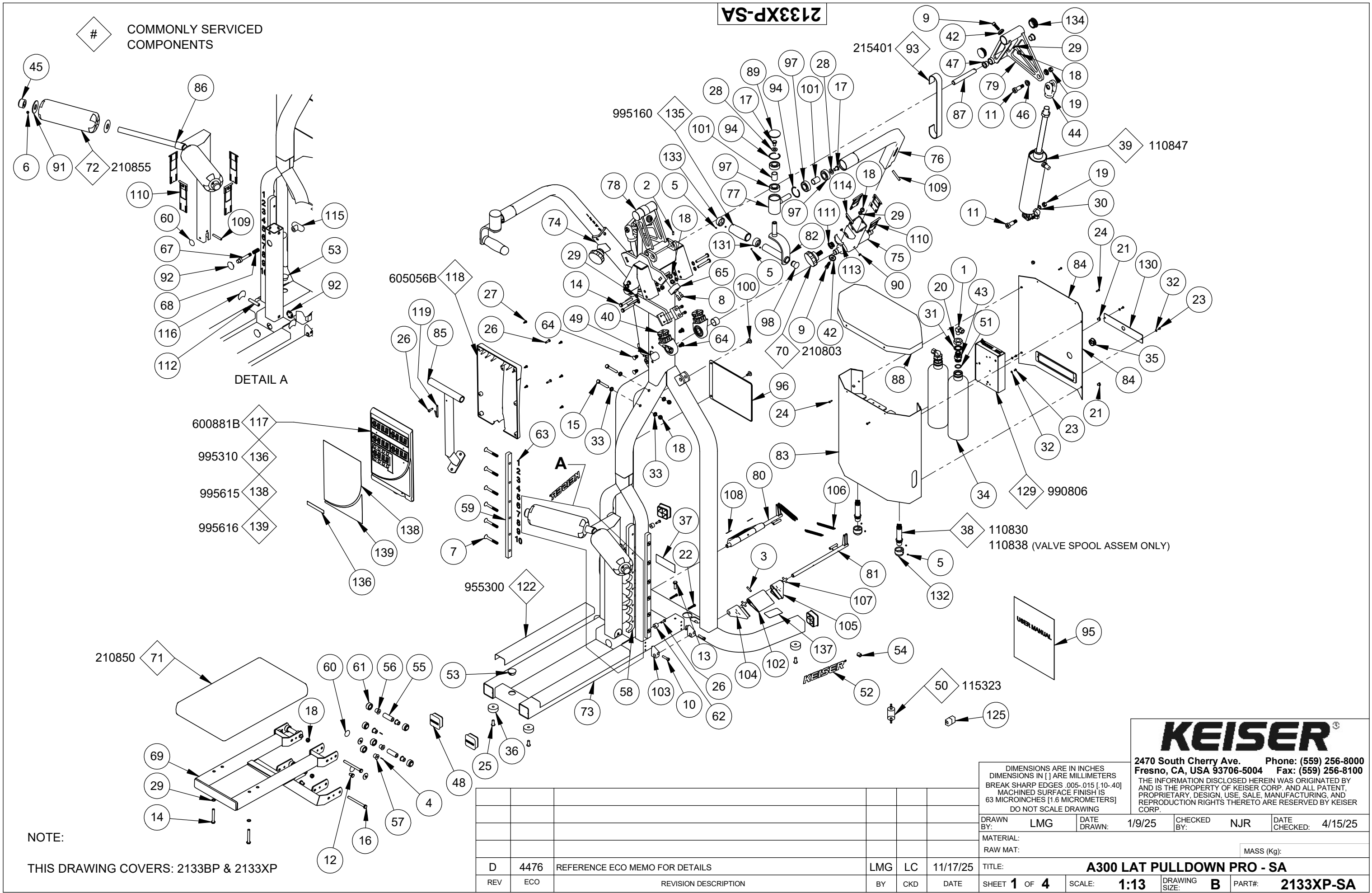




NOTE:

THIS DRAWING COVERS: 2133BP & 2133XP

D	4476	REFERENCE ECO MEMO FOR DETAILS	LMG	LC	11/17/25
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		2470 South Cherry Ave. Fresno, CA, USA 93706-5004		Phone: (559) 256-8000 Fax: (559) 256-8100	
THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.					
DRAWN BY: LMG		DATE DRAWN: 1/9/25		CHECKED BY: NJR	
				DATE CHECKED: 4/15/25	
MATERIAL:					
RAW MAT:				MASS (Kg):	
TITLE: A300 LAT PULLDOWN PRO - SA					
SHEET 1 OF 4		SCALE: 1:13		DRAWING SIZE: B	
				PART#: 2133XP-SA	

PRINTED ON: 11/17/2025

2133XP-SA

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	2	8153	CAF - ME-3/8 C X 1/4 M	62	4	135076	PLASTIC BUMPER	115	1	555059	KNOB - T-BLACK
2	2	9001	PIN SPRING - 3/16 X 1/2	63	1	135306	LARGE SEAT STRIP DECAL 1 - 10	116	2	565407	COVER-SQ PIN HOLE
3	2	9002	PIN SPRING - 3/16 X 7/8	64	4	155052	PLUG - HOLE-8.7MM DIA	117	1	600881B	DISPLAY BOX - 5 WIN
4	4	9009	PIN SPRING 0063 X 0500 ZP	65	4	165421	STOP - EA-URETHANE	118	1	605056B	DISPLAY BOX - BACK
5	12	9014	SCREW - HSSS 8-32 X 1/8 SS	66	1	170891	ASSY - MUFFLER-LONG	119	1	605428	GROUND CLAMP - DISPLAY
6	2	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	67	1	172180	PLUNGER	120	1	953101	TUBING - .375 OD X .062 W-PE BLK
7	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2	68	1	175500	SPRING - PLUNGER	121	1	953108	TUBING - 1/4 URETHANE BLK
8	8	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	69	1	200920	SEAT - A250	122	2	955300	STRIP - PROTECTOR-4 INCH
9	4	9101	SCREW - SHCS 5/16-18 X 1 ZP	70	2	210803	KNOB - THREADED	123	2	962004	CON - 2MM-2-S
10	4	9108	SCREW - SHCS 1/4-20 X 1 ZP	71	1	210850	BACK CUSHION	124	2	962005	CON - MOD - P-4P-4C
11	4	9127	SCREW - SHSS 1/2 X 1 ZP	72	2	210855	CUSHION - ROLLER-LAP BAR	125	1	962016	CON - MOD-COUPLER-6-6
12	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	73	1	210928	FRAME - MAIN-UNILATERAL	126	4	962017	CON-MOD-P-6P-6C
13	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	74	1	210929	RECEP - EX ARM-L	127	1	966701	WIRE - CABLE-4-26GA
14	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	75	1	210930	RECEP - EX ARM-R	128	1	966702	WIRE - CABLE-6-26GA
15	2	9181	SCREW - HHCS 5/16-18 X 2-3/4 ZP	76	2	210931	EX ARM - A400	129	1	990806	ASSY - PROCESSOR BOX
16	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	77	2	210933	HANDLE - PIVOT	130	1	992074	PLATE - COVER-POWER ENTRY
17	4	9199	SCREW - HHCS 3/8-16 X 1/2 ZP	78	1	210935	LEVER - CYLINDER-L	131	2	995000	COLLAR - GRIP
18	18	9226	NUT - HELN 5/16-18 ZP	79	1	210936	LEVER - CYLINDER-R	132	2	995001	CAP - GRIP W HOLE
19	4	9227	NUT - HRLN 3/8-16 ZP	80	1	210938	PIVOT LINK - L	133	2	995006	CAP - GRIP-WO HOLE
20	2	9231	NUT - HJN 3/4-10 ZP	81	1	210939	PIVOT LINK - R	134	4	995060	PLUG - TUBE-1500 OD
21	4	9252	SCREW - CRPHMS 1/4-20 X 1/4 ZP	82	2	210940	HANDLE - A400	135	2	995160	GRIP - MOLDED
22	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	83	1	210942	MODULE - LAT PULLDOWN-A400	136	1	995310	DECAL - SEAT, ARM-POWER
23	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	84	1	210943	COVER - MODULE-BACK	137	1	995324	DECAL - MADE IN THE USA
24	4	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	85	1	210945	MT - DISPLAY-A350	138	1	995615	PLACARD - ENG-POWER-BLK
25	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	86	1	210946	LAP BAR	139	1	995616	PLACARD - ENG-KEY-RED

26	7	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	87	2	212181	SHAFT - PIVOT-CYLINDER LEVER
27	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	88	1	215054	COVER - MODULE
28	4	9346	WASHER - FW-ASTM-F436-3/8 ZP	89	2	215055	PLUG - PIVOT HANDLE
29	22	9353	WASHER - THIN-ACFT 0313 SS	90	4	215056	PLUG - EX ARM
30	2	9355	WASHER - FW-ACFT-3/8 SS	91	4	215057	WASHER - UPH ROLLER-SMALL
31	2	9364	WASHER - ITLW 3/4 ZP	92	3	215058	PLUG - HOLE-1 DIA-SHORT
32	4	9366	WASHER - ITLW #6 ZP	93	2	215401	BELT - LAT PULLDOWN
33	4	9389	WASHER - ITLW 5/16 ZP	94	4	215502	RETAINING RING - 1.70 OD
34	2	100903	TANK - 68 IN3	95	1	215503	MANUAL - USER-A300 LAT PULLDOWN PRO
35	1	105058	PLUG - DIA 1-CLEAR	96	1	215601	PLACARD - A350 LAT PULLDOWN PRO
36	4	105423	BUMPER - MOLDED GLIDE	97	8	225400	BEARING - 6203ZZ-SHIELDED
37	1	105443	DECAL - SN-STRENGTH-CE	98	2	255051	CAP - Ø1-PL
38	2	110830	ASSY - TB VALVE-DIG	99	3	265310	Y CONNECTOR - 1/8 DIA-PL
39	2	110847	ASSY - EC-2500 X 7000	100	2	265404	PLASTIC RIVET
40	4	110894	BEARING - TUBE MT-0750 ID	101	4	313075	TUBE - BEARING SPACER-PUH
41	1	110897	ASSY - QD-MALE	102	2	315026	FOOT ADJ - EXTR-3.250
42	4	112242	CLAMP DISC	103	4	315069	HOLDER - PEDAL
43	2	115000	BUSHING - TANK	104	2	315075	CAP - FOOT ADJ-L
44	2	115005	CLEVIS - CYLINDER-2500	105	2	315076	CAP - FOOT ADJ-R
45	2	115006	3/4 END CAP	106	4	315413	SPRING - EXT-FOOT PEDAL
46	4	115051	BEARING - FLANGE-0.500 ID	107	2	315618	DECAL - FOOT ADJ-PLUS
47	4	115052	BEARING - FLANGE-0.625 ID	108	2	315619	DECAL - FOOT ADJ-MINUS
48	4	115054	PLUG - 2 IN SQ-KEISER	109	3	505063	PIN - HANDLEBAR-1/4 X 1-3/4
49	4	115067	CAP - Ø1 X 3/4	110	10	505068	BUSHING - 4 PIECE
50	1	115323	FILTER - IN LINE	111	2	554997	THREADED INSERT - 3/4 X 1/2 SS
51	2	115333	O-RING - .943 X .737 X .103	112	1	555039	PIN - MF-5/16 SQ X 2 1/8
52	2	115372	DECAL - KEISER LOGO-1 1/4" RED	113	2	555048	PLATE - FRICTION W/HOLE
53	2	115404	PLUG - HOLE-1 DIA	114	2	555058	BUSHING - SHORT

54	1	120803	FLOW RESTRICTOR
55	4	132181	TUBE - ROLLER
56	8	132200	AXLE
57	4	132201	AXLE - THREADED
58	2	135005	SEAT RACK
59	2	135006	SEAT RAIL
60	5	135055	STEM BUMPER
61	12	135060	ROLLER

D	4476	REFERENCE ECO MEMO FOR DETAILS	LMG	LC	11/17/25
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	LMG	DATE DRAWN:
-----------	-----	-------------

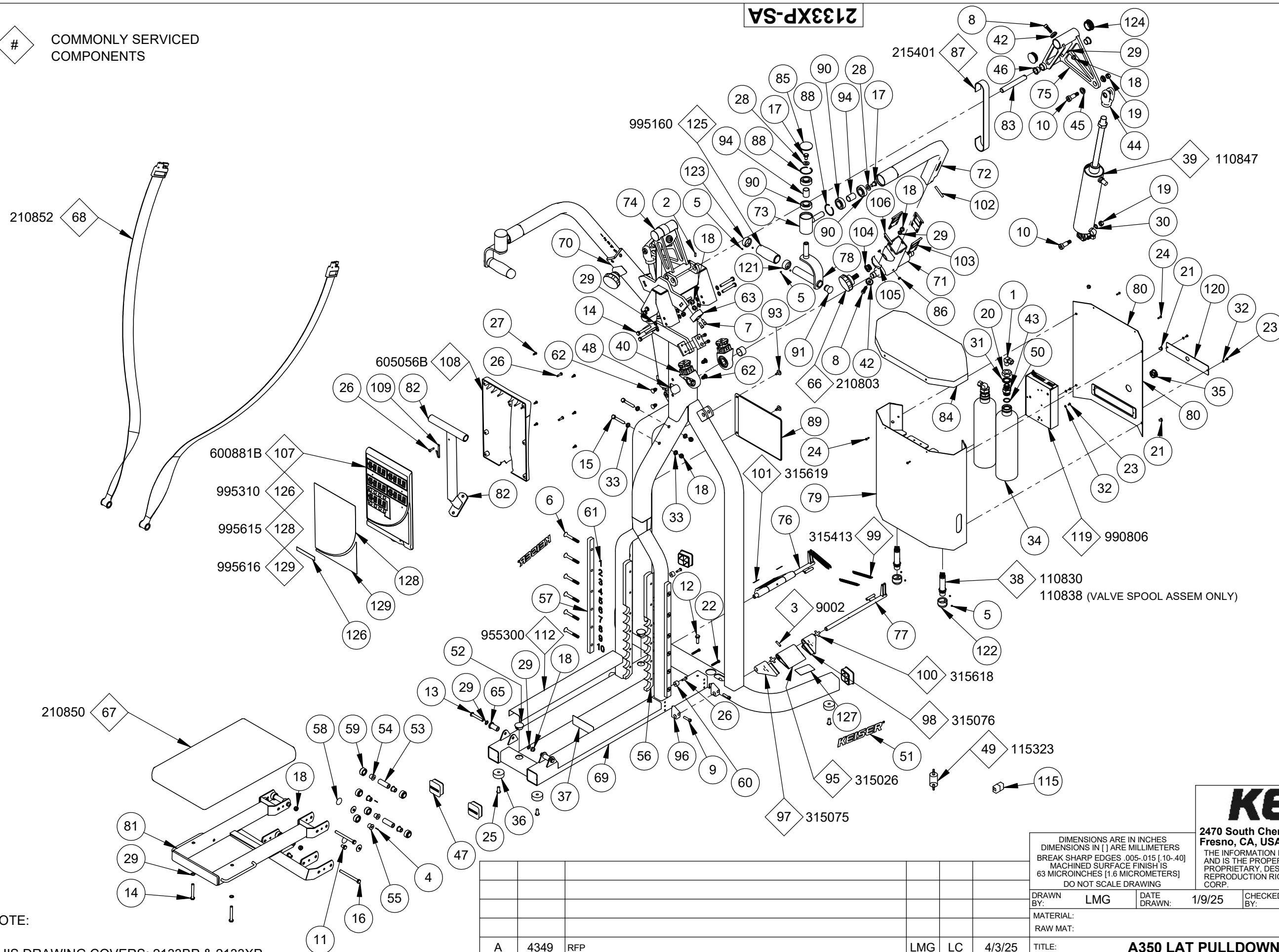
MATERIAL:	
RAW MAT:	

TITLE:	A300 I
--------	---------------

SHEET 2 OF 4	SCALE:
----------------------------	--------

	
2470 South Cherry Ave. Fresno, CA, USA 93706-5004	Phone: (559) 256-8000 Fax: (559) 256-8100
THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.	
/9/25	CHECKED BY: NJR
	DATE CHECKED: 4/15/25
MASS (Kg):	
AT PULLDOWN PRO - SA	
:1 DRAWING SIZE: B	PART#: 2133XP-SA

 COMMONLY SERVICED COMPONENTS



THIS DRAWING COVERS: 2133BP & 2133XP

							BREAK SHARP EDGES: .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.			
							DRAWN BY: LMG	DATE DRAWN: 1/9/25	CHECKED BY:	DATE CHECKED:		
							MATERIAL:					
							RAW MAT: MASS (Kg):					
A	4349	RFP		LMG	LC	4/3/25	TITLE: A350 LAT PULLDOWN PRO - PWR-SA					
REV	ECO	REVISION DESCRIPTION				BY	CKD	DATE	SHEET 1 OF 4	SCALE: 1:13	DRAWING SIZE: B	PART#: 2133XP-SA

KEISER®

2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	LMG	DATE DRAWN:	1/9/25	CHECKED BY:	DATE CHECKED:
-----------	-----	-------------	--------	-------------	---------------

MATERIAL:	
RAW MAT:	MASS (Kg):

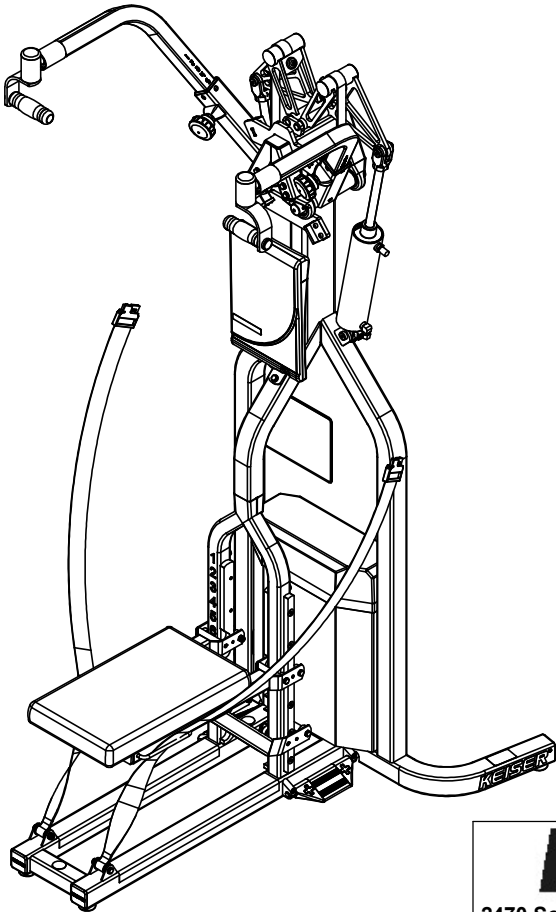
TITLE:	A350 LAT PULLDOWN PRO - PWR-SA
--------	---------------------------------------

SHEET 1 OF 4	SCALE: 1:13	DRAWING SIZE: B	PART#: 2133XP-SA
----------------------------	--------------------	---------------------------	-------------------------

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	2	8153	CAF - ME-3/8 C X 1/4 M	62	4	155052	PLUG - HOLE-8.7MM DIA	115	1	962016	CON - MOD-COUPLER-6-6
2	2	9001	PIN SPRING - 3/16 X 1/2	63	4	165421	STOP - EA-URETHANE	116	4	962017	CON-MOD-P-6P-6C
3	2	9002	PIN SPRING - 3/16 X 7/8	64	1	170891	ASSY - MUFFLER-LONG	117	1	966701	WIRE - CABLE-4-26GA
4	4	9009	PIN SPRING 0063 X 0500 ZP	65	2	195001	SEAT BELT ADAPTER .3125	118	1	966702	WIRE - CABLE-6-26GA
5	12	9014	SCREW - HSSS 8-32 X 1/8 SS	66	2	210803	KNOB - THREADED	119	1	990806	ASSY - PROCESSOR BOX
6	12	9079	SCREW - SFCHCS 5/16-18 X2 1/2	67	1	210850	BACK CUSHION	120	1	992074	PLATE - COVER-POWER ENTRY
7	8	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	68	1	210852	SEAT BELT - A400	121	2	995000	COLLAR - GRIP
8	4	9101	SCREW - SHCS 5/16-18 X 1 ZP	69	1	210928	FRAME - MAIN-A400	122	2	995001	CAP - GRIP W HOLE
9	4	9108	SCREW - SHCS 1/4-20 X 1 ZP	70	1	210929	RECEP - EX ARM-L	123	2	995006	CAP - GRIP-WO HOLE
10	4	9127	SCREW - SHSS 1/2 X 1 ZP	71	1	210930	RECEP - EX ARM-R	124	4	995060	PLUG - TUBE-1500 OD
11	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	72	2	210931	EX ARM - A400	125	2	995160	GRIP - MOLDED
12	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	73	2	210933	HANDLE - PIVOT	126	1	995310	DECAL - SEAT, ARM-POWER
13	2	9178	SCREW - HHCS 5/16-18 X 2 ZP	74	1	210935	LEVER - CYLINDER-L	127	1	995324	DECAL - MADE IN THE USA
14	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	75	1	210936	LEVER - CYLINDER-R	128	1	995615	PLACARD - ENG-POWER-BLK
15	2	9181	SCREW - HHCS 5/16-18 X 2-3/4 ZP	76	1	210938	PIVOT LINK - L	129	1	995616	PLACARD - ENG-KEY-RED
16	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	77	1	210939	PIVOT LINK - R				
17	4	9199	SCREW - HHCS 3/8-16 X 1/2 ZP	78	2	210940	HANDLE - A400				
18	20	9226	NUT - HELN 5/16-18 ZP	79	1	210942	MODULE - LAT PULLDOWN-A400				
19	4	9227	NUT - HRLN 3/8-16 ZP	80	1	210943	COVER - MODULE-BACK				
20	2	9231	NUT - HJN 3/4-10 ZP	81	1	210944	FRAME - SEAT-A400				
21	4	9252	SCREW - CRPHMS 1/4-20 X 1/4 ZP	82	1	210945	MT - DISPLAY-A350				
22	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	83	2	212181	SHAFT - PIVOT-CYLINDER LEVER				
23	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	84	1	215054	COVER - MODULE				
24	4	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	85	2	215055	PLUG - PIVOT HANDLE				
25	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	86	4	215056	PLUG - EX ARM				
26	7	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	87	2	215401	BELT - LAT PULLDOWN				
27	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	88	4	215502	RETAINING RING - 1.70 OD				
28	4	9346	WASHER - FW-ASTM-F436-3/8 ZP	89	1	215601	PLACARD - A350 LAT PULLDOWN PRO				
29	26	9353	WASHER - THIN-ACFT 0313 SS	90	8	225400	BEARING - 6203ZZ-SHIELDED				
30	2	9355	WASHER - FW-ACFT-3/8 SS	91	2	255051	CAP - Ø1-PL				
31	2	9364	WASHER - ITLW 3/4 ZP	92	3	265310	Y CONNECTOR - 1/8 DIA-PL				
32	4	9366	WASHER - ITLW #6 ZP	93	2	265404	PLASTIC RIVET				
33	4	9389	WASHER - ITLW 5/16 ZP	94	4	313075	TUBE - BEARING SPACER-PUH				
34	2	100903	TANK - 68 IN3	95	2	315026	FOOT ADJ - EXTR-3.250				
35	1	105058	PLUG - DIA 1-CLEAR	96	4	315069	HOLDER - PEDAL				
36	4	105423	BUMPER - MOLDED GLIDE	97	2	315075	CAP - FOOT ADJ-L				
37	1	105443	DECAL - SN-STRENGTH-CE	98	2	315076	CAP - FOOT ADJ-R				
38	2	110830	ASSY - TB VALVE-DIG	99	4	315413	SPRING - EXT-FOOT PEDAL				
39	2	110847	ASSY - EC-2500 X 7000	100	2	315618	DECAL - FOOT ADJ-PLUS				
40	4	110894	BEARING ASSY	101	2	315619	DECAL - FOOT ADJ-MINUS				
41	1	110897	ASSY - QD-MALE	102	2	505063	PIN - HANDLEBAR-1/4 X 1-3/4				
42	4	112242	CLAMP DISC	103	6	505068	BUSHING - 4 PIECE				
43	2	115000	BUSHING - TANK	104	2	554997	THREADED INSERT - 3/4 X 1/2 SS				
44	2	115005	CLEVIS - CYLINDER-2500	105	2	555048	PLATE - FRICTION W/HOLE				
45	4	115051	BEARING - FLANGE-0.500 ID	106	2	555058	BUSHING - SHORT				
46	4	115052	BEARING - FLANGE-0.625 ID	107	1	600881B	DISPLAY BOX - 5 WIN				
47	4	115054	PLUG - 2 IN SQ-KEISER	108	1	605056B	DISPLAY BOX - BACK				
48	4	115067	CAP - Ø1 X 3/4	109	1	605428	GROUND CLAMP - DISPLAY				
49	1	115323	FILTER - IN LINE	110	1	953101	TUBING - .375 OD X .062 W-PE BLK				
50	2	115333	O-RING - .943 X .737 X .103	111	1	953108	TUBING - 1/4 URETHANE BLK				
51	2	115372	DECAL - KEISER LOGO-1 1/4" RED	112	2	955300	STRIP - PROTECTOR-4 INCH				
52	2	115404	PLUG - HOLE-1 DIA	113	2	962004	CON - 2MM-2-S				
53	4	132181	TUBE - ROLLER	114	2	962005	CON - MOD - P-4P-4C				
54	8	132200	AXLE								
55	4	132201	AXLE - THREADED								
56	2	135005	SEAT RACK								
57	2	135006	SEAT RAIL								
58	4	135055	STEM BUMPER								
59	12	135060	ROLLER								
60	4	135076	PLASTIC BUMPER								
61	1	135306	LARGE SEAT STRIP DECAL 1 - 10								

A	4349	RFP						LMG	LC	4/3/25	
REV	ECO	REVISION DESCRIPTION						BY	CKD	DATE	

DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		DRAWN BY: LMG		DATE DRAWN: 1/9/25		CHECKED BY:		DATE CHECKED:	
MATERIAL:		RAW MAT:		MASS (Kg):		TITLE: A350 LAT PULLDOWN PRO - PWR-SA		SHEET 2 OF 4	
SCALE: 1:1		DRAWING SIZE: B		PART#: 2133XP-SA					



KEISER®
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY
AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT,
PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND
REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER
CORP.