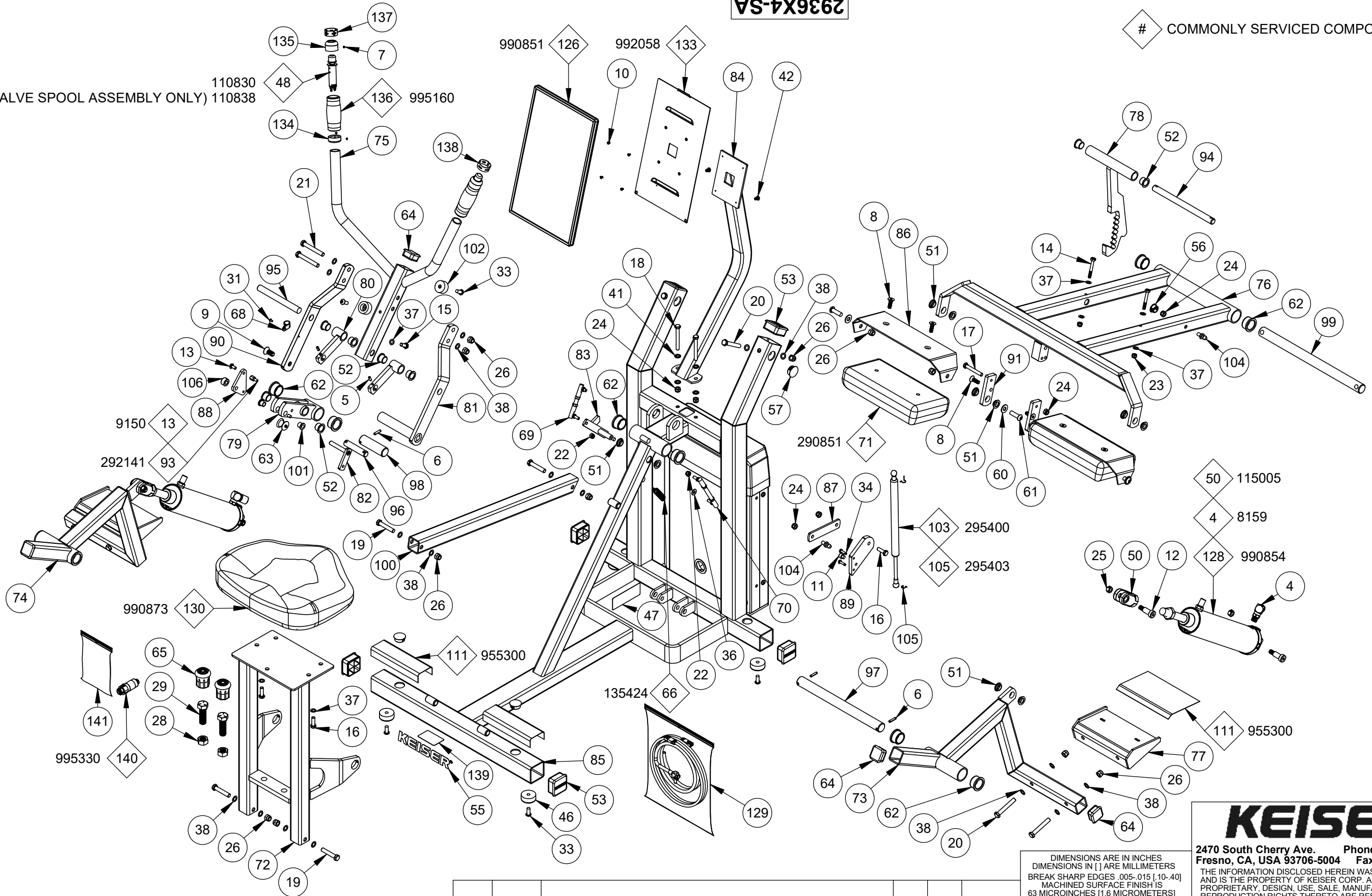


2936X4-SA

COMMONLY SERVICED COMPONENTS

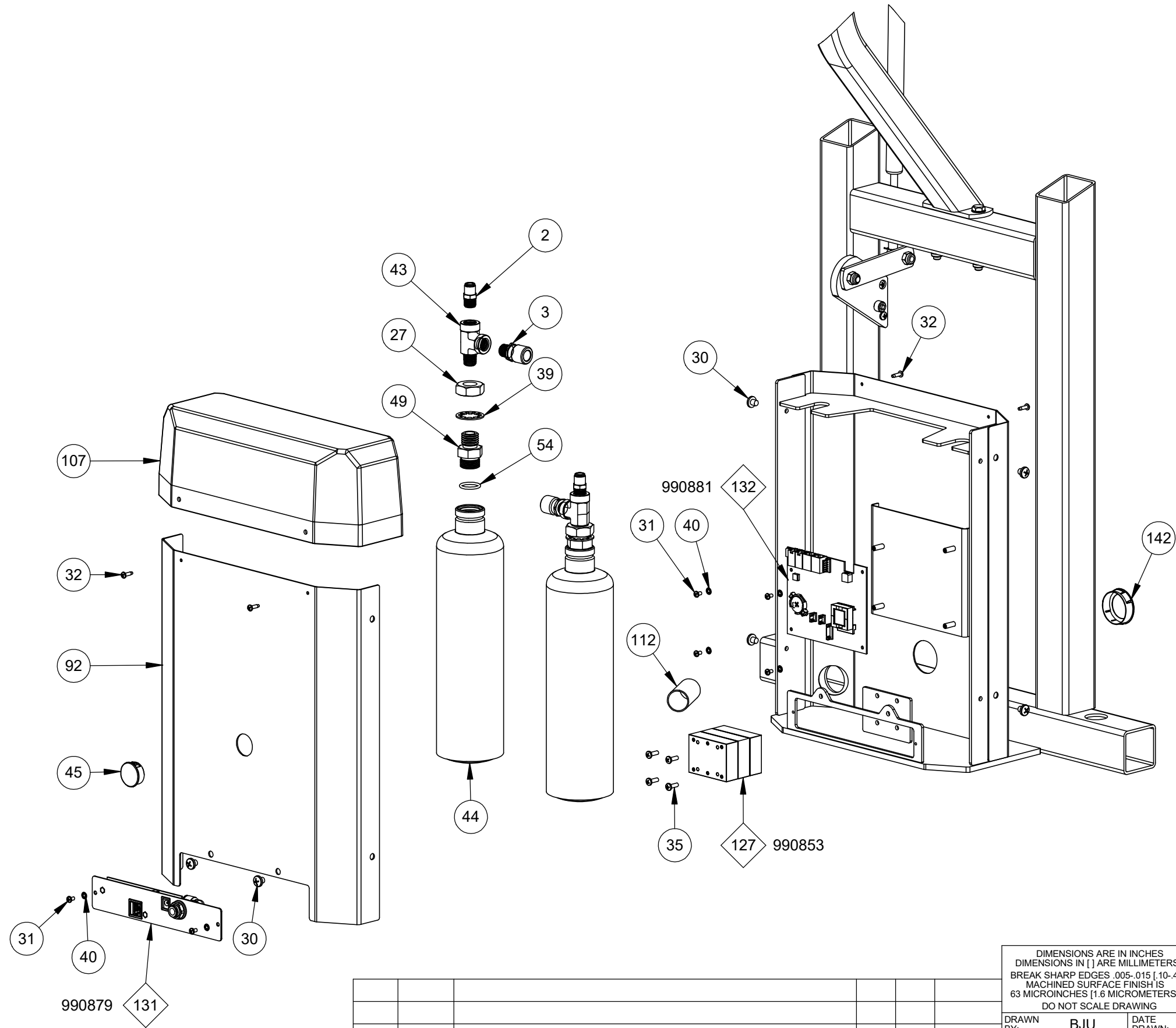
(VALVE SPOOL ASSEMBLY ONLY) 110830 110838



NOTE:

THIS DRAWING COVERS: 2936B4 & 2936X4

						MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.									
						DRAWN BY: BJU		DATE DRAWN: 8/15/25		CHECKED BY: MP		DATE CHECKED: 8/15/25					
						MATERIAL:											
						RAW MAT:											MASS (Kg):
A	4468	REFERENCE WM BOM REV D			BJU	LC	8/15/25	TITLE: A400 SEATED CALF - SA									
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 1 OF 3		SCALE: 1:10		DRAWING SIZE: B		PART#: 2936X4-SA			



A	4468	REFERENCE WM BOM REV D	BJU	LC	8/15/25
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

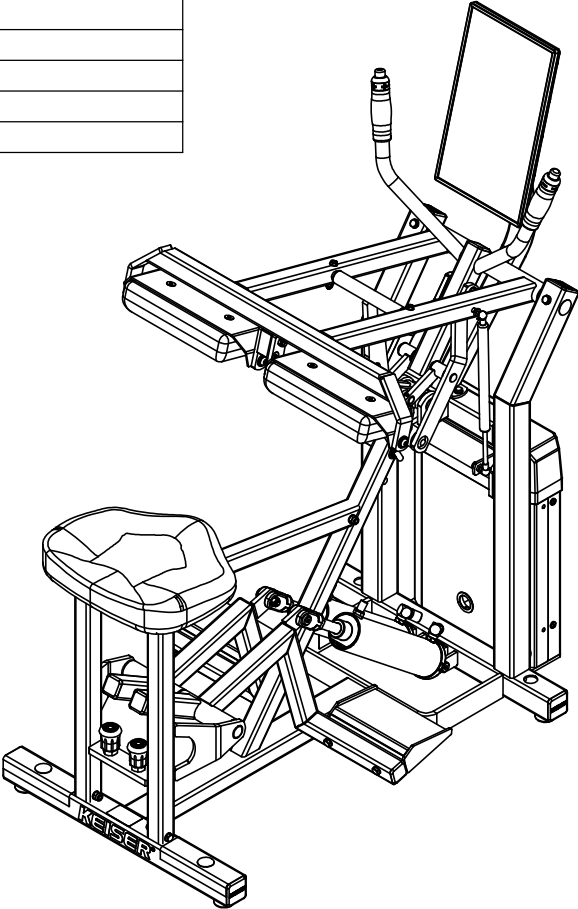
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MATERIAL:							
RAW MAT:							MASS (Kg):
TITLE:		A400 SEATED CALF - SA					
SHEET	2 OF 3	SCALE:	1:5	DRAWING SIZE:	B	PART#:	2936X4-SA

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ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	8043	CON - 3/16 BARB X 1/8 BARB	64	5	135056	CAP - 1.500 SQ-PL	119	2	962074	CON - MOD-P-8P-8C
2	2	8044	CON - 8MM PTC X 1/4M NPT	65	2	135422	RUBBER CRUTCH TIP #20 BLK	120	1	964506	FILTER - FERRITE-310 OHM
3	2	8045	CON - 12MM PTC X 1/4M NPT	66	1	135424	SPRING - PEDAL	121	1	966701	WIRE - CABLE-4-26 GA
4	2	8159	ELBOW - 12MM PTC X 1/4M NPT	67	1	170891	ASSY - MUFFLER-LONG	122	1	966702	WIRE - CABLE-6-26GA
5	2	9001	PIN SPRING - 3/16 X 1/2	68	1	275422	CLAMP - CABLE-0500	123	1	966712	WIRE - CABLE-2-22 GA
6	3	9002	PIN SPRING - 3/16 X 7/8	69	1	290806	ADJ STUD ASSY - SHORT	124	1	966717	WIRE - CABLE-8-24 GA
7	8	9014	SCREW - HSSS 8-32 X 1/8 SS	70	1	290807	ADJ STUD ASSY - LONG	125	1	966748	WIRE - CABLE-4 CIRCUIT-MICROFIT-2M
8	6	9075	SCREW - SFCHCS 5/16-18 X 1 ZP	71	2	290851	KNEE CUSHION	126	1	990851	DISPLAY MODULE - A400
9	1	9077	SCREW - SFCHCS SL 04375-14 X 1 BLK	72	1	290900	SEAT FRAME	127	1	990853	VALVE BLOCK - A400
10	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	73	1	290903	R EX ARM	128	2	990854	CYL - XDCCR-2500 X 7000
11	1	9104	SCREW - SHCS 5/16-18 X 1/4 ZP	74	1	290904	L EX ARM	129	1	990862	KIT - INSTALLATION-A400
12	4	9127	SCREW - SHSS 1/2 X 1 ZP	75	1	290908	HANDLE BAR	130	1	990873	CUSHION - SEAT-SMALL-A400
13	1	9150	SCREW - HHCS 1/4-20 X 1/2 ZP	76	1	290909	KNEE PAD ARM	131	1	990879	MODULE - POWER ENTRY-MDR
14	2	9152	SCREW - HHCS 1/4-20 X 2 ZP	77	2	290911	FOOT PEDAL	132	1	990881	CKT BRD - PROCESSOR-A400-W SOFTWARE
15	1	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	78	1	290913	RACK	133	1	992058	PLATE - DISPLAY BACK-A400
16	3	9176	SCREW - HHCS 5/16-18 X 1 ZP	79	1	290914	LEVER ARM	134	2	995000	COLLAR - GRIP
17	1	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	80	2	290915	COMP LINK	135	2	995001	CAP - GRIP W HOLE
18	2	9181	SCREW - HHCS 5/16-18 X 2-3/4 ZP	81	1	290916	L HANDLE BAR LEVER	136	2	995160	GRIP - MOLDED
19	4	9205	SCREW - HHCS 3/8-16 X 2 ZP	82	1	290920	ROTATE LINK	137	1	995300	DECAL - TB-PLUS
20	6	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	83	1	290921	ENGAGEMENT LEVER	138	1	995301	DECAL - TB-MINUS
21	2	9208	SCREW - HHCS 3/8-16 X 2-3/4 ZP	84	1	290923	DISPLAY MT - A400	139	1	995324	DECAL - MADE IN THE USA
22	2	9220	NUT - HELN 1/4-28 ZP	85	1	290925	FRAME - MAIN-A400	140	1	995330	FILTER - IN LINE-8MM PTC
23	2	9225	NUT - HELN 1/4-20 ZP	86	2	291801	KNEE PAD BRKT	141	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
24	6	9226	NUT - HELN 5/16-18 ZP	87	1	291822	GAS SPRING BRKT BAR	142	1	995472	GROMMET - 113150013
25	4	9227	NUT - HRLN 3/8-16 ZP	88	1	291843	ENGAGEMENT BRACKET				
26	16	9228	NUT - HELN 3/8-16 ZP	89	1	291882	GAS SPRING BRKT MOUNT				
27	2	9231	NUT - HJN 3/4-10 ZP	90	1	291887	RT HANDLE BAR LEVER				
28	2	9232	NUT - HN 5/8-18 NF ZP	91	2	291889	UPHOL MOUNTING BRKT				
29	2	9251	SCREW - HHCS 5/8-18 X 2 ZP	92	1	292051	PLATE - COVER-MODULE-BACK-A400				
30	6	9252	SCREW - CRPHMS 1/4-20 X 1/4 ZP	93	1	292141	PIN - RACK GUIDE				
31	7	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	94	1	292180	RACK SHAFT				
32	4	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	95	1	292181	HANDLE BAR SHAFT - 5/8 DIA				
33	6	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	96	1	292182	LEVER ARM SHAFT - 5/8 DIA SS				
34	2	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	97	1	292240	EX ARM SHAFT				
35	4	9308	SCREW - CRPHMS 8-32 X 1/2 ZP	98	1	292241	LEVER ARM SHAFT				
36	1	9349	WASHER - FW-SAE-1/4 ZP	99	1	292243	KNEE PAD ARM SHAFT				
37	7	9353	WASHER - THIN-ACFT 0313 SS	100	1	294174	SHORT GUSSET				
38	24	9355	WASHER - FW-ACFT-3/8 SS	101	2	295001	BRONZE BEARING				
39	2	9364	WASHER - ITLW 3/4 ZP	102	2	295052	PLASTIC STOP				
40	6	9366	WASHER - ITLW #6 ZP	103	1	295400	GAS SPRING				
41	4	9389	WASHER - ITLW 5/16 ZP	104	2	295401	BALL STUD - ZP				
42	2	9506	SCREW - SBHCS M6X1 X 10 ZP	105	2	295403	RETAINING CLIP				
43	2	9988	STREET TEE 1/4	106	1	295406	SHAFT COLLAR - 3/8				
44	2	100903	TANK - 68 IN3	107	1	315065	COVER - TOP-FW				
45	1	105058	PLUG - DIA 1-CLEAR	108	1	953098	TUBING - 8MM URETHANE-BLK				
46	4	105423	BUMPER - MOLDED GLIDE	109	1	953099	TUBING - 12MM URETHANE-BLK				
47	1	105443	DECAL - SN-STRENGTH-CE	110	1	953108	TUBING - 1/4 URETHANE BLK				
48	2	110830	ASSY - TB VALVE-DIG	111	1	955300	STRIP - PROTECTOR-4 INCH				
49	2	115000	BUSHING - TANK	112	1	955308	SLEEING - 3/4 TO 1-3/16-BLK				
50	2	115005	CLEVIS - CYLINDER-2500	113	2	962004	CON - 2MM-2-S				
51	14	115051	BEARING - FLANGE-0.500 ID	114	6	962005	CON - MOD - P-4P-4C				
52	8	115052	BEARING - FLANGE-0.625 ID	115	4	962006	CON - MOD-P-6P-4C				
53	6	115054	PLUG - 2 IN SQ-KEISER	116	2	962055	CON - 2MM-8-S				
54	2	115333	O-RING - .943 X .737 X .103	117	1	962072	CON - 3MM-2-S				
55	1	115372	DECAL - KEISER LOGO-1 1/4" RED	118	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX				
56	1	115403	PLUG - HOLE-3/4 DIA								
57	4	115404	PLUG - HOLE-1 DIA								
58	7	115423	TIE - 8 IN-PL BLK								
59	1	115429	PLASTIC TIE - 10" RED								
60	4	115450	WASHER - FW .88 X .39 X .07 NP								
61	4	115451	SCREW - SBHCS 3/8-16 X 1-1/4 NP								
62	10	135050	BEARING - FLANGE-1" ID								
63	2	135055	STEM BUMPER								

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BY: MP

DATE
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MATERIAL:

RAW MAT:

MASS (Kg):

TITLE: A400 SEATED CALF - SA

SHEET 3 OF 3

SCALE: 1:14

DRAWING
SIZE: B

PART#: 2936X4-SA

A	4468	REFERENCE WM BOM REV D	BJU	LC	8/15/25
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