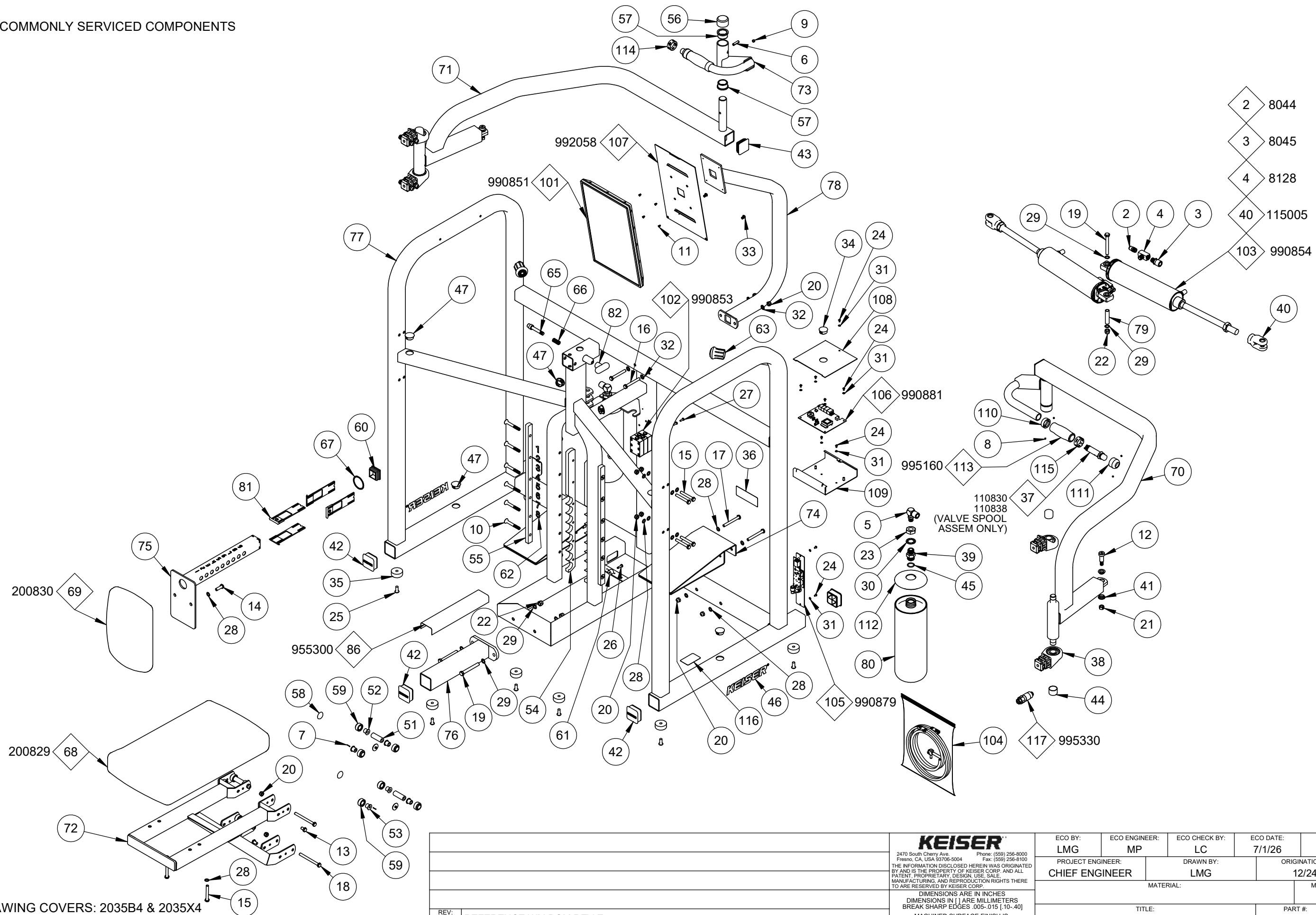


COMMONLY SERVICED COMPONENTS

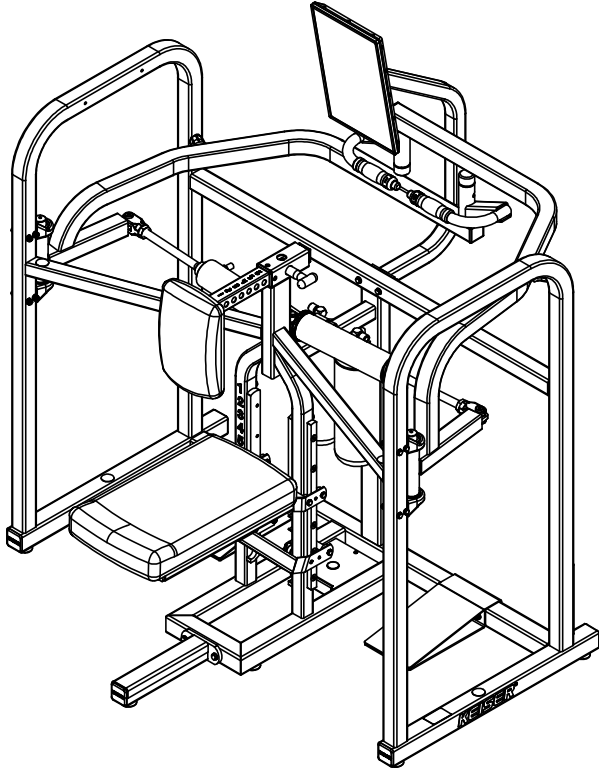


- 2 8044
- 3 8045
- 4 8128
- 40 115005
- 103 990854

NOTE:
THIS DRAWING COVERS: 2035B4 & 2035X4

		KEISER 2470 South Cherry Ave. Phone: (559) 256-8000 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP. DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]	ECO BY: LMG	ECO ENGINEER: MP	ECO CHECK BY: LC	ECO DATE: 7/1/26	ECO: 4543		
			PROJECT ENGINEER: CHIEF ENGINEER	DRAWN BY: LMG		ORIGINATION DATE: 12/24/25			
			MATERIAL:				MATERIAL #:		
			TITLE: A400 BIAXIAL UPPER BACK - SA					PART #: 2035X4-SA	REV: B
REV: B	REFERENCE WM BOM REV E								

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	60	1	135061	1.5 SQ.INSRT GLD-RIBS	110	2	995000	COLLAR - GRIP
2	2	8044	CON - 8MM PTC X 1/4M NPT	61	4	135076	PLASTIC BUMPER	111	2	995001	CAP - GRIP W HOLE
3	2	8045	CON - 12MM PTC X 1/4M NPT	62	1	135306	DECAL - SEAT-1-10	112	2	995094	COVER - 144 CU IN TANK
4	2	8128	TEE - 1/4F X 1/4F X 1/4M NPT	63	2	135422	RUBBER CRUTCH TIP #20 BLK	113	2	995160	GRIP - MOLDED
5	2	8159	ELBOW - 12MM PTC X 1/4M NPT	64	1	170891	ASSY - MUFFLER-LONG	114	1	995300	DECAL - TB-PLUS
6	2	9005	PIN - SPRING 1/4 X 1 ZP	65	1	172180	PLUNGER	115	1	995301	DECAL - TB-MINUS
7	4	9009	PIN - SPRING 1/16 X 1/2	66	1	175500	SPRING - PLUNGER	116	1	995324	DECAL - MADE IN THE USA
8	8	9014	SCREW - HSSS 8-32 X 1/8 SS	67	1	175502	SPRING RING - 1.750 ID	117	1	995330	FILTER - IN LINE-8MM PTC
9	2	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	68	1	200829	CUSHION - SEAT-A400	118	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
10	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2	69	1	200830	CUSHION - CHEST-A400				
11	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	70	1	200918	WELDT - EX ARM-LT				
12	2	9127	SCREW - SHSS 1/2 X 1 ZP	71	1	200919	WELDT - EX ARM-RT				
13	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	72	1	200920	SEAT - A250				
14	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	73	2	200921	WELDT - EXERCISE HANDLE				
15	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	74	2	200922	WELDT - FOOTPLATE				
16	2	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP	75	1	200923	WELDT - SUPPORT-CHEST				
17	4	9181	SCREW - HHCS 5/16-18 X 2-3/4 ZP	76	1	200927	WELDT - OUTRIGGER				
18	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	77	1	200933	FRAME - MAIN-BIAXIAL UPPER BACK-A400				
19	3	9209	SCREW - HHCS 3/8-16 X 3 ZP	78	1	200934	DISPLAY MT - BIAxIAL UPPER BACK-A400				
20	18	9226	NUT - HELN 5/16-18 ZP	79	1	253040	TUBE - ROLLER				
21	2	9227	NUT - HRLN 3/8-16 ZP	80	2	255318	TANK - 144 CU IN				
22	3	9228	NUT - HELN 3/8-16 ZP	81	4	505068	BUSHING - 4 PIECE				
23	2	9231	NUT - HJN 3/4-10 ZP	82	1	555059	KNOB - T-BLACK				
24	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	83	1	953098	TUBING - 8MM URETHANE-BLK				
25	7	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	84	1	953099	TUBING - 12MM URETHANE-BLK				
26	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	85	1	953108	TUBING - 1/4 URETHANE BLK				
27	2	9308	SCREW - CRPHMS 8-32 X 1/2 ZP	86	1	955300	STRIP - PROTECTOR-4 INCH				
28	28	9353	WASHER - THIN-ACFT 0313 SS	87	2	962004	CON - 2MM-2-S				
29	6	9355	WASHER - FW-ACFT-3/8 SS	88	2	962005	CON - MOD - P-4P-4C				
30	2	9364	WASHER - ITLW 3/4 ZP	89	4	962006	CON - MOD-P-6P-4C				
31	9	9366	WASHER - ITLW #6 ZP	90	2	962055	CON - 2MM-8-S				
32	4	9389	WASHER - ITLW 5/16 ZP	91	1	962070	CON - 2.5MM-6-S				
33	2	9506	SCREW - SBHCS M6X1 X 10 ZP	92	2	962071	CON - S-20-24 AWG-CRIMP-TIN				
34	1	105058	PLUG - DIA 1-CLEAR	93	1	962072	CON - 3MM-2-S				
35	7	105423	BUMPER - MOLDED GLIDE	94	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX				
36	1	105443	DECAL - SN-STRENGTH-CE	95	2	962074	CON - MOD-P-8P-8C				
37	2	110830	ASSY - TB VALVE-DIG	96	1	964506	FILTER - FERRITE-310 OHM				
38	4	110894	BEARING - TUBE MT-0750 ID	97	1	966701	WIRE - CABLE-4-26 GA				
39	2	115000	BUSHING - TANK	98	1	966712	WIRE - CABLE-2-22 GA				
40	2	115005	CLEVIS - CYLINDER-2500	99	1	966717	WIRE - CABLE-8-24 GA				
41	4	115051	BEARING - FLANGE-.5 ID	100	1	966748	WIRE - CABLE-4 CIRCUIT-MICROFIT-2M				
42	5	115054	PLUG - 2 IN SQ-KEISER	101	1	990851	DISPLAY MODULE - A400				
43	2	115059	CAP - 1-3/4 SQ	102	1	990853	VALVE BLOCK - A400				
44	4	115067	CAP - Ø1 X 3/4	103	2	990854	CYL - XDCR-2500 X 7000				
45	2	115333	O-RING - .943 X .737 X .103	104	1	990862	KIT - INSTALLATION-A400				
46	2	115372	DECAL - KEISER LOGO-1 1/4" RED	105	1	990879	MODULE - POWER ENTRY-MDR				
47	6	115404	PLUG - HOLE-1 DIA	106	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE				
48	27	115423	TIE - 8 IN-PL BLK	107	1	992058	PLATE - DISPLAY BACK-A400				
49	1	115429	PLASTIC TIE - 10" RED	108	1	992059	PLATE - COVER-PROC BOX				
50	2	115430	PLASTIC TIE - 4 INCHES-BLK	109	1	992064	BOX - PROCESSOR-A400				
51	4	132181	TUBE - ROLLER								
52	8	132200	AXLE								
53	4	132201	AXLE - THREADED								
54	2	135005	SEAT RACK								
55	2	135006	SEAT RAIL								
56	2	135049	CAP - Ø1 ID								
57	4	135050	BEARING - FLANGE-1" ID								
58	4	135055	STEM BUMPER								
59	12	135060	ROLLER								



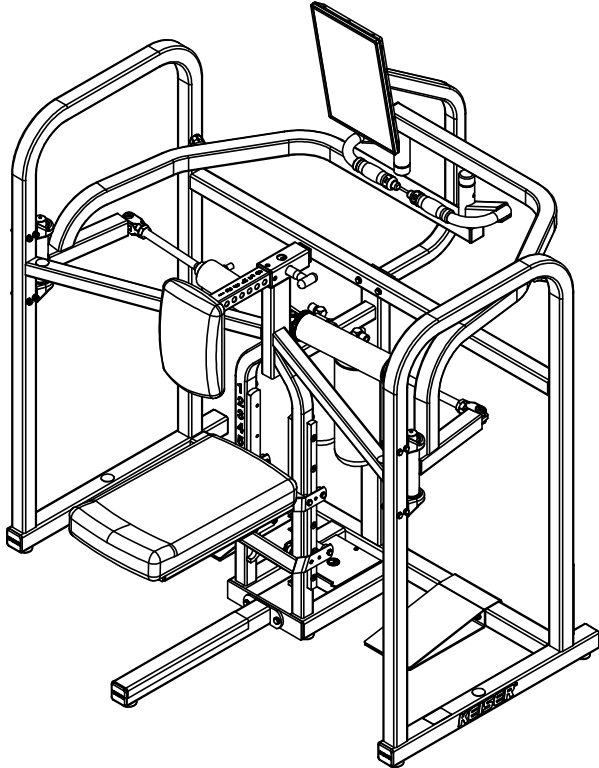
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			PROJECT ENGINEER: CHIEF ENGINEER		DRAWN BY: LMG		ORINATION DATE: 12/24/25	
			MATERIAL:					MATERIAL #:
			TITLE: A400 BIAxIAL UPPER BACK - SA					PART #: 2035X4-SA
REV: B	REFERENCE WM BOM REV E							

COMMONLY SERVICED COMPONENTS



						BREAK SHARP EDGES 0.05-0.15 [1.0-4.0] MACHINED SURFACE FINISH IS 63 MICRORINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.							
						DRAWN BY: LMG		DATE DRAWN: 8/26/25		CHECKED BY: LC		DATE CHECKED: 12/24/25			
						MATERIAL:									
						RAW MAT:							MASS (Kg):		
A	4416	REFERENCE WM BOM REV D			LMG	LC	12/24/25	TITLE: A400 BIAXIAL UPPER BACK - SA							
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 1 OF 2		SCALE: 1:12		DRAWING SIZE: B		PART#: 2035X4-SA	

PRINTED ON: 12/24/2025

2035X4-SA																																																										
ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE																																															
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6	2	9005	PIN-SPRING - 1/4 X 1	65	1	170891	ASSY - MUFFLER-LONG	115	1	995301	DECAL - TB-MINUS																																															
7	4	9009	PIN SPRING 0063 X 0500 ZP	66	1	172180	PLUNGER	116	1	995324	DECAL - MADE IN THE USA																																															
8	8	9014	SCREW - HSSS 8-32 X 1/8 SS	67	1	175500	SPRING - PLUNGER	117	1	995330	FILTER - IN LINE-8MM PTC																																															
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30	6	9355	WASHER - FW-ACFT-3/8 SS	89	2	962005	CON - MOD - P-4P-4C	<table><tr><td>DRAWN BY:</td><td>LMG</td><td>DATE DRAWN:</td><td>8/26/25</td><td>CHECKED BY:</td><td>LC</td><td>DATE CHECKED:</td><td>12/24/25</td></tr><tr><td colspan="4">MATERIAL:</td><td colspan="4">RAW MAT:</td></tr><tr><td colspan="4">A</td><td>4416</td><td colspan="2">REFERENCE WM BOM REV D</td><td>LMG</td><td>LC</td><td>12/24/25</td></tr><tr><td>REV</td><td>ECO</td><td colspan="4">REVISION DESCRIPTION</td><td>BY</td><td>CKD</td><td>DATE</td><td colspan="2">TITLE: A400 BIAXIAL UPPER BACK - SA</td></tr><tr><td colspan="4"></td><td colspan="2">SHEET 2 OF 2</td><td>SCALE: 1:18</td><td>DRAWING SIZE: B</td><td colspan="2">PART#: 2035X4-SA</td></tr></table>				DRAWN BY:	LMG	DATE DRAWN:	8/26/25	CHECKED BY:	LC	DATE CHECKED:	12/24/25	MATERIAL:				RAW MAT:				A				4416	REFERENCE WM BOM REV D		LMG	LC	12/24/25	REV	ECO	REVISION DESCRIPTION				BY	CKD	DATE	TITLE: A400 BIAXIAL UPPER BACK - SA						SHEET 2 OF 2		SCALE: 1:18	DRAWING SIZE: B	PART#: 2035X4-SA	
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