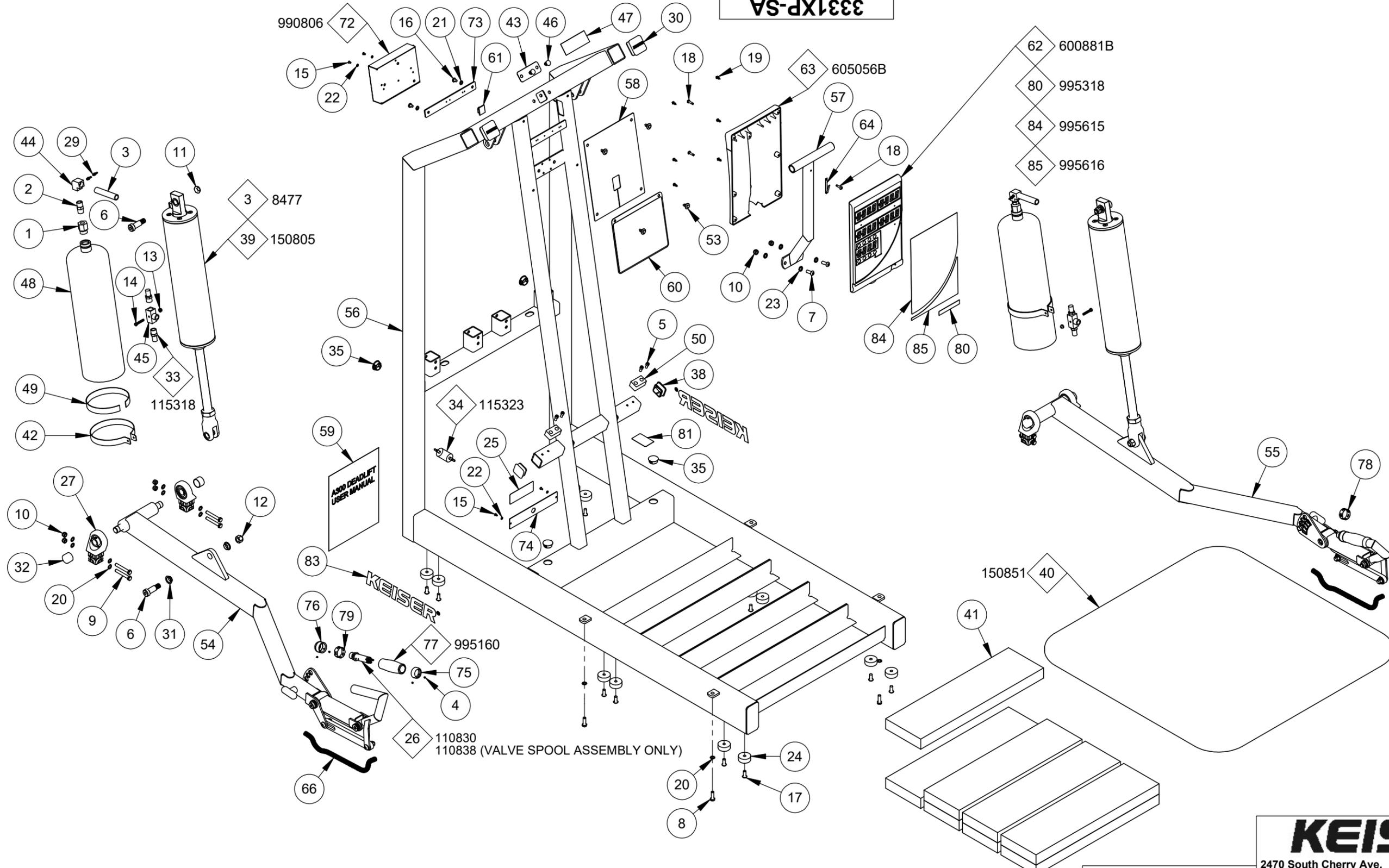


3331XP-SA



990806

72 16 21 73 43 46 47 30

15 22

61

58

18 19

63

605056B

57

64

18

10 23 7

53

60

5

50

38

81

35

59

83

KEISER

76 79

77

995160

75

4

26

110830

110838 (VALVE SPOOL ASSEMBLY ONLY)

66

20

17

8

24

17

62 600881B

80 995318

84 995615

85 995616

84 85 80

55

78

41

150851

40

41

41

41

41

41

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41

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41

PRINTED ON: 3/11/2026

# COMMONLY SERVICED COMPONENTS

NOTE:

THIS DRAWING COVERS: 3331BP & 3331XP

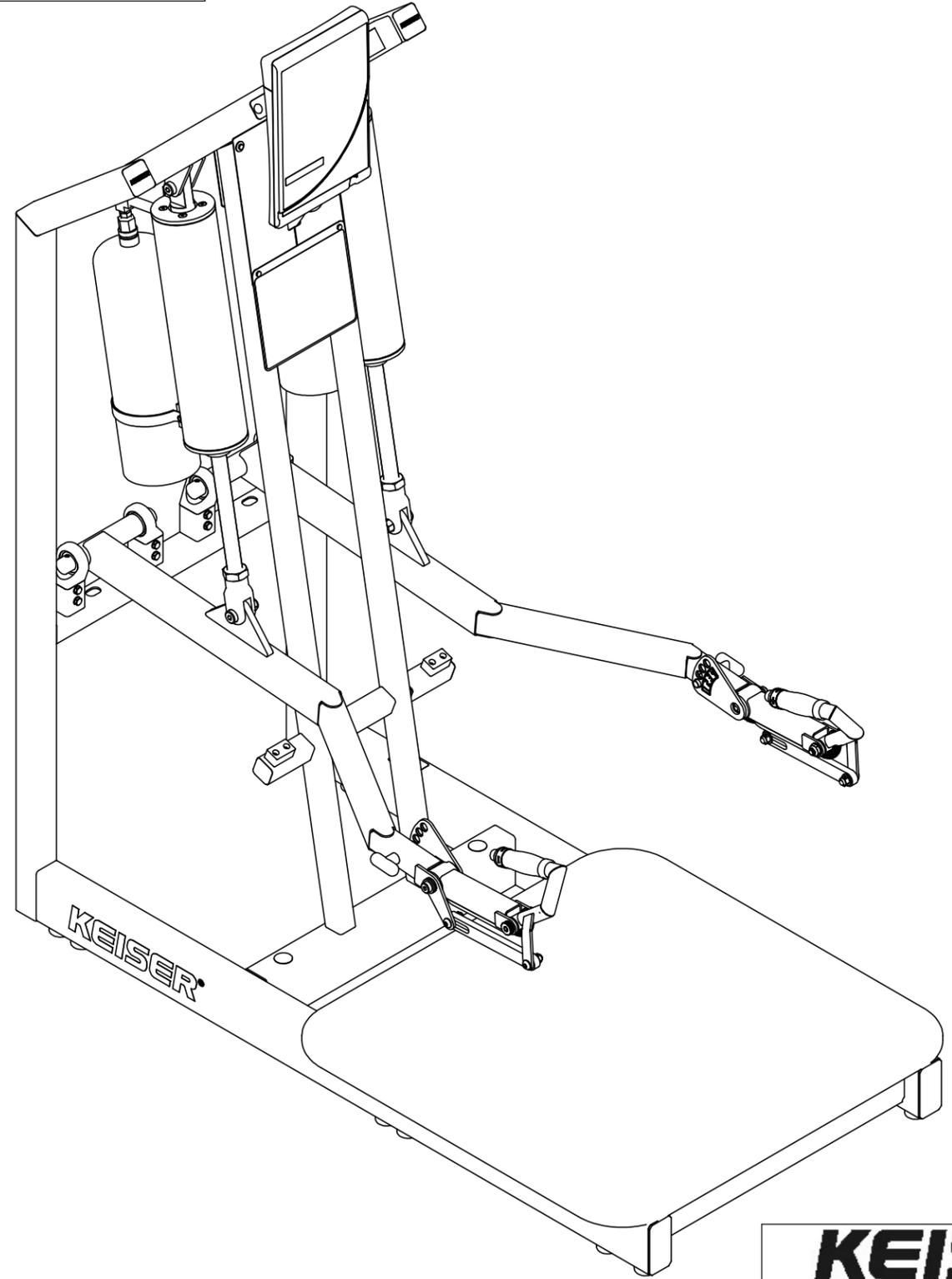
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DIMENSIONS IN [ ] ARE MILLIMETERS  
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CORP.

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE	TITLE:	A300 DEADLIFT - SA
B	4560	REFERENCE WM BOM REV D	AL	LC	3/11/26	SHEET 1 OF 2	SCALE: 1:12
						DRAWN BY: JC	DATE DRAWN: 3/28/25
						CHECKED BY: QB	DATE CHECKED: 4/29/25
						MATERIAL:	
						RAW MAT:	MASS (Kg):
						DRAWING SIZE: B	PART#: 3331XP-SA

**3331XP-SA**

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	2	8301	BUSH - SPT-7/8 X 3/8	62	1	600881B	DISPLAY BOX - 5 WIN
2	2	8352	NIPPLE - HN-3/8	63	1	605056B	DISPLAY BOX - BACK
3	2	8477	NIPPLE - LN-3/8 X 3-1/2	64	1	605428	GROUND CLAMP - DISPLAY
4	8	9014	SCREW - HSSS 8-32 X 1/8 SS	65	1	953108	TUBING - 1/4 URETHANE BLK
5	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	66	1	955307	SLEEVEING - 3/8 TO 5/8-BLK
6	4	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	67	2	962004	CON - 2MM-2-S
7	2	9140	SCREW - SBHCS 5/16-18 X 7/8 ZP	68	6	962005	CON - MOD-P-4P-4C
8	4	9176	SCREW - HHCS 5/16-18 X 1 ZP	69	2	962017	CON - MOD-P-6P-6C
9	8	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	70	1	966701	WIRE - CABLE-4-26 GA
10	10	9226	NUT - HELN 5/16-18 ZP	71	1	966702	WIRE - CABLE-6-26GA
11	2	9230	NUT - HEJN 1/2-13 ZP	72	1	990806	ASSY - PROCESSOR BOX
12	2	9241	NUT - HELN 1/2-13 ZP	73	1	991724	PLATE - MT-PROCESSOR BOX
13	2	9246	NUT - HELN #10-32 ZP	74	1	992074	PLATE - COVER-POWER ENTRY
14	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	75	2	995000	COLLAR - GRIP
15	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	76	2	995001	CAP - GRIP W HOLE
16	2	9267	SCREW - CRPHMS 1/4-20 X 3/8 ZP	77	2	995160	GRIP - MOLDED
17	12	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	78	1	995300	DECAL - TB-PLUS
18	3	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	79	1	995301	DECAL - TB-MINUS
19	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	80	1	995318	DECAL - NO ADJ-POWER
20	20	9353	WASHER - THIN-ACFT 0313 SS	81	1	995324	DECAL - MADE IN THE USA
21	2	9357	WASHER - ITLW 1/4 ZP	82	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
22	4	9366	WASHER - ITLW #6 ZP	83	2	995602	DECAL - KEISER LOGO-2" RED
23	4	9389	WASHER - ITLW 5/16 ZP	84	1	995615	PLACARD - ENG-POWER-BLK
24	12	105423	BUMPER - MOLDED GLIDE	85	1	995616	PLACARD - ENG-KEY-RED
25	1	105443	DECAL - SN-STRENGTH-CE				
26	2	110830	ASSY - TB VALVE-DIG				
27	4	110894	BEARING - TUBE MT-0750 ID				
28	1	110897	ASSY - QD-MALE				
29	4	115019	BARBED CONN - 1/4 X 10-32				
30	2	115054	PLUG - 2 IN SQ-KEISER				
31	4	115056	BEARING - FLANGE-0.625 ID-SHORT				
32	4	115067	CAP - Ø1 X 3/4				
33	2	115318	MUFFLER - EXHAUST-3/8				
34	1	115323	FILTER - IN LINE				
35	4	115404	PLUG - HOLE-1 DIA				
36	14	115423	TIE - 8 IN-PL BLK				
37	1	115429	PLASTIC TIE - 10" RED				
38	2	135056	CAP - 1.500 SQ-PL				
39	2	150805	ASSY - EC-4000 X 12000				
40	1	150851	FOOT PAD				
41	8	151170	EXTRA WEIGHT 1.5X6X21				
42	2	152050	STRAP - TANK				
43	1	152051	PLATE - COVER-A400 DISPLAY MT				
44	2	155003	ELBOW - 3/8 F-TAPPED				
45	2	155008	TEE - MUFFLER				
46	2	155052	PLUG - HOLE-8.7MM DIA				
47	1	155300	DECAL - CAUTION BK INJURIES				
48	2	155369	TANK - 300 CU IN-PAINTED				
49	2	155407	TAPE - FOAM-3/4 W				
50	2	165421	STOP - EA-URETHANE				
51	1	170891	ASSY - MUFFLER-LONG				
52	3	265310	Y CONNECTOR - 1/8 DIA-PL				
53	4	265404	PLASTIC RIVET				
54	1	330800	EX ARM - L				
55	1	330801	EX ARM - R				
56	1	330900	FRAME - MAIN-A400				
57	1	330907	DISPLAY MT				
58	1	335053	COVER - ELEC				
59	1	335500	MANUAL - USER-A300 DEADLIFT				
60	1	335600	PLACARD - A300 DEADLIFT				
61	1	545055	ANCHOR - CABLE PL				



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DRAWN BY: JC	DATE DRAWN: 3/28/25	CHECKED BY: QB	DATE CHECKED: 4/29/25
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MATERIAL: \_\_\_\_\_  
 RAW MAT: \_\_\_\_\_  
 MASS (Kg): \_\_\_\_\_

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
B	4560	REFERENCE WM BOM REV D	AL	LC	3/11/26

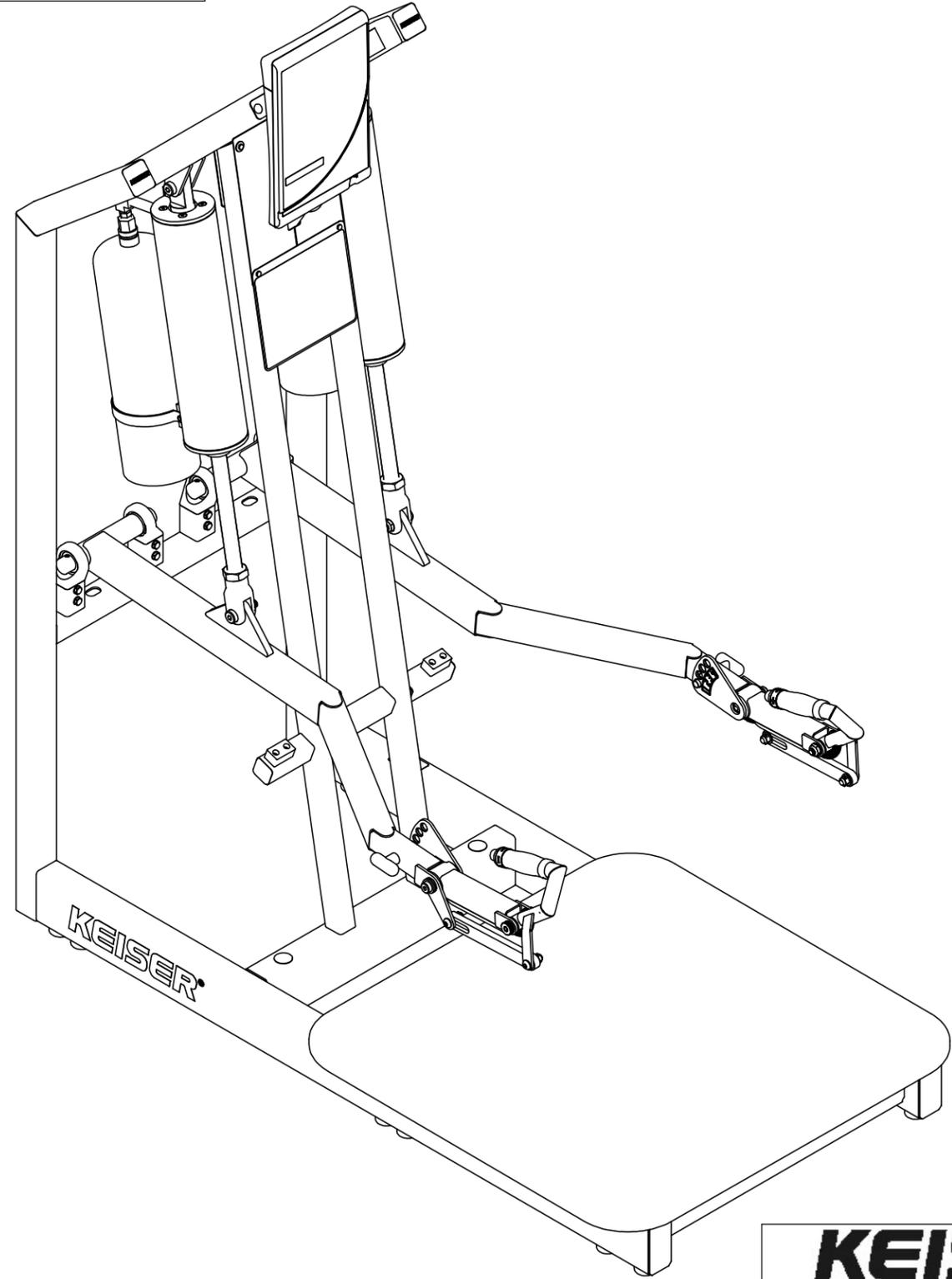
TITLE: **A300 DEADLIFT - SA**  
 SHEET **2** OF **2** SCALE: **1:10** DRAWING SIZE: **B** PART#: **3331XP-SA**



**3331XP-SA**

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	2	8301	BUSH - SPT-7/8 X 3/8	62	1	605056B	DISPLAY BOX - BACK
2	2	8352	NIPPLE - HN-3/8	63	1	605428	GROUND CLAMP - DISPLAY
3	2	8477	NIPPLE - LN-3/8 X 3-1/2	64	1	953108	TUBING - 1/4 URETHANE BLK
4	8	9014	SCREW - HSSS 8-32 X 1/8 SS	65	1	955307	SLEEVING - 3/8 TO 5/8-BLK
5	4	9098	SCREW - SHCS 1/4-20 X 1/2 ZP	66	2	962004	CON - 2MM-2-S
6	4	9128	SCREW - SHSS 5/8 X 1-1/4 ZP	67	6	962005	CON - MOD-P-4P-4C
7	2	9140	SCREW - SBHCS 5/16-18 X 7/8 ZP	68	2	962017	CON - MOD-P-6P-6C
8	8	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	69	1	966701	WIRE - CABLE-4-26 GA
9	4	9186	SCREW - HHCS-5/16-18 X 4-1/2 ZP	70	1	966702	WIRE - CABLE-6-26GA
10	10	9226	NUT - HELN 5/16-18 ZP	71	1	990806	ASSY - PROCESSOR BOX
11	4	9230	NUT - HELN 1/2-13 ZP	72	1	991724	PLATE - MT-PROCESSOR BOX
12	2	9246	NUT - HELN #10-32 ZP	73	1	992074	PLATE - COVER-POWER ENTRY
13	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	74	2	995000	COLLAR - GRIP
14	4	9255	SCREW - CRPHMS 6-32 X 1/4 ZP	75	2	995001	CAP - GRIP W HOLE
15	2	9267	SCREW - CRPHMS 1/4-20 X 3/8 ZP	76	2	995160	GRIP - MOLDED
16	12	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	77	1	995300	DECAL - TB-PLUS
17	3	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	78	1	995301	DECAL - TB-MINUS
18	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	79	1	995318	DECAL - NO ADJ-POWER
19	20	9353	WASHER - THIN-ACFT 0313 SS	80	1	995324	DECAL - MADE IN THE USA
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24	1	105443	DECAL - SN-STRENGTH-CE
25	2	110830	ASSY - TB VALVE-DIG
26	4	110894	BEARING ASSY
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29	2	115054	PLUG - 2 IN SQ-KEISER
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31	4	115067	CAP - Ø1 X 3/4
32	2	115318	MUFFLER - EXHAUST-3/8
33	1	115323	FILTER - IN LINE
34	4	115404	PLUG - HOLE-1 DIA
35	14	115423	TIE - 8 IN-PL BLK
36	1	115429	PLASTIC TIE - 10" RED
37	2	135056	CAP - 1.500 SQ-PL
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45	2	155052	PLUG - HOLE-8.7MM DIA
46	1	155300	DECAL - CAUTION BK INJURIES
47	2	155369	TANK - 300 CU IN-PAINTED
48	2	155407	TAPE - FOAM-3/4 W
49	2	165421	STOP - EA-URETHANE
50	1	170891	ASSY - MUFFLER-LONG
51	3	265310	Y CONNECTOR - 1/8 DIA-PL
52	4	265404	PLASTIC RIVET
53	1	330800	EX ARM - L
54	1	330801	EX ARM - R
55	1	330900	FRAME - MAIN-A400
56	1	330907	DISPLAY MT
57	1	335053	COVER - ELEC
58	1	335500	MANUAL - USER-A300 DEADLIFT
59	1	335600	PLACARD - A300 DEADLIFT
60	1	545055	ANCHOR - CABLE PL
61	1	600881B	DISPLAY BOX - 5 WIN



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MATERIAL:  
 RAW MAT: MASS (Kg):

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	4406	RFP	JC	LC	4/30/25

TITLE: **A300 DEADLIFT - SA**  
 SHEET **2** OF **2** SCALE: **1:10** DRAWING SIZE: **B** PART#: **3331XP-SA**