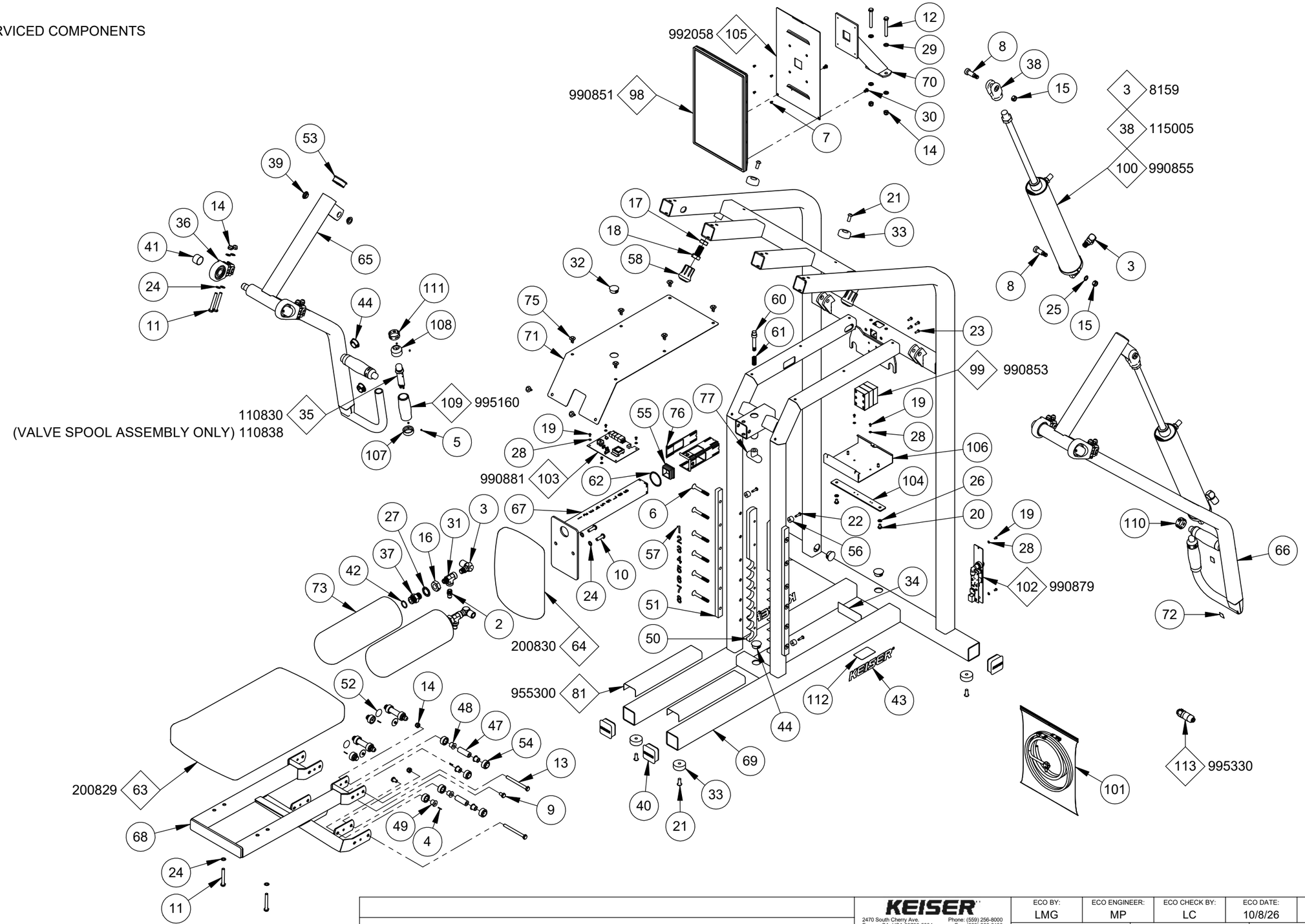
COMMONLY SERVICED COMPONENTS



NOTE:

THIS DRAWING COVERS: 2032B4 & 2032X4.

REV:	
B	REFERENCE PRODUCTION DRAWING REV E

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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BREAK SHARP EDGES .005-.015 [.10-.40]

MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
LMG	MP	LC	10/8/26	4584

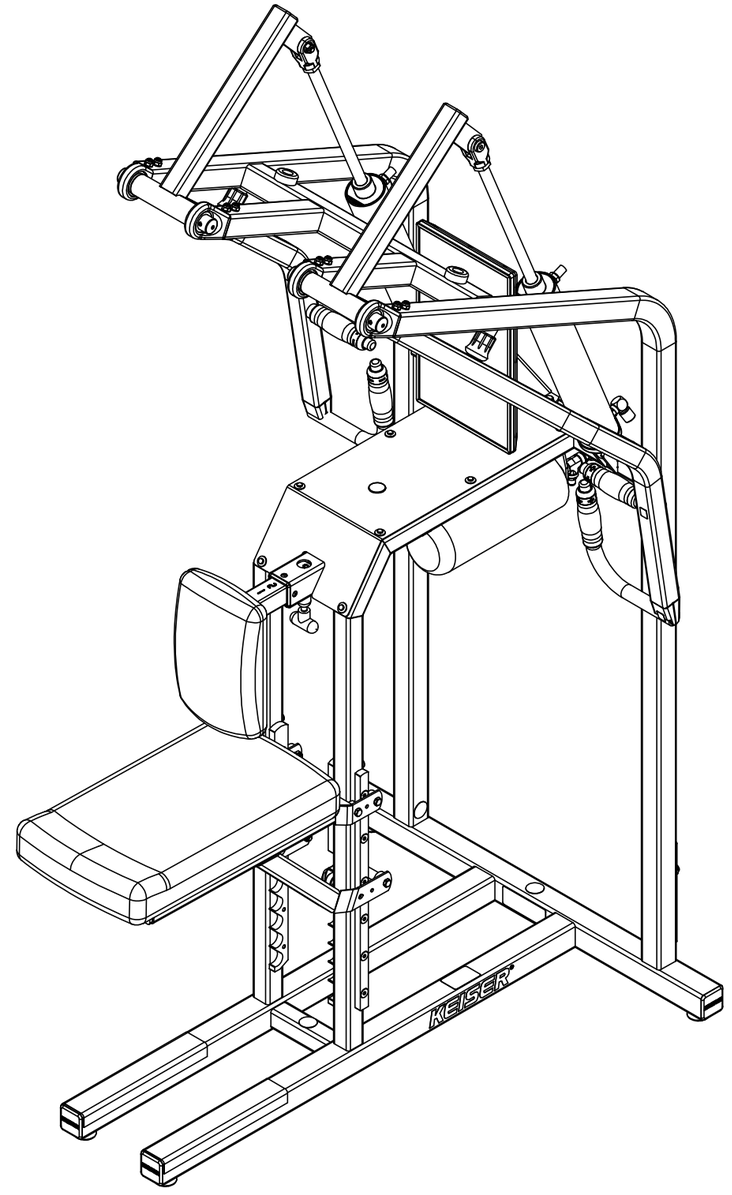
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	JC	10/30/24

MATERIAL:	MATERIAL #:

TITLE:	PART #:	REV:
A400 UPPER BACK - SA	2032X4-SA	B

SHEET: 1 OF 2 SIZE B SCALE 1:12 (DO NOT SCALE DRAWING) LAST SAVED: 10/8/2026

ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB
2	2	8044	CON - 8MM PTC X 1/4M NPT
3	4	8159	ELBOW - 12MM PTC X 1/4M NPT
4	4	9009	PIN - SPRING 1/16 X 1/2
5	16	9014	SCREW - HSSS 8-32 X 1/8 SS
6	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2
7	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS
8	4	9127	SCREW - SHSS 1/2 X 1 ZP
9	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP
10	2	9176	SCREW - HHCS 5/16-18 X 1 ZP
11	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP
12	2	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP
13	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP
14	14	9226	NUT - HELN 5/16-18 ZP
15	4	9227	NUT - HRLN 3/8-16 ZP
16	2	9231	NUT - HJN 3/4-10 ZP
17	2	9233	NUT - HJN 5/8-18 ZP
18	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP
19	8	9255	SCREW - CRPHMS 6-32 X 1/4 ZP
20	2	9267	SCREW - CRPHMS 1/4-20 X 3/8 ZP
21	6	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP
22	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP
23	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP
24	20	9353	WASHER - THIN-ACFT 0313 SS
25	2	9355	WASHER - FW-ACFT-3/8 SS
26	2	9357	WASHER - ITLW 1/4 ZP
27	2	9364	WASHER - ITLW 3/4 ZP
28	8	9366	WASHER - ITLW #6 ZP
29	4	9389	WASHER - ITLW 5/16 ZP
30	2	9506	SCREW - SBHCS M6X1 X 10 ZP
31	2	9988	STREET TEE 1/4
32	1	105058	PLUG - DIA 1-CLEAR
33	6	105423	BUMPER - MOLDED GLIDE
34	1	105443	DECAL - SN-STRENGTH-CE
35	4	110830	ASSY - TB VALVE-DIG
36	4	110894	BEARING - TUBE MT-0750 ID
37	2	115000	BUSHING - TANK
38	2	115005	CLEVIS - CYLINDER-2500
39	4	115051	BEARING - FLANGE-0.500 ID
40	4	115054	PLUG - 2 IN SQ-KEISER
41	4	115067	CAP - ∅1 X 3/4
42	2	115333	O-RING - .943 X .737 X .103
43	2	115372	DECAL - KEISER LOGO-1 1/4" RED
44	7	115404	PLUG - HOLE-1 DIA
45	20	115423	TIE - 8 IN-PL BLK
46	1	115429	PLASTIC TIE - 10" RED
47	4	132181	TUBE - ROLLER
48	8	132200	AXLE
49	4	132201	AXLE - THREADED
50	2	135005	SEAT - RACK
51	2	135006	SEAT - RAIL
52	4	135055	STEM BUMPER
53	2	135056	CAP - 1.500 SQ-PL
54	12	135060	ROLLER
55	1	135061	1.5 SQ.INSRT GLD-RIBS
56	4	135076	PLASTIC BUMPER
57	1	135306	DECAL - SEAT-1-10
58	2	135422	RUBBER CRUTCH TIP #20 BLK
59	2	170891	ASSY - MUFFLER-LONG
60	1	172180	PLUNGER
61	1	175500	SPRING - PLUNGER
62	1	175502	SPRING RING - 1.750 ID
63	1	200829	CUSHION - SEAT-A400
64	1	200830	CUSHION - CHEST-A400
65	1	200902	ARM - L
66	1	200903	ARM - R
67	1	200912	WELDT - SUPPORT-CHEST
68	1	200920	SEAT - A250
69	1	200931	FRAME - MAIN-UNILATERAL UB-A400
70	1	200932	DISPLAY MT - UNILATERAL UB-A400
71	1	205052	COVER - ELEC-A400
72	1	205331	DECAL - 1-2
73	2	255318	TANK - 144 CU IN
74	3	265310	Y CONNECTOR - 1/8 DIA-PL
75	8	265404	PLASTIC RIVET
76	4	505068	BUSHING - 4 PIECE
77	1	555059	KNOB - T-BLACK
78	1	953098	TUBING - 8MM URETHANE-BLK
79	1	953099	TUBING - 12MM URETHANE-BLK
80	1	953108	TUBING - 1/4 URETHANE BLK
81	1	955300	STRIP - PROTECTOR-4 INCH
82	6	962004	CON - 2MM-2-S
83	2	962005	CON - MOD - P-4P-4C
84	4	962006	CON - MOD-P-6P-4C
85	2	962055	CON - 2MM-8-S
86	1	962070	CON - 2.5MM-6-S
87	2	962071	CON - S-20-24 AWG-CRIMP-TIN
88	1	962072	CON - 3MM-2-S
89	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
90	2	962074	CON - MOD-P-8P-8C
91	1	962075	CON - MICROFIT-COUPLER 4-4
92	1	964506	FILTER - FERRITE-310 OHM
93	1	966701	WIRE - CABLE-4-26 GA
94	1	966712	WIRE - CABLE-2-22 GA
95	1	966717	WIRE - CABLE-8-24 GA
96	1	966746	WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M
97	1	966747	WIRE - CABLE-4 CIRCUIT-MICROFIT-1M
98	1	990851	DISPLAY MODULE - A400
99	1	990853	VALVE BLOCK - A400
100	2	990855	CYL - XDCR-2500 X 12000
101	1	990862	KIT - INSTALLATION-A400
102	1	990879	MODULE - POWER ENTRY-MDR
103	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
104	1	991724	PLATE - MT-PROCESSOR BOX
105	1	992058	PLATE - DISPLAY BACK-A400
106	1	992064	BOX - PROCESSOR-A400
107	4	995000	COLLAR - GRIP
108	4	995001	CAP - GRIP W HOLE
109	4	995160	GRIP - MOLDED
110	2	995300	DECAL - TB-PLUS
111	2	995301	DECAL - TB-MINUS
112	1	995324	DECAL - MADE IN THE USA
113	1	995330	FILTER - IN LINE-8MM PTC
114	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK



SHEET: 2 OF 2 SIZE: B SCALE: 1:10 (DO NOT SCALE DRAWING) LAST SAVED: 10/8/2026

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