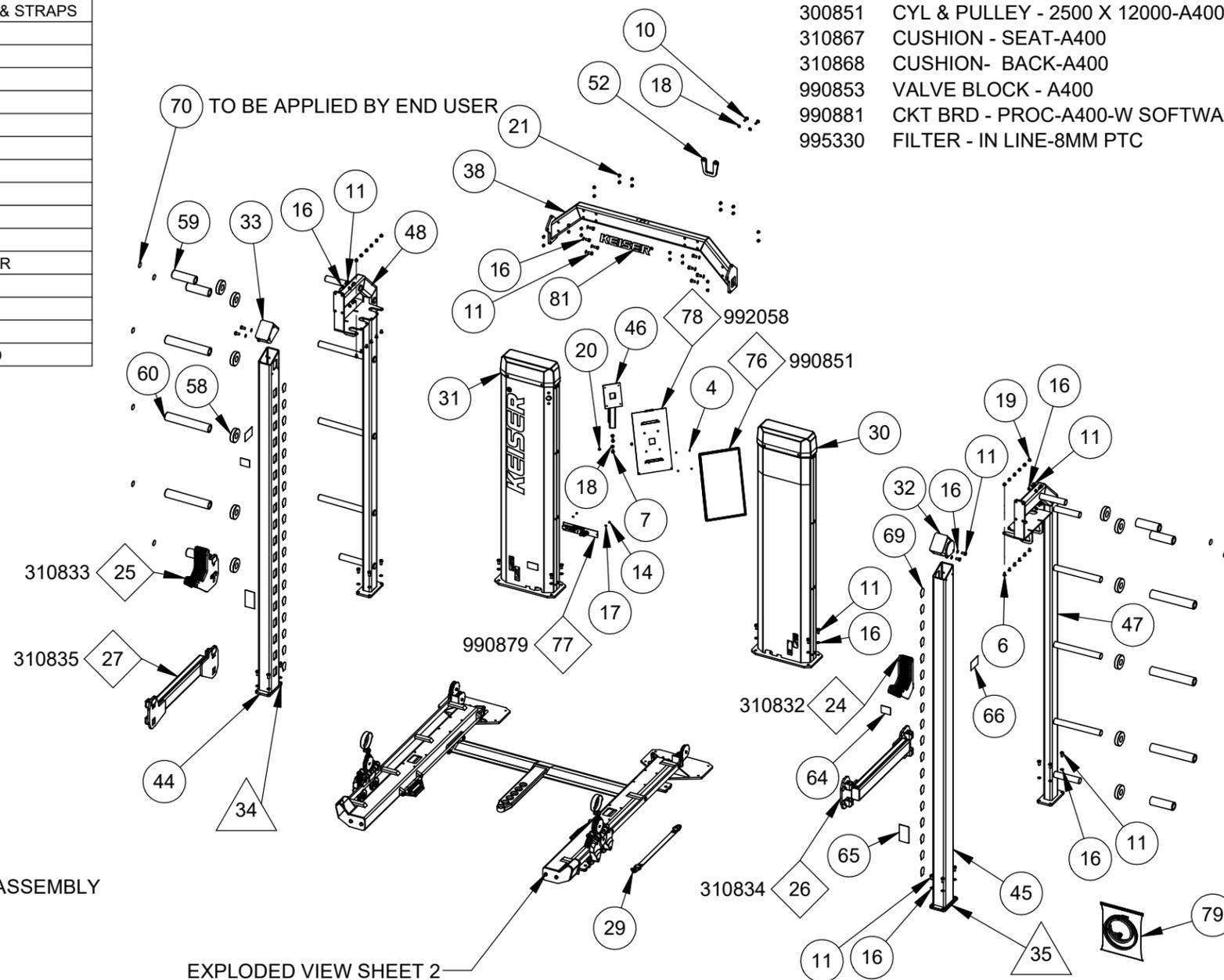


ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8003	UNION - 8MM PTC	63	2	315076	CAP - FOOT ADJ-R
2	2	9002	PIN SPRING - 3/16 X 7/8	64	2	315372	DECAL - WARNING-BAR CATCHES
3	8	9078	SCREW - SCSHCS 3/8-16 X 3/4 ZP	65	2	315373	DECAL - WARNING-SPOTTING-RACKS
4	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	66	2	315374	DECAL - WARNING-SUPPORT & STRAPS
5	6	9108	SCREW - SHCS 1/4-20 X 1 ZP	67	4	315402	PAD - FOOT-FW
6	12	9121	SCREW - SBHCS 5/16-18 X 1/2 ZP	68	4	315413	SPRING - EXT-FOOT PEDAL
7	2	9135	SCREW - SBHCS 5/16-18 X 3/4 ZP	69	2	315611	DECAL-POSITION & LOCK-FW
8	6	9157	SCREW - HHCS 1/4-20 X 1 GR5 ZP	70	1	315612	DECAL-WEIGHT STORAGE
9	2	9165	SCREW - SHCS 5/16-18 X 1/2 ZP	71	2	315618	DECAL - FOOT ADJ-PLUS
10	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	72	2	315619	DECAL - FOOT ADJ-MINUS
11	52	9200	SCREW - HHCS 3/8-16 X 3/4 ZP	73	1	954212	ROPE - 5MM-POLYESTER
12	6	9242	NUT - HEJN 1/4-20 ZP	74	1	955300	STRIP - PROTECTOR-4 INCH
13	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	75	2	962016	CON - MOD-COUPLER-6-6
14	2	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	76	1	990851	DISPLAY MODULE - A400
15	8	9298	SCREW - SCSHCS 10-24 X 3/4 ZP	77	1	990879	MODULE - POWER ENTRY-MDR
16	52	9355	WASHER - FW-ACFT-3/8 SS	78	1	992058	PLATE - DISPLAY BACK-A400
17	2	9366	WASHER - ITLW #6 ZP	79	1	990862	KIT - INSTALLATION-A400
18	4	9389	WASHER - ITLW 5/16 ZP	80	1	995387	DECAL - SN-NO CERT MARKS
19	12	9394	NUT - HAN 5/16-18	81	1	995602	DECAL - KEISER LOGO-2" RED

20	2	9506	SCREW - SBHCS M6X1 X 10 ZP
21	24	115402	PLUG - HOLE-3/8 DIA
22	12	305062	BUSHING - 026067029
23	8	305065	PULLEY - 2.500 DIA-MOLDED
24	1	310832	BAR CATCH - L-FW
25	1	310833	BAR CATCH - R-FW
26	1	310834	SPOTTING BAR - CANT-L
27	1	310835	SPOTTING BAR - CANT-R
28	2	310843	PULLEY CARRIAGE
29	1	310849	EXT STRAP - SET
30	1	310865	L POWER MODULE - A400
31	1	310866	R POWER MODULE - A400
32	1	310907	WELDT - L MITER CAP-FW
33	1	310908	WELDT - R MITER CAP-FW
34	1	310921	WELDT - R POST-9
35	1	310922	WELDT - L POST-9
36	1	310925	WELDT - L BOT FRAME-FW 05 SHORT
37	1	310926	WELDT - R BOT FRAME-FW 05 SHORT
38	1	310927	WELDT - CROSS BRACE W DIS-FW
39	1	310932	WELDT - L PULLEY RAIL-FW 05 SHORT
40	1	310933	WELDT - R PULLEY RAIL-FW 05 SHORT
41	1	310943	BOT CROSS FRAME - FW
42	1	310944	WELDT - L PULLEY COVER-FW
43	1	310945	WELDT - R PULLEY COVER-FW
44	1	310960	WELDT - R POST-8
45	1	310961	WELDT - L POST-8
46	1	310964	DISPLAY MT - A400
47	1	311015	BUMPER PLATE STORAGE - L
48	1	311016	BUMPER PLATE STORAGE - R
49	1	311021	PIVOT LINK - L-05-SHORT
50	1	311022	PIVOT LINK - R-05-SHORT
51	2	311821	PLATE - LINK
52	1	311877	PLATE - HOOK-SUSP TRAINER
53	1	312070	TRAY - ROUTING
54	4	315001	HOUSING - PULLEY-BARBELL
55	2	315002	HOUSING - AIR ATTACH-BARBELL
56	2	315003	KNOB - ROPE-HOUSING
57	2	315026	FOOT ADJ - EXTR-3.250
58	12	315050	COLLAR - WT STORAGE-FW
59	6	315053	SLEEVE - WT STORAGE-10LB
60	6	315055	SLEEVE - WT STORAGE-45LB
61	6	315069	HOLDER - PEDAL
62	2	315075	CAP - FOOT ADJ-L

- # PARTS USED FOR 9' RACKS (MODELS: 3104B4, 3104X4)
- # COMMONLY SERVICED COMPONENTS
- # PARTS ASSOCIATED WITH A SERVICE ASSEMBLY

NOTE:  
THIS DRAWING COVERS: 3103B4, X4, 3104B4, X4.



**OTHER RACK RELATED SERVICE ITEMS:**

- 310818 SA - ACC LOCK
- 300851 CYL & PULLEY - 2500 X 12000-A400
- 310867 CUSHION - SEAT-A400
- 310868 CUSHION- BACK-A400
- 990853 VALVE BLOCK - A400
- 990881 CKT BRD - PROC-A400-W SOFTWARE
- 995330 FILTER - IN LINE-8MM PTC

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EXPLODED VIEW SHEET 2

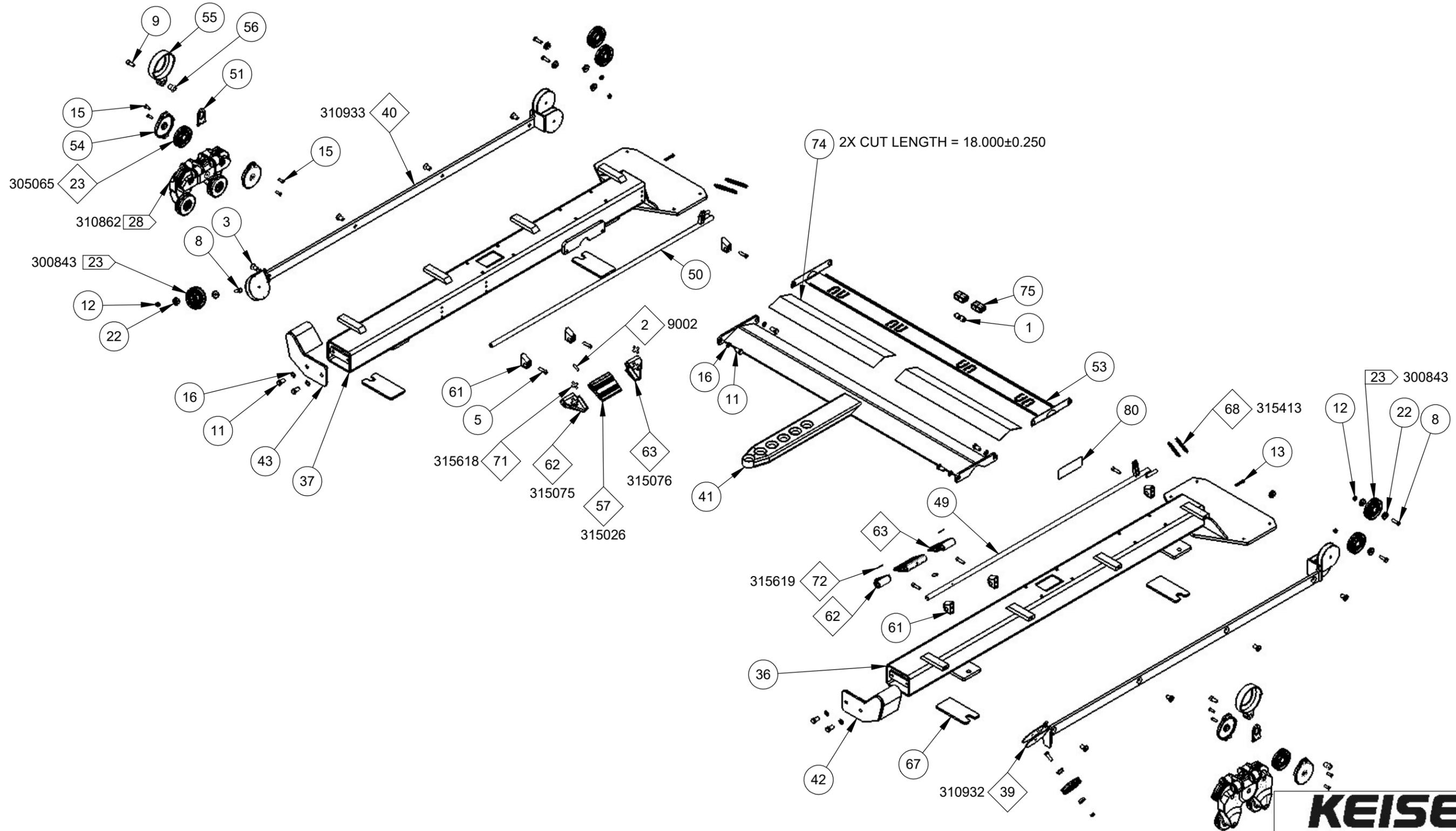
DIMENSIONS ARE IN INCHES  
DIMENSIONS IN [ ] ARE MILLIMETERS  
BREAK SHARP EDGES .005-.015 [ .10-.40 ]  
MACHINED SURFACE FINISH IS  
63 MICROINCHES [ 1.6 MICROMETERS ]  
DO NOT SCALE DRAWING

**KEISER**<sup>®</sup>

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Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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DRAWN BY: LMG	DATE DRAWN: 10/6/25	CHECKED BY: LC	DATE CHECKED: 2/25/26
MATERIAL:		RAW MAT:	
A 4507		REFERENCE WM BOM REV C	
REV	ECO	BY	CKD
SHEET 1 OF 2		SCALE: 1:30	DRAWING SIZE: B
TITLE: A400 8' & 9' HALF RACK - SA		PART#: 3103/3104X4-SA	



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DRAWN BY: LMG	DATE DRAWN: 10/6/25	CHECKED BY: LC	DATE CHECKED: 2/25/26
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MATERIAL:  
 RAW MAT: \_\_\_\_\_ MASS (Kg): \_\_\_\_\_

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	4507	REFERENCE WM BOM REV C	LMG	LC	2/27/26

TITLE: **A400 8' & 9' HALF RACK - SA**  
 SHEET **2** OF **2** SCALE: **1:12** DRAWING SIZE: **B** PART#: **3103/3104X4-SA**