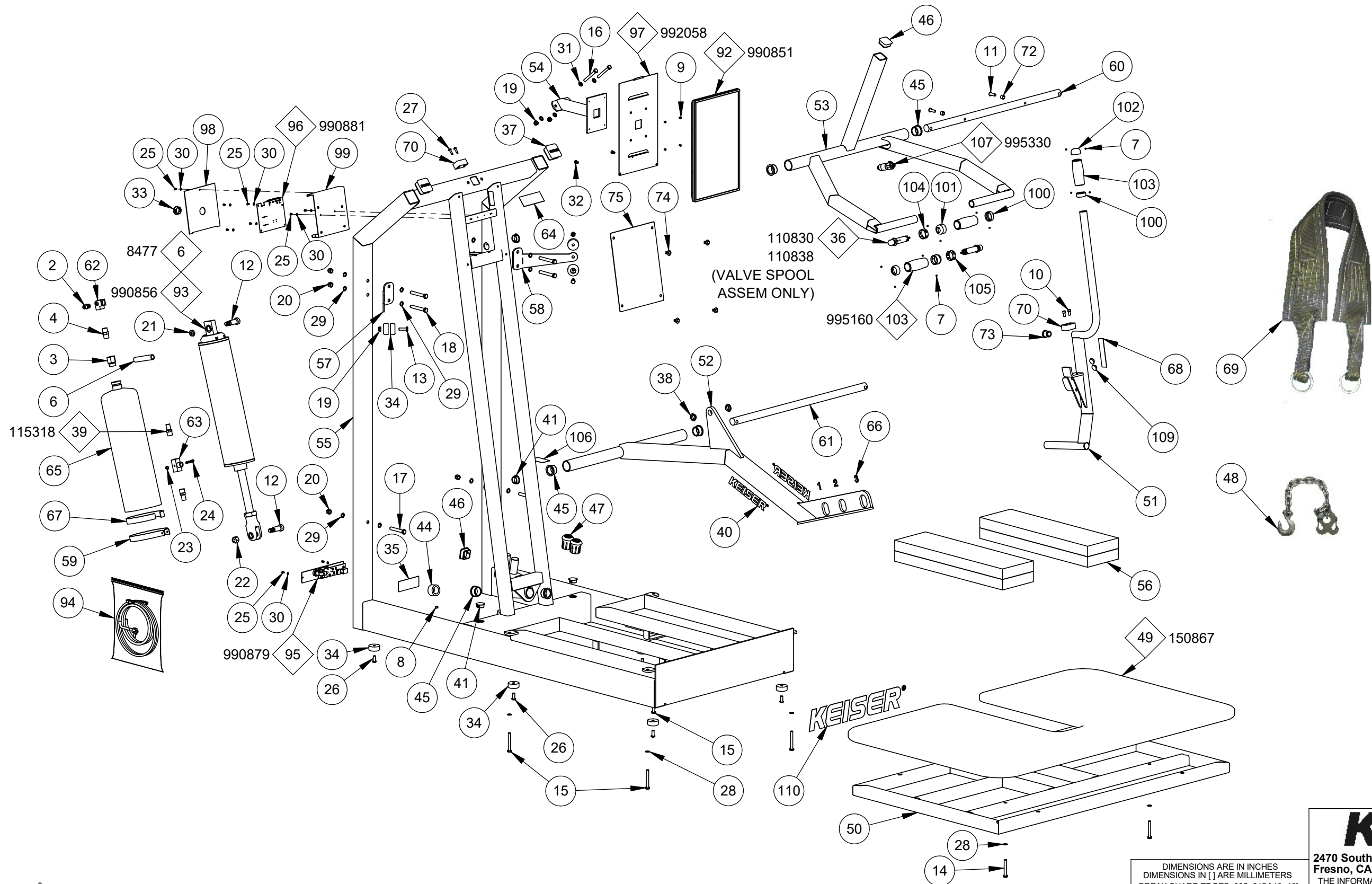


1550X4-SA



COMMONLY SERVICED COMPONENTS

NOTE:
THIS DRAWING COVERS: 1550B4 & 1550X4.

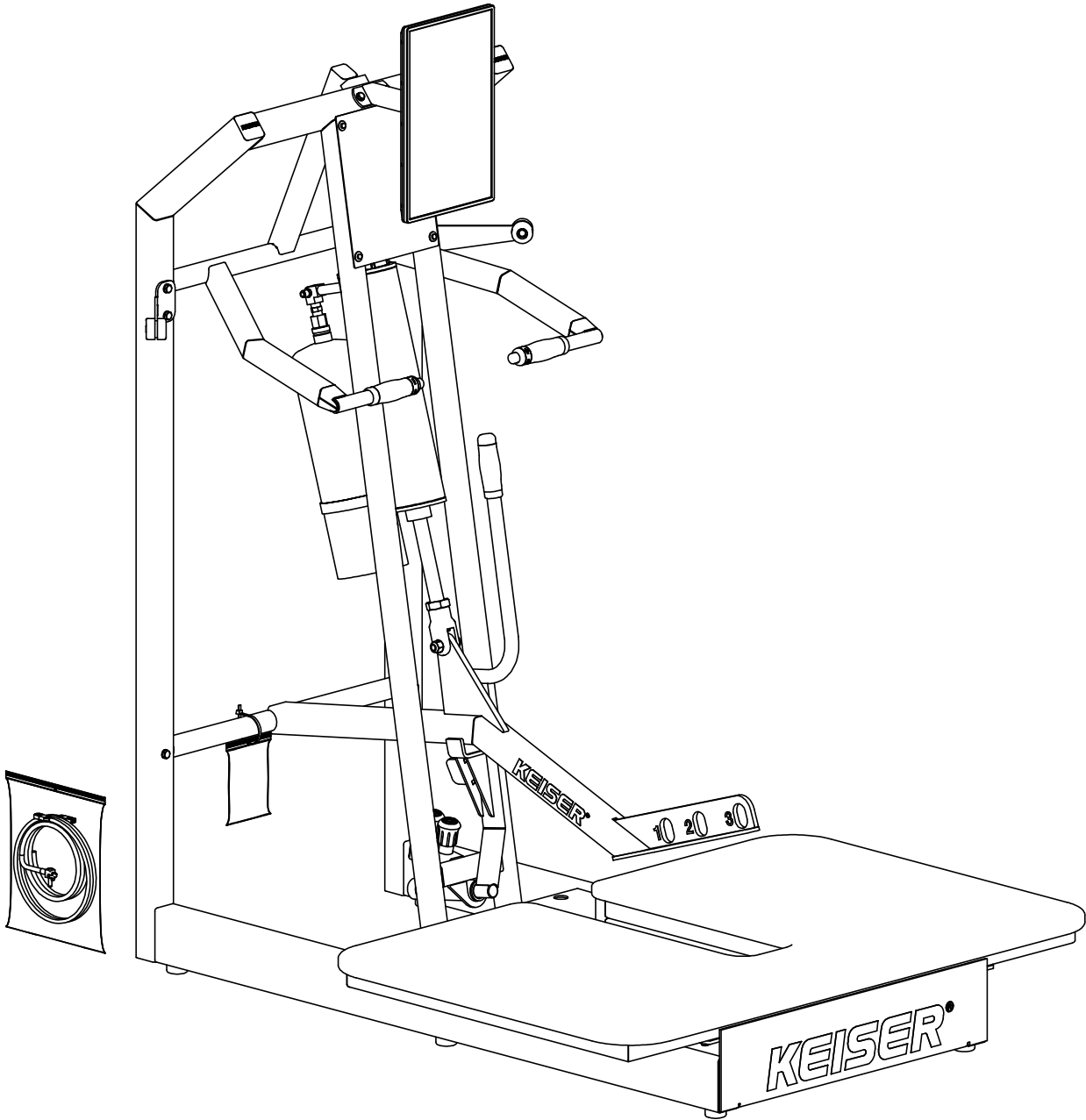
A	4487	REFERENCE PRODUCTION DRAWING REV H	JC	LC	11/21/25
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING			2470 South Cherry Ave. Fresno, CA, USA 93706-5004 The INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.			Phone: (559) 256-8000 Fax: (559) 256-8100		
DRAWN BY: JC		DATE DRAWN: 9/29/25		CHECKED BY: MP		DATE CHECKED: 11/14/25		
MATERIAL:								
RAW MAT:						MASS (Kg):		
TITLE: A400 BELT SQUAT - SA								
SHEET 1 OF 2		SCALE: 1:4		DRAWING SIZE: B		PART#: 1550X4-SA		

PRINTED ON: 11/21/2025

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	64	1	155300	DECAL - CAUTION BK INJURIES
2	1	8044	CON - 8MM PTC X 1/4M NPT	65	1	155369	TANK - 300 CU IN-PAINTED
3	1	8301	BUSH - SPT-7/8 X 3/8	66	1	155372	DECAL - POSITION-BELT
4	1	8352	NIPPLE - HN-3/8	67	1	155407	TAPE - FOAM-3/4 W
5	1	8385	Y CONNECTOR - 8MM PTC	68	1	155410	BUMP STRIP
6	1	8477	NIPPLE - LN-3/8 X 3-1/2	69	1	155411	BELT - BELT SQUAT-BLK-REG
7	12	9014	SCREW - HSSS 8-32 X 1/8 SS	70	2	165421	STOP - EA-URETHANE
8	1	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	71	1	170891	ASSY - MUFFLER-LONG
9	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	72	2	175054	Ø1/2 X 3/8 SLEEVE
10	2	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	73	1	255051	CAP - Ø1-PL
11	2	9109	SCREW - SBHCS 5/16-24 X 7/8 ZP	74	4	265404	PLASTIC RIVET
12	2	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	75	1	332050	PLATE - COVER
13	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	76	1	953098	TUBING - 8MM URETHANE-BLK
14	2	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	77	1	953108	TUBING - 1/4 URETHANE BLK
15	4	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP	78	2	962004	CON - 2MM-2-S
16	2	9181	SCREW - HHCS 5/16-18 X 2-3/4 ZP	79	2	962005	CON - MOD - P-4P-4C
17	2	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	80	2	962006	CON - MOD-P-6P-4C
18	4	9208	SCREW - HHCS 3/8-16 X 2-3/4 ZP	81	2	962055	CON - 2MM-8-S
19	4	9226	NUT - HELN 5/16-18 ZP	82	1	962070	CON - 2.5MM-6-S
20	6	9228	NUT - HELN 3/8-16 ZP	83	2	962071	CON - S-20-24 AWG-CRIMP-TIN
21	1	9230	NUT - HEJN 1/2-13 ZP	84	1	962072	CON - 3MM-2-S
22	1	9241	NUT - HELN 1/2-13 ZP	85	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
23	1	9246	NUT - HELN 10-24 ZP	86	2	962074	CON - MOD-P-8P-8C
24	1	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	87	1	964506	FILTER - FERRITE-310 OHM
25	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	88	1	966701	WIRE - CABLE-4-26 GA
26	6	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	89	1	966712	WIRE - CABLE-2-22 GA
27	2	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	90	1	966717	WIRE - CABLE-8-24 GA
28	6	9353	WASHER - THIN-ACFT 0313 SS	91	1	966748	WIRE - CABLE-4 CIRCUIT-MICROFIT-2M
29	12	9355	WASHER - FW-ACFT-3/8 SS	92	1	990851	DISPLAY MODULE - A400
30	9	9366	WASHER - ITLW #6 ZP	93	1	990856	CYL - XDCR-4000 X 12000
31	4	9389	WASHER - ITLW 5/16 ZP	94	1	990862	KIT - INSTALLATION-A400
32	2	9506	SCREW - SBHCS M6X1 X 10 ZP	95	1	990879	MODULE - POWER ENTRY-MDR
33	1	105058	PLUG - DIA 1-CLEAR	96	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
34	10	105423	BUMPER - MOLDED GLIDE	97	1	992058	PLATE - DISPLAY BACK-A400
35	1	105443	DECAL - SN-STRENGTH-CE	98	1	992059	PLATE - COVER-PROC BOX
36	2	110830	ASSY - TB VALVE-DIG	99	1	992064	BOX - PROCESSOR-A400
37	2	115054	PLUG - 2 IN SQ-KEISER	100	3	995000	COLLAR - GRIP
38	2	115056	BEARING - FLANGE-0.625 ID-SHORT	101	2	995001	CAP - GRIP W HOLE
39	1	115318	MUFFLER - EXHAUST-3/8	102	1	995006	CAP - GRIP-WO HOLE
40	2	115372	DECAL - KEISER LOGO-1 1/4" RED	103	3	995160	GRIP - MOLDED
41	4	115404	PLUG - HOLE-1 DIA	104	1	995300	DECAL - TB-PLUS
42	9	115423	TIE - 8 IN-PL BLK	105	1	995301	DECAL - TB-MINUS
43	1	115429	PLASTIC TIE - 10" RED	106	1	995324	DECAL - MADE IN THE USA
44	1	135049	CAP - Ø1 ID	107	1	995330	FILTER - IN LINE-8MM PTC
45	6	135050	BEARING - FLANGE-1" ID	108	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
46	2	135056	CAP - 1.500 SQ-PL	109	2	995478	BUMPER - 0750 DIA-BLK
47	2	135422	RUBBER CRUTCH TIP #20 BLK	110	1	995603	DECAL - KEISER LOGO-3" RED
48	1	150806	HOOK CHAIN LATCH				
49	1	150867	FOOT PAD - BELT SQUAT				
50	1	150917	SUPPORT FRM - BELT SQUAT				
51	1	150918	ARM REST - BELT SQUAT				
52	1	150919	EX ARM - BELT SQUAT				
53	1	150920	HANDLE - STABILIZER				
54	1	150941	DISPLAY MT - A400				
55	1	150942	FRAME - MAIN-BELT SQUAT-A400				
56	4	151170	EXTRA WEIGHT 1.5X6X21				
57	1	151823	PLATE - HANGER-BELT-L				
58	1	151824	PLATE - HANGER-BELT-R				
59	1	152050	STRAP - TANK				
60	1	152243	SHAFT - PIVOT-STABILIZER				
61	1	152244	SHAFT - PIVOT				
62	1	154502	ELBOW - 3/8F-TAPPED-1/4 NPT				
63	1	155008	TEE - MUFFLER				

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A400 BELT SQUAT - SA

SHEET 2 OF 2

SCALE: 1:12

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