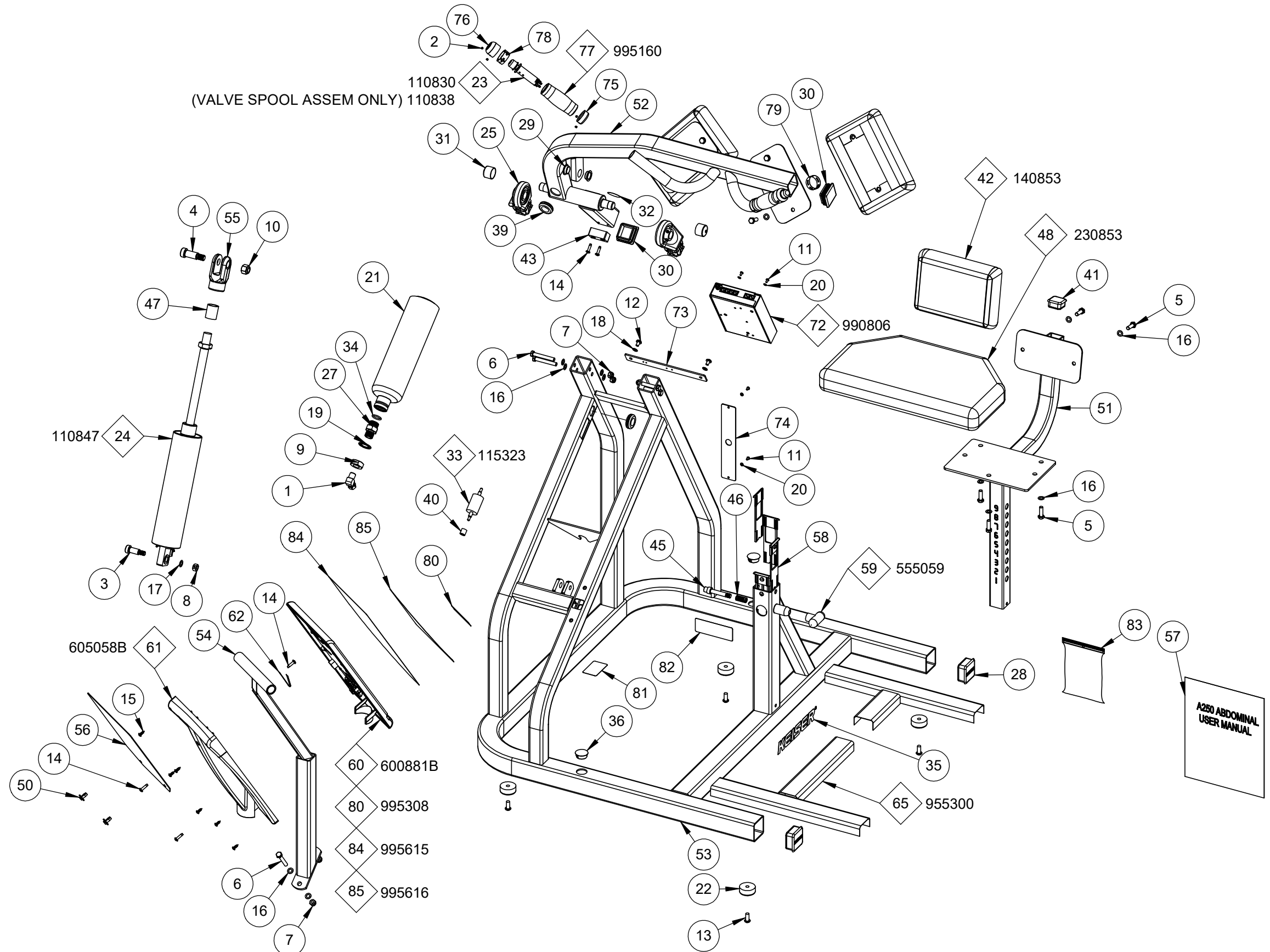




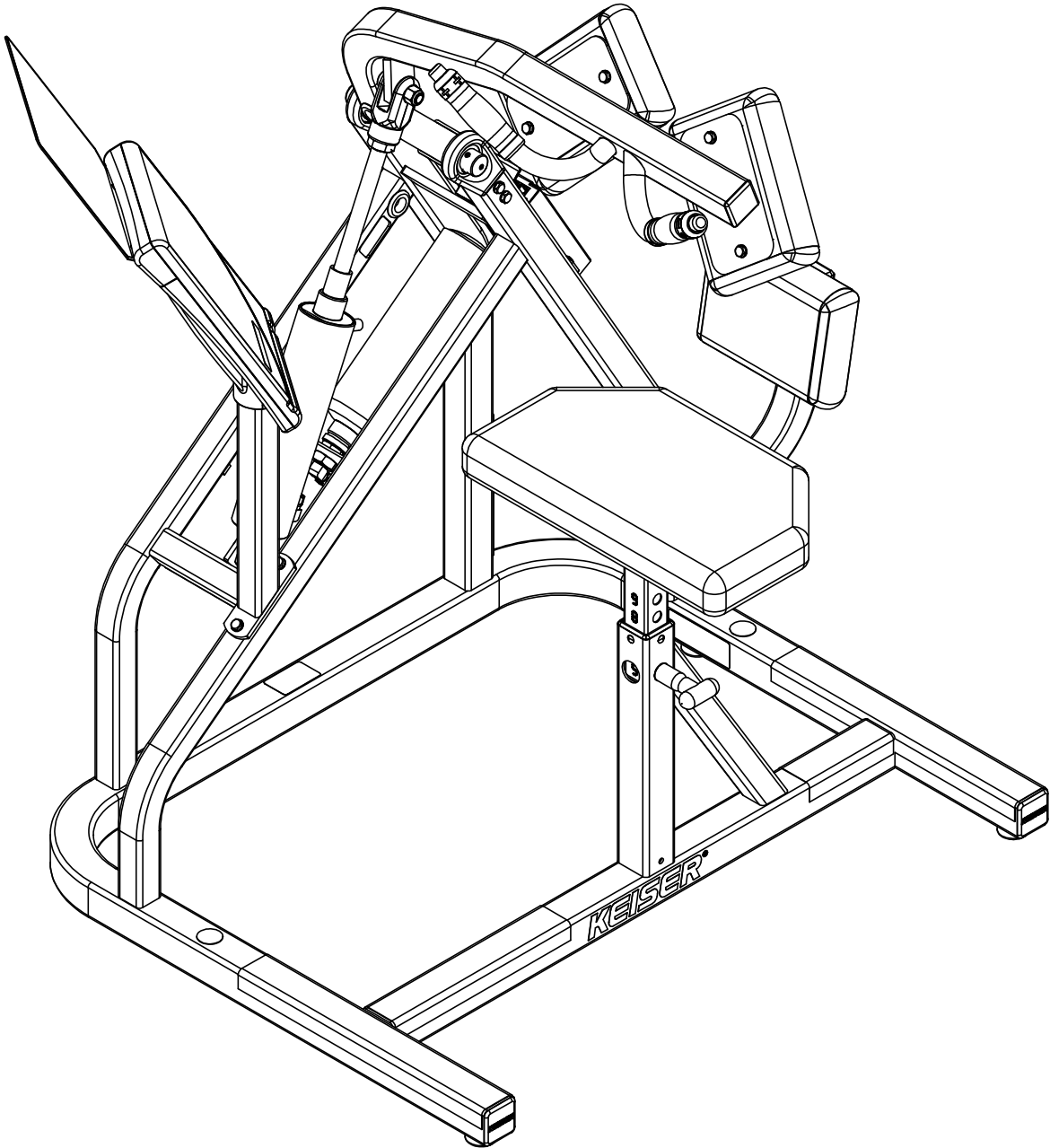
COMMONLY SERVICED COMPONENTS

NOTE:

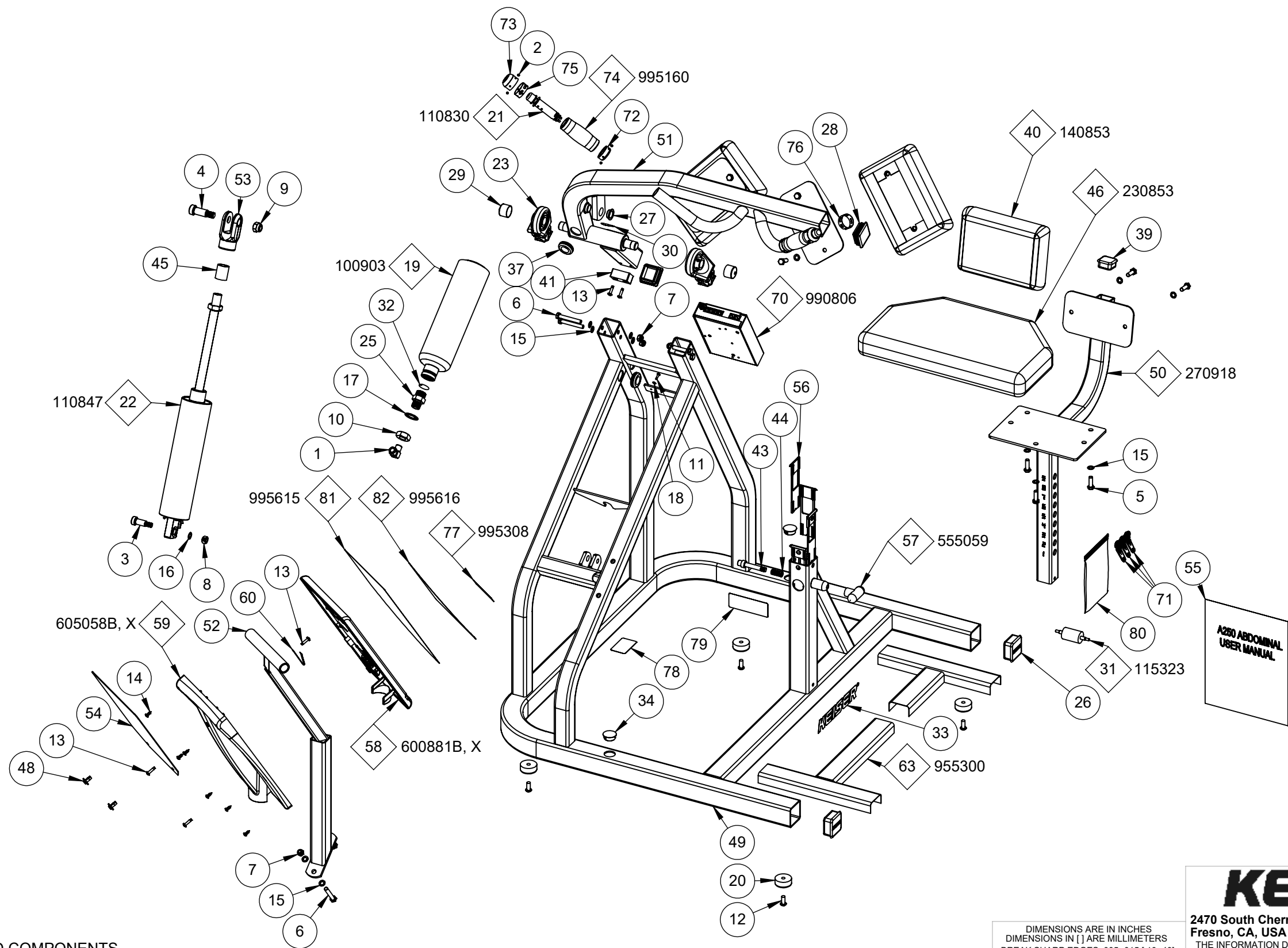
THIS DRAWING COVERS: 2721BP AND 2721SP

			KEISER 2470 South Cherry Ave. Phone: (559) 256-8000 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP. DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]	ECO BY: AL	ECO ENGINEER: MP	ECO CHECK BY: LC	ECO DATE: 7/30/26	ECO: 4500		
				PROJECT ENGINEER: LC		DRAWN BY: BJU		ORIGINATION DATE: 1/22/21		
				MATERIAL:					MATERIAL #:	
				TITLE: A250 ABDOMINAL - PWR-SA					PART #: 2721XP-SA	REV: C
REV: C	REFERENCE PRODUCTION DRAWING REV D									

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8153	CAF - ME-3/8 C X 1/4 M	64	1	953108	TUBING - 1/4 URETHANE BLK
2	8	9014	SCREW - HSSS 8-32 X 1/8 SS	65	1	955300	STRIP - PROTECTOR-4 INCH
3	1	9127	SCREW - SHSS 1/2 X 1 ZP	66	2	962004	CON - 2MM-2-S
4	1	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	67	4	962005	CON - MOD - P-4P-4C
5	9	9176	SCREW - HHCS 5/16-18 X 1 ZP	68	1	962016	CON - MOD-COUPLER-6-6
6	6	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	69	4	962017	CON-MOD-P-6P-6C
7	6	9226	NUT - HELN 5/16-18 ZP	70	1	966701	WIRE - CABLE-4-26 GA
8	1	9227	NUT - HRLN 3/8-16 ZP	71	1	966702	WIRE - CABLE-6-26 GA
9	1	9231	NUT - HJN 3/4-10 ZP	72	1	990806	ASSY - PROCESSOR BOX
10	1	9241	NUT - HELN 1/2-13 ZP	73	1	991724	PLATE - MT-PROCESSOR BOX
11	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	74	1	992074	PLATE - COVER-POWER ENTRY
12	2	9267	SCREW - CRPHMS 1/4-20 X 3/8 ZP	75	2	995000	COLLAR - GRIP
13	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	76	2	995001	CAP - GRIP W HOLE
14	5	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	77	2	995160	GRIP - MOLDED
15	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	78	1	995300	DECAL - TB-PLUS
16	21	9353	WASHER - THIN-ACFT 0313 SS	79	1	995301	DECAL - TB-MINUS
17	1	9355	WASHER - FW-ACFT-3/8 SS	80	1	995308	DECAL - SEAT-POWER
18	2	9357	WASHER - ITLW 1/4 ZP	81	1	995324	DECAL - MADE IN THE USA
19	1	9364	WASHER - ITLW 3/4 ZP	82	1	995381	DECAL - SERIAL NUMBER - STRENGTH
20	4	9366	WASHER - ITLW #6 ZP	83	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
21	1	100903	TANK - 68 IN3	84	1	995615	PLACARD - ENG-POWER-BLK
22	4	105423	BUMPER - MOLDED GLIDE	85	1	995616	PLACARD - ENG-KEY-RED
23	2	110830	ASSY - TB VALVE-DIG				
24	1	110847	ASSY - EC-2.5 X 7				
25	2	110894	BEARING - TUBE MT-0750 ID				
26	1	110897	ASSY - QD-MALE				
27	1	115000	BUSHING - TANK				
28	2	115054	PLUG - 2 IN SQ-KEISER				
29	2	115056	BEARING - FLANGE-0.625 ID-SHORT				
30	2	115059	CAP - 1-3/4 SQ				
31	2	115067	CAP - Ø1 X 3/4				
32	1	115301	FINGER WARNING DECAL				
33	1	115323	FILTER - IN LINE				
34	1	115333	O-RING - .943 X .737 X .103				
35	2	115372	DECAL - KEISER LOGO-1 1/4" RED				
36	3	115404	PLUG - HOLE-1 DIA				
37	13	115423	TIE - 8 IN-PL BLK				
38	1	115429	PLASTIC TIE - 10" RED				
39	2	115463	GROMMET - 075106013				
40	1	120803	FLOW RESTRICTOR				
41	1	135056	CAP - 1.500 SQ-PL				
42	3	140853	ARM CUSHION				
43	1	165421	STOP - EA-URETHANE				
44	1	170891	ASSY - MUFFLER-LONG				
45	1	172180	PLUNGER				
46	1	175500	SPRING - PLUNGER				
47	1	215052	CYLINDER STOP				
48	1	230853	SEAT CUSHION				
49	1	265310	Y CONNECTOR - 1/8 DIA-PL				
50	2	265404	PLASTIC RIVET				
51	1	270918	SEAT BACK WELDT BLK				
52	1	270919	EX ARM				
53	1	270929	FRAME - MAIN-A400				
54	1	270932	WELDT - DISPLAY MT-CS				
55	1	275003	CLEVIS - A250				
56	1	275416	PLACARD - A250 ABDOMINAL				
57	1	275501	MANUAL - USER - ABDOMINAL				
58	4	505068	BUSHING - 4 PIECE				
59	1	555059	KNOB - T-BLACK				
60	1	600881B	DISPLAY BOX - 5 WIN				
61	1	605058B	DISPLAY BOX - BACK-W/HOLES				
62	1	605428	GROUND CLAMP - DISPLAY				
63	1	953101	TUBING - .375 OD X .062 W-PE BLK				



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				AL	MP	LC	7/30/26	4500
				PROJECT ENGINEER:		DRAWN BY:		ORIGINATION DATE:
				LC		BJU		1/22/21
				MATERIAL:				
REV:			TITLE:				PART #:	REV:
C	REFERENCE PRODUCTION DRAWING REV D		A250 ABDOMINAL - PWR-SA				2721XP-SA	C



COMMONLY SERVICED COMPONENTS

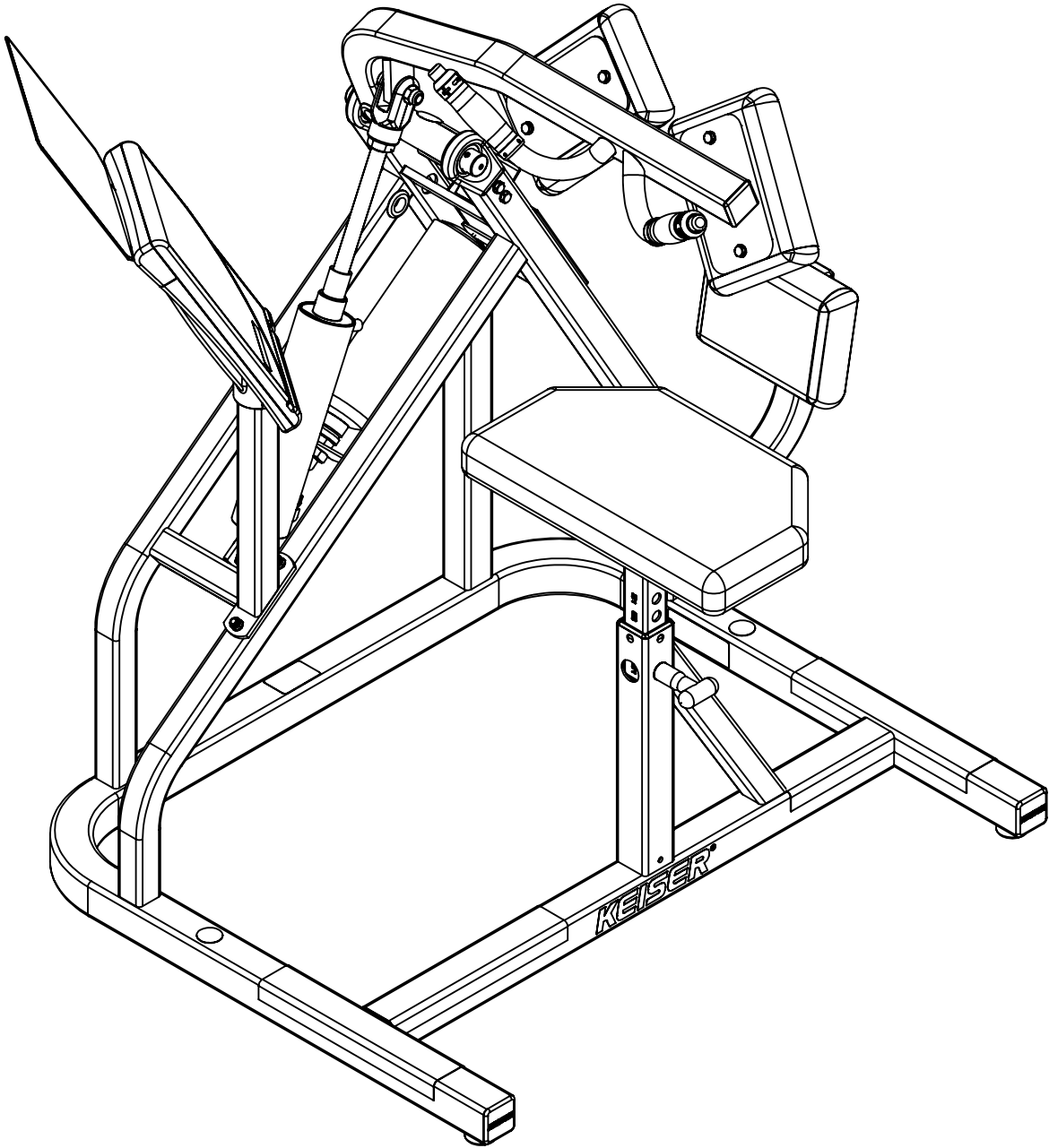
NOTE:

- (1) THIS DRAWING COVERS: 2721BP, 2721PP, AND 2721SP
- (2) FOLLOW ALL TOP LEVEL PROCEDURES

							DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.							
							DRAWN BY: BJU		DATE DRAWN: 10/13/20		CHECKED BY: LC		DATE CHECKED: 1/22/21			
							MATERIAL:									
							RAW MAT:									
B	3834	REFERENCE ECO MEMO FOR DETAILS				BJU	LC	9/8/21	TITLE: A250 ABDOMINAL - PWR-SA							
REV	ECO	REVISION DESCRIPTION				BY	CKD	DATE	SHEET 1 OF 2		SCALE: 1:10		DRAWING SIZE: B		PART#: 2721XP-SA	

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8153	CAF - ME-3/8 C X 1/4 M	64	2	962004	CON - 2MM-2-S
2	8	9014	SCREW - HSSS 8-32 X 1/8 SS	65	4	962005	CON - MOD - P-4P-4C
3	1	9127	SCREW - SHSS 1/2 X 1 ZP	66	1	962016	CON - MOD-COUPLER-6-6
4	1	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	67	4	962017	CON-MOD-P-6P-6C
5	9	9176	SCREW - HHCS 5/16-18 X 1 ZP	68	1	966701	WIRE - CABLE-4-26 GA
6	6	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	69	1	966702	WIRE - CABLE-6-26 GA
7	6	9226	NUT - HELN 5/16-18 ZP	70	1	990806	ASSY - PROCESSOR BOX
8	1	9227	NUT - HRLN 3/8-16 ZP	71	3	990812	KEY - DATA-CS
9	1	9230	NUT - HELN 1/2-13 ZP	72	2	995000	COLLAR - GRIP
10	1	9231	NUT - HJN 3/4-10 ZP	73	2	995001	CAP - GRIP W HOLE
11	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	74	2	995160	GRIP - MOLDED
12	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	75	1	995300	DECAL - TB-PLUS
13	5	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	76	1	995301	DECAL - TB-MINUS
14	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	77	1	995308	DECAL - SEAT-POWER
15	21	9353	WASHER - THIN-ACFT 0313 SS	78	1	995324	DECAL - MADE IN THE USA
16	1	9355	WASHER - FW-ACFT-3/8 SS	79	1	995381	DECAL - SERIAL NUMBER - STRENGTH
17	1	9364	WASHER - ITLW 3/4 ZP	80	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
18	2	9366	WASHER - ITLW #6 ZP	81	1	995615	PLACARD - ENG-POWER-BLK
19	1	100903	TANK - 68 IN3	82	1	995616	PLACARD - ENG-KEY-RED
20	4	105423	BUMPER - MOLDED GLIDE				
21	2	110830	ASSY - TB VALVE-DIG				
22	1	110847	ASSY - EC-2.5 X 7				
23	2	110894	BEARING ASSY				
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25	1	115000	BUSHING - TANK				
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27	2	115056	BEARING - FLANGE-.625 ID SHORT				
28	2	115059	CAP - 1-3/4 SQ				
29	2	115067	CAP - Ø 1 X 3/4				
30	1	115301	FINGER WARNING DECAL				
31	1	115323	FILTER - IN LINE				
32	1	115333	O-RING - .943 X .737 X .103				
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34	3	115404	PLUG - HOLE-1 DIA				
35	8	115423	TIE - 8 IN-PL BLK				
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41	1	165421	STOP - EA-URETHANE				
42	1	170891	ASSY - MUFFLER-LONG				
43	1	172180	PLUNGER				
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45	1	215052	CYLINDER STOP				
46	1	230853	SEAT CUSHION				
47	1	265310	Y CONNECTOR - 1/8 DIA-PL				
48	2	265404	PLASTIC RIVET				
49	1	270913	MAIN FRAME - ABDOMINAL				
50	1	270918	SEAT BACK WELDT BLK				
51	1	270919	EX ARM				
52	1	270932	WELDT - DISPLAY MT-CS				
53	1	275003	CLEVIS				
54	1	275416	PLACARD - A250 ABDOMINAL				
55	1	275501	MANUAL - USER - ABDOMINAL				
56	4	505068	BUSHING - 4 PIECE				
57	1	555059	KNOB - T-BLACK				
58	1	600881X	DISPLAY BOX - 5 WIN				
59	1	605058X	DISPLAY BOX - BACK-W/HOLES				
60	1	605428	GROUND CLAMP - DISPLAY				
61	1	953101	TUBING - .375 OD X .062 W-PE BLK				
62	1	953108	TUBING - 1/4 URETHANE BLK				
63	1	955300	STRIP - PROTECTOR-4 INCH				

2721XP-SA



KEISER®

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Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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							DRAWN BY:	BJU	DATE DRAWN:	10/13/20	CHECKED BY:	LC	DATE CHECKED:	1/22/21		
							MATERIAL:									
							RAW MAT:									
B	3834	REFERENCE ECO MEMO FOR DETAILS				BJU	LC	9/8/21	TITLE: A250 ABDOMINAL - PWR-SA							
REV	ECO	REVISION DESCRIPTION				BY	CKD	DATE	SHEET 2 OF 2		SCALE:	1:8	DRAWING SIZE:	B	PART#:	2721XP-SA