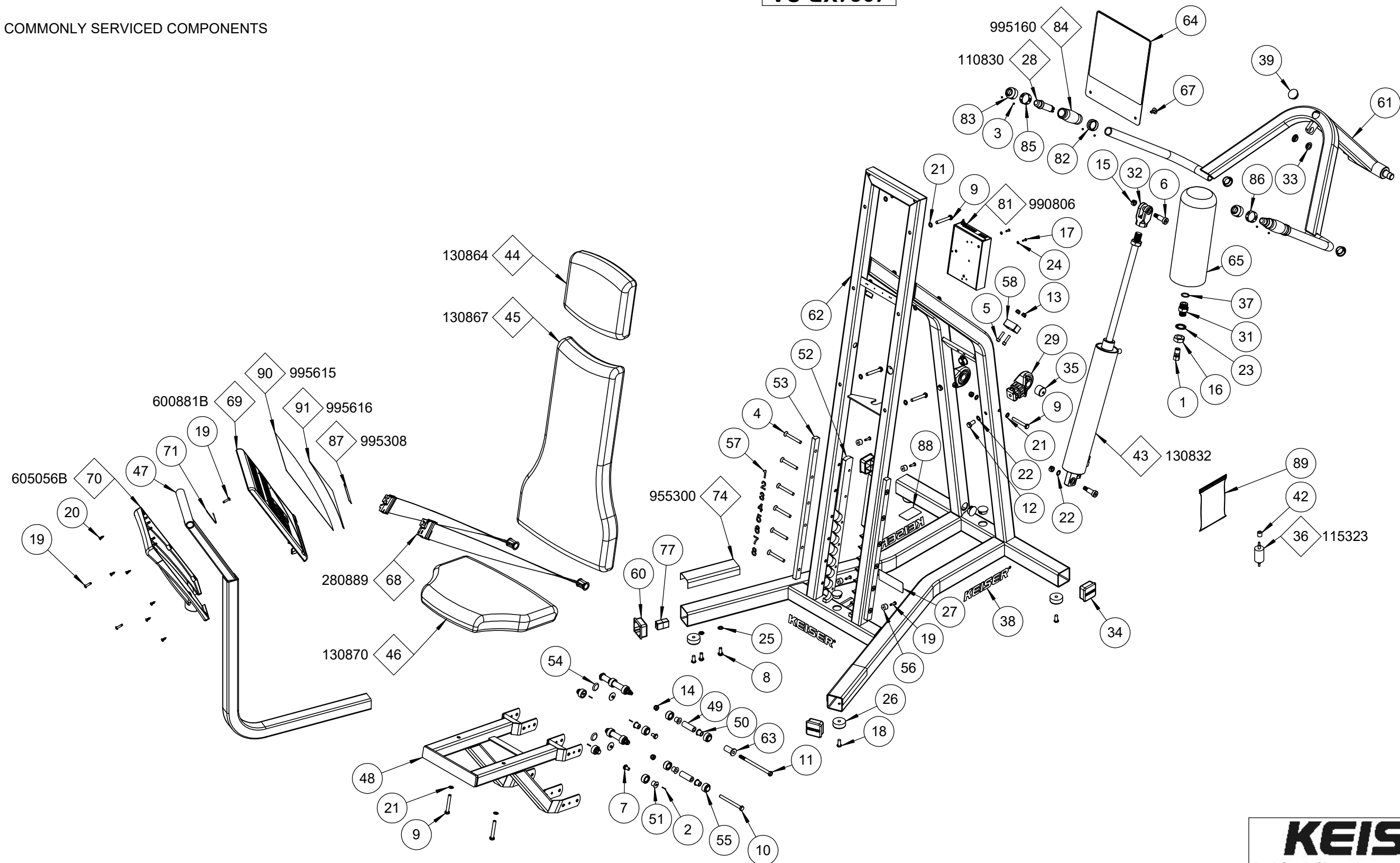


COMMONLY SERVICED COMPONENTS



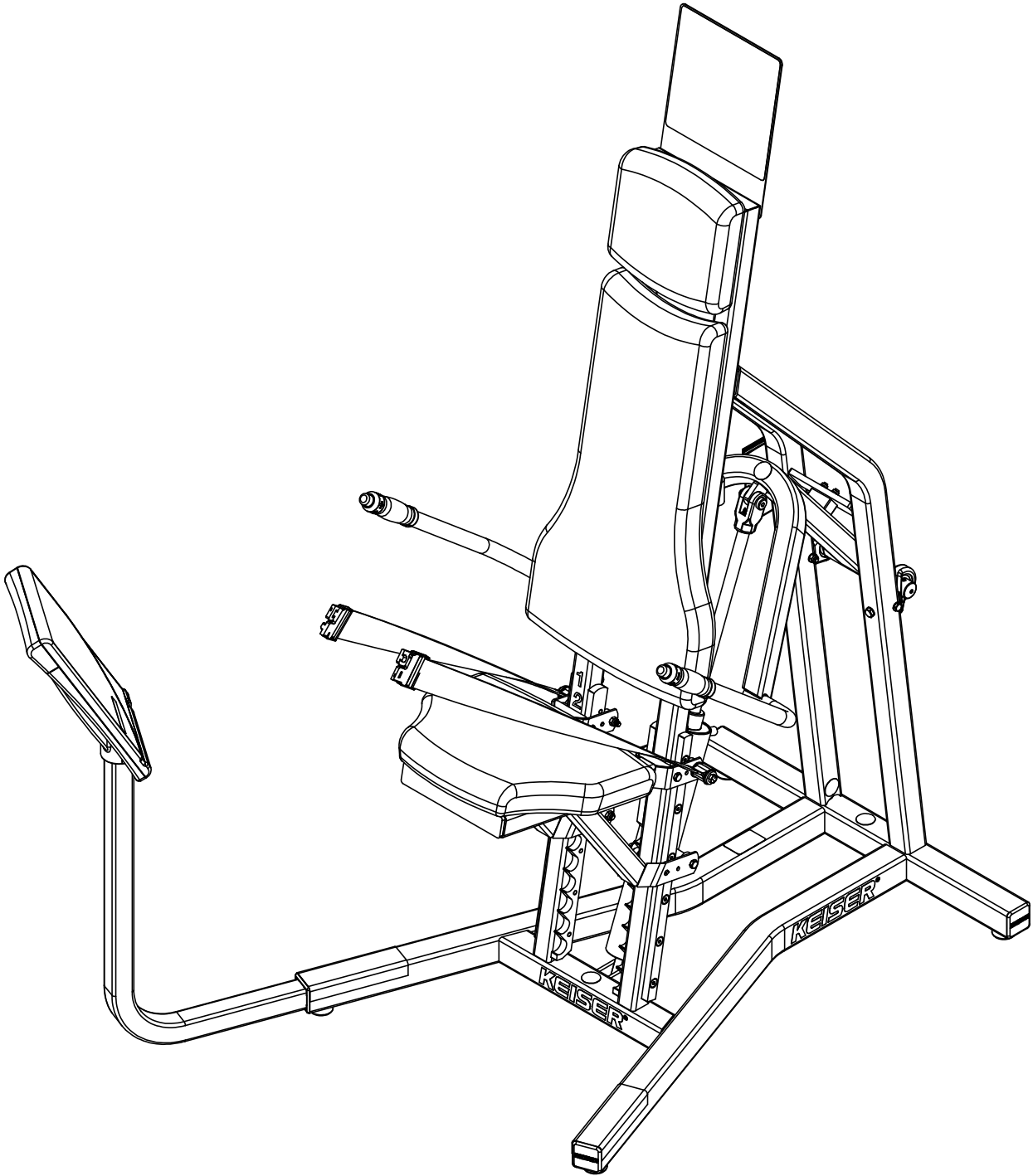
THIS DRAWING COVERS: 1921BP & 1921SP

						BREAK SHARP EDGES .005-.015 [10-.40] MACHINED SURFACE FINISH IS 63 MICRORINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP.			
						DRAWN BY: JC		DATE DRAWN: 5/20/21		CHECKED BY: LC	DATE CHECKED: 7/13/21
						MATERIAL:					
						RAW MAT: MASS (Kg):					
B	4523	REFERENCE WM BOM REV B			JPR	LC	12/19/25	TITLE: A250 TRICEPS - SA			
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 1 OF 2	SCALE: 1:12	DRAWING SIZE: B	PART#: 1921XP-SA

PRINTED ON: 12/19/2023

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8079	CON - 3/8C X 1/4M	64	1	195416	PLACARD - A250 TRICEP
2	4	9009	PIN SPRING 0063 X 0500 ZP	65	1	255318	TANK - 144 CU IN
3	8	9014	SCREW - HSSS 8-32 X 1/8 SS	66	1	265310	Y CONNECTOR - 1/8 DIA-PL
4	12	9079	SCREW - SCSHCS 5/16-18 X 1 ZP	67	2	265404	PLASTIC RIVET
5	2	9108	SCREW - SHCS 1/4-20 X 1 ZP	68	1	280889	SEAT BELT ASSY
6	2	9127	SCREW - SHSS 1/2 X 1 ZP	69	1	600881B	DISPLAY BOX - 5 WIN
7	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	70	1	605056B	DISPLAY BOX - BACK
8	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	71	1	605428	GROUND CLAMP - DISPLAY
9	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	72	2	953101	TUBING - .375 OD X .062 W-PE BLK
10	2	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	73	1	953108	TUBING - 1/4 URETHANE BLK
11	2	9185	SCREW - HHCS-0313-18 X 5000	74	1	955300	STRIP - PROTECTOR-4 INCH
12	2	9200	SCREW - HHCS 3/8-16 X 3/4 ZP	75	2	962004	CON - 2MM-2-S
13	2	9225	NUT - HELN 1/4-20 ZP	76	4	962005	CON - MOD - P-4P-4C
14	6	9226	NUT - HELN 5/16-18 ZP	77	1	962016	CON - MOD-COUPLER-6-6
15	2	9227	NUT - HRLN 3/8-16 ZP	78	4	962017	CON-MOD-P-6P-6C
16	1	9231	NUT - HJN 3/4-10 ZP	79	1	966701	WIRE - CABLE-4-26GA
17	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	80	1	966702	WIRE - CABLE-6-26 GA
18	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	81	1	990806	ASSY - PROCESSOR BOX
19	7	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	82	2	995000	COLLAR - GRIP
20	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	83	2	995001	CAP - GRIP W HOLE
21	12	9353	WASHER - THIN-ACFT 0313 SS	84	2	995160	GRIP - MOLDED
22	3	9355	WASHER - FW-ACFT-3/8 SS	85	1	995300	DECAL - TB-PLUS
23	1	9364	WASHER - ITLW 3/4 ZP	86	1	995301	DECAL - TB-MINUS
24	2	9366	WASHER - ITLW #6 ZP	87	1	995308	DECAL - SEAT-POWER
25	2	9389	WASHER - ITLW 5/16 ZP	88	1	995324	DECAL - MADE IN THE USA
26	4	105423	BUMPER - MOLDED GLIDE	89	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
27	1	105443	DECAL - SN-STRENGTH-CE	90	1	995615	PLACARD - ENG-POWER-BLK
28	2	110830	ASSY - TB VALVE-DIG	91	1	995616	PLACARD - ENG-KEY-RED
29	2	215406	BEARING - TUBE MT-0750 ID-TAPPED				
30	1	110897	ASSY - QD-MALE				
31	1	115000	BUSHING - TANK				
32	1	115005	CLEVIS - CYLINDER-2500				
33	2	115051	BEARING - FLANGE-0.500 ID				
34	3	115054	PLUG - 2 IN SQ-KEISER				
35	2	115067	CAP - Ø 1 X 3/4				
36	1	115323	FILTER - IN LINE				
37	1	115333	O-RING - .943 X .737 X .103				
38	3	115372	DECAL - KEISER LOGO-1 1/4" RED				
39	8	115404	PLUG - HOLE-1 DIA				
40	17	115423	TIE - 8 IN-PL BLK				
41	1	115429	PLASTIC TIE - 10" RED				
42	1	120803	FLOW RESTRICTOR				
43	1	130832	ASSY - EC-2.5 X 12				
44	1	130864	CUSHION - HEAD-CURVED				
45	1	130867	CUSHION - BACK-CURVED				
46	1	130870	CUSHION - SEAT-CURVED				
47	1	130933	WELDT - DISPLAY MT				
48	1	130934	WELDT - FRM-SEAT				
49	4	132181	TUBE - ROLLER				
50	8	132200	AXLE				
51	4	132201	AXLE - THREADED				
52	2	135005	SEAT RACK				
53	2	135006	SEAT RAIL				
54	4	135055	STEM BUMPER				
55	12	135060	ROLLER				
56	4	135076	PLASTIC BUMPER				
57	1	135306	DECAL - SEAT-1-10				
58	1	165421	STOP - EA-URETHANE				
59	1	170891	ASSY - MUFFLER-LONG				
60	1	175051	2 SQ. BUSHING				
61	1	190907	EX ARM - A250				
62	1	190921	MAIN FRM				
63	2	195001	SEAT BELT ADAPTER .3125				

1921XP-SA



KEISER®

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4523

REFERENCE WM BOM REV B

REV

ECO

REVISION DESCRIPTION

JPR

LC

12/19/25

TITLE:

A250 TRICEPS - SA

SHEET 2 OF 2

SCALE: 1:10

DRAWING SIZE: B

PART#: 1921XP-SA