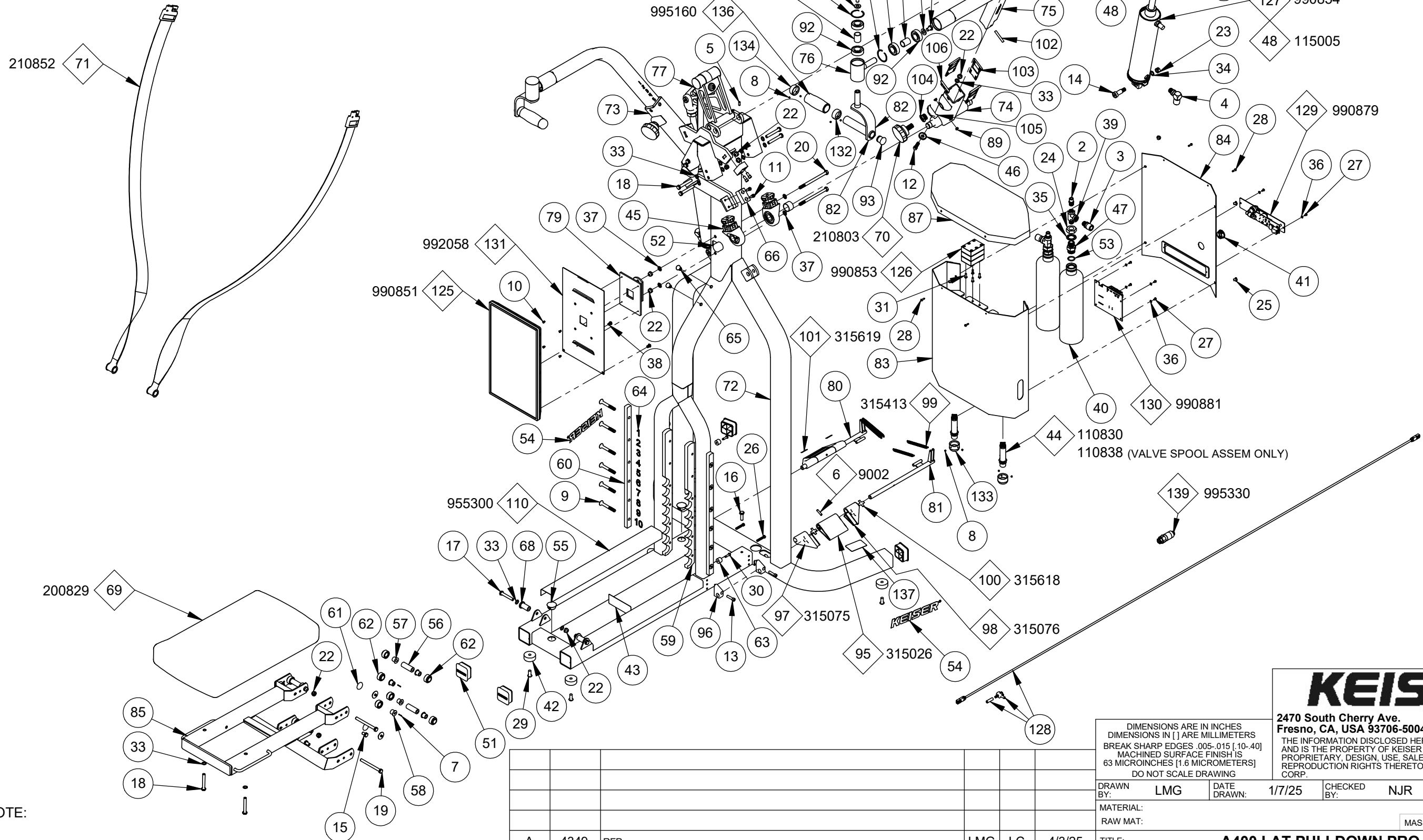


ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	62	5	135055	STEM BUMPER	115	1	953098	TUBING - 8MM URETHANE-BLK
2	2	8044	CON - 8MM PTC X 1/4M NPT	63	12	135060	ROLLER	116	1	953099	TUBING - 12MM URETHANE-BLK
3	2	8045	CON - 12MM PTC X 1/4M NPT	64	4	135076	PLASTIC BUMPER	117	1	953108	TUBING - 1/4 URETHANE BLK
4	2	8159	ELBOW - 12MM PTC X 1/4M NPT	65	1	135306	LARGE SEAT STRIP DECAL 1 - 10	118	2	955300	STRIP - PROTECTOR-4 INCH
5	2	9001	PIN SPRING - 3/16 X 1/2	66	2	155052	PLUG - HOLE-8.7MM DIA	119	2	962004	CON - 2MM-2-S
6	2	9002	PIN SPRING - 3/16 X 7/8	67	4	165421	STOP - EA-URETHANE	120	2	962005	CON - MOD - P-4P-4C
7	4	9009	PIN SPRING 0063 X 0500 ZP	68	1	170891	ASSY - MUFFLER-LONG	121	4	962006	CON - MOD-P-6P-4C
8	12	9014	SCREW - HSSS 8-32 X 1/8 SS	69	1	172180	PLUNGER	122	2	962055	CON - 2MM-8-S
9	2	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	70	1	175500	SPRING - PLUNGER	123	1	962070	CON - 2.5MM-6-S
10	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2	71	1	200829	CUSHION - SEAT-A400	124	2	962071	CON - S-20-24 AWG-CRIMP-TIN
11	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	72	1	200920	SEAT - A250	125	1	962072	CON - 3MM-2-S
12	8	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	73	2	210803	KNOB - THREADED	126	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
13	4	9101	SCREW - SHCS 5/16-18 X 1 ZP	74	2	210855	CUSHION - ROLLER-LAP BAR	127	2	962074	CON - MOD-P-8P-8C
14	4	9108	SCREW - SHCS 1/4-20 X 1 ZP	75	1	210928	FRAME - MAIN-UNILATERAL	128	1	964506	FILTER - FERRITE-310 OHM
15	4	9127	SCREW - SHSS 1/2 X 1 ZP	76	1	210929	RECEP - EX ARM-L	129	1	966701	WIRE - CABLE-4-26GA
16	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	77	1	210930	RECEP - EX ARM-R	130	1	966712	WIRE - CABLE-2-22 GA
17	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	78	2	210931	EX ARM - A400	131	1	966717	WIRE - CABLE-8-24 GA
18	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	79	2	210933	HANDLE - PIVOT	132	1	966746	WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M
19	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	80	1	210935	LEVER - CYLINDER-L	133	1	990851	DISPLAY MODULE - A400
20	2	9187	SCREW - HHCS 0313-18 X 4750 ZP	81	1	210936	LEVER - CYLINDER-R	134	1	990853	VALVE BLOCK - A400
21	4	9199	SCREW - HHCS 3/8-16 X 1/2 ZP	82	1	210937	MT - DISPLAY-A400	135	2	990854	CYL - XDCR-2500 X 7000
22	18	9226	NUT - HELN 5/16-18 ZP	83	1	210938	PIVOT LINK - L	136	1	990862	KIT - INSTALLATION-A400
23	4	9227	NUT - HRLN 3/8-16 ZP	84	1	210939	PIVOT LINK - R	137	1	990879	MODULE - POWER ENTRY-MDR
24	2	9231	NUT - HJN 3/4-10 ZP	85	2	210940	HANDLE - A400	138	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
25	4	9252	SCREW - CRPHMS 1/4-20 X 1/4 ZP	86	1	210942	MODULE - LAT PULLDOWN-A400	139	1	992058	PLATE - DISPLAY BACK-A400
26	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	87	1	210943	COVER - MODULE-BACK	140	2	995000	COLLAR - GRIP
27	6	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	88	1	210946	LAP BAR	141	2	995001	CAP - GRIP W HOLE
28	4	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	89	2	212181	SHAFT - PIVOT-CYLINDER LEVER	142	2	995006	CAP - GRIP-WO HOLE
29	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	90	1	215054	COVER - MODULE	143	4	995060	PLUG - TUBE-1500 OD
30	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	91	2	215055	PLUG - PIVOT HANDLE	144	2	995160	GRIP - MOLDED
31	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP	92	4	215056	PLUG - EX ARM	145	1	995324	DECAL - MADE IN THE USA
32	4	9346	WASHER - FW-ASTM-F436-3/8 ZP	93	4	215057	WASHER - UPH ROLLER-SMALL	146	1	995328	VALVE - FLOW CONTROL-IN-LINE-8MM PTC
33	22	9353	WASHER - THIN-ACFT 0313 SS	94	3	215058	PLUG - HOLE-1 DIA-SHORT	147	1	995330	FILTER - IN LINE-8MM PTC
34	2	9355	WASHER - FW-ACFT-3/8 SS	95	2	215401	BELT - LAT PULLDOWN				
35	2	9364	WASHER - ITLW 3/4 ZP	96	4	215502	RETAINING RING - 1.70 OD				
36	6	9366	WASHER - ITLW #6 ZP	97	8	225400	BEARING - 6203ZZ-SHIELDED				
37	4	9389	WASHER - ITLW 5/16 ZP	98	2	255051	CAP - Ø1-PL				
38	2	9506	SCREW - SBHCS M6X1 X 10 ZP	99	4	313075	TUBE - BEARING SPACER-PUH				
39	2	9988	STREET TEE 1/4	100	2	315026	FOOT ADJ - EXTR-3.250				
40	2	100903	TANK - 68 IN3	101	4	315069	HOLDER - PEDAL				
41	1	105058	PLUG - DIA 1-CLEAR	102	2	315075	CAP - FOOT ADJ-L				
42	4	105423	BUMPER - MOLDED GLIDE	103	2	315076	CAP - FOOT ADJ-R				
43	1	105443	DECAL - SN-STRENGTH-CE	104	4	315413	SPRING - EXT-FOOT PEDAL				
44	2	110830	ASSY - TB VALVE-DIG	105	2	315618	DECAL - FOOT ADJ-PLUS				
45	4	110894	BEARING - TUBE MT-0750 ID	106	2	315619	DECAL - FOOT ADJ-MINUS				
46	4	112242	CLAMP DISC	107	3	505063	PIN - HANDLEBAR-1/4 X 1-3/4				
47	2	115000	BUSHING - TANK	108	10	505068	BUSHING - 4 PIECE				
48	2	115005	CLEVIS - CYLINDER-2500	109	2	554997	THREADED INSERT - 3/4 X 1/2 SS				
49	2	115006	3/4 END CAP	110	1	555039	PIN - MF-5/16 SQ X 2 1/8				
50	4	115051	BEARING - FLANGE-0.500 ID	111	2	555048	PLATE - FRICTION W/HOLE				
51	4	115052	BEARING - FLANGE-0.625 ID	112	2	555058	BUSHING - SHORT				
52	4	115054	PLUG - 2 IN SQ-KEISER	113	1	555059	KNOB - T-BLACK				
53	4	115067	CAP - Ø1 X 3/4	114	2	565407	COVER-SQ PIN HOLE				
54	2	115333	O-RING - .943 X .737 X .103								
55	2	115372	DECAL - KEISER LOGO-1 1/4" RED								
56	2	115404	PLUG - HOLE-1 DIA								
57	4	132181	TUBE - ROLLER								
58	8	132200	AXLE								
59	4	132201	AXLE - THREADED								
60	2	135005	SEAT RACK								
61	2	135006	SEAT RAIL								

</

2133X4-SA

COMMONLY SERVICED COMPONENTS



NOTE:

THIS DRAWING COVERS: 2133B4 & 2133X4

A	4349	RFP		LMG	LC	4/3/25
REV	ECO	REVISION DESCRIPTION		BY	CKD	DATE

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

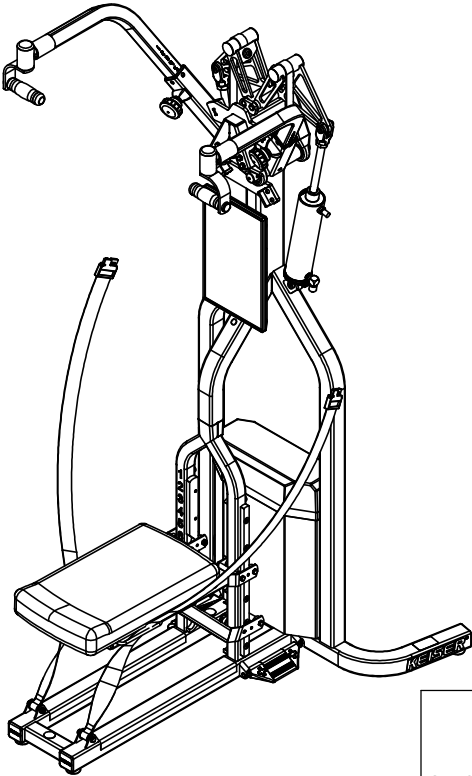
DRAWN BY:	LMG	DATE DRAWN:	1/7/25	CHECKED BY:	NJR	DATE CHECKED:	4/2/25
MATERIAL:							
RAW MAT:							MASS (Kg):
TITLE:	A400 LAT PULLDOWN PRO - SA						
SHEET 1 OF 4	SCALE:	1:13	DRAWING SIZE:	B	PART#:	2133X4-SA	

KEISER[®]
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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CORP.

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	62	12	135060	ROLLER	115	1	962070	CON - 2.5MM-6-S
2	2	8044	CON - 8MM PTC X 1/4M NPT	63	4	135076	PLASTIC BUMPER	116	2	962071	CON - S-20-24 AWG-CRIMP-TIN
3	2	8045	CON - 12MM PTC X 1/4M NPT	64	1	135306	LARGE SEAT STRIP DECAL 1 - 10	117	1	962072	CON - 3MM-2-S
4	2	8159	ELBOW - 12MM PTC X 1/4M NPT	65	2	155052	PLUG - HOLE-8.7MM DIA	118	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
5	2	9001	PIN SPRING - 3/16 X 1/2	66	4	165421	STOP - EA-URETHANE	119	2	962074	CON - MOD-P-8P-8C
6	2	9002	PIN SPRING - 3/16 X 7/8	67	1	170891	ASSY - MUFFLER-LONG	120	1	964506	FILTER - FERRITE-310 OHM
7	4	9009	PIN SPRING 0063 X 0500 ZP	68	2	195001	SEAT BELT ADAPTER .3125	121	1	966701	WIRE - CABLE-4-26GA
8	12	9014	SCREW - HSSS 8-32 X 1/8 SS	69	1	200829	CUSHION - SEAT-A400	122	1	966712	WIRE - CABLE-2-22 GA
9	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2	70	2	210803	KNOB - THREADED	123	1	966717	WIRE - CABLE-8-24 GA
10	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	71	1	210852	SEAT BELT - A400	124	1	966746	WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M
11	8	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	72	1	210928	FRAME - MAIN-A400	125	1	990851	DISPLAY MODULE - A400
12	4	9101	SCREW - SHCS 5/16-18 X 1 ZP	73	1	210929	RECEP - EX ARM-L	126	1	990853	VALVE BLOCK - A400
13	4	9108	SCREW - SHCS 1/4-20 X 1 ZP	74	1	210930	RECEP - EX ARM-R	127	2	990854	CYL - XDCR-2500 X 7000
14	4	9127	SCREW - SHSS 1/2 X 1 ZP	75	2	210931	EX ARM - A400	128	1	990862	KIT - INSTALLATION-A400
15	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	76	2	210933	HANDLE - PIVOT	129	1	990879	MODULE - POWER ENTRY-MDR
16	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	77	1	210935	LEVER - CYLINDER-L	130	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
17	2	9178	SCREW - HHCS 5/16-18 X 2 ZP	78	1	210936	LEVER - CYLINDER-R	131	1	992058	PLATE - DISPLAY BACK-A400
18	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	79	1	210937	MT - DISPLAY-A400	132	2	995000	COLLAR - GRIP
19	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	80	1	210938	PIVOT LINK - L	133	2	995001	CAP - GRIP W HOLE
20	2	9187	SCREW - HHCS 0313-18 X 4750 ZP	81	1	210939	PIVOT LINK - R	134	2	995006	CAP - GRIP-WO HOLE
21	4	9199	SCREW - HHCS 3/8-16 X 1/2 ZP	82	2	210940	HANDLE - A400	135	4	995060	PLUG - TUBE-1500 OD
22	20	9226	NUT - HELN 5/16-18 ZP	83	1	210942	MODULE - LAT PULLDOWN-A400	136	2	995160	GRIP - MOLDED
23	4	9227	NUT - HRLN 3/8-16 ZP	84	1	210943	COVER - MODULE-BACK	137	1	995324	DECAL - MADE IN THE USA
24	2	9231	NUT - HJN 3/4-10 ZP	85	1	210944	FRAME - SEAT-A400	138	1	995329	CHECK VALVE - 8MM PTC
25	4	9252	SCREW - CRPHMS 1/4-20 X 1/4 ZP	86	2	212181	SHAFT - PIVOT-CYLINDER LEVER	139	1	995330	FILTER - IN LINE-8MM PTC
26	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	87	1	215054	COVER - MODULE				
27	6	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	88	2	215055	PLUG - PIVOT HANDLE				
28	4	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	89	4	215056	PLUG - EX ARM				
29	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	90	2	215401	BELT - LAT PULLDOWN				
30	4	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	91	4	215502	RETAINING RING - 1.70 OD				
31	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP	92	8	225400	BEARING - 6203ZZ-SHIELDED				
32	4	9346	WASHER - FW-ASTM-F436-3/8 ZP	93	2	255051	CAP - Ø1-PL				
33	26	9353	WASHER - THIN-ACFT 0313 SS	94	4	313075	TUBE - BEARING SPACER-PUH				
34	2	9355	WASHER - FW-ACFT-3/8 SS	95	2	315026	FOOT ADJ - EXTR-3.250				
35	2	9364	WASHER - ITLW 3/4 ZP	96	4	315069	HOLDER - PEDAL				
36	6	9366	WASHER - ITLW #6 ZP	97	2	315075	CAP - FOOT ADJ-L				
37	4	9389	WASHER - ITLW 5/16 ZP	98	2	315076	CAP - FOOT ADJ-R				
38	2	9506	SCREW - SBHCS M6X1 X 10 ZP	99	4	315413	SPRING - EXT-FOOT PEDAL				
39	2	9988	STREET TEE 1/4	100	2	315618	DECAL - FOOT ADJ-PLUS				
40	2	100903	TANK - 68 IN3	101	2	315619	DECAL - FOOT ADJ-MINUS				
41	1	105058	PLUG - DIA 1-CLEAR	102	2	505063	PIN - HANDLEBAR-1/4 X 1-3/4				
42	4	105423	BUMPER - MOLDED GLIDE	103	6	505068	BUSHING - 4 PIECE				
43	1	105443	DECAL - SN-STRENGTH-CE	104	2	554997	THREADED INSERT - 3/4 X 1/2 SS				
44	2	110830	ASSY - TB VALVE-DIG	105	2	555048	PLATE - FRICTION W/HOLE				
45	4	110894	BEARING ASSY	106	2	555058	BUSHING - SHORT				
46	4	112242	CLAMP DISC	107	1	953098	TUBING - 8MM URETHANE-BLK				
47	2	115000	BUSHING - TANK	108	1	953099	TUBING - 12MM URETHANE-BLK				
48	2	115005	CLEVIS - CYLINDER-2500	109	1	953108	TUBING - 1/4 URETHANE BLK				
49	4	115051	BEARING - FLANGE-0.500 ID	110	2	955300	STRIP - PROTECTOR-4 INCH				
50	4	115052	BEARING - FLANGE-0.625 ID	111	2	962004	CON - 2MM-2-S				
51	4	115054	PLUG - 2 IN SQ-KEISER	112	2	962005	CON - MOD - P-4P-4C				
52	4	115067	CAP - Ø1 X 3/4	113	4	962006	CON - MOD-P-6P-4C				
53	2	115333	O-RING - .943 X .737 X .103	114	2	962055	CON - 2MM-8-S				

54	2	115372	DECAL - KEISER LOGO-1 1/4" RED
55	2	115404	PLUG - HOLE-1 DIA
56	4	132181	TUBE - ROLLER
57	8	132200	AXLE
58	4	132201	AXLE - THREADED
59	2	135005	SEAT RACK
60	2	135006	SEAT RAIL
61	4	135055	STEM BUMPER

A	4349	RFP		LMG	LC	4/3/25
REV	ECO	REVISION DESCRIPTION		BY	CKD	DATE



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DRAWN BY: LMG DATE DRAWN: 1/7/25 CHECKED BY: NJR DATE CHECKED: 4/2/25

MATERIAL: MASS (Kg):

RAW MAT:

TITLE: A400 LAT PULLDOWN PRO - SA

SHEET 2 OF 4 SCALE: 1:1 DRAWING SIZE: B PART#: 2133X4-SA

KEISER®

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Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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