

COMMONLY SERVICED COMPONENTS

2821X4-SA

COMMONLY SERVICED COMPONENTS

KEISER

2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY: LMG DATE DRAWN: 2/6/24 CHECKED BY: MP DATE CHECKED: 7/10/25
MATERIAL: RAW MAT: MASS (Kg):

A400 LOWER BACK - SA

SHEET 1 OF 2 SCALE: 1:10 DRAWING SIZE: B PART#: 2821X4-SA

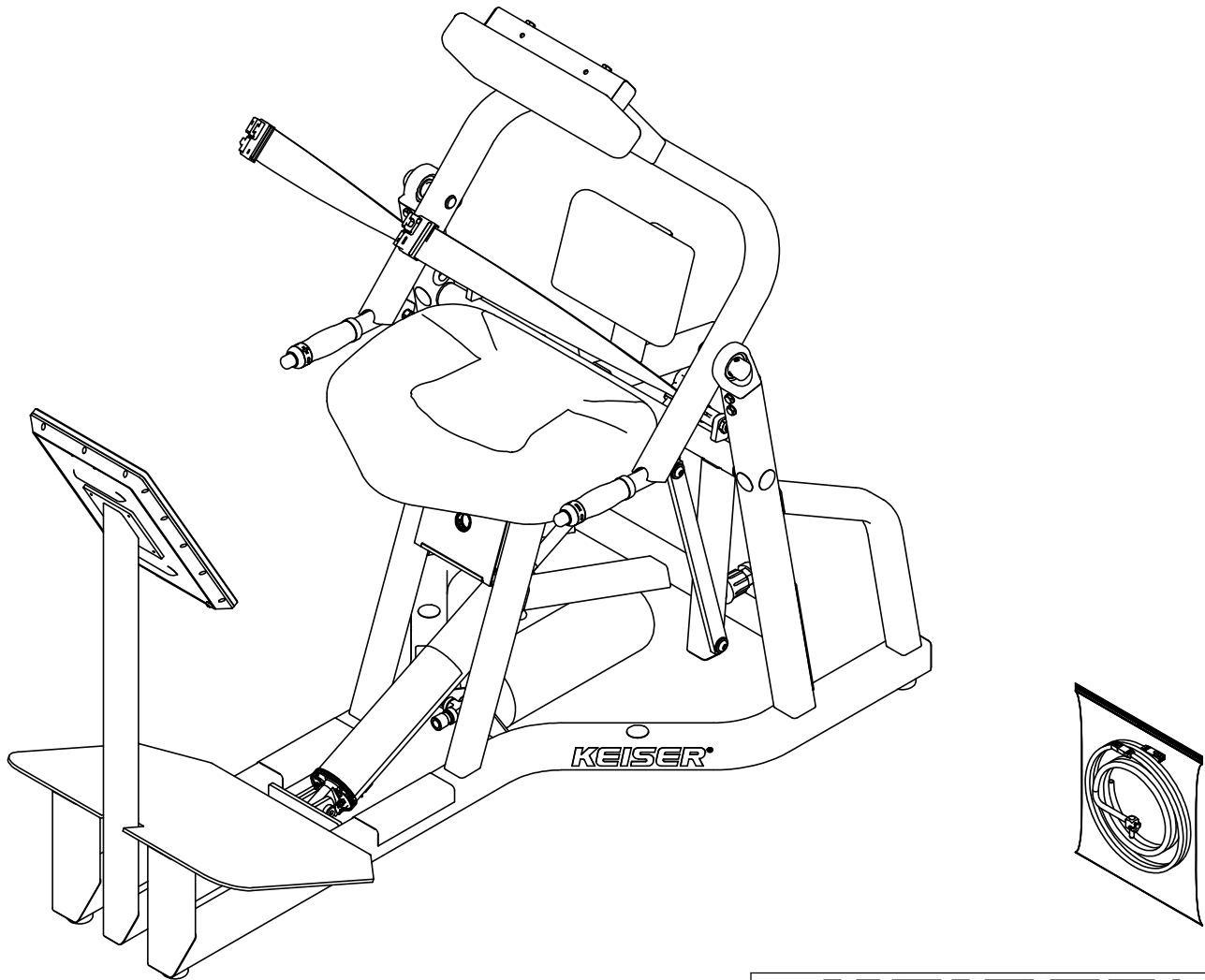
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	4346	REFERENCE WM BOM REV E	LMG	LC	7/25/25

NOTE: THIS DRAWING COVERS: 2821B4 & 2821X4

PRINTED ON: 7/25/2025

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	63	1	953099	TUBING - 12MM URETHANE-BLK
2	1	8044	CON - 8MM PTC X 1/4M NPT	64	1	953108	TUBING - 1/4 URETHANE BLK
3	2	8045	CON - 12MM PTC X 1/4M NPT	65	1	955300	STRIP - PROTECTOR-4 INCH
4	1	8385	Y CONNECTOR - 8MM PTC	66	2	962004	CON - 2MM-2-S
5	1	8401	ELBOW - 1/4F X 1/4M	67	2	962005	CON - MOD - P-4P-4C
6	8	9014	SCREW - HSSS 8-32 X 1/8 SS	68	2	962006	CON - MOD-P-6P-4C
7	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	69	2	962055	CON - 2MM-8-S
8	2	9127	SCREW - SHSS 1/2 X 1 ZP	70	1	962070	CON - 2.5MM-6-S
9	2	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	71	2	962071	CON - S-20-24 AWG-CRIMP-TIN
10	5	9176	SCREW - HHCS 5/16-18 X 1 ZP	72	1	962072	CON - 3MM-2-S
11	1	9177	SCREW - HHCS 5/16-18 X 1-3/4 ZP	73	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
12	6	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	74	2	962074	CON - MOD-P-8P-8C
13	2	9181	SCREW - HHCS 5/16-18 X 2-3/4 ZP	75	1	964506	FILTER - FERRITE-310 OHM
14	8	9226	NUT - HELN 5/16-18 ZP	76	1	966701	WIRE - CABLE-4-26 GA
15	6	9227	NUT - HRLN 3/8-16 ZP	77	1	966712	WIRE - CABLE-2-22 GA
16	2	9230	NUT - HELN 1/2-13 ZP	78	1	966717	WIRE - CABLE-8-24 GA
17	1	9231	NUT - HJN 3/4-10 ZP	79	1	966748	WIRE - CABLE-4 CIRCUIT-MICROFIT-2M
18	2	9232	NUT - HN 5/8-18 NF ZP	80	1	990799	CUSHION - MID BACK-A400
19	2	9251	SCREW - HHCS 5/8-18 X 2 ZP	81	1	990851	DISPLAY MODULE - A400
20	9	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	82	1	990855	CYL - XDCR-2500 X 12000
21	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	83	1	990862	KIT - INSTALLATION-A400
22	16	9353	WASHER - THIN-ACFT 0313 SS	84	1	990879	MODULE - POWER ENTRY-MDR
23	3	9355	WASHER - FW-ACFT-3/8 SS	85	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
24	1	9364	WASHER - ITLW 3/4 ZP	86	1	992058	PLATE - DISPLAY BACK-A400
25	9	9366	WASHER - ITLW #6 ZP	87	1	992059	PLATE - COVER-PROC BOX
26	4	9389	WASHER - ITLW 5/16 ZP	88	1	992064	BOX - PROCESSOR-A400
27	2	9506	SCREW - SBHCS M6X1 X 10 ZP	89	2	995000	COLLAR - GRIP
28	1	9988	STREET TEE 1/4	90	2	995001	CAP - GRIP W HOLE
29	1	105058	PLUG - DIA 1-CLEAR	91	1	995094	COVER - 144 CU IN TANK
30	4	105423	BUMPER - MOLDED GLIDE	92	2	995160	GRIP - MOLDED
31	1	105443	DECAL - SN-STRENGTH-CE	93	1	995300	DECAL - TB-PLUS
32	2	110830	ASSY - TB VALVE-DIG	94	1	995301	DECAL - TB-MINUS
33	2	110894	BEARING ASSY	95	1	995324	DECAL - MADE IN THE USA
34	4	113040	SHOULDER SLEEVE - 1/2 X 1/2	96	1	995330	FILTER - IN LINE-8MM PTC
35	1	115000	BUSHING - TANK	97	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
36	1	115005	CLEVIS - CYLINDER-2-1/2				
37	10	115051	BEARING - FLANGE-.5 ID				
38	2	115054	PLUG - 2 IN SQ-KEISER				
39	2	115067	CAP - Ø1 X 3/4				
40	1	115333	O-RING - .943 X .737 X .103				
41	2	115372	DECAL - KEISER LOGO-1 1/4" RED				
42	6	115404	PLUG - HOLE-1 DIA				
43	4	115423	TIE - 8 IN-PL BLK				
44	1	115429	PLASTIC TIE - 10" RED				
45	4	115450	WASHER - FW .88 X .39 X .07 NP				
46	4	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP				
47	2	115463	GROMMET - 075106013				
48	2	135050	BEARING - FLANGE-1" ID				
49	6	135056	CAP - 1.500 SQ-PL				
50	2	135422	RUBBER CRUTCH TIP #20 BLK				
51	1	170891	ASSY - MUFFLER-LONG				
52	1	255318	TANK - 144 CU IN				
53	1	280853	CUSHION - SEAT-A400				
54	1	280854	CUSHION - UPPER BACK-A400				
55	1	280889	SEAT BELT ASSY				
56	1	280914	EX ARM - A250				
57	1	280915	LEVER ARM BLK				
58	1	280916	MAIN FRAME - A400				
59	1	280919	DISPLAY MT - A400				
60	2	281881	DRAG LINK BLK				
61	1	282241	LEVER ARM - PIVOT SFT				
62	1	953098	TUBING - 8MM URETHANE-BLK				
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DRAWN BY:	LMG	DATE DRAWN:	2/6/24	CHECKED BY:	MP	DATE CHECKED:	7/10/25
MATERIAL:							
RAW MAT:						MASS (Kg):	
TITLE: A400 LOWER BACK - SA							
SHEET 2 OF 2		SCALE: 1:10		DRAWING SIZE: B		PART#: 2821X4-SA	

PRINTED ON: 7/25/2025

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REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE	TITLE:	SHEET 1 OF 2	SCALE:	DRAWING SIZE:	PART#:
A	3985	REFERENCE WM BOM REV D	LMG	LC	7/14/25				B	2821X4

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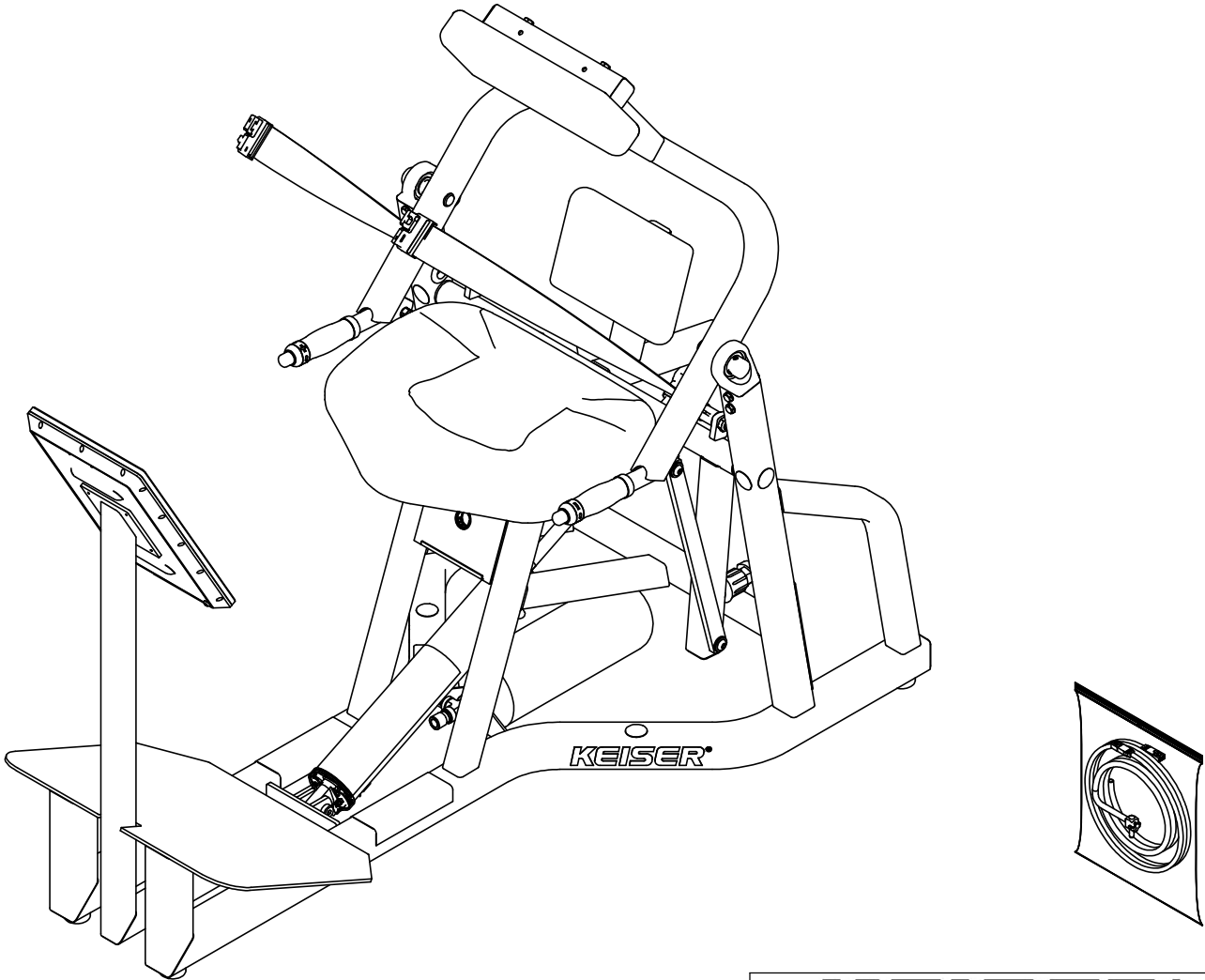
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