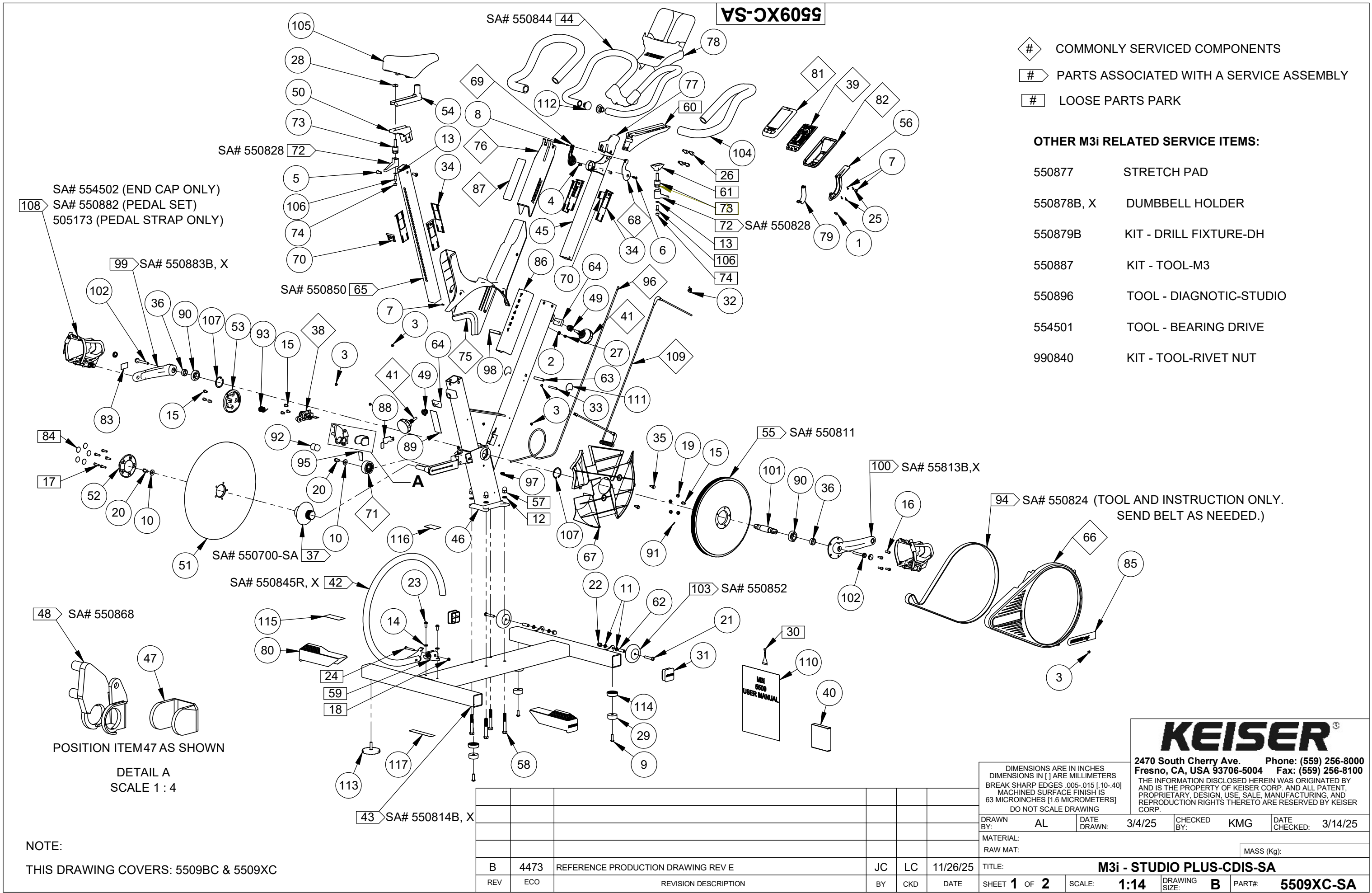




- ◆ # COMMONLY SERVICED COMPONENTS
PARTS ASSOCIATED WITH A SERVICE ASSEMBLY
LOOSE PARTS PARK

OTHER M3i RELATED SERVICE ITEMS:

- 550877 STRETCH PAD
550878B, X DUMBBELL HOLDER
550879B KIT - DRILL FIXTURE-DH
550887 KIT - TOOL-M3
550896 TOOL - DIAGNOTIC-STUDIO
554501 TOOL - BEARING DRIVE
990840 KIT - TOOL-RIVET NUT

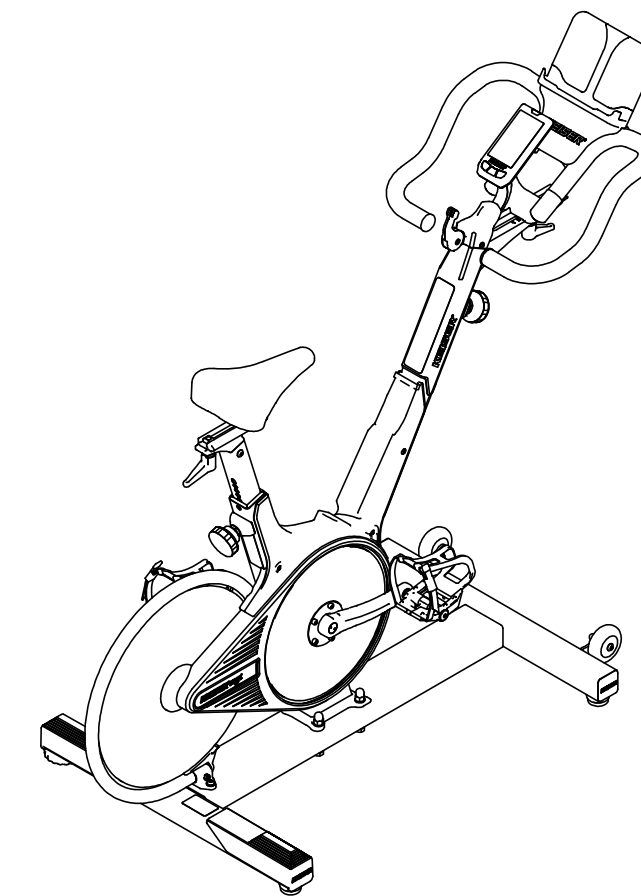
DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		2470 South Cherry Ave. Fresno, CA, USA 93706-5004		Phone: (559) 256-8000 Fax: (559) 256-8100			
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DRAWN BY:	AL	DATE DRAWN:	3/4/25	CHECKED BY:	KMG	DATE CHECKED:	3/14/25
MATERIAL:							
RAW MAT:						MASS (Kg):	
TITLE: M3i - STUDIO PLUS-CDIS-SA							
SHEET 1 OF 2		SCALE:	1:14	DRAWING SIZE:	B	PART#:	5509XC-SA

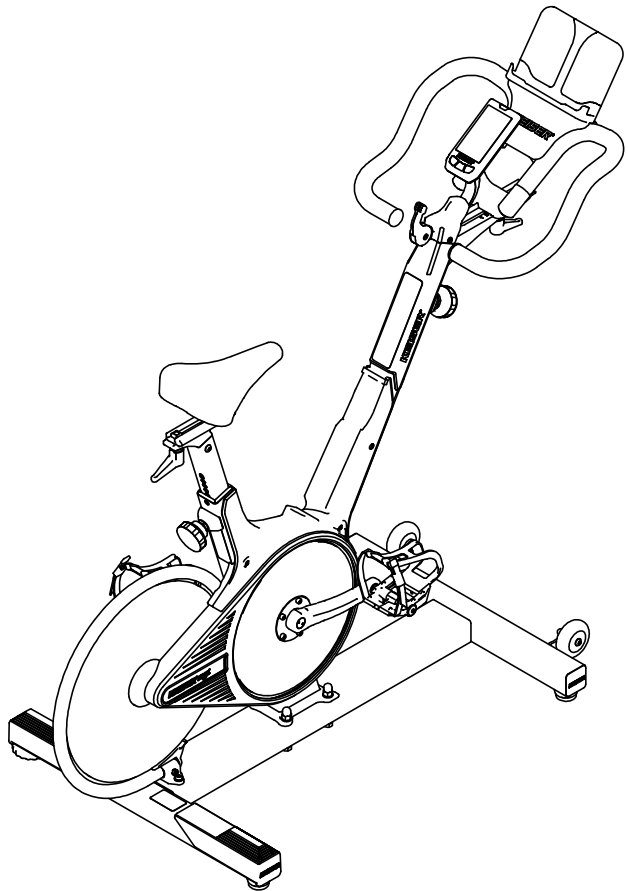
NOTE:
THIS DRAWING COVERS: 5509BC & 5509XC

B	4473	REFERENCE PRODUCTION DRAWING REV E	JC	LC	11/26/25
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

5509XC-SA

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	9062	SCREW - CRFCHMS 10-32 X 1/2 SS	51	1	555003	FLYWHEEL	101	1	555427	AXLE - BOTTOM BRACKET-HOLLOW
2	1	9082	WASHER - BONDED #10 SS	52	1	555005	HUBCAP - FLYWHEEL	102	2	555428	SCREW - HHWS-M8X1 X 60 CS
3	7	9253	SCREW - CRPHMS #10-32 X 3/16 SS	53	1	555008	MAGNET COVER	103	2	555446	WHEEL - 3 IN-W/BUSHING
4	2	9261	SCREW - CRPHMS 10-32 X 3/8 SS	54	1	555009	SLIDER - SEAT	104	2	555448	GRIP - HANDLEBAR-NEUTRAL-ADJ
5	2	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	55	1	555012	PULLEY - 330MM	105	1	555457	SADDLE - M3
6	1	9287	SCREW - CRPHTS 10-24 X 3/4 SS	56	1	555017	MOUNT - DISPLAY-COMPUTER	106	2	555459	SCREW - SHCS M6x1 X 16 SS-PATCHED
7	3	9303	SCREW - CRPHTCS-T25 4 X 3/8 SS	57	4	555022	NUT - HAN-HC-7/16-20 SS	107	2	555460	RETAINING RING - INT-42MM
8	1	9304	SCREW - CRFCS-PLASTITE 4-20 X 3/8 SS	58	4	555023	SCREW - HHCS-7/16-20 X 3 SS	108	1	555473	PEDAL SET - COMBO-KEISER
9	3	9333	SCREW - SBHTS-TF 5/16-18 X 1 ZP	59	2	555025	CLAMP - WHEEL GUARD	109	1	555484	WA - DISPLAY TO PICKUP CKT BRD
10	2	9344	WASHER - FW-USS 5/16 ZP	60	1	555026	BOTTOM SLIDE - HANDLEBAR ADJ	110	1	555541	MANUAL - USER-M3i STUDIO PLUS
11	4	9369	WASHER - THICK-ACFT 0313 SS	61	1	555031	SPACER - HANDLEBAR ADJ	111	2	565407	COVER-SQ PIN HOLE
12	4	9384	WASHER - FW-ACFT 7/16 SS	62	2	555037	SPACER - 032039114	112	2	605051	PLUG - GRIP
13	2	9391	WASHER - FW-ACFT 1/4 SS	63	1	555039	PIN - MF-5/16 SQ X 2 1/8	113	1	990837	STABILIZER - FRAME
14	2	9397	WASHER - BONDED 5/16 SS	64	2	555048	PLATE - FRICTION W/HOLE	114	3	995076	SPACER - BUMPER
15	7	9500	SCREW - SHCS M6x1 X 10 SS	65	1	555049	TUBE - SEAT	115	1	995322	DECAL - BASE STABILIZER ADJ-M SERIES
16	4	9501	SCREW - SHCS M6x1 X 16 SS	66	1	555051	COVER - BELT-MAIN	116	1	995324	DECAL - MADE IN THE USA
17	5	9502	SCREW - SHCS M6x1 X 20 SS	67	1	555052	COVER - BELT-INNER	117	1	995375	DECAL - PART 15-FCC
18	1	9508	NUT - HN M6X1 SS	68	1	555054	SHIFTER - R				
19	4	9509	NUT - HELN M6X1 ZP	69	1	555055	SHIFTER - L				
20	2	9511	SCREW - HHCS M8X1.25 X 16 ZP	70	2	555058	BUSHING - SHORT				
21	2	9516	SCREW - SBHCS M8X1.25 X 45 SS	71	1	555066	PULLEY - IDLER				
22	2	9519	NUT-HAN-HC M8x1.25 SS	72	2	555074	HANDLE - L-BLACK				
23	2	9524	SCREW - SBHCS M8X1.25 X 16 SS	73	2	555075	HANDLE - STUD-BLACK				
24	1	9525	SCREW - HHCS M6X1 X 45 SS	74	2	555076	CAP - M6 SHCS-BLACK				
25	3	9532	SCREW-CRPHMS 4-40 X 3/8 SS	75	1	555077	COVER - LOWER-MAIN FRAME-SHORT				
26	4	9536	SCREW - SHCS M8x1.25 X 16 SS	76	1	555078	GUARD - SWEAT-HANDLEBAR-SHORT				
27	1	9546	SCREW - CRPHMS 10-32 X 5/16 SS	77	1	555080	COVER - DISPLAY MT				
28	1	9982	NUT-HEAVY SQ. 3/8-16 SS	78	1	555085	MEDIA HOLDER - M3i				
29	3	105423	BUMPER - MOLDED GLIDE	79	1	555095	NECK - DISPLAY-COMPUTER-BT				
30	1	105550	THREAD SEALANT - LOCTITE 242	80	2	555101	STRETCH PAD - SINGLE				
31	2	115054	PLUG - 2 IN SQ-KEISER	81	1	555109	COVER - DISPLAY-5 IN-FRT				
32	1	115430	PLASTIC TIE - 4 INCHES-BLK	82	1	555110	COVER - DISPLAY-5 IN-BACK				
33	1	505063	PIN - HANDLEBAR-1/4 X 1-3/4	83	1	555371	DECAL - CAUTION-PEDAL TORQUE				
34	6	505068	BUSHING - 4 PIECE	84	5	555379	DECAL - COVER-HOLE				
35	2	505480	RIVET - 1/4 X 3/4 REM PLUG	85	1	555385	DECAL - DOME-KEISER M3i				
36	2	543091	HOSE - SPACER-LONG	86	1	555386	DECAL - HANDLEBAR-POSITION-BLK				
37	1	550700	HUB - FLYWHEEL-GEN	87	1	555387	DECAL - WARNING - USAGE				
38	1	550702	MAGNET SUPPORT - W PICKUP CKT BRD	88	1	555397	DECAL - AXLE-GEN				
39	1	550703	DISP - 5 IN-COLOR	89	1	555398	DECAL - SN-M3i-STUDIO				
40	1	550842	BOXING KIT - M3-FTB HB	90	2	555402	BEARING - 6004ZZ-SHIELDED				
41	2	550847	PLUNGER KNOB	91	1	555403	MAGNET - CYL-3.20 X 9.53 MM GR N45				
42	1	550897X	WHEEL GUARD	92	2	555404	MAGNET - 25.0 X 9.5 MM				
43	1	550901	FRAME - BASE	93	1	555405	SPRING - TORSION				
44	1	550917	HANDLEBAR - NEUTRAL-ADJUSTABLE	94	1	555406	BELT - POLY V				
45	1	550922	SLIDE MT - TUBE	95	1	555410	PAD - BRAKE-FRICTION				
46	1	550924	FRAME - MAIN-GEN	96	1	555411	SHIFT CABLE				
47	1	551751	YOKE - MAGNET HOLDER	97	1	555419	SCREW - HSPPSS-M10x1.5 X 16 BLK				
48	1	554500	SUPPORT - MAGNET HOLDER	98	1	555420	SWEAT STRIP - 5/16 X 3/8				
49	2	554997	THREADED INSERT - 3/4 X 1/2 SS	99	1	555421	CRANK ARM - L				
50	1	555002	GIB - SEAT	100	1	555424	CRANK ARM - R				





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						DRAWN BY: AL		DATE DRAWN: 3/4/25	CHECKED BY: KMG	DATE CHECKED: 3/14/25	
						MATERIAL:					
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						MASS (Kg):					
B	4473	REFERENCE PRODUCTION DRAWING REV E			JC	LC	11/26/25	TITLE: M3i - STUDIO PLUS-CDIS-SA			
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 2 OF 2	SCALE: 1:14	DRAWING SIZE: B	PART#: 5509XC-SA

KEISER®

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4/25	CHECKED BY: KMG	DATE CHECKED: 3/14/25
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MASS (Kg):

STUDIO PLUS-CDIS-SA

14	DRAWING SIZE: B	PART#: 5509XC-SA
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PRINTED ON: 11/26/2025