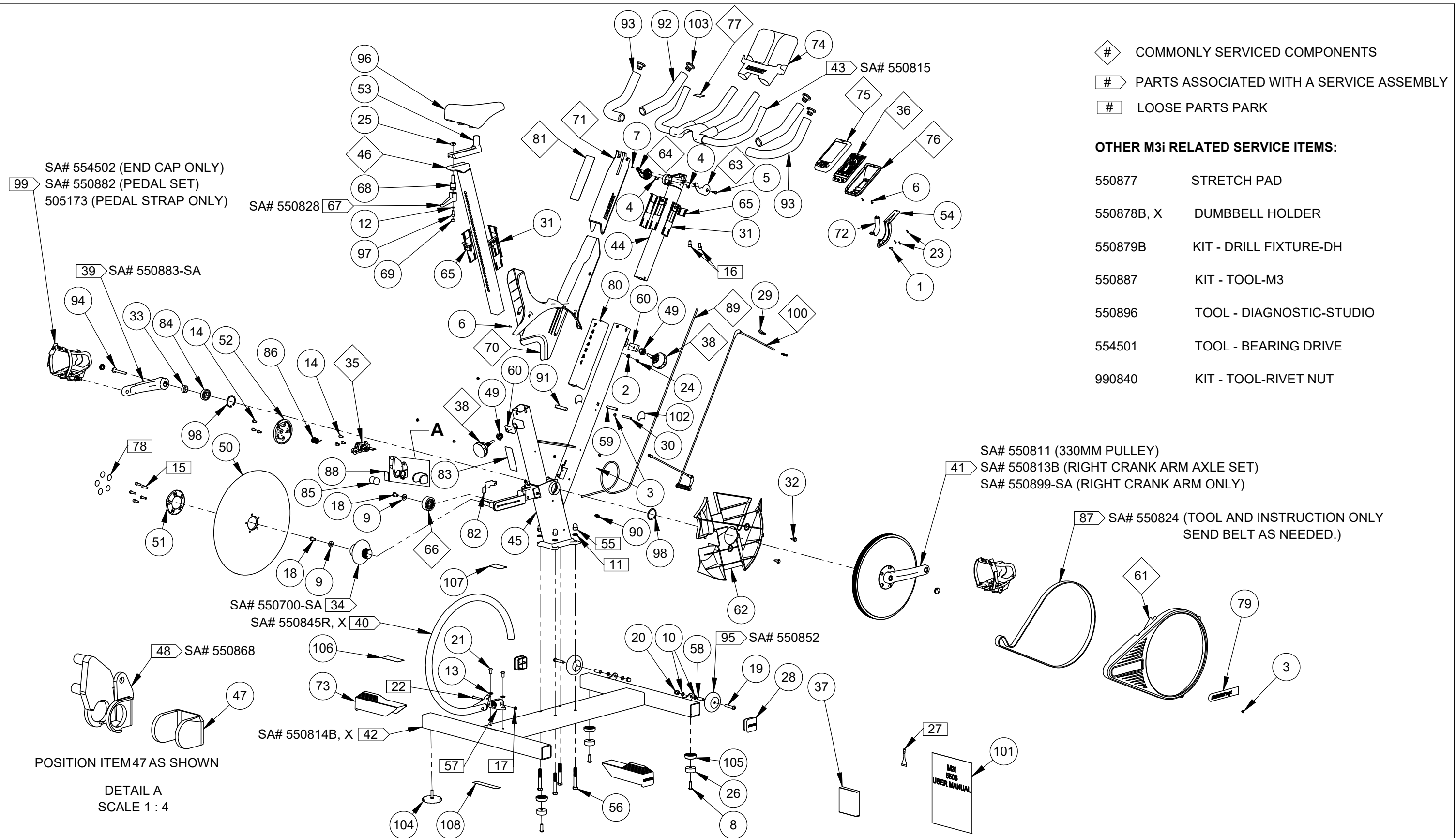




- ◆ COMMONLY SERVICED COMPONENTS
PARTS ASSOCIATED WITH A SERVICE ASSEMBLY
LOOSE PARTS PARK

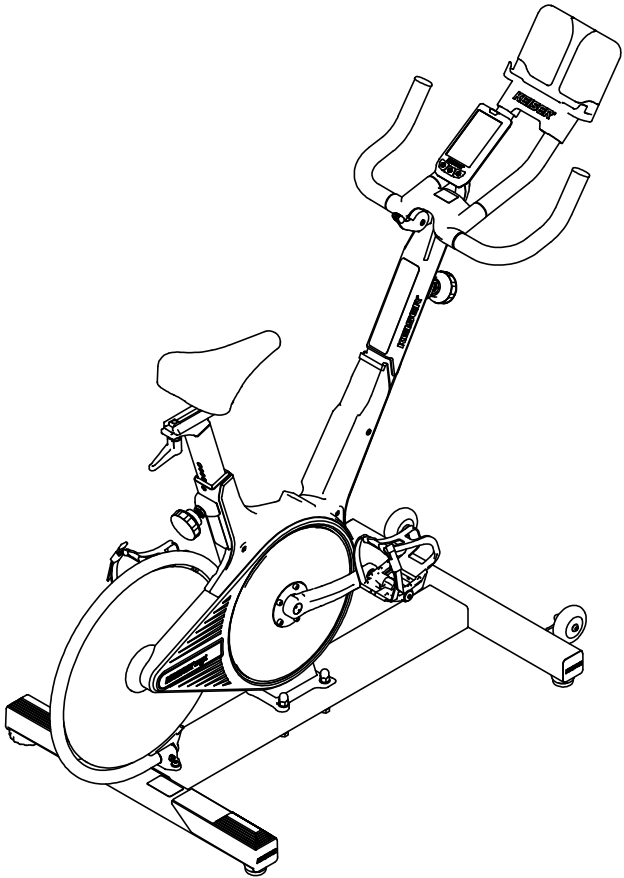
- OTHER M3i RELATED SERVICE ITEMS:**
- | | |
|------------|--------------------------|
| 550877 | STRETCH PAD |
| 550878B, X | DUMBBELL HOLDER |
| 550879B | KIT - DRILL FIXTURE-DH |
| 550887 | KIT - TOOL-M3 |
| 550896 | TOOL - DIAGNOSTIC-STUDIO |
| 554501 | TOOL - BEARING DRIVE |
| 990840 | KIT - TOOL-RIVET NUT |

- SA# 550811 (330MM PULLEY)
SA# 550813B (RIGHT CRANK ARM AXLE SET)
SA# 550899-SA (RIGHT CRANK ARM ONLY)
SA# 550824 (TOOL AND INSTRUCTION ONLY
SEND BELT AS NEEDED.)

NOTE:
THIS DRAWING COVERS: 5508BC & 5508XC

			KEISER 2470 South Cherry Ave. Phone: (559) 256-8000 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP.		ECO BY: JC	ECO ENGINEER: LC	ECO CHECK BY: LC	ECO DATE: 9/3/26	ECO: 4576
					PROJECT ENGINEER: CHIEF ENGINEER		DRAWN BY: AL		ORIGINATION DATE: 3/14/25
			DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS]		MATERIAL:			MATERIAL #:	
					TITLE: M3i - STUDIO-CDIS-SA			PART #: 5508XC-SA	
REV: D	REFERENCE PRODUCTION DRAWING REV G								

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	9062	SCREW - CRFCHMS 10-32 X 1/2 SS	51	1	555005	HUBCAP - FLYWHEEL	101	1	555540	MANUAL - USER-M3i STUDIO
2	1	9082	WASHER - BONDED #10 SS	52	1	555008	MAGNET COVER	102	2	565407	COVER-SQ PIN HOLE
3	7	9253	SCREW - CRPHMS #10-32 X 3/16 SS	53	1	555009	SLIDER - SEAT	103	4	605051	PLUG - GRIP
4	2	9261	SCREW - CRPHMS 10-32 X 3/8 SS	54	1	555017	MOUNT - DISPLAY-COMPUTER	104	1	990837	STABILIZER - FRAME
5	1	9287	SCREW - CRPHTS 10-24 X 3/4 SS	55	4	555022	NUT - HAN-HC-7/16-20 SS	105	3	995076	SPACER - BUMPER
6	3	9303	SCREW - CRPHTCS-T25 4 X 3/8 SS	56	4	555023	SCREW - HHCS-7/16-20 X 3 SS	106	1	995322	DECAL - BASE STABILIZER ADJ-M SERIES
7	1	9304	SCREW - CRFCS-PLASTITE 4-20 X 3/8 SS	57	2	555025	CLAMP - WHEEL GUARD	107	1	995324	DECAL - MADE IN THE USA
8	3	9333	SCREW - SBHTS-TF 5/16-18 X 1 ZP	58	2	555037	SPACER - 032039114	108	1	995375	DECAL - PART 15-FCC
9	2	9344	WASHER - FW-USS 5/16 ZP	59	1	555039	PIN - MF-5/16 SQ X 2 1/8				
10	4	9369	WASHER - THICK-ACFT 0313 SS	60	2	555048	PLATE - FRICTION W/HOLE				
11	4	9384	WASHER - FW-ACFT 7/16 SS	61	1	555051	COVER - BELT-MAIN				
12	1	9391	WASHER - FW-ACFT 1/4 SS	62	1	555052	COVER - BELT-INNER				
13	2	9397	WASHER - BONDED 5/16 SS	63	1	555054	SHIFTER - R				
14	6	9500	SCREW - SHCS M6x1 X 10 SS	64	1	555055	SHIFTER - L				
15	5	9502	SCREW - SHCS M6x1 X 20 SS	65	2	555058	BUSHING - SHORT				
16	2	9504	SCREW - SHCS M8x1.25 X 14 SS	66	1	555066	PULLEY - IDLER				
17	1	9508	NUT - HN M6X1 SS	67	1	555074	HANDLE - L-BLACK				
18	2	9511	SCREW - HHCS M8X1.25 X 16 ZP	68	1	555075	HANDLE - STUD-BLACK				
19	2	9516	SCREW - SBHCS M8X1.25 X 45 SS	69	1	555076	CAP - M6 SHCS-BLACK				
20	2	9519	NUT-HAN-HC M8x1.25 SS	70	1	555077	COVER - LOWER-MAIN FRAME-SHORT				
21	2	9524	SCREW - SBHCS M8X1.25 X 16 SS	71	1	555078	GUARD - SWEAT-HANDLEBAR-SHORT				
22	1	9525	SCREW - HHCS M6X1 X 45 SS	72	1	555095	NECK - DISPLAY-COMPUTER-BT				
23	3	9532	SCREW-CRPHMS 4-40 X 3/8 SS	73	2	555101	STRETCH PAD - SINGLE				
24	1	9546	SCREW - CRPHMS 10-32 X 5/16 SS	74	1	555106	MEDIA HOLDER - M3i LITE				
25	1	9982	NUT-HEAVY SQ. 3/8-16 SS	75	1	555109	COVER - DISPLAY-5 IN-FRT				
26	3	105423	BUMPER - MOLDED GLIDE	76	1	555110	COVER - DISPLAY-5 IN-BACK				
27	1	105550	THREAD SEALANT - LOCTITE 242	77	1	555376	DECAL - WARNING-HEART RATE				
28	2	115054	PLUG - 2 IN SQ-KEISER	78	5	555379	DECAL - COVER-HOLE				
29	1	115430	PLASTIC TIE - 4 INCHES-BLK	79	1	555385	DECAL - DOME-KEISER M3i				
30	1	505063	PIN - HANDLEBAR-1/4 X 1-3/4	80	1	555386	DECAL - HANDLEBAR-POSITION-BLK				
31	6	505068	BUSHING - 4 PIECE	81	1	555387	DECAL - WARNING - USAGE				
32	2	505480	RIVET - 1/4 X 3/4 REM PLUG	82	1	555397	DECAL - AXLE-GEN				
33	1	543091	HOSE - SPACER-LONG	83	1	555398	DECAL - SN-M3i-STUDIO				
34	1	550700	HUB - FLYWHEEL-GEN	84	1	555402	BEARING - 6004ZZ-SHIELDED				
35	1	550702	MAGNET SUPPORT - W PICKUP CKT BRD	85	2	555404	MAGNET - 25.0 X 9.5 MM				
36	1	550703	DISP - 5 IN-COLOR	86	1	555405	SPRING - TORSION				
37	1	550842	BOXING KIT - M3-FTB HB	87	1	555406	BELT - POLY V				
38	2	550847	PLUNGER KNOB	88	1	555410	PAD - BRAKE-FRICTION				
39	1	550883	CRANK ARM - L-W DECAL	89	1	555411	SHIFT CABLE				
40	1	550897X	WHEEL GUARD	90	1	555419	SCREW - HSPSS-M10x1.5 X 16 BLK				
41	1	550898	CRANK ARM ASSEM - R	91	1	555420	SWEAT STRIP - 5/16 X 3/8				
42	1	550901	FRAME - BASE	92	2	555422	GRIP - HANDLEBAR-CENTER				
43	1	550906	HANDLEBAR	93	2	555423	GRIP - HANDLEBAR				
44	1	550923	HANDLEBAR - ADJ TUBE	94	1	555428	SCREW - HWHS-M8X1 X 60 CS				
45	1	550924	FRAME - MAIN-GEN	95	2	555446	WHEEL - 3 IN-W/BUSHING				
46	1	550934	SEATPOST	96	1	555457	SADDLE - M3				
47	1	551751	YOKE - MAGNET HOLDER	97	1	555459	SCREW - SHCS M6x1 X 16 SS-PATCHED				
48	1	554500	SUPPORT - MAGNET HOLDER	98	2	555460	RETAINING RING - INT-42MM				
49	2	554997	THREADED INSERT - 3/4 X 1/2 SS	99	1	555473	PEDAL SET - COMBO-KEISER				
50	1	555003	FLYWHEEL	100	1	555484	WA - DISPLAY TO PICKUP CKT BRD				



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				JC	LC	LC	9/3/26	4576	
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				CHIEF ENGINEER		AL		3/14/25	
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