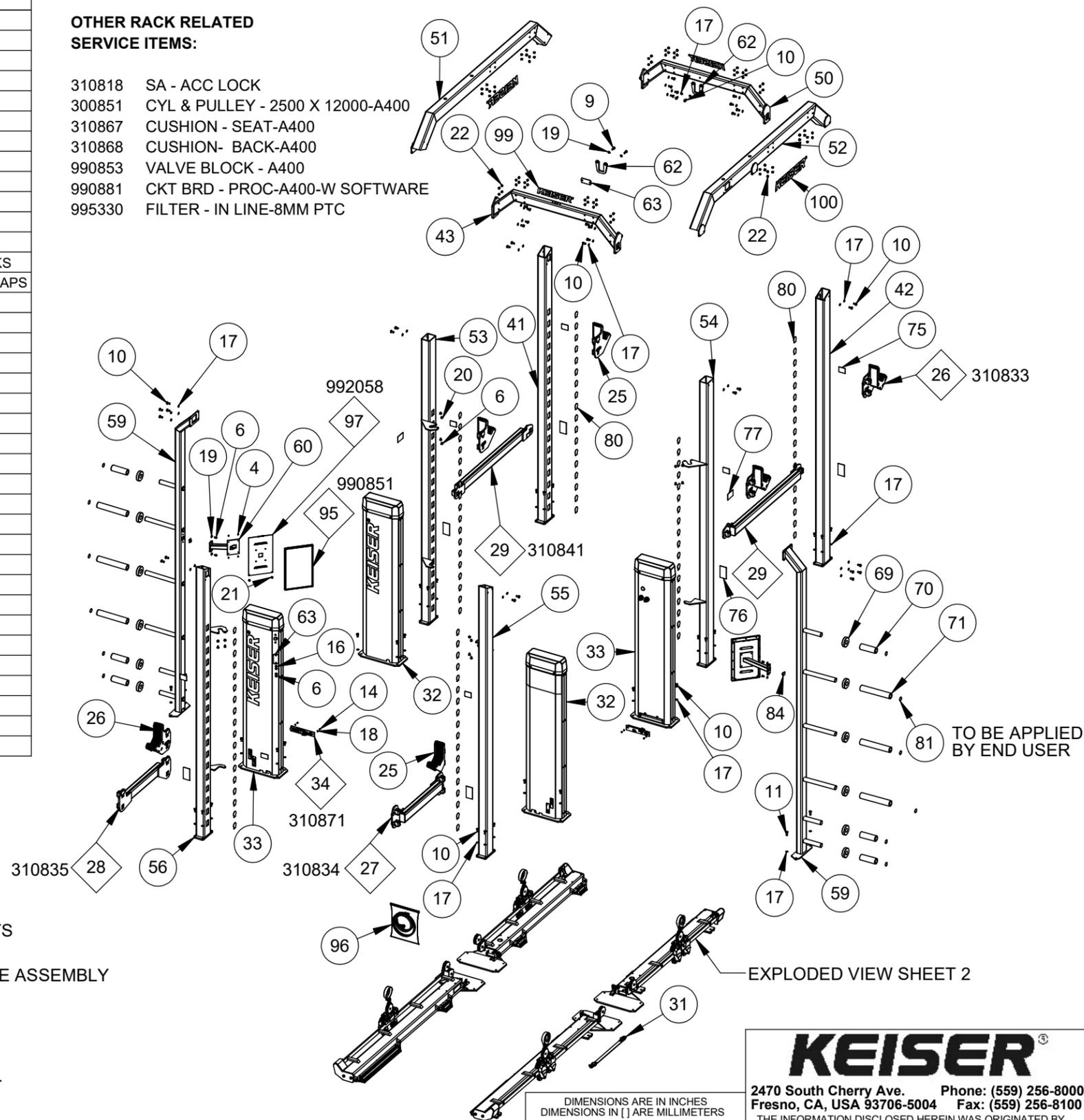


ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	4	8003	UNION - 8MM PTC	64	8	315001	HOUSING - PULLEY-BARBELL
2	8	9002	PIN SPRING - 3/16 X 7/8	65	4	315002	HOUSING - AIR ATTACH-BARBELL
3	16	9078	SCREW - SCSHCS 3/8-16 X 3/4 ZP	66	4	315003	KNOB - ROPE-HOUSING
4	8	9087	SCREW - CRFCHMS 6-32 X 1/4 SS	67	2	315025	FOOT ADJ - EXTR-21.530
5	20	9108	SCREW - SHCS 1/4-20 X 1 ZP	68	6	315026	FOOT ADJ - EXTR-3.250
6	16	9121	SCREW - SBHCS 5/16-18 X 1/2 ZP	69	12	315050	COLLAR - WT STORAGE-FW
7	12	9157	SCREW - HHCS 1/4-20 X 1 GR5 ZP	70	6	315053	SLEEVE - WT STORAGE-10LB
8	4	9165	SCREW - SHCS 5/16-18 X 1/2 ZP	71	6	315055	SLEEVE - WT STORAGE-45LB
9	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	72	20	315069	HOLDER - PEDAL
10	82	9200	SCREW - HHCS 3/8-16 X 3/4 ZP	73	8	315075	CAP - FOOT ADJ-L
11	4	9201	SCREW - HHCS 3/8-16 X 1 ZP	74	8	315076	CAP - FOOT ADJ-R
12	12	9242	NUT - HEJN 1/4-20 ZP	75	6	315372	DECAL - WARNING-BAR CATCHES
13	4	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	76	6	315373	DECAL - WARNING-SPOTTING-RACKS
14	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	77	2	315374	DECAL - WARNING-SUPPORT & STRAPS
15	16	9298	SCREW - SCSHCS 10-24 X 3/4 ZP	78	8	315402	PAD - FOOT-FW
16	4	9353	WASHER - THIN-ACFT 0313 SS	79	8	315413	SPRING - EXT-FOOT PEDAL
17	86	9355	WASHER - FW-ACFT-3/8 SS	80	6	315611	DECAL-POSITION & LOCK-FW
18	4	9366	WASHER - ITLW #6 ZP	81	1	315612	DECAL-WEIGHT STORAGE
19	6	9389	WASHER - ITLW 5/16 ZP	82	8	315618	DECAL - FOOT ADJ-PLUS
20	8	9394	NUT - HAN 5/16-18	83	8	315619	DECAL - FOOT ADJ-MINUS
21	4	9506	SCREW - SBHCS M6X1 X 10 ZP	84	2	545055	ANCHOR - CABLE PL
22	80	115402	PLUG - HOLE-3/8 DIA	85	1	954212	ROPE - 5MM POLYESTER/NYLON
23	24	305062	BUSHING - 026067029	86	4	962016	CON - MOD-COUPLER-6-6
24	16	305065	PULLEY - 2.500 DIA-MOLDED	87	2	962055	CON - 2MM-8-S
25	3	310832	BAR CATCH - L-FW	88	1	962070	CON - 2.5MM-6-S
26	3	310833	BAR CATCH - R-FW	89	2	962071	CON - S-20-24 AWG-CRIMP-TIN
27	1	310834	SPOTTING BAR - CANT-L	90	1	962072	CON - 3MM-2-S
28	1	310835	SPOTTING BAR - CANT-R	91	2	962073	CON - S-20-24 AWG-CRIMP-MOLEX
29	2	310841	SPOTTING BAR - STD-FW	92	2	962074	CON - MOD-P-8P-8C
30	4	310843	PULLEY CARRIAGE	93	1	966712	WIRE - CABLE-2-22 GA
31	1	310849	EXT STRAP - SET	94	1	966717	WIRE - CABLE-8-24 GA
32	2	310865	L POWER MODULE - A400	95	2	990851	DISPLAY MODULE - A400
33	2	310866	R POWER MODULE - A400	96	2	990862	KIT - INSTALLATION-A400
34	2	310871	MODULE - POWER ENTRY-RACK 15	97	2	992058	PLATE - DISPLAY BACK-A400
35	1	310902	L BOT FRM - 15-10	98	1	995387	DECAL - SN-NO CERT MARKS
36	1	310903	R BOT FRM - 15-10	99	2	995602	DECAL - KEISER LOGO-2" RED
37	1	310904	L BOT FRM - 15-05	100	2	995603	DECAL - KEISER LOGO-3" RED
38	1	310905	R BOT FRM - 15-05				
39	1	310910	L PULLEY RAIL - 15-10				
40	1	310911	R PULLEY RAIL - 15-10				
41	1	310923	WELDT - L FRONT POST-910				
42	1	310924	WELDT - R FRONT POST-910				
43	1	310934	CROSS BRACE W DIS - 15				
44	2	310944	WELDT - L PULLEY COVER-FW				
45	2	310945	WELDT - R PULLEY COVER-FW				
46	1	310955	L PULLEY RAIL - 15-05				
47	1	310956	R PULLEY RAIL - 15-05				
48	1	310957	PIVOT LINK - L-15-10				
49	1	310959	PIVOT LINK - R-15-10				
50	1	310968	WELDT - CROSS BRACE-FW				
51	1	310987	L TOP FRAME - 15				
52	1	310988	R TOP FRAME - 15				
53	1	310990	L CENTER POST - 15-10				
54	1	310991	R CENTER POST - 15-10				
55	1	310992	L POST - 15-05				
56	1	310993	R POST - 15-05				
57	1	311006	PIVOT LINK - L-15-05				
58	1	311007	PIVOT LINK - R-15-05				
59	2	311044	PLATE STORAGE W DISPLAY - 15-A400				
60	2	311045	DISPLAY MT - A400-RACK 15				
61	4	311821	PLATE - LINK				
62	2	311877	PLATE - HOOK-SUSP TRAINER				
63	3	312057	BRKT - 150034263-COVER				

OTHER RACK RELATED SERVICE ITEMS:

- 310818 SA - ACC LOCK
- 300851 CYL & PULLEY - 2500 X 12000-A400
- 310867 CUSHION - SEAT-A400
- 310868 CUSHION- BACK-A400
- 990853 VALVE BLOCK - A400
- 990881 CKT BRD - PROC-A400-W SOFTWARE
- 995330 FILTER - IN LINE-8MM PTC

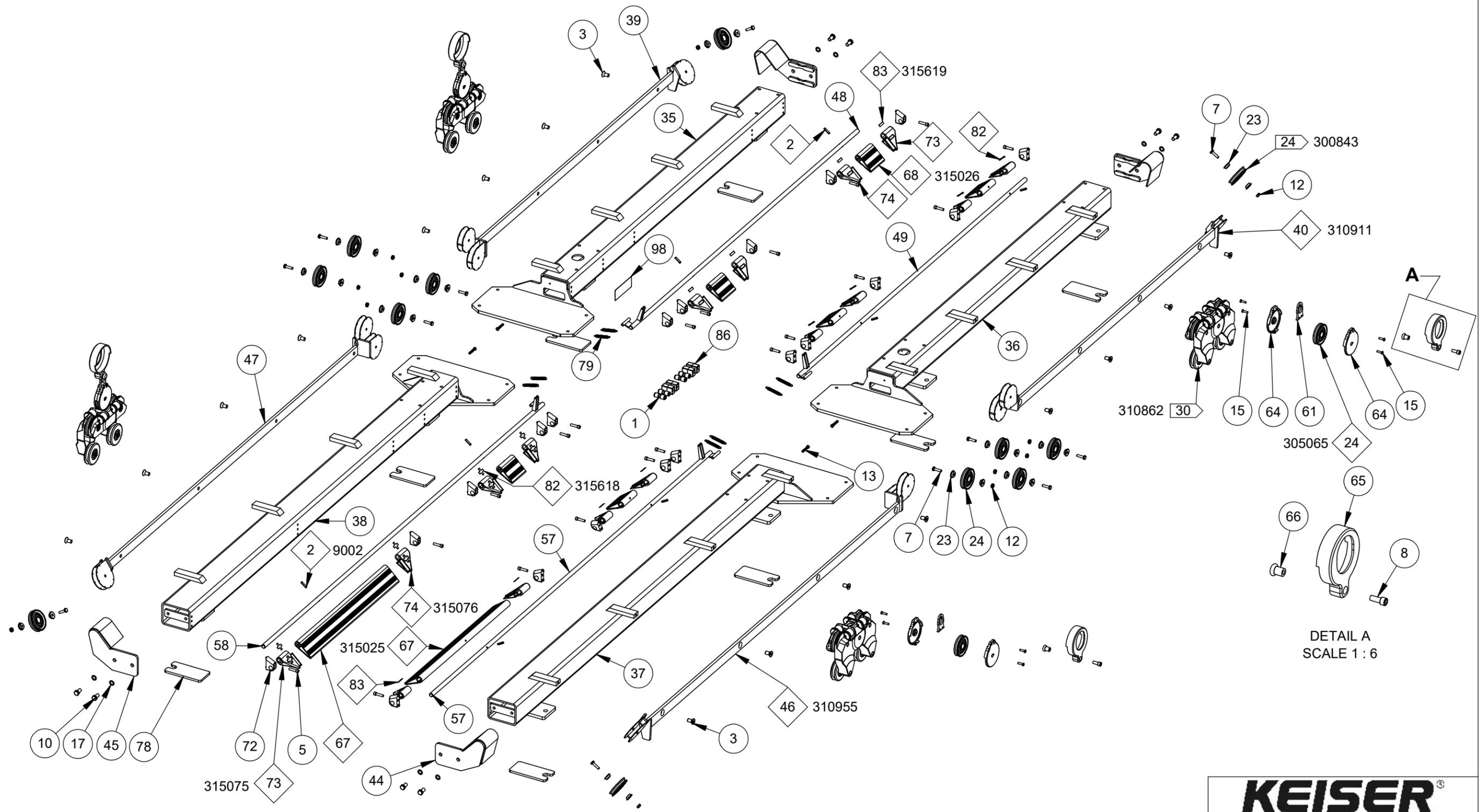


COMMONLY SERVICED COMPONENTS
 # PARTS ASSOCIATED WITH A SERVICE ASSEMBLY

NOTE:
 THIS DRAWING COVERS: 3120B4 & 3120X4.

A		4507	REFERENCE WM BOM REV B	LMG	LC	2/27/26	TITLE: A400 9' RACK & A HALF - SA	
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 1 OF 2
DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICRONS [1.6 MICROMETERS] DO NOT SCALE DRAWING							KEISER 2470 South Cherry Ave. Phone: (559) 256-8000 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.	
DRAWN BY: BJU		DATE DRAWN: 2/6/26		CHECKED BY: LC		DATE CHECKED: 2/27/26		
MATERIAL:							RAW MAT:	
							MASS (Kg):	
							DRAWING SIZE: B	
							PART#: 3120X4-SA	

PRINTED ON: 2/27/2026



DETAIL A
SCALE 1 : 6

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DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE MILLIMETERS
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 MACHINED SURFACE FINISH IS
 63 MICROINCHES [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

DRAWN BY: BJU	DATE DRAWN: 2/6/26	CHECKED BY: LC	DATE CHECKED: 2/27/26
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MATERIAL:
 RAW MAT: _____ MASS (Kg): _____

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	4507	REFERENCE WM BOM REV B	LMG	LC	2/27/26

TITLE: **A400 9' RACK & A HALF - SA**
 SHEET **2 OF 2** SCALE: **1:12** DRAWING SIZE: **B** PART#: **3120X4-SA**