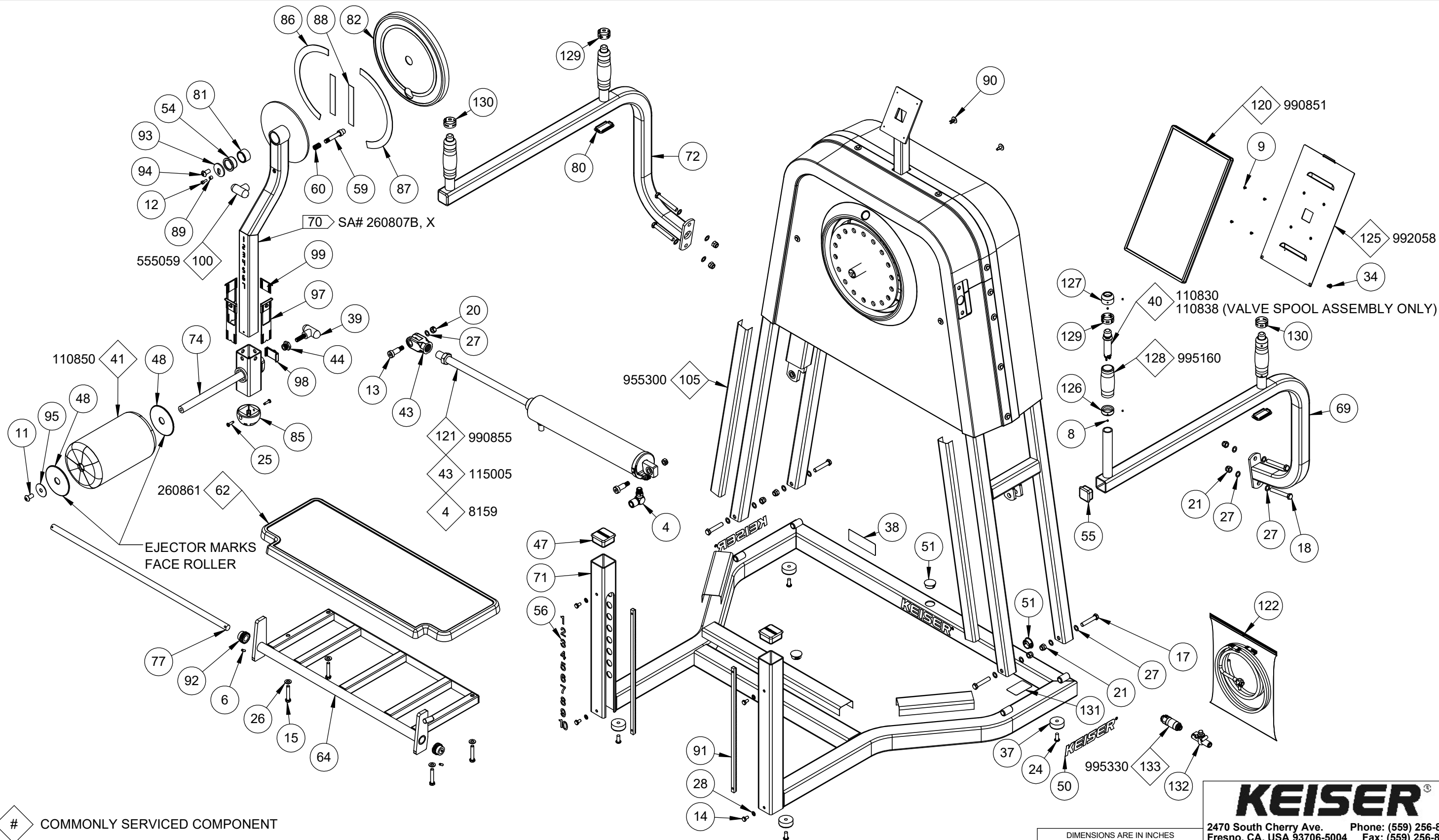




COMMONLY SERVICED COMPONENT

PARTS ASSOCIATED WITH A SERVICE ASSEMBLY

NOTE:

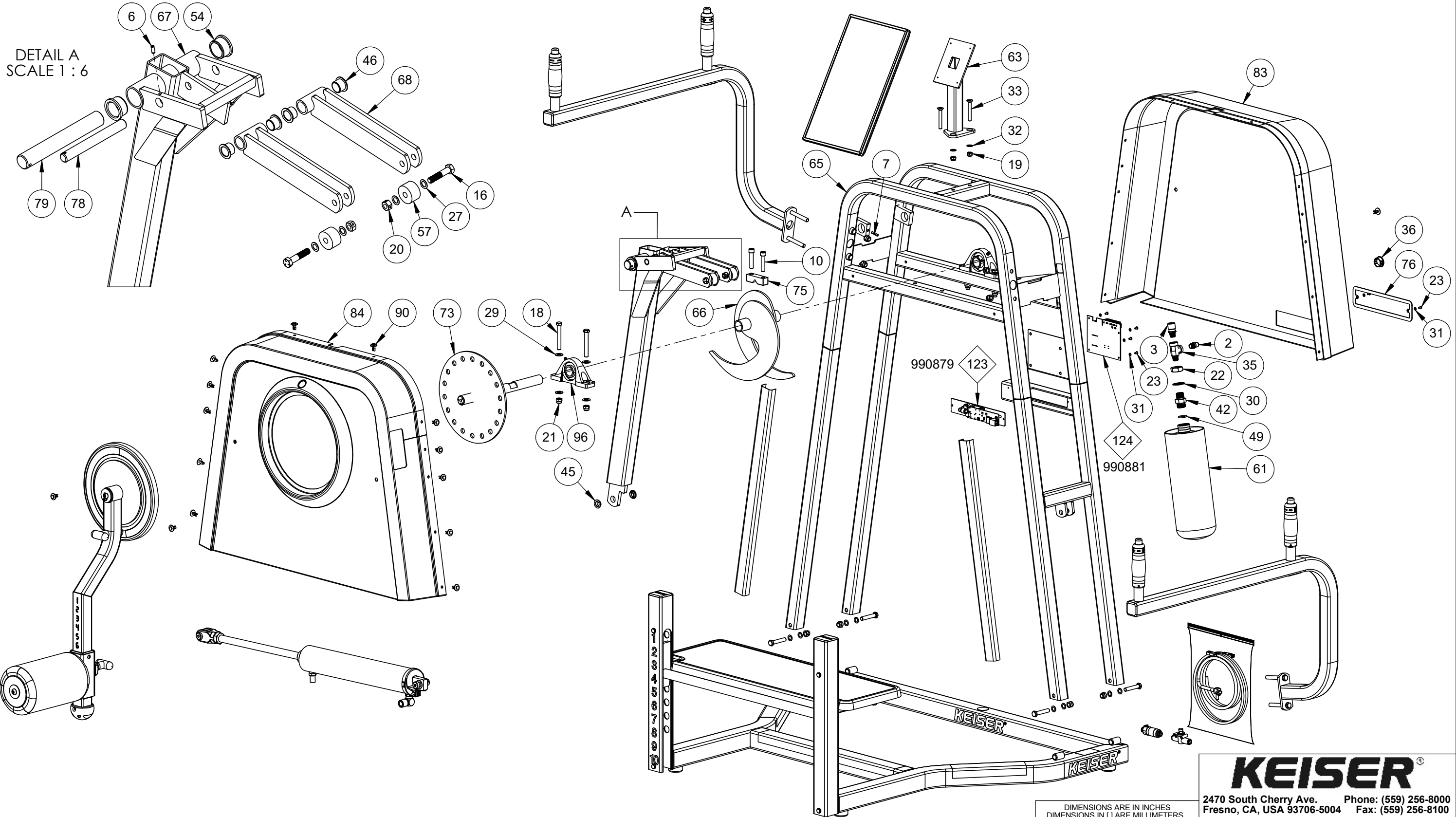
THIS DRAWING COVERS: 2621B4 & 2621X4

A	4497	REFERENCE WM BOM REV G	JC	LC	1/21/26
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY:	JC	DATE DRAWN:	9/2/25	CHECKED BY:	MP	DATE CHECKED:	1/2/26
MATERIAL:							
RAW MAT:							MASS (Kg):
TITLE:	A400 STANDING HIP - SA						
SHEET 1 OF 3	SCALE:	1:10	DRAWING SIZE:	B	PART#:	2621X4-SA	

KEISER
2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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DO NOT SCALE DRAWING

DRAWN BY: JC	DATE DRAWN: 9/2/25	CHECKED BY: MP	DATE CHECKED: 1/2/26
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MATERIAL:	
RAW MAT:	MASS (Kg):

TITLE:	A400 STANDING HIP - SA		
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SHEET 2 OF 3	SCALE: 1:10	DRAWING SIZE: B	PART#: 2621X4-SA
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REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	4497	REFERENCE WM BOM REV G	JC	LC	1/21/26

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	6	8043	CON - 3/16 BARB X 1/8 BARB	64	1	260912	STEP	119	1	966746	WIRE - CABLE-4 CIRCUIT-MICROFIT-0.5M
2	1	8044	CON - 8MM PTC X 1/4M NPT	65	1	260914	FRAME - MAIN-TOP-A400	120	1	990851	DISPLAY MODULE - A400
3	1	8045	CON - 12MM PTC X 1/4M NPT	66	1	260919	CAM	121	1	990855	CYL - XDCR-2500 X 12000
4	1	8159	ELBOW - 12MM PTC X 1/4M NPT	67	1	260921	LEVER ARM	122	1	990862	KIT - INSTALLATION-A400
5	4	8385	Y CONNECTOR - 8MM PTC	68	2	260922	FOLLOWER ARM	123	1	990879	MODULE - POWER ENTRY-MDR
6	3	9001	PIN SPRING - 3/16 X 1/2	69	1	260926	HANDLE BAR - R-A400	124	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
7	1	9002	PIN SPRING - 3/16 X 7/8	70	1	260930	EXERCISE ARM	125	1	992058	PLATE - DISPLAY BACK-A400
8	16	9014	SCREW - HSSS 8-32 X 1/8 SS	71	1	260935	BASE FRAME - A250	126	4	995000	COLLAR - GRIP
9	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	72	1	260940	HANDLE BAR - L	127	4	995001	CAP - GRIP W HOLE
10	2	9103	SCREW - SHCS 3/8-16 X 3/4	73	1	260957	EX CAM SHAFT	128	4	995160	GRIP - MOLDED
11	1	9110	SCREW - SBHCS 3/8-16 X 3/4 SS	74	1	260965	SLIDER - ROLLER CUSHION	129	2	995300	DECAL - TB-PLUS
12	1	9111	SCREW - SHCS #10-24 X 1/2 GR5 ZP	75	1	261949	CLP BAR - CAM - BLK	130	2	995301	DECAL - TB-MINUS
13	2	9127	SCREW - SHSS 1/2 X 1 ZP	76	1	262051	PLATE - BEAUTY-BACK COVER	131	1	995324	DECAL - MADE IN THE USA
14	4	9150	SCREW - HHCS 1/4-20 X 1/2 ZP	77	1	262180	PIVOT SHAFT - STEP	132	1	995328	VALVE - FLOW CONTROL-IN-LINE-8MM PTC
15	4	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP	78	1	262182	PIVOT SHAFT - FOLLOWER ARM	133	1	995330	FILTER - IN LINE-8MM PTC
16	2	9204	SCREW - HHCS 3/8-16 X 1-3/4 ZP	79	1	262201	SHAFT - 1000 X 7000	134	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
17	4	9205	SCREW - HHCS 3/8-16 X 2 ZP	80	2	265052	CAP - 1 X 2				
18	8	9208	SCREW - HHCS 3/8-16 X 2-3/4 ZP	81	1	265054	CYL BEARING				
19	2	9226	NUT - HELN 5/16-18 ZP	82	1	265062	INDEX COVER				
20	4	9227	NUT - HRLN 3/8-16 ZP	83	1	265063	COVER - BACK-A400				
21	12	9228	NUT - HELN 3/8-16 ZP	84	1	265064	COVER - FRONT-A400				
22	1	9231	NUT - HJN 3/4-10 ZP	85	1	265069	CAP - TUBE END				
23	6	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	86	1	265303	L INDEX DECAL				
24	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	87	1	265304	R INDEX DECAL				
25	2	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	88	2	265402	INDEX TAPE				
26	4	9351	WASHER - FW-SAE-5/16 ZP	89	1	265403	CAP SCREW SLEEVE				
27	21	9355	WASHER - FW-ACFT-3/8 SS	90	18	265404	PLASTIC RIVET				
28	4	9357	WASHER - ITLW 1/4 ZP	91	2	265421	RACK - STEP				
29	8	9358	WASHER - FW-SAE-3/8 ZP	92	2	265423	GEAR - STEP				
30	1	9364	WASHER - ITLW 3/4 ZP	93	1	265431	LOCKING FENDER WASHER				
31	6	9366	WASHER - ITLW #6 ZP	94	1	265432	LOCKING BUTTONHEAD SCREW				
32	2	9389	WASHER - ITLW 5/16 ZP	95	1	265433	SS FENDER WASHER 0375				
33	2	9418	SCREW - SFCHCS 5/16-18 X 2 1/4 ZP	96	2	265502	PILLOW BLOCK-BRG 1000 DIA				
34	2	9506	SCREW - SBHCS M6X1 X 10 ZP	97	3	505068	BUSHING - 4 PIECE				
35	1	9988	STREET TEE 1/4	98	1	555000	PLATE - FRICTION				
36	1	105058	PLUG - DIA 1-CLEAR	99	1	555058	BUSHING - SHORT				
37	4	105423	BUMPER - MOLDED GLIDE	100	1	555059	KNOB - T-BLACK				
38	1	105443	DECAL - SN-STRENGTH-CE	101	1	953098	TUBING - 8MM URETHANE-BLK				
39	1	110804	ASSY - KNOB-1.25	102	1	953099	TUBING - 12MM URETHANE-BLK				
40	4	110830	ASSY - TB VALVE-DIG	103	1	953108	TUBING - 1/4 URETHANE BLK				
41	1	110850	ROLLER CUSHION	104	1	954207	TAPE 3M #4930-3/4 OR 1				
42	1	115000	BUSHING - TANK	105	1	955300	STRIP - PROTECTOR-4 INCH				
43	1	115005	CLEVIS - CYLINDER-2500	106	4	962004	CON - 2MM-2-S				
44	1	115036	THREADED INSERT - 5/8 X 3/8 SS	107	2	962005	CON - MOD - P-4P-4C				
45	2	115051	BEARING - FLANGE-0.500 ID	108	2	962006	CON - MOD-P-6P-4C				
46	4	115052	BEARING - FLANGE-0.625 ID	109	2	962055	CON - 2MM-8-S				
47	2	115054	PLUG - 2 IN SQ-KEISER	110	1	962070	CON - 2.5MM-6-S				
48	2	115055	WASHER - UPHOLSTERY ROLLER	111	2	962071	CON - S-20-24 AWG-CRIMP-TIN				
49	1	115333	O-RING - .943 X .737 X .103	112	1	962072	CON - 3MM-2-S				
50	3	115372	DECAL - KEISER LOGO-1 1/4" RED	113	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX				
51	3	115404	PLUG - HOLE-1 DIA	114	2	962074	CON - MOD-P-8P-8C				
52	16	115423	TIE - 8 IN-PL BLK	115	1	964506	FILTER - FERRITE-310 OHM				
53	1	115429	PLASTIC TIE - 10" RED	116	1	966701	WIRE - CABLE-4-26 GA				
54	3	135050	BEARING - FLANGE-1" ID	117	1	966712	WIRE - CABLE-2-22 GA				
55	2	135056	CAP - 1.500 SQ-PL	118	1	966717	WIRE - CABLE-8-24 GA				
56	1	135306	DECAL - SEAT-1-10								
57	2	145420	CAM - FOLLOWER								
58	1	170891	ASSY - MUFFLER-LONG								
59	1	172180	PLUNGER								
60	1	175500	SPRING - PLUNGER								
61	1	255318	TANK - 144 CU IN								
62	1	260861	STEP PLATFORM								
63	1	260905	DISPLAY MT - A400								

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