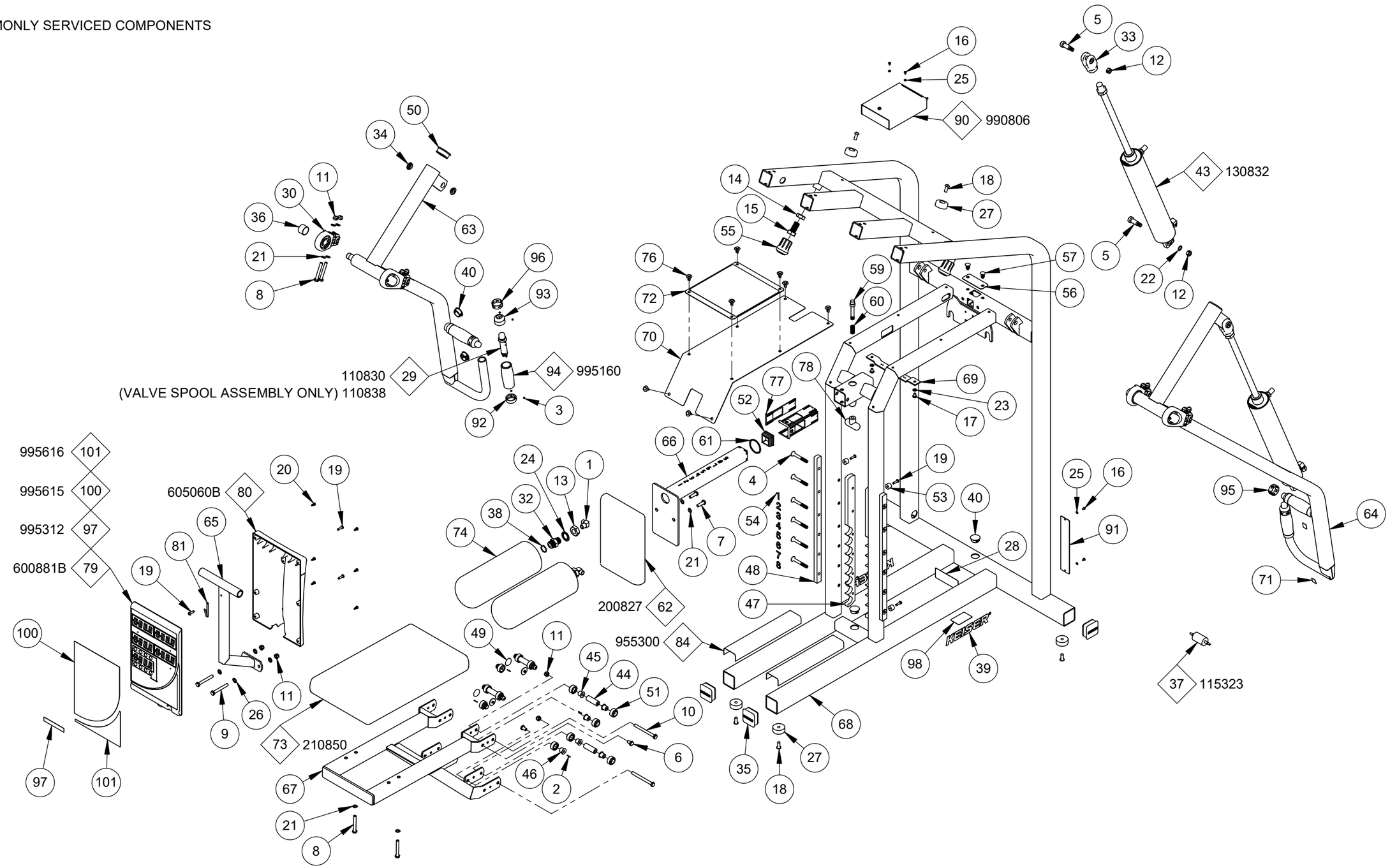
COMMONLY SERVICED COMPONENTS



NOTE:

THIS DRAWING COVERS: 2032BP AND 2032XP.

REV:	
C	REFERENCE PRODUCTION DRAWING REV F

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]

MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
LMG	MP	LC	10/8/26	4584

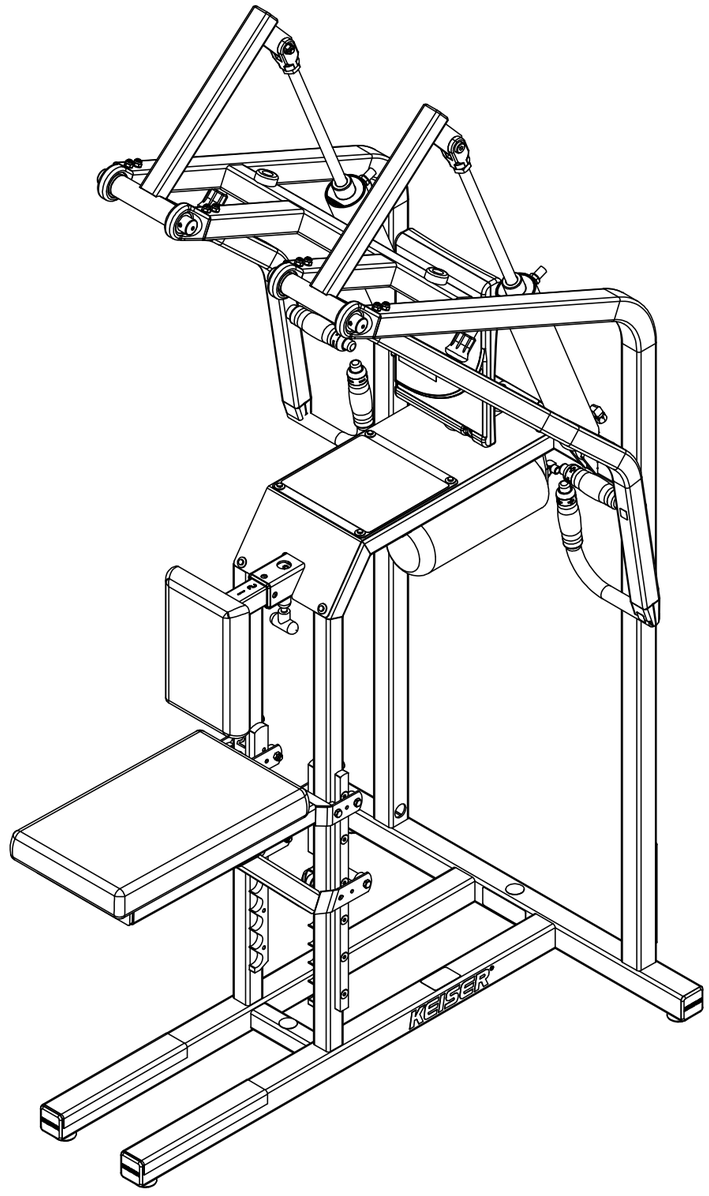
PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	JC	10/31/24

MATERIAL:	MATERIAL #:

TITLE:	PART #:	REV:
A300 UPPER BACK - SA	2032XP-SA	C

SHEET: 1 OF 2 SIZE B SCALE 1:12 (DO NOT SCALE DRAWING) LAST SAVED: 10/8/2026

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	2	8153	CAF - ME-3/8C X 1/4M	64	1	200903	ARM - R
2	4	9009	PIN - SPRING 1/16 X 1/2	65	1	200904	DISPLAY MT - UNILATERAL UB
3	16	9014	SCREW - HSSS 8-32 X 1/8 SS	66	1	200912	WELDT - SUPPORT-CHEST
4	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2	67	1	200920	SEAT - A250
5	4	9127	SCREW - SHSS 1/2 X 1 ZP	68	1	200931	FRAME - MAIN-UNILATERAL UB-A400
6	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	69	1	201701	PLATE - MT-PROC BOX
7	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	70	1	205050	COVER - ELEC
8	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	71	1	205331	DECAL - 1-2
9	2	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP	72	1	205418	PLACARD - A300 UPPER BACK
10	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	73	1	210850	BACK CUSHION
11	14	9226	NUT - HELN 5/16-18 ZP	74	2	255318	TANK - 144 CU IN
12	4	9227	NUT - HRLN 3/8-16 ZP	75	6	265310	Y CONNECTOR - 1/8 DIA-PL
13	2	9231	NUT - HJN 3/4-10 ZP	76	8	265404	PLASTIC RIVET
14	2	9233	NUT - HJN 5/8-18 ZP	77	4	505068	BUSHING - 4 PIECE
15	2	9250	SCREW - HHCS 5/8-18 X 1 1/4 ZP	78	1	555059	KNOB - T-BLACK
16	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	79	1	600881B	DISPLAY BOX - 5 WIN
17	2	9267	SCREW - CRPHMS 1/4-20 X 3/8 ZP	80	1	605060B	DISPLAY BOX - BACK-MODIFIED
18	6	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	81	1	605428	GROUND CLAMP - DISPLAY
19	7	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	82	1	953101	TUBING - .375 OD X .062 W-PE BLK
20	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	83	1	953108	TUBING - 1/4 URETHANE BLK
21	20	9353	WASHER - THIN-ACFT 0313 SS	84	1	955300	STRIP - PROTECTOR-4 INCH
22	2	9355	WASHER - FW-ACFT-3/8 SS	85	6	962004	CON - 2MM-2-S
23	2	9357	WASHER - ITLW 1/4 ZP	86	6	962005	CON - MOD - P-4P-4C
24	2	9364	WASHER - ITLW 3/4 ZP	87	2	962017	CON-MOD-P-6P-6C
25	4	9366	WASHER - ITLW #6 ZP	88	1	966701	WIRE - CABLE-4-26 GA
26	4	9389	WASHER - ITLW 5/16 ZP	89	1	966702	WIRE - CABLE-6-26GA
27	6	105423	BUMPER - MOLDED GLIDE	90	1	990806	ASSY - PROCESSOR BOX
28	1	105443	DECAL - SN-STRENGTH-CE	91	1	992075	PLATE - COVER-POWER ENTRY-WO HOLE
29	4	110830	ASSY - TB VALVE-DIG	92	4	995000	COLLAR - GRIP
30	4	110894	BEARING - TUBE MT-0750 ID	93	4	995001	CAP - GRIP W HOLE
31	1	110897	ASSY - QD-MALE	94	4	995160	GRIP - MOLDED
32	2	115000	BUSHING - TANK	95	2	995300	DECAL - TB-PLUS
33	2	115005	CLEVIS - CYLINDER-2500	96	2	995301	DECAL - TB-MINUS
34	4	115051	BEARING - FLANGE-0.500 ID	97	1	995312	DECAL - SEAT, ARM, CHEST-POWER
35	4	115054	PLUG - 2 IN SQ-KEISER	98	1	995324	DECAL - MADE IN THE USA
36	4	115067	CAP - ∅1 X 3/4	99	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
37	1	115323	FILTER - IN LINE	100	1	995615	PLACARD - ENG-POWER-BLK
38	2	115333	O-RING - .943 X .737 X .103	101	1	995616	PLACARD - ENG-KEY-RED
39	2	115372	DECAL - KEISER LOGO-1 1/4" RED				
40	6	115404	PLUG - HOLE-1 DIA				
41	22	115423	TIE - 8 IN-PL BLK				
42	1	115429	PLASTIC TIE - 10" RED				
43	2	130832	ASSY - EC-2.5 X 12				
44	4	132181	TUBE - ROLLER				
45	8	132200	AXLE				
46	4	132201	AXLE - THREADED				
47	2	135005	SEAT - RACK				
48	2	135006	SEAT - RAIL				
49	4	135055	STEM BUMPER				
50	2	135056	CAP - 1.500 SQ-PL				
51	12	135060	ROLLER				
52	1	135061	1.5 SQ.INSRT GLD-RIBS				
53	4	135076	PLASTIC BUMPER				
54	1	135306	DECAL - SEAT-1-10				
55	2	135422	RUBBER CRUTCH TIP #20 BLK				
56	1	152051	PLATE - COVER-A400 DISPLAY MT				
57	2	155052	PLUG - HOLE-8.7MM DIA				
58	2	170891	ASSY - MUFFLER-LONG				
59	1	172180	PLUNGER				
60	1	175500	SPRING - PLUNGER				
61	1	175502	SPRING RING - 1.750 ID				
62	1	200827	CHEST CUSHION				
63	1	200902	ARM - L				



SHEET: 2 OF 2 SIZE: B SCALE 1:10 (DO NOT SCALE DRAWING) LAST SAVED: 10/8/2026

REV: C — REFERENCE PRODUCTION DRAWING REV F

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]

ECO BY:	ECO ENGINEER:	ECO CHECK BY:	ECO DATE:	ECO:
LMG	MP	LC	10/8/26	4584

PROJECT ENGINEER:	DRAWN BY:	ORIGINATION DATE:
CHIEF ENGINEER	JC	10/31/24

MATERIAL: | MATERIAL #:

TITLE:	PART #:	REV:
A300 UPPER BACK - SA	2032XP-SA	C