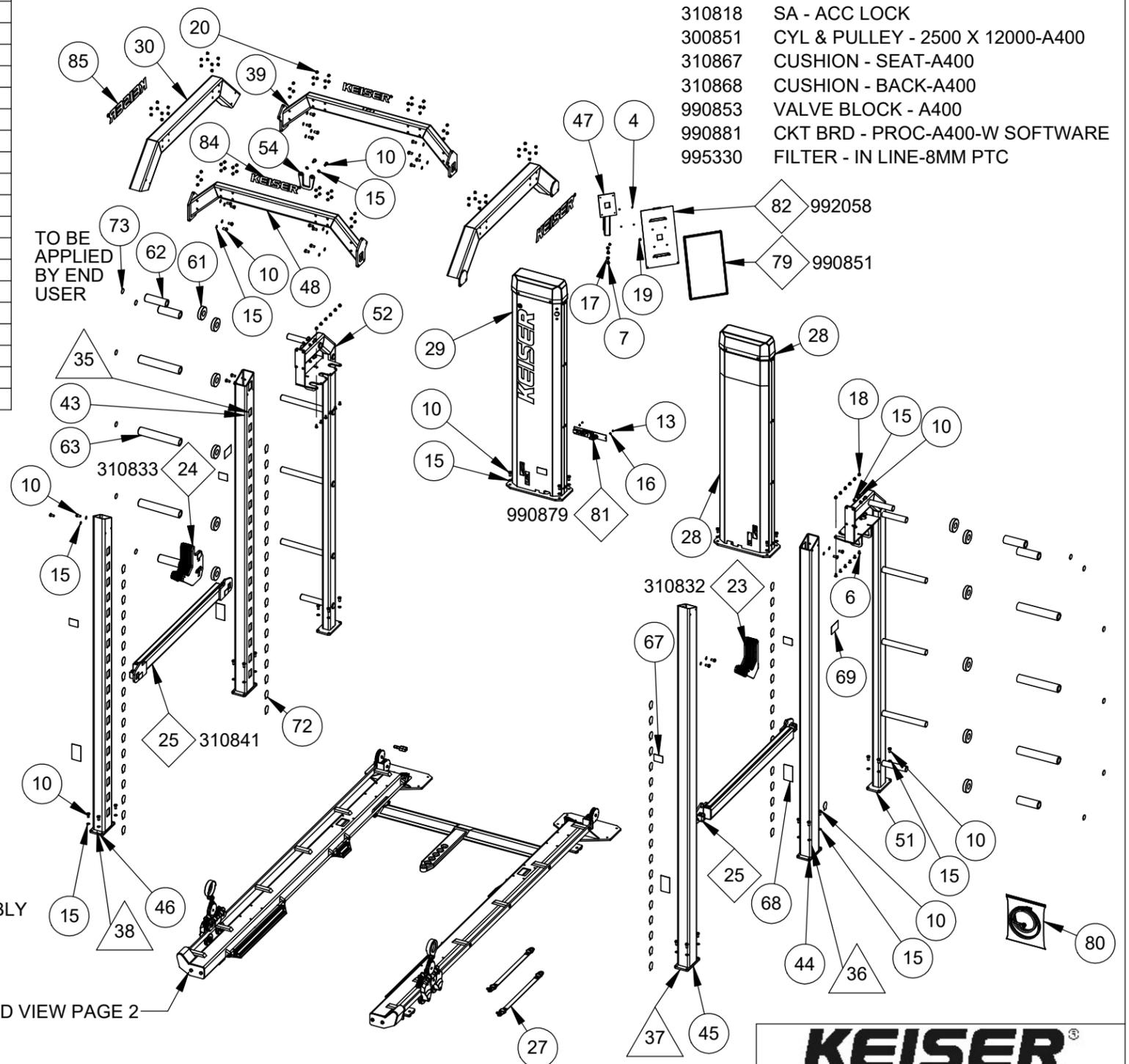


ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8003	UNION - 8MM PTC	64	10	315069	HOLDER - PEDAL
2	4	9002	PIN SPRING - 3/16 X 7/8	65	4	315075	CAP - FOOT ADJ-L
3	12	9078	SCREW - SCSHCS 3/8-16 X 3/4 ZP	66	4	315076	CAP - FOOT ADJ-R
4	4	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	67	4	315372	DECAL - WARNING-BAR CATCHES
5	10	9108	SCREW - SHCS 1/4-20 X 1 ZP	68	4	315373	DECAL - WARNING-SPOTTING-RACKS
6	12	9121	SCREW - SBHCS 5/16-18 X 1/2 ZP	69	2	315374	DECAL - WARNING-SUPPORT & STRAPS
7	2	9135	SCREW - SBHCS 5/16-18 X 3/4 ZP	70	4	315402	PAD - FOOT-FW
8	6	9157	SCREW - HHCS 1/4-20 X 1 GR5 ZP	71	4	315413	SPRING - EXT-FOOT PEDAL
9	2	9165	SCREW - SHCS 5/16-18 X 1/2 ZP	72	4	315611	DECAL-POSITION & LOCK-FW
10	74	9200	SCREW - HHCS 3/8-16 X 3/4 ZP	73	1	315612	DECAL-WEIGHT STORAGE
11	6	9242	NUT - HEJN 1/4-20 ZP	74	4	315618	DECAL - FOOT ADJ-PLUS
12	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	75	4	315619	DECAL - FOOT ADJ-MINUS
13	2	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	76	1	954212	ROPE - 5MM-POLYESTER
14	8	9298	SCREW - SCSHCS 10-24 X 3/4 ZP	77	1	955300	STRIP - PROTECTOR-4 INCH
15	74	9355	WASHER - FW-ACFT-3/8 ZP	78	2	962016	CON - MOD-COUPLER-6-6
16	2	9366	WASHER - ITLW #6 ZP	79	1	990851	DISPLAY MODULE - A400
17	2	9389	WASHER - ITLW 5/16 ZP	80	1	990862	KIT - INSTALLATION-A400
18	12	9394	NUT - HAN 5/16-18	81	1	990879	MODULE - POWER ENTRY-MDR
19	2	9506	SCREW - SBHCS M6X1 X 10 ZP	82	1	992058	PLATE - DISPLAY BACK-A400
20	80	115402	PLUG - HOLE-3/8 DIA	83	1	995387	DECAL - SN-NO CERT MARKS
21	12	305062	BUSHING - 026067029	84	2	995602	DECAL - KEISER LOGO-2" RED
22	8	305065	PULLEY - 2.500 DIA-MOLDED	85	2	995603	DECAL - KEISER LOGO-3" RED

23	1	310832	BAR CATCH - L-FW
24	1	310833	BAR CATCH - R-FW
25	2	310841	SPOTTING BAR - STD-FW
26	2	310843	PULLEY CARRIAGE
27	1	310849	EXT STRAP - SET
28	1	310865	L POWER MODULE - A400
29	1	310866	R POWER MODULE - A400
30	2	310909	WELDT - TOP FRAME-FW 10
31	1	310913	WELDT - LH PULLEY RAIL-FW 10
32	1	310914	WELDT - RH PULLEY RAIL-FW 10
33	1	310915	WELDT - L BOT FRAME-FW 10
34	1	310916	WELDT - R BOT FRAME-FW 10
35	1	310921	WELDT - R POST-9
36	1	310922	WELDT - L POST-9
37	1	310923	WELDT - L FRONT POST-910
38	1	310924	WELDT - R FRONT POST-910
39	1	310927	WELDT - CROSS BRACE W DIS-FW
40	1	310943	BOT CROSS FRAME - FW
41	1	310944	WELDT - L PULLEY COVER-FW
42	1	310945	WELDT - R PULLEY COVER-FW
43	1	310960	WELDT - R POST-8
44	1	310961	WELDT - L POST-8
45	1	310962	WELDT - L FRONT POST-810
46	1	310963	WELDT - R FRONT POST-810
47	1	310964	DISPLAY MT - A400
48	1	310968	WELDT - CROSS BRACE-FW
49	1	310977	PIVOT LINK - R
50	1	310978	PIVOT LINK - L
51	1	311015	BUMPER PLATE STORAGE - L
52	1	311016	BUMPER PLATE STORAGE - R
53	2	311821	PLATE - LINK
54	1	311877	PLATE - HOOK-SUSP TRAINER
55	1	312070	TRAY - ROUTING
56	4	315001	HOUSING - PULLEY-BARBELL
57	2	315002	HOUSING - AIR ATTACH-BARBELL
58	2	315003	KNOB - ROPE-HOUSING
59	2	315025	FOOT ADJ - EXTR-21.530
60	2	315026	FOOT ADJ - EXTR-3.250
61	12	315050	COLLAR - WT STORAGE-FW
62	6	315053	SLEEVE - WT STORAGE-10LB
63	6	315055	SLEEVE - WT STORAGE-45LB

- # PARTS USED FOR 9' RACKS (MODELS: 3111B4, 3111X4)
- # COMMONLY SERVICED COMPONENTS
- # PARTS ASSOCIATED WITH A SERVICE ASSEMBLY

NOTE:
THIS DRAWING COVERS: 3110B4, X4, 3111B4, X4

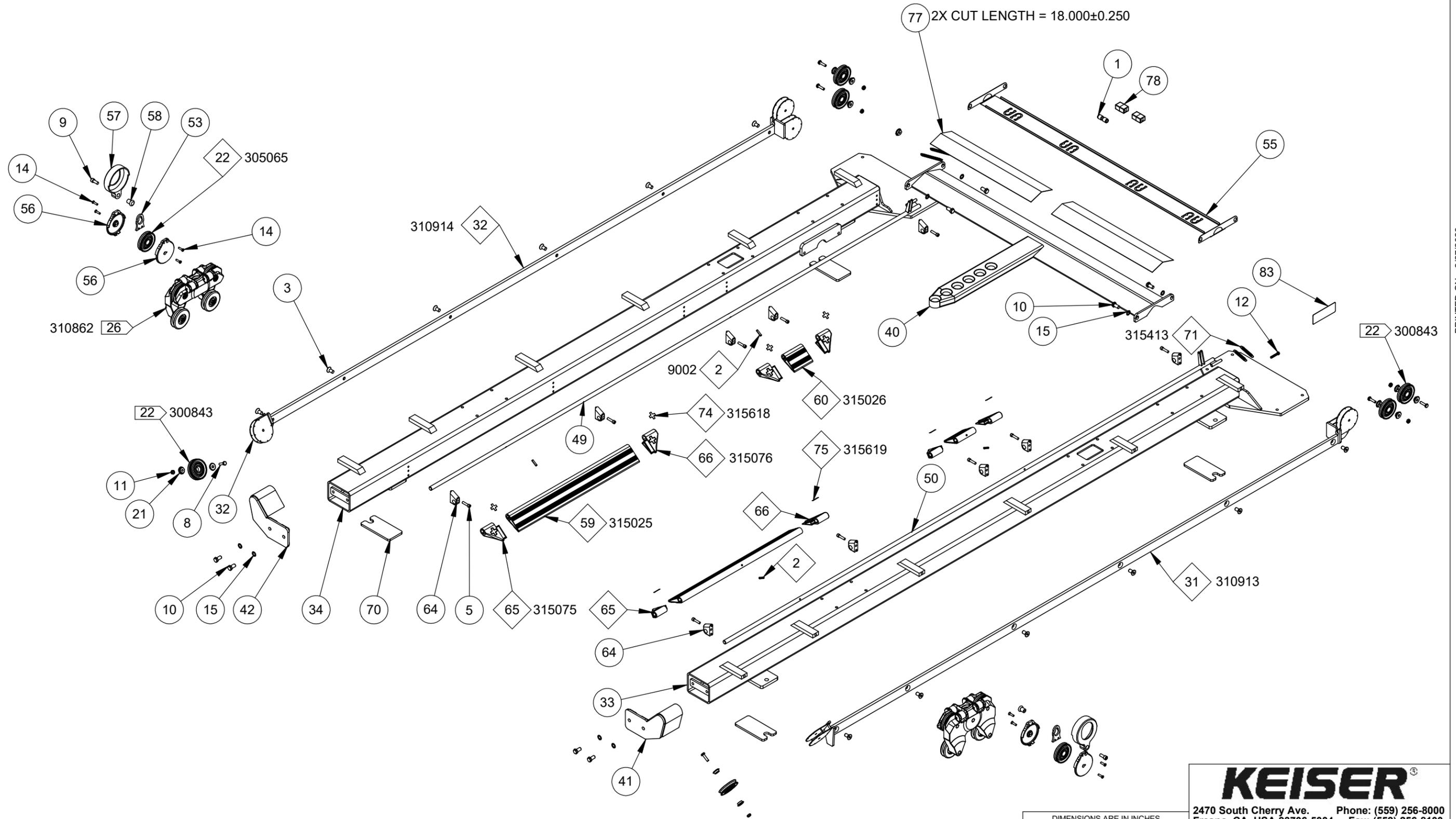


- OTHER RACK RELATED SERVICE ITEMS:**
- 310818 SA - ACC LOCK
 - 300851 CYL & PULLEY - 2500 X 12000-A400
 - 310867 CUSHION - SEAT-A400
 - 310868 CUSHION - BACK-A400
 - 990853 VALVE BLOCK - A400
 - 990881 CKT BRD - PROC-A400-W SOFTWARE
 - 995330 FILTER - IN LINE-8MM PTC

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

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Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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DRWN BY:	LMG	DATE DRAWN:	9/24/25	CHECKED BY:	LC	DATE CHECKED:	2/27/26
MATERIAL:							
RAW MAT:						MASS (Kg):	
A	4507	REFERENCE WM BOM REV C	LMG	LC	2/27/26	TITLE: A400 8' & 9' POWER RACK - SA	
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE	SHEET 1 OF 2	SCALE: 1:40 DRAWING SIZE: B PART#: 3110/3111X4-SA



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DRAWN BY: LMG DATE DRAWN: 9/24/25 CHECKED BY: LC DATE CHECKED: 2/27/26

MATERIAL: RAW MAT: MASS (Kg):

TITLE: **A400 8' & 9' POWER RACK - SA**

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	4507	REFERENCE WM BOM REV C	LMG	LC	2/27/26

SHEET 2 OF 2 SCALE: 1:12 DRAWING SIZE: B PART#: 3110/3111X4-SA